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HANDBOOK OF THE INFRARED OPTICAL PROPERTIES OF  $\text{Al}_2\text{O}_3$ ,  
CARBON,  $\text{MgO}$ , AND  $\text{ZrO}_2$ . VOLUME I

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Aerospace Corporation

Prepared for:

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4 June 1975

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20. ABSTRACT (Continue on reverse side if necessary and identify by block number)  This handbook presents the compiled results of a comprehensive survey of the open literature relevant to the infrared optical properties of aluminum oxide, carbon, magnesium oxide, and zirconium dioxide. Literature data were critically reviewed and representative data chosen on mathematically constructed for refractive and extinction indices, spectral and total emissivities, reflectance, and transmittance over the 1 to 1000 $\mu m$ spectral range. All data are presented in both graphic and tabular format, and a cross-referenced bibliography is included.		

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## INTRODUCTION

This report is the compiled results of the comprehensive literature search performed for the Particle Optical Properties Measurements (POPM) program. All data relevant to the infrared optical properties of aluminum oxide, carbon, magnesium oxide, and zirconium dioxide found in the search were critically evaluated and summarized. These data were carefully reviewed and the "best" data for each material were selected. On the basis of this review, areas in which further research is required were noted.

The report is divided into three major sections: Section I contains the representative or "best" data for the refractive index, extinction index, spectral and total emissivities, reflectance, and transmittance of each material; Section II lists all relevant literature found in the search; and Section III presents in tabular and graphic formats the digitized data from the literature. Each major section is divided by material into categories that are further divided by optical property.

It would be useful if, for all surveyed data, a meaningful estimate of experimental error could be made. An examination of the literature revealed that error analyses are seldom included in papers, and even descriptions of experimental apparatus and procedures are often lacking. This greatly hampers the proper evaluation of published data, and in many cases has necessitated the use of a comparison technique. The method used to construct each representative curve is described in Section I and in general consists of either a mathematical fit to collections of data points from many sources, or selections of "best" data connected to form broad coverage over a temperature or spectral range. The rationale for including Section III, with its many sets of tabulated data, is to permit the user of this handbook to use data gathered for specific types of materials.

Wherever possible the data in this handbook were taken from published tables. Where these were not available, the curves in the literature were linearly enlarged and digitized using an Oscillogram and Film Semi-Automatic Reader (OSCAR), manufactured by Benson-Lehner Corporation. It is felt that the uncertainties in the tabulated data arise principally from basic experimental errors and journal reproduction uncertainties. Digitization was done over the complex spectra in such a way that a linear interpolation between

points would be valid, so in spectral regions that are highly structured the digitized points are densely packed and in smooth regions the points are widely spaced. The abstract accompanying the tabulated data in Section III identifies those data sets where the digitization was of discrete points in the original papers.

A few remarks concerning the notation used in this handbook need to be made. First, the actual numerical values of the optical parameters are listed in the tables, except for R and T, which in the tables are listed in percent and thus have values between 0 and 100. Second, the extinction index,  $k$ , is consistently presented here, even when the original published data were given as the absorption coefficient,  $\alpha$ .  $k$  and  $\alpha$  are related by the expression,

$$k = \frac{\lambda}{4\pi} \alpha .$$

$\alpha$  is conventionally given in units of  $\text{cm}^{-1}$ , in which case  $\lambda$  must be given in cm ( $1\mu = 10^{-4}$  cm).

### Symbols Used in this Handbook

$\lambda$ :	Wavelength (microns)
T:	Temperature (degrees Kelvin, $^{\circ}\text{K}$ )
n:	Refractive index (dimensionless)
k:	Extinction index (dimensionless)
$\alpha$ :	Absorption coefficient ( $\text{cm}^{-1}$ or $\text{mm}^{-1}$ )
$\epsilon(\lambda)$ :	Spectral emissivity (tabulated in percent)
$\epsilon(T)$ :	Total hemispherical emissivity (tabulated in percent)
R:	Reflectance (tabulated in percent)
TR:	Transmittance (tabulated in percent)

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\*NOTE ADDED IN PROOF CONCERNING A NEW REFERENCE

D. P. DeWitt, Handbook of the Optical, Thermal and Mechanical Properties of Six Polycrystalline Dielectric Materials, Purdue Univ. Thermophys. Prop. Res. Ctr., TPRC - Report 19, Dec., 1972.

In this handbook, the refractive and extinction indices, transmittance, emittance, reflectance, absorptance, and scattering coefficient for aluminum oxide, calcium fluoride, magnesium fluoride, magnesium oxide, silicon dioxide, and titanium dioxide are presented. These data have been gathered from open literature sources, many of which are presented and evaluated in the present Aerospace Corp./AFRPL handbook. This reference provides an excellent general survey of aluminum and magnesium oxide properties over, in the main, the short to medium infrared spectral regions, but no attempt has been made to produce digitized data sets for the source data, or to provide sets of representative optical properties, as has been done in the present report.



## I-1 ALUMINUM OXIDE PROPERTIES

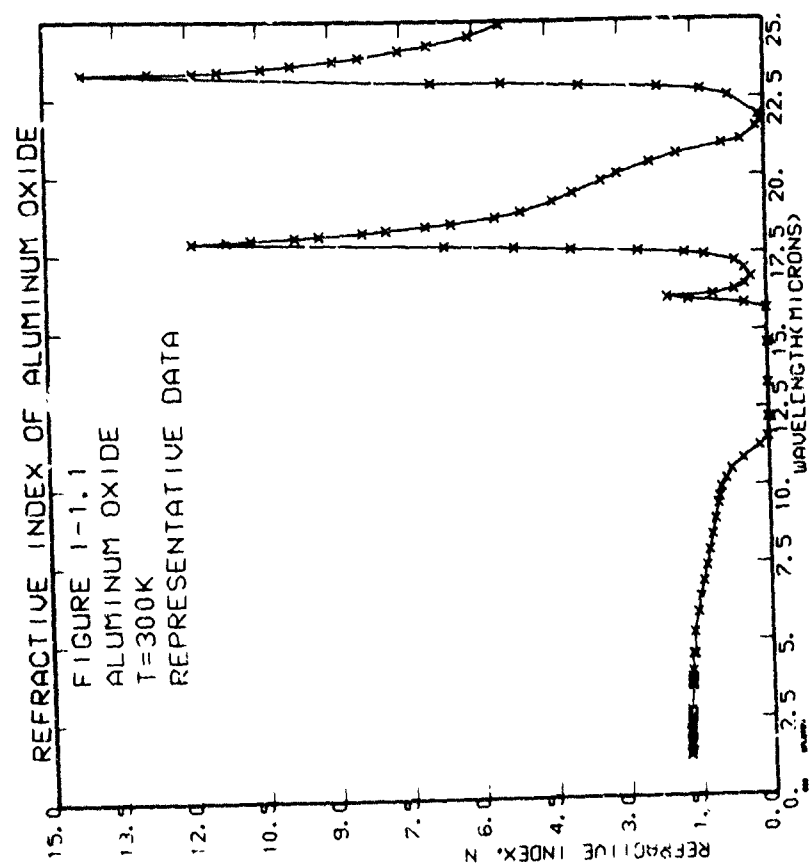
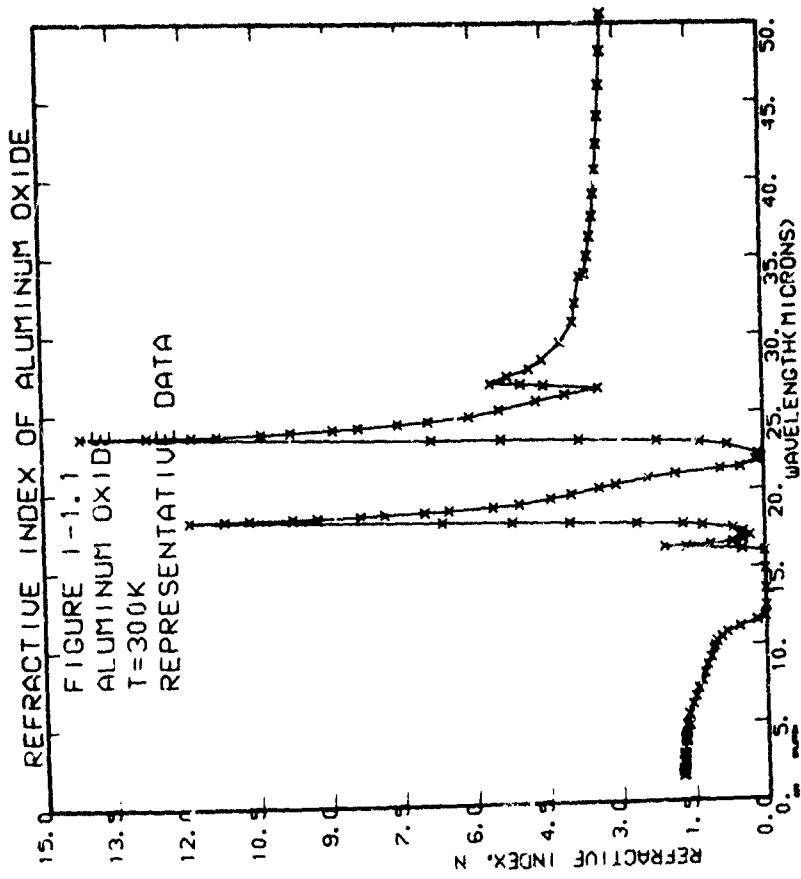
### I-1.1 Refractive Index, $n$ - Aluminum Oxide

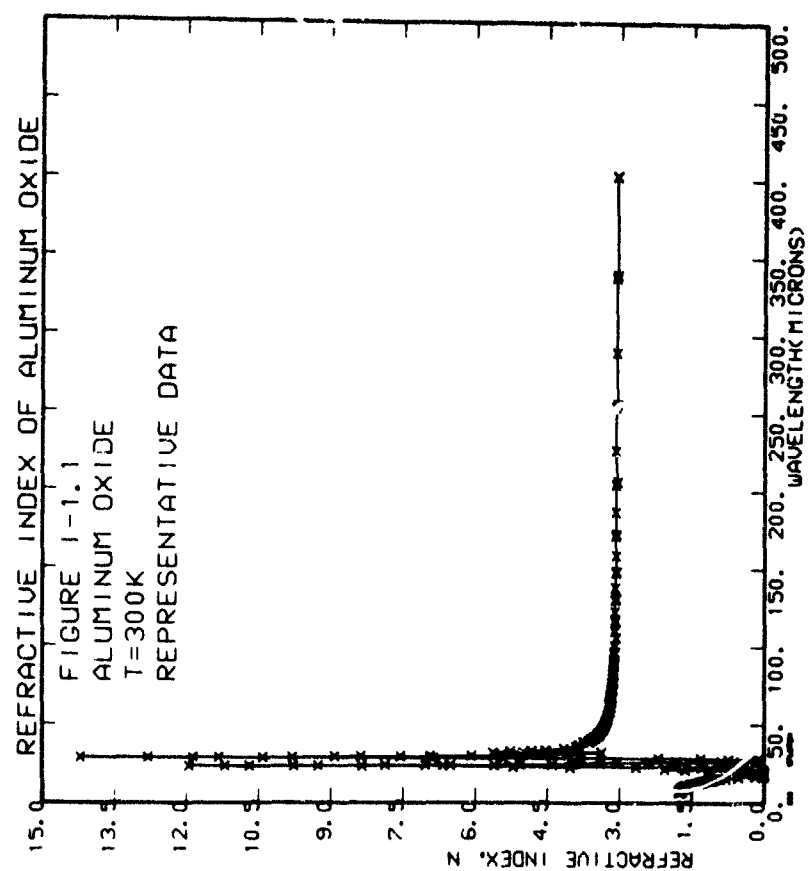
The refractive index of sapphire has been extensively studied at  $T = 300^{\circ}\text{K}$ , but data for other temperatures are sparse. Piriou (Ref. 1N-9) has studied sapphire at  $1773^{\circ}\text{K}$  from  $9\mu$  to  $33\mu$ , and Loewenstein (Ref. 1N-3) at  $T = 1.5^{\circ}\text{K}$ . Their results indicate that the refractive index changes very little with temperature except near resonant lattice frequencies. A representative curve for sapphire at  $T = 300^{\circ}\text{K}$  has been constructed using the data from references 1N-3, 1N-5, 1N-9, and 1N-11. No bulk alumina refractive index data were located in the literature, and refractive index data for powders were found only in Streed (Ref. 1N-12) and are of uncertain value, since the sapphire refractive index reported in this source was greatly at variance with all other measurements. No experimental measurements of  $n$  from  $6\mu$  to  $9\mu$ , aside from Reference 1N-12, have been located, and the representative curve has been constructed in this region by linear interpolation. Where the ordinary and extraordinary indices have been measured ( $\sim 30\mu$  and longer), the ordinary value of  $n$  has been used. All measured values of  $n_o$  and  $n_e$  are tabulated in Section III-1.1.

The representative curve is shown in Figure I-1.1 and is tabulated in Table I-1.1. Section I-1.7 gives in tabular form the lattice frequencies of aluminum oxide which relate to the structure seen in the optical properties curves.

### Table I-1.1

[illegible]





## I-1.2 Extinction Index, $k$ - Aluminum Oxide

Figure I-1.2 shows the representative curve for the extinction index of high-density alumina and sapphire at  $T = 300^{\circ}\text{K}$ , constructed from the data of Grimm (Ref. 1K-1), Piriou (Ref. 1K-12, 1K-13) and Loewenstein (Ref. 1K-5) for the spectral range  $2\mu$  to  $340\mu$ . Small changes in  $k$  do occur and these are presented in Section III-1.2 showing the temperature effect to  $2300^{\circ}\text{K}$ . All values of  $k$  are for the ordinary ray; extraordinary ray data is located in Section III-1.2.

Only one reference, 1K-4, was found for the thin film extinction index, and one, 1K-16, for powdered alumina, and these are summarized in Section III-1.2. Reference 1K-16 is of uncertain value for powdered alumina, since the values of  $k$  reported for sapphire in this reference deviate considerably from all other published values.

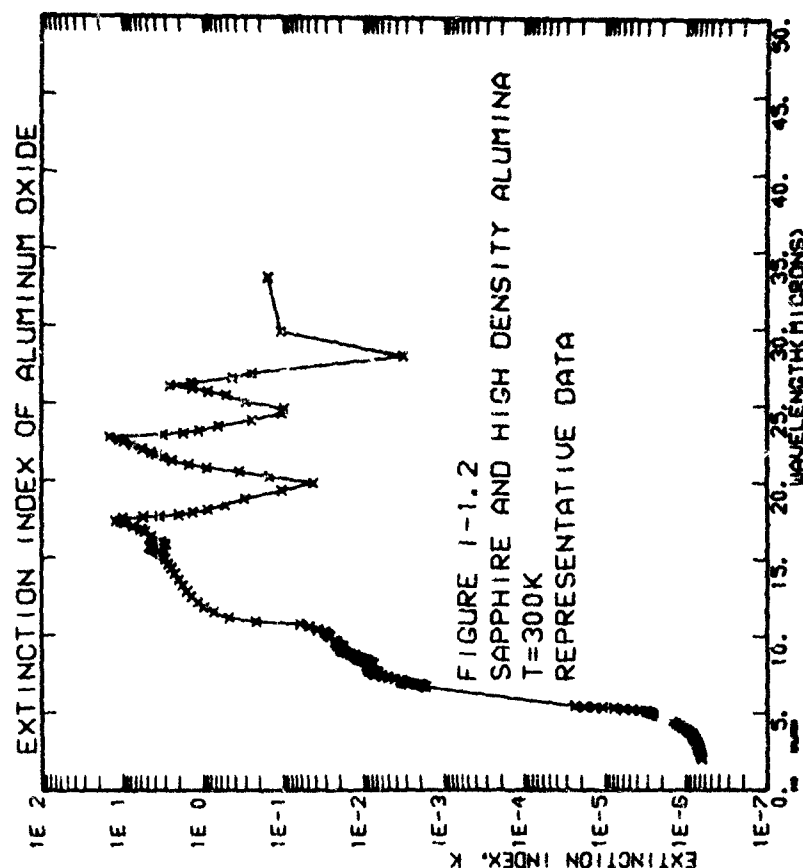
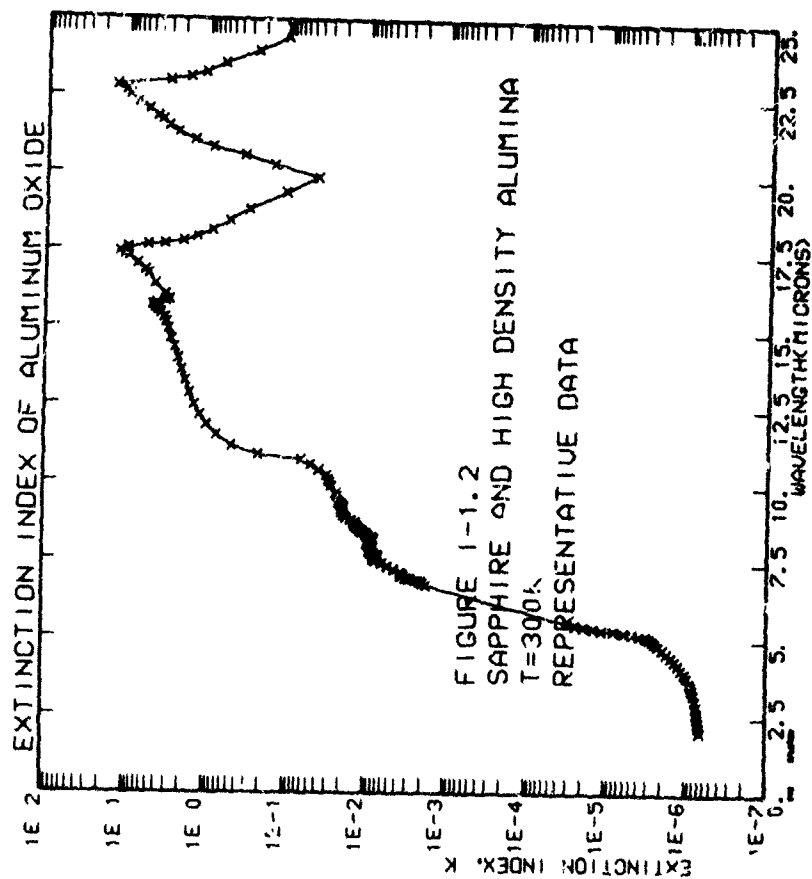
Section I-1.7 contains absorption peak information showing where fine structure in the extinction index is to be expected. Section I-1.6 gives transmittance data that also shows spectral regions having fine structure, and also gives powder transmittance data.

### Table I-1.2

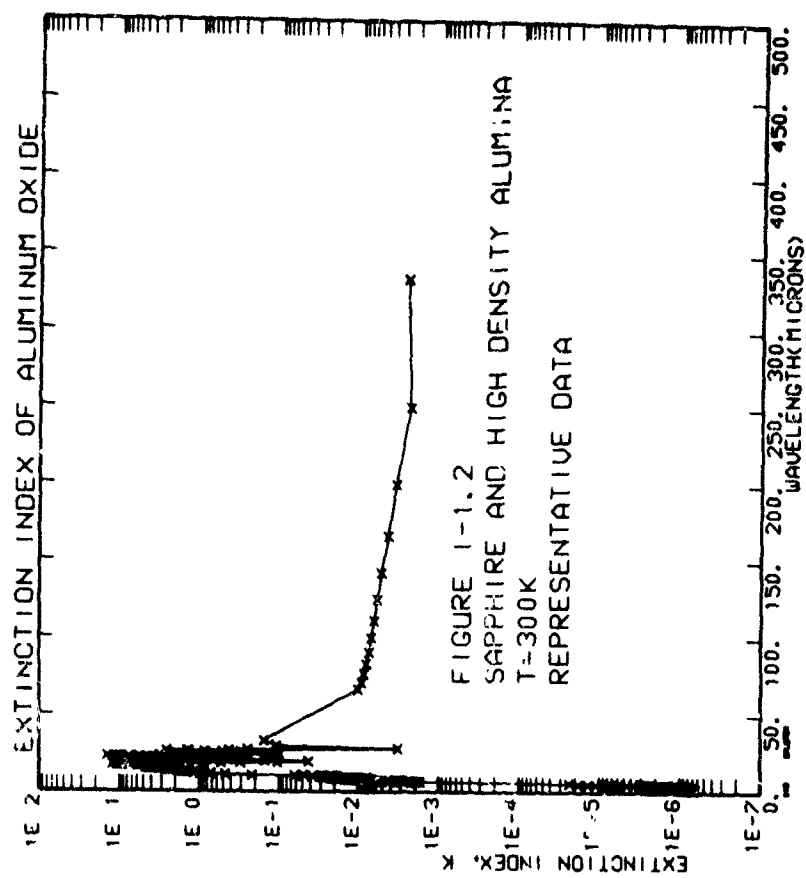
[illegible]

**Table I-1.2 (Continued)**

[illegible]







### I-1.3 Spectral Emissivity, $\epsilon(\lambda)$ — Aluminum Oxide

Representative curves for the spectral emissivity of bulk alumina, bulk sapphire, and powdered sapphire are presented in this section. Supplementary to this in Section III-1.3 are data for liquid alumina droplet emissivity and surface roughness effects on alumina emissivity. Additional data on emissivity are contained in Section I-1.4, where the reflectance data are summarized. Since Kirchhoff's law  $\epsilon = 1 - R$  applies only to the proper angular complements, a conversion of all reflectance to emissivity has not been made.

#### I-1.3.1 Bulk $\text{Al}_2\text{O}_3$

The bulk forms of  $\text{Al}_2\text{O}_3$ , sapphire ( $\alpha\text{-Al}_2\text{O}_3$ ) and alumina have different emissive properties, as shown in Figures I-1.3a, b, and c. All bulk  $\text{Al}_2\text{O}_3$  shows a distinct emissivity maximum from approximately  $4\mu$  to  $11\mu$ , the onset of this peak shifting to shorter wavelengths as the sample temperature is increased. Representative data for sapphire are from Stierwalt (Ref. 1SE-16) over a temperature range  $4.2^\circ\text{K}$  to  $200^\circ\text{K}$  and a spectral range  $1\mu$  to  $125\mu$ ; the data of Blau (Ref. 1SE-5) for 99 percent pure alumina over a temperature range of  $800^\circ\text{K}$  to  $1300^\circ\text{K}$  is taken to be representative of the pressed and sintered forms of  $\text{Al}_2\text{O}_3$ . A precision of  $4 \pm$  percent as claimed by Blau (Ref. 1SE-5) is taken to be representative of all data shown in Figures I-1.3.1 and I-1.3.2, although no explicit statement of precision is given by the other references shown. The effect of differences in sample surface preparation on  $\text{Al}_2\text{O}_3$  emissivity has been studied by Richmond (Ref. 1SE-13) and has been found to be negligible below  $14\mu$ . The relatively minor effect of temperature can be seen in the data of Section III-1.3. Data from other researchers on many bulk forms of  $\text{Al}_2\text{O}_3$  are included in Section III-1.3 in graphical and tabular form, where are also more detailed descriptions of the representative data.

**Table I-1.3.1a Spectral Emissivity of Aluminum Oxide,  $T = 200^{\circ}\text{K}$  -- Representative Data**

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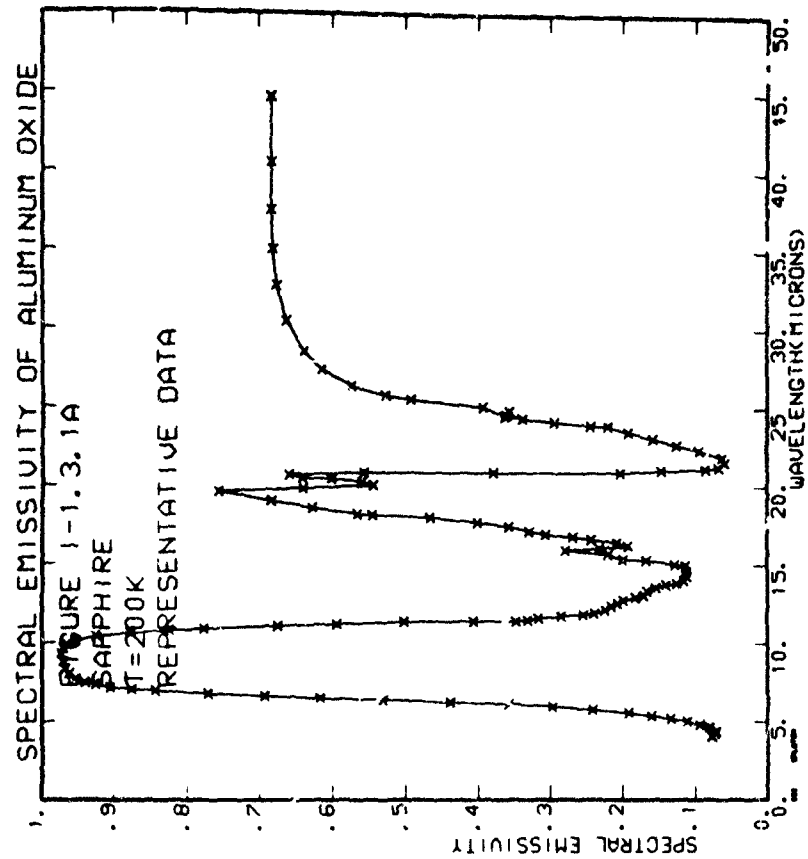
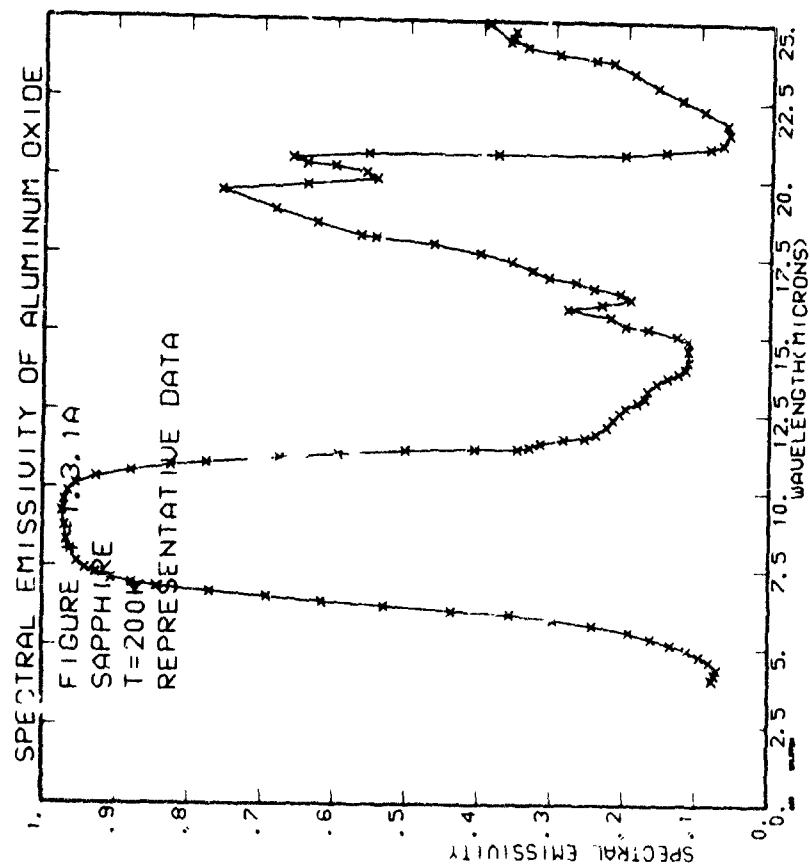
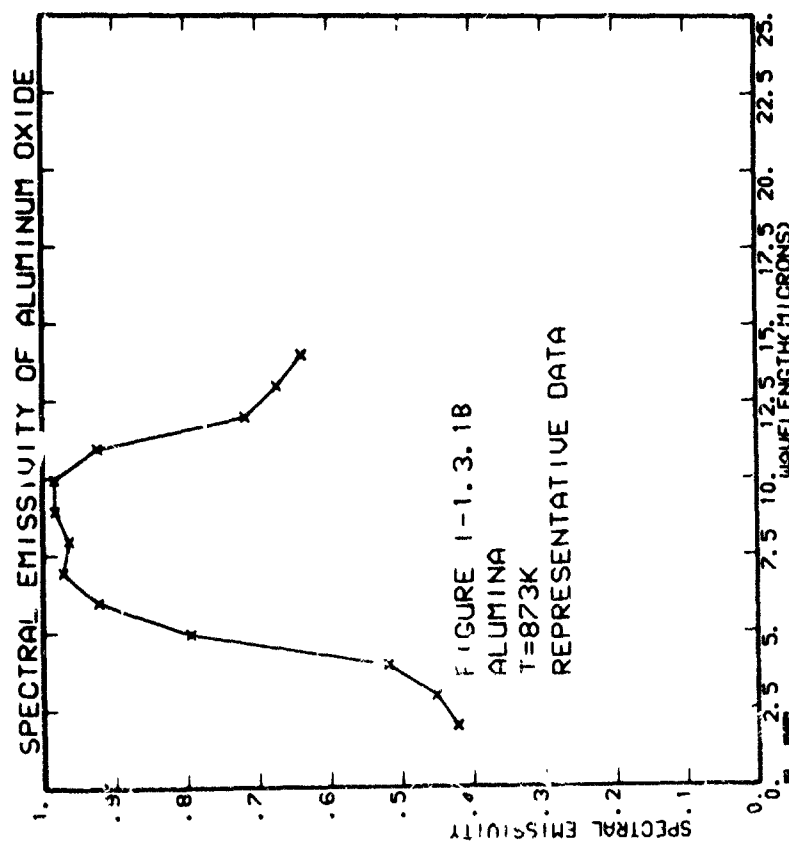
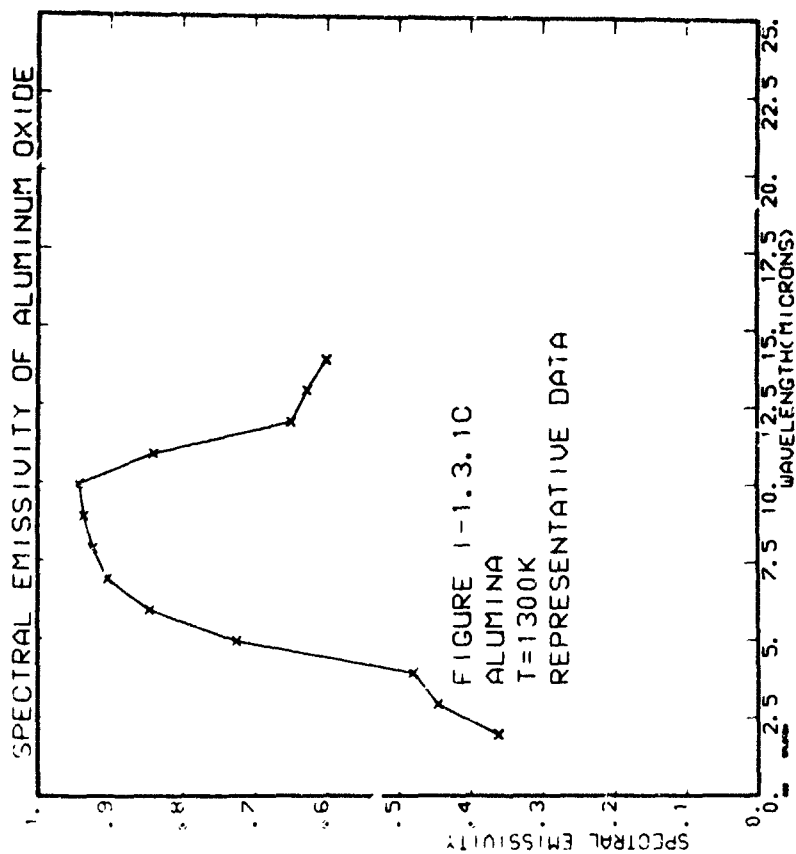


Table I-1.3.1b Spectral Emissivity of Alumina, T=873°K — Representative Data

$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$
1.975	.725	2.967	.520	4.970	.735
2.975	.923	3.973	.964	8.942	.963
3.951	.957	11.984	.717	12.985	.673
10.011	.639				

Table I-1.3.1c Spectral Emissivity of Alumina, T=1373°K — Representative Data

$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$
1.975	.563	2.937	.462	4.941	.726
2.975	.645	3.932	.925	8.931	.937
3.951	.944	10.935	.650	12.974	.630
10.011	.601				



### I-1.3.2 Powdered Aluminum Oxide

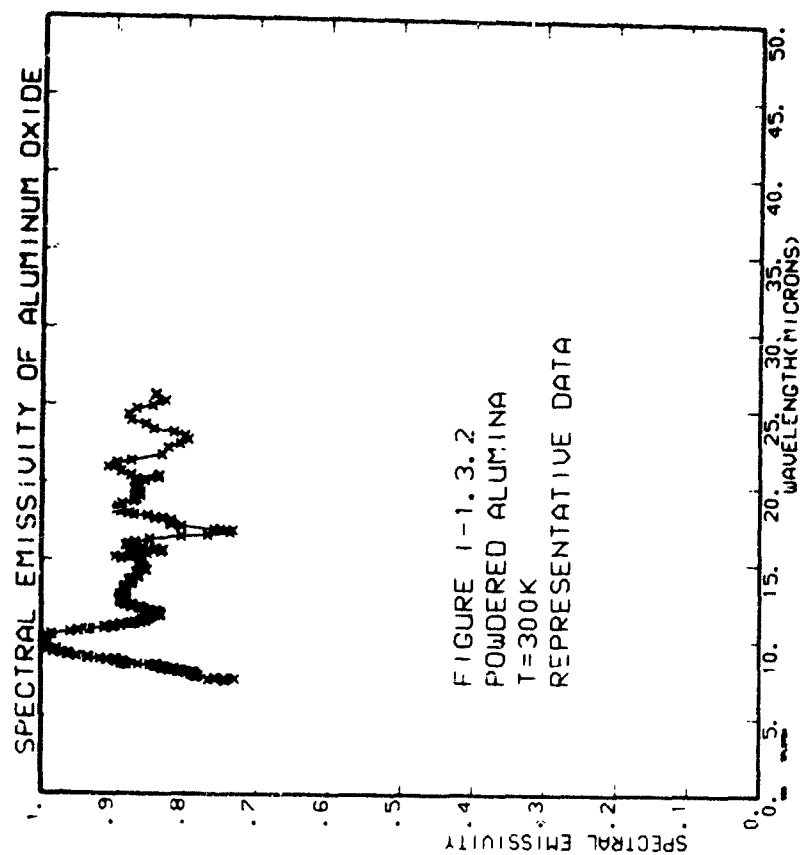
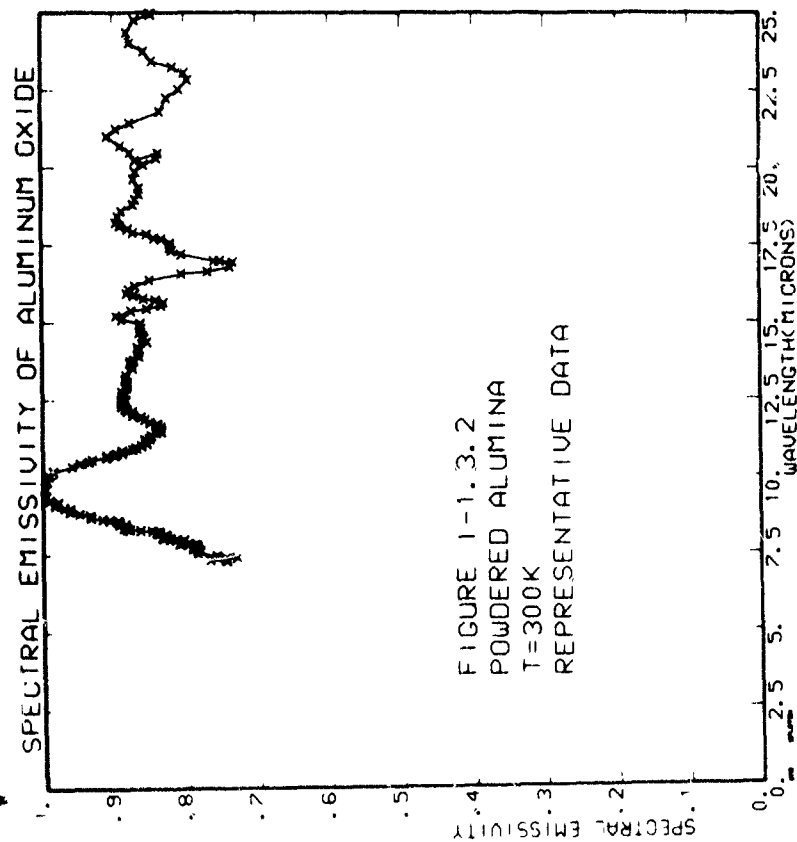
The representative spectral emissivity of powdered  $\text{Al}_2\text{O}_3$  over a particle size range of  $0.06 - 30 \mu$  and a temperature of  $300^\circ\text{K}$  is shown in Figure I-1.3.2. The values of  $\epsilon(\lambda)$  reported by Aronson (Ref. ISE-2) and Sreed (Ref. ISE-17) are much higher for  $\lambda > 12\mu$  than the bulk materials, but do show the decrease at  $11\mu$  from a plateau starting at approximately  $4\mu$ . The sharp peak occurring at  $3\mu$  is due to water contamination of the sample and is not present in the high temperature data. The complete set of particle emissivity data is contained in Section III-1.3. The representative curve is for 9 WCA alumina particles at  $300^\circ\text{K}$  as measured by Aronson (Ref. ISE-2).

Table I-1.3.2 Representative Data, Alumina Particles, T = 300°K

$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$
7.333	1.1	7.371	1.1	7.371	1.1	7.371	1.1
7.333	1.1	7.482	1.1	7.482	1.1	7.482	1.1
7.533	1.1	7.675	1.1	7.675	1.1	7.675	1.1
7.727	1.1	7.831	1.1	7.831	1.1	7.831	1.1
7.831	1.1	7.914	1.1	7.914	1.1	7.914	1.1
8.019	1.1	8.041	1.1	8.041	1.1	8.041	1.1
8.203	1.1	8.235	1.1	8.235	1.1	8.235	1.1
8.387	1.1	8.394	1.1	8.394	1.1	8.394	1.1
8.571	1.1	8.513	1.1	8.513	1.1	8.513	1.1
8.755	1.1	8.677	1.1	8.677	1.1	8.677	1.1
8.939	1.1	8.779	1.1	8.779	1.1	8.779	1.1
9.123	1.1	8.903	1.1	8.903	1.1	8.903	1.1
9.307	1.1	9.037	1.1	9.037	1.1	9.037	1.1
9.491	1.1	9.181	1.1	9.181	1.1	9.181	1.1
9.675	1.1	9.335	1.1	9.335	1.1	9.335	1.1
9.859	1.1	9.499	1.1	9.499	1.1	9.499	1.1
10.043	1.1	9.673	1.1	9.673	1.1	9.673	1.1
10.227	1.1	9.857	1.1	9.857	1.1	9.857	1.1
10.411	1.1	10.041	1.1	10.041	1.1	10.041	1.1
10.595	1.1	10.225	1.1	10.225	1.1	10.225	1.1
10.779	1.1	10.409	1.1	10.409	1.1	10.409	1.1
10.963	1.1	10.593	1.1	10.593	1.1	10.593	1.1
11.147	1.1	10.777	1.1	10.777	1.1	10.777	1.1
11.331	1.1	10.961	1.1	10.961	1.1	10.961	1.1
11.515	1.1	11.145	1.1	11.145	1.1	11.145	1.1
11.699	1.1	11.329	1.1	11.329	1.1	11.329	1.1
11.883	1.1	11.513	1.1	11.513	1.1	11.513	1.1
12.067	1.1	11.697	1.1	11.697	1.1	11.697	1.1
12.251	1.1	11.881	1.1	11.881	1.1	11.881	1.1
12.435	1.1	12.065	1.1	12.065	1.1	12.065	1.1
12.619	1.1	12.249	1.1	12.249	1.1	12.249	1.1
12.803	1.1	12.433	1.1	12.433	1.1	12.433	1.1
12.987	1.1	12.617	1.1	12.617	1.1	12.617	1.1
13.171	1.1	12.801	1.1	12.801	1.1	12.801	1.1
13.355	1.1	12.985	1.1	12.985	1.1	12.985	1.1
13.539	1.1	13.169	1.1	13.169	1.1	13.169	1.1
13.723	1.1	13.353	1.1	13.353	1.1	13.353	1.1
13.907	1.1	13.537	1.1	13.537	1.1	13.537	1.1
14.091	1.1	13.721	1.1	13.721	1.1	13.721	1.1
14.275	1.1	13.905	1.1	13.905	1.1	13.905	1.1
14.459	1.1	14.089	1.1	14.089	1.1	14.089	1.1
14.643	1.1	14.273	1.1	14.273	1.1	14.273	1.1
14.827	1.1	14.457	1.1	14.457	1.1	14.457	1.1
15.011	1.1	14.641	1.1	14.641	1.1	14.641	1.1
15.195	1.1	14.825	1.1	14.825	1.1	14.825	1.1
15.379	1.1	15.009	1.1	15.009	1.1	15.009	1.1
15.563	1.1	15.193	1.1	15.193	1.1	15.193	1.1
15.747	1.1	15.377	1.1	15.377	1.1	15.377	1.1
15.931	1.1	15.561	1.1	15.561	1.1	15.561	1.1
16.115	1.1	15.745	1.1	15.745	1.1	15.745	1.1
16.299	1.1	15.929	1.1	15.929	1.1	15.929	1.1
16.483	1.1	16.113	1.1	16.113	1.1	16.113	1.1
16.667	1.1	16.297	1.1	16.297	1.1	16.297	1.1
16.851	1.1	16.481	1.1	16.481	1.1	16.481	1.1
17.035	1.1	16.665	1.1	16.665	1.1	16.665	1.1
17.219	1.1	16.849	1.1	16.849	1.1	16.849	1.1
17.403	1.1	17.033	1.1	17.033	1.1	17.033	1.1
17.587	1.1	17.217	1.1	17.217	1.1	17.217	1.1
17.771	1.1	17.401	1.1	17.401	1.1	17.401	1.1
17.955	1.1	17.585	1.1	17.585	1.1	17.585	1.1
18.139	1.1	17.769	1.1	17.769	1.1	17.769	1.1
18.323	1.1	17.953	1.1	17.953	1.1	17.953	1.1
18.507	1.1	18.137	1.1	18.137	1.1	18.137	1.1
18.691	1.1	18.321	1.1	18.321	1.1	18.321	1.1
18.875	1.1	18.505	1.1	18.505	1.1	18.505	1.1
19.059	1.1	18.689	1.1	18.689	1.1	18.689	1.1
19.243	1.1	18.873	1.1	18.873	1.1	18.873	1.1
19.427	1.1	19.057	1.1	19.057	1.1	19.057	1.1
19.611	1.1	19.241	1.1	19.241	1.1	19.241	1.1
19.795	1.1	19.425	1.1	19.425	1.1	19.425	1.1
19.979	1.1	19.609	1.1	19.609	1.1	19.609	1.1
20.163	1.1	19.793	1.1	19.793	1.1	19.793	1.1
20.347	1.1	19.977	1.1	19.977	1.1	19.977	1.1
20.531	1.1	20.161	1.1	20.161	1.1	20.161	1.1
20.715	1.1	20.345	1.1	20.345	1.1	20.345	1.1
20.899	1.1	20.529	1.1	20.529	1.1	20.529	1.1
21.083	1.1	20.713	1.1	20.713	1.1	20.713	1.1
21.267	1.1	20.897	1.1	20.897	1.1	20.897	1.1
21.451	1.1	21.081	1.1	21.081	1.1	21.081	1.1
21.635	1.1	21.265	1.1	21.265	1.1	21.265	1.1
21.819	1.1	21.449	1.1	21.449	1.1	21.449	1.1
22.003	1.1	21.633	1.1	21.633	1.1	21.633	1.1
22.187	1.1	21.817	1.1	21.817	1.1	21.817	1.1
22.371	1.1	22.001	1.1	22.001	1.1	22.001	1.1
22.555	1.1	22.185	1.1	22.185	1.1	22.185	1.1
22.739	1.1	22.369	1.1	22.369	1.1	22.369	1.1
22.923	1.1	22.553	1.1	22.553	1.1	22.553	1.1
23.107	1.1	22.737	1.1	22.737	1.1	22.737	1.1
23.291	1.1	22.921	1.1	22.921	1.1	22.921	1.1
23.475	1.1	23.105	1.1	23.105	1.1	23.105	1.1
23.659	1.1	23.289	1.1	23.289	1.1	23.289	1.1
23.843	1.1	23.473	1.1	23.473	1.1	23.473	1.1
24.027	1.1	23.657	1.1	23.657	1.1	23.657	1.1
24.211	1.1	23.841	1.1	23.841	1.1	23.841	1.1
24.395	1.1	24.025	1.1	24.025	1.1	24.025	1.1
24.579	1.1	24.209	1.1	24.209	1.1	24.209	1.1
24.763	1.1	24.393	1.1	24.393	1.1	24.393	1.1
24.947	1.1	24.577	1.1	24.577	1.1	24.577	1.1
25.131	1.1	24.761	1.1	24.761	1.1	24.761	1.1
25.315	1.1	24.945	1.1	24.945	1.1	24.945	1.1
25.499	1.1	25.129	1.1	25.129	1.1	25.129	1.1
25.683	1.1	25.313	1.1	25.313	1.1	25.313	1.1
25.867	1.1	25.497	1.1	25.497	1.1	25.497	1.1
26.051	1.1	25.681	1.1	25.681	1.1	25.681	1.1
26.235	1.1	25.865	1.1	25.865	1.1	25.865	1.1
26.419	1.1	26.049	1.1	26.049	1.1	26.049	1.1
26.603	1.1	26.233	1.1	26.233	1.1	26.233	1.1
26.787	1.1	26.417	1.1	26.417	1.1	26.417	1.1
26.971	1.1	26.601	1.1	26.601	1.1	26.601	1.1
27.155	1.1	26.785	1.1	26.785	1.1	26.785	1.1
27.339	1.1	26.969	1.1	26.969	1.1	26.969	1.1
27.523	1.1	27.153	1.1	27.153	1.1	27.153	1.1
27.707	1.1	27.337	1.1	27.337	1.1	27.337	1.1
27.891	1.1	27.521	1.1	27.521	1.1	27.521	1.1
28.075	1.1	27.705	1.1	27.705	1.1	27.705	1.1
28.259	1.1	27.889	1.1	27.889	1.1	27.889	1.1
28.443	1.1	28.073	1.1	28.073	1.1	28.073	1.1
28.627	1.1	28.257	1.1	28.257	1.1	28.257	1.1
28.811	1.1	28.441	1.1	28.441	1.1	28.441	1.1
29.000	1.1	28.625	1.1	28.625	1.1	28.625	1.1
29.184	1.1	28.809	1.1	28.809	1.1	28.809	1.1
29.368	1.1	28.993	1.1	28.993	1.1	28.993	1.1
29.552	1.1	29.177	1.1	29.177	1.1	29.177	1.1
29.736	1.1	29.361	1.1	29.361	1.1	29.361	1.1
29.920	1.1	29.545	1.1	29.545	1.1	29.545	1.1
30.104	1.1	29.729	1.1	29.729	1.1	29.729	1.1
30.288	1.1	29.913	1.1	29.913	1.1	29.913	1.1
30.472	1.1	30.097	1.1	30.097	1.1	30.097	1.1
30.656	1.1	30.281	1.1	30.281	1.1	30.281	1.1
30.840	1.1	30.465	1.1	30.465	1.1	30.465	1.1
31.024	1.1	30.649	1.1	30.649	1.1	30.649	1.1
31.208	1.1	30.833	1.1	30.833	1.1	30.833	1.1
31.392	1.1	31.017	1.1	31.017	1.1	31.017	1.1
31.576	1.1	31.201	1.1	31.201	1.1	31.201	1.1
31.760	1.1	31.385	1.1	31.385	1.1	31.385	1.1
31.944	1.1	31.569	1.1	31.569	1.1	31.569	1.1
32.128	1.1	31.753	1.1	31.753	1.1	31.753	1.1
32.312	1.1	31.937	1.1	31.937	1.1	31.937	1.1
32.496	1.1	32.121	1.1	32.121	1.1	32.121	1.1
32.680	1.1	32.305	1.1	32.305	1.1	32.305	1.1
32.864	1.1	32.489	1.1	32.489	1.1	32.489	1.1
33.048	1.1	32.673	1.1	32.673	1.1	32.673	1.1
33.232	1.1	32.857	1.1	32.857	1.1	32.857	1.1
33.416	1.1	33.041	1.1	33.041	1.1	33.041	1.1
33.600	1.1	33.225	1.1	33.225	1.1	33.225	1.1
33.784	1.1	33.409	1.1	33.409	1.1	33.409	1.1
33.968	1.1	33.593	1.1	33.593	1.1	33.593	1.1
34.152	1.1	33.777	1.1	33.777	1.1	33.777	1.1
34.336	1.1	33.961	1.1	33.961	1.1	33.961	1.1
34.520	1.1	34.145	1.1	34.145	1.1		



Table I-1.3.2 Representative Data, Alumina Particles,  $T = 300^\circ\text{K}$  (continued)[illegible]



#### I-1.4 Total Normal Emissivity, $\epsilon(T)$ — Aluminum Oxide

The total emissivities of bulk alumina and sapphire have been measured in the literature for temperatures ranging from 63°K to 1800°K. The representative curve for alumina data, constructed by fitting a third order polynomial to data from References 1TE-4 and 1TE-5 is shown in Table I-1.4 and Figure I-1.4.  $\epsilon(T) = 0.77$  at low temperatures, then goes through an apparent minimum of about 0.37 at 1660°K. No experimental error is quoted for these data.

$\epsilon(T)$  for sapphire is given in Section III-1.4 in tabulated form in Ref. 1TE-2 and 1TE-6, and appears to be less than the alumina emissivity over the range of temperatures covered, 200°K to 1273°K.

One reference (1TE-3) gives  $\epsilon(T)$  for rocket exhaust particles from  $T = 1389^{\circ}\text{K}$  to  $2222^{\circ}\text{K}$ . This is presented in Section III-1.4.

Table I-1.4 Bulk Alumina Total Emittance — Representative Data

T(°K)	ε(T)	T(°K)	ε(T)	T(°K)	ε(T)
2500	0.772	1700	0.331	1000	0.178
2400	0.773	1600	0.332	900	0.179
2300	0.774	1500	0.333	800	0.180
2200	0.775	1400	0.334	700	0.181
2100	0.776	1300	0.335	600	0.182
2000	0.777	1200	0.336	500	0.183
1900	0.778	1100	0.337	400	0.184
1800	0.779	1000	0.338	300	0.185
1700	0.780	900	0.339	200	0.186
1600	0.781	800	0.340	100	0.187
1500	0.782	700	0.341	50	0.188
1400	0.783	600	0.342	25	0.189
1300	0.784	500	0.343	10	0.190
1200	0.785	400	0.344	5	0.191
1100	0.786	300	0.345	2	0.192
1000	0.787	200	0.346	1	0.193
900	0.788	100	0.347	0	0.194
800	0.789	50	0.348		
700	0.790	25	0.349		
600	0.791	10	0.350		
500	0.792	5	0.351		
400	0.793	2	0.352		
300	0.794	1	0.353		
200	0.795	0	0.354		
100	0.796		0.355		
50	0.797		0.356		
25	0.798		0.357		
10	0.799		0.358		
5	0.800		0.359		
2	0.801		0.360		
1	0.802		0.361		
0	0.803		0.362		
	0.804		0.363		
	0.805		0.364		
	0.806		0.365		
	0.807		0.366		
	0.808		0.367		
	0.809		0.368		
	0.810		0.369		
	0.811		0.370		
	0.812		0.371		
	0.813		0.372		
	0.814		0.373		
	0.815		0.374		
	0.816		0.375		
	0.817		0.376		
	0.818		0.377		
	0.819		0.378		
	0.820		0.379		
	0.821		0.380		
	0.822		0.381		
	0.823		0.382		
	0.824		0.383		
	0.825		0.384		
	0.826		0.385		
	0.827		0.386		
	0.828		0.387		
	0.829		0.388		
	0.830		0.389		
	0.831		0.390		
	0.832		0.391		
	0.833		0.392		
	0.834		0.393		
	0.835		0.394		
	0.836		0.395		
	0.837		0.396		
	0.838		0.397		
	0.839		0.398		
	0.840		0.399		
	0.841		0.400		
	0.842		0.401		
	0.843		0.402		
	0.844		0.403		
	0.845		0.404		
	0.846		0.405		
	0.847		0.406		
	0.848		0.407		
	0.849		0.408		
	0.850		0.409		
	0.851		0.410		
	0.852		0.411		
	0.853		0.412		
	0.854		0.413		
	0.855		0.414		
	0.856		0.415		
	0.857		0.416		
	0.858		0.417		
	0.859		0.418		
	0.860		0.419		
	0.861		0.420		
	0.862		0.421		
	0.863		0.422		
	0.864		0.423		
	0.865		0.424		
	0.866		0.425		
	0.867		0.426		
	0.868		0.427		
	0.869		0.428		
	0.870		0.429		
	0.871		0.430		
	0.872		0.431		
	0.873		0.432		
	0.874		0.433		
	0.875		0.434		
	0.876		0.435		
	0.877		0.436		
	0.878		0.437		
	0.879		0.438		
	0.880		0.439		
	0.881		0.440		
	0.882		0.441		
	0.883		0.442		
	0.884		0.443		
	0.885		0.444		
	0.886		0.445		
	0.887		0.446		
	0.888		0.447		
	0.889		0.448		
	0.890		0.449		
	0.891		0.450		
	0.892		0.451		
	0.893		0.452		
	0.894		0.453		
	0.895		0.454		
	0.896		0.455		
	0.897		0.456		
	0.898		0.457		
	0.899		0.458		
	0.900		0.459		
	0.901		0.460		
	0.902		0.461		
	0.903		0.462		
	0.904		0.463		
	0.905		0.464		
	0.906		0.465		
	0.907		0.466		
	0.908		0.467		
	0.909		0.468		
	0.910		0.469		
	0.911		0.470		
	0.912		0.471		
	0.913		0.472		
	0.914		0.473		
	0.915		0.474		
	0.916		0.475		
	0.917		0.476		
	0.918		0.477		
	0.919		0.478		
	0.920		0.479		
	0.921		0.480		
	0.922		0.481		
	0.923		0.482		
	0.924		0.483		
	0.925		0.484		
	0.926		0.485		
	0.927		0.486		
	0.928		0.487		
	0.929		0.488		
	0.930		0.489		
	0.931		0.490		
	0.932		0.491		
	0.933		0.492		
	0.934		0.493		
	0.935		0.494		
	0.936		0.495		
	0.937		0.496		
	0.938		0.497		
	0.939		0.498		
	0.940		0.499		
	0.941		0.500		
	0.942		0.501		
	0.943		0.502		
	0.944		0.503		
	0.945		0.504		
	0.946		0.505		
	0.947		0.506		
	0.948		0.507		
	0.949		0.508		
	0.950		0.509		
	0.951		0.510		
	0.952		0.511		
	0.953		0.512		
	0.954		0.513		
	0.955		0.514		
	0.956		0.515		
	0.957		0.516		
	0.958		0.517		
	0.959		0.518		
	0.960		0.519		
	0.961		0.520		
	0.962		0.521		
	0.963		0.522		
	0.964		0.523		
	0.965		0.524		
	0.966		0.525		
	0.967		0.526		
	0.968		0.527		
	0.969		0.528		
	0.970		0.529		
	0.971		0.530		
	0.972		0.531		
	0.973		0.532		
	0.974		0.533		
	0.975		0.534		
	0.976		0.535		
	0.977		0.536		
	0.978		0.537		
	0.979		0.538		
	0.980		0.539		
	0.981		0.540		
	0.982		0.541		
	0.983		0.542		
	0.984		0.543		
	0.985		0.544		
	0.986		0.545		
	0.987		0.546		
	0.988		0.547		
	0.989		0.548		
	0.990		0.549		
	0.991		0.550		
	0.992		0.551		
	0.993		0.552		
	0.994		0.553		
	0.995		0.554		
	0.996		0.555		
	0.997		0.556		
	0.998		0.557		
	0.999		0.558		
	1.000		0.559		
	1.001		0.560		
	1.002		0.561		
	1.003		0.562		
	1.004		0.563		
	1.005		0.564		
	1.006		0.565		
	1.007		0.566		
	1.008		0.567		
	1.009		0.568		
	1.010		0.569		
	1.011		0.570		
	1.012		0.571		
	1.013		0.572		
	1.014		0.573		
	1.015		0.574		
	1.016		0.575		
	1.017		0.576		
	1.018		0.577		
	1.019		0.578		
	1.020		0.579		
	1.021		0.580		
	1.022		0.581		
	1.023		0.582		
	1.024		0.583		
	1.025		0.584		
	1.026		0.585		
	1.027		0.586		
	1.028		0.587		
	1.029		0.588		
	1.030		0.589		
	1.031		0.590		
	1.032		0.591		
	1.033		0.592		
	1.034		0.593		
	1.035		0.594		
	1.036		0.595		
	1.037		0.596		
	1.038		0.597		
	1.039		0.598		
	1.040		0.599		
	1.041		0.600		
	1.042		0.601		
	1.043		0.602		
	1.044		0.603		
	1.045		0.604		
	1.046		0.605		
	1.047		0.606		
	1.048		0.607		
	1.049		0.608		
	1.050		0.609		
	1.051		0.610		
	1.052		0.611		
	1.053		0.612		
	1.054		0.613		
	1.055		0.614		
	1.056		0.615		
	1.057		0.616		
	1.058		0.617		
	1.059		0.618		
	1.060		0.619		
	1.061				

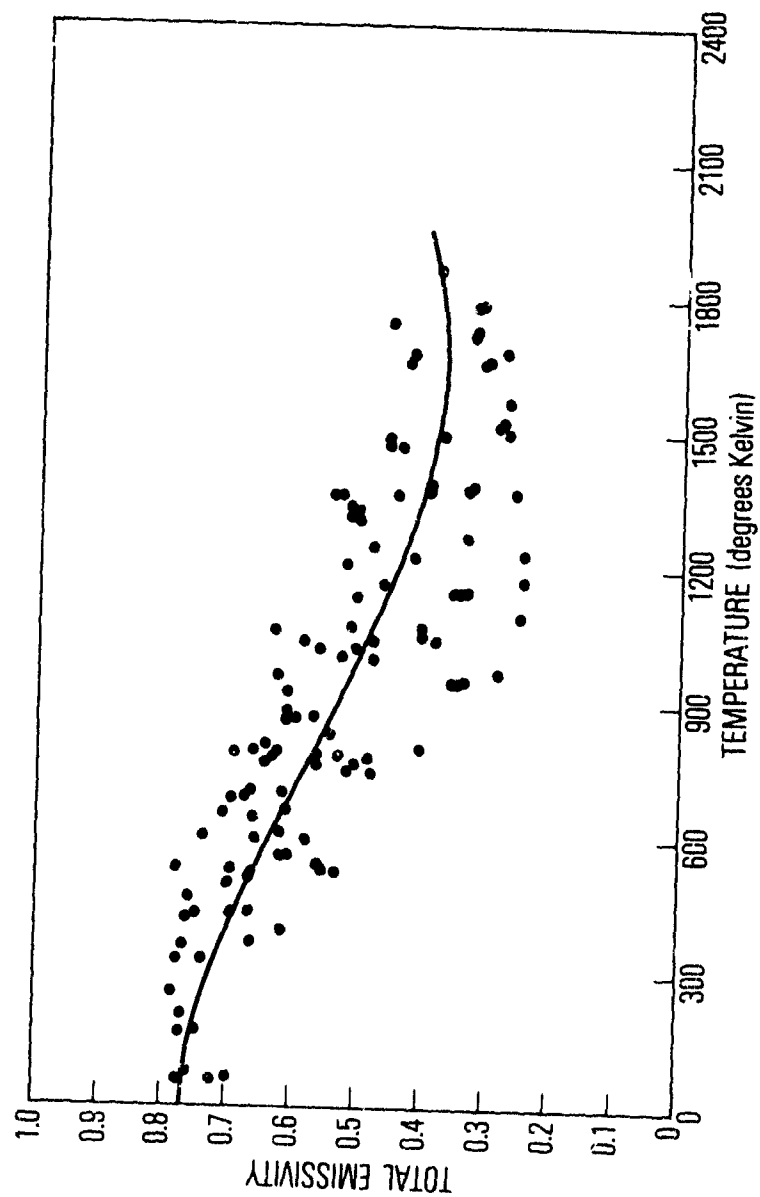


Figure I-1.4 The Total Normal Emissivity of Aluminum Oxide as a Function of Temperature

### I-1.5. Reflectivity - Aluminum Oxide

Reflectivity data for sapphire, bulk alumina, alumina powders and films at 300°K are tabulated in Section III. Representative curves for sapphire, bulk alumina, and alumina powder are presented here. Since the reflectivity of a sample is highly dependent upon surface conditions, the representative curve should be interpreted only in a relative sense. No attempt has been made to normalize the curves used as representative reflectivities.

#### I-1.5.1. Sapphire

The 300°K data of Aronson (Ref. 1R-3) and Barker Ref. 1R-4) have been taken as representative and plotted together in Figure I-1.5.1. Reflection maxima are seen to occur at approximately 14.5 $\mu$ , 17.5 $\mu$ , 21.7 $\mu$ , 23.0 $\mu$ , 27 to 29 $\mu$ , and 52 $\mu$ . Lattice parameter information deduced from these and other data are presented in Section I-1.7.

#### I-1.5.2 Bulk Alumina

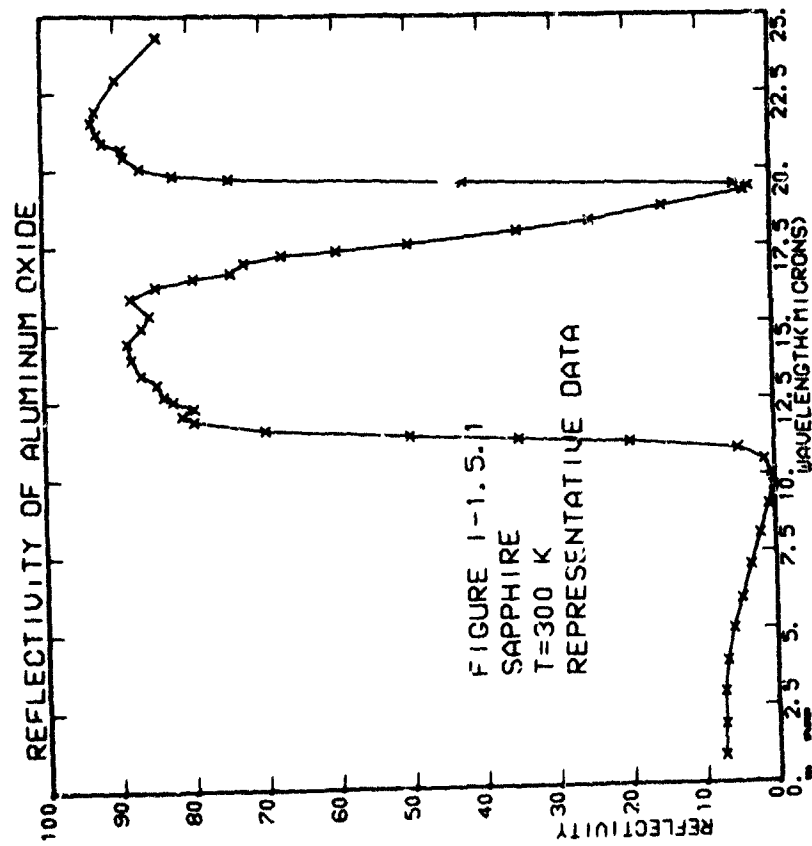
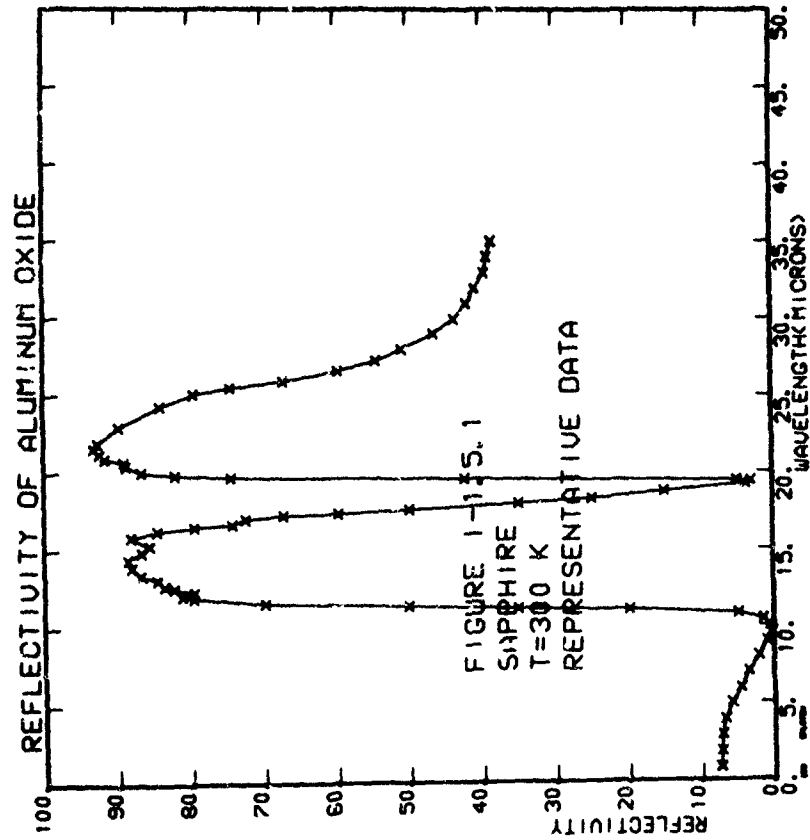
The reflectance of bulk alumina at short wavelengths has been found to be much higher than sapphire reflectance. The data for  $\lambda > 9\mu$  are similar to sapphire. The data of Clark (Ref. 1R-6) and Harris (Ref. 1R-18) are plotted as representative data in Figures I-1.5.2 and tabulated in Table I-1.5.2.

#### I-1.5.3 Alumina Powder

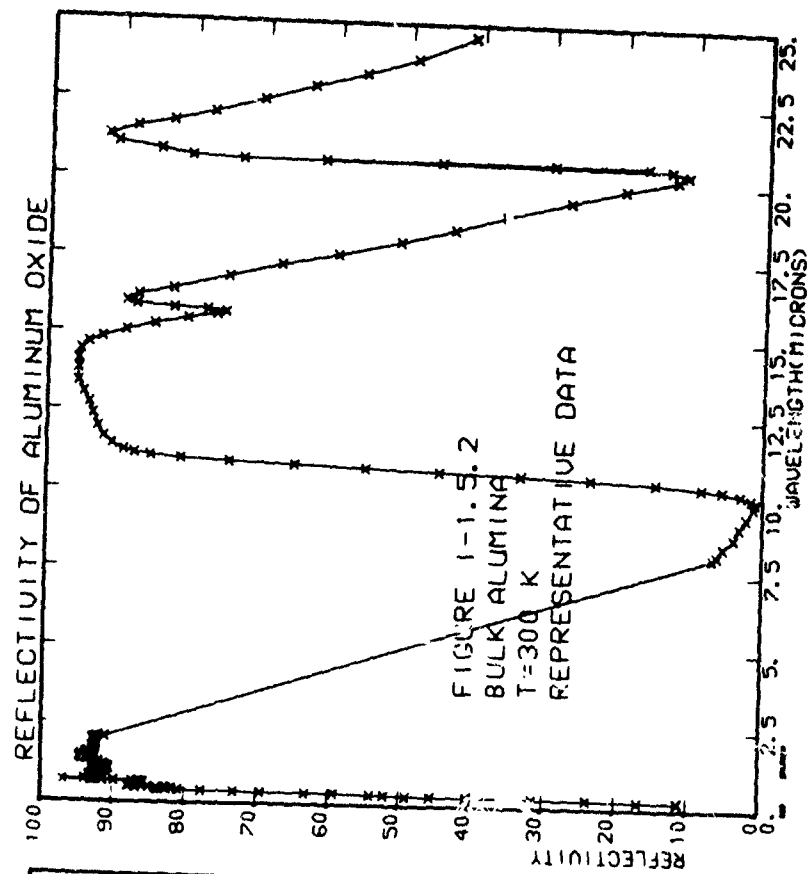
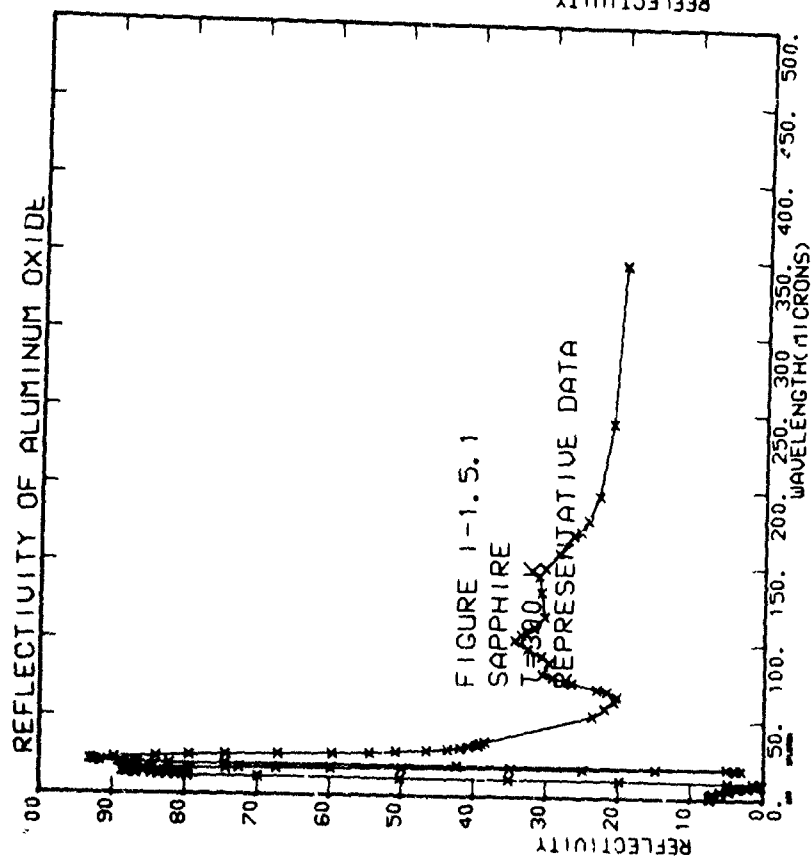
The reflectivity for 3.5 $\mu$  mean diameter alumina platelets at 300°K from 7 $\mu$  to 30 $\mu$  is shown in Figure I-1.5.3. These data are from Aronson (Ref. 1R-1) and data for particle sizes up to 100 $\mu$  are plotted and tabulated in Section III-1.5. The small peak between 10 $\mu$  and 12 $\mu$  has been observed for spinel alumina by Levy (Ref. 1R-10). The gross features of the alumina powder reflectance match those of the sapphire.

### Table I-1.5.1

[illegible]





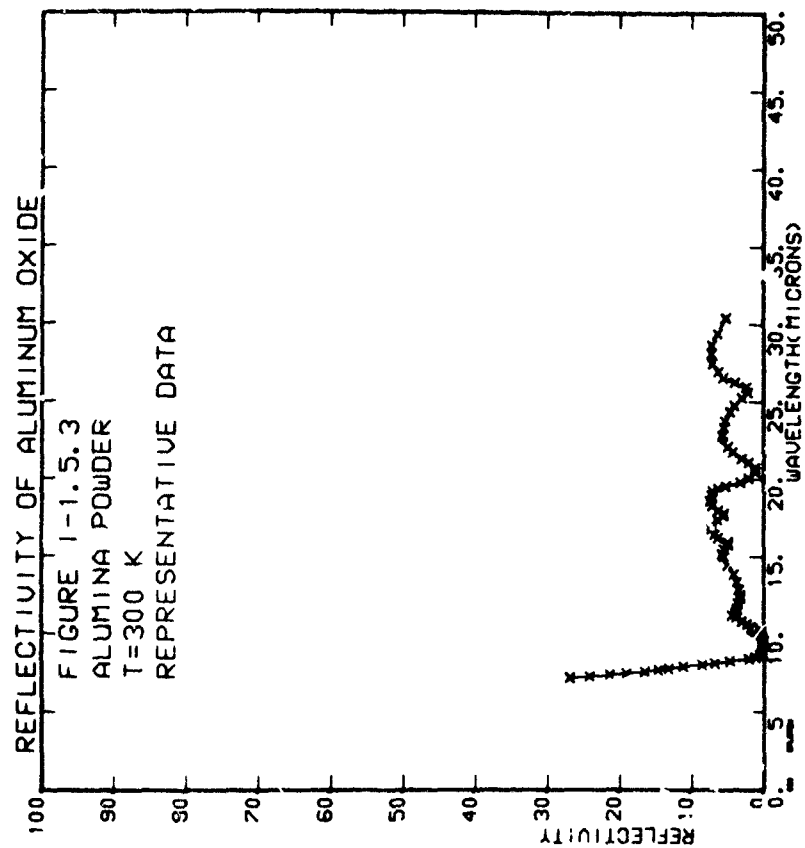
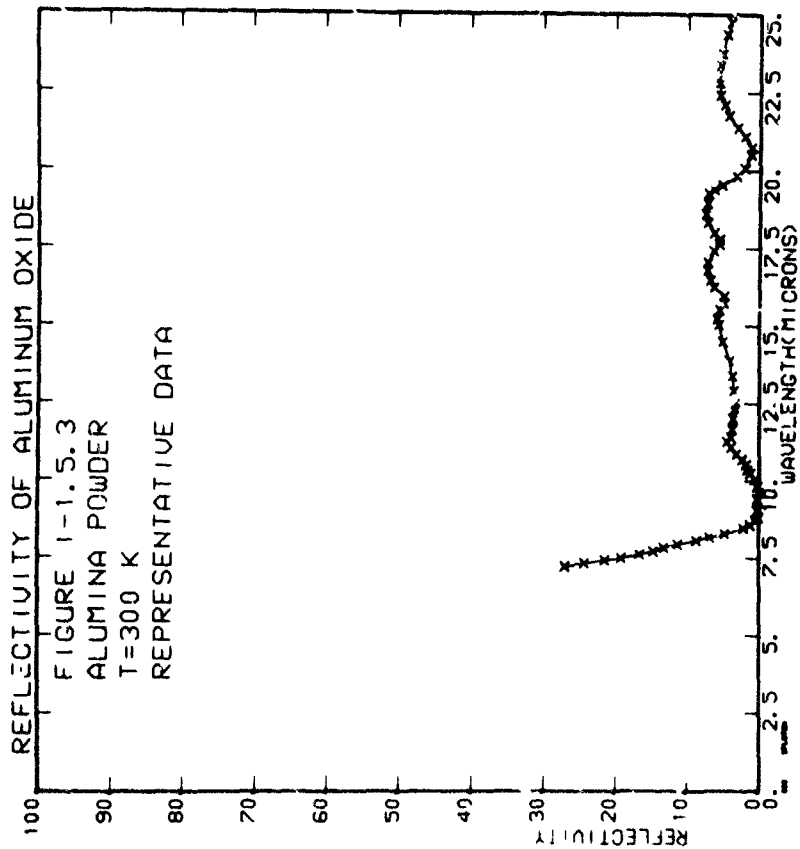


### Table 1-15-2 Bulk Alumina Reflectivity - Representative Data

[illegible]

Table I-1.5.3 Powdered Aluminum Oxide Reflectivity — Representative Data

$\lambda$	R	$\lambda$	R	$\lambda$	R	$\lambda$	R
2.5	0.000	11.0	0.000	22.5	0.000	34.0	0.000
3.0	0.000	12.0	0.000	24.0	0.000	36.0	0.000
3.5	0.000	13.0	0.000	26.0	0.000	38.0	0.000
4.0	0.000	14.0	0.000	28.0	0.000	40.0	0.000
4.5	0.000	15.0	0.000	30.0	0.000	42.0	0.000
5.0	0.000	16.0	0.000	32.0	0.000	44.0	0.000
5.5	0.000	17.0	0.000	34.0	0.000	46.0	0.000
6.0	0.000	18.0	0.000	36.0	0.000	48.0	0.000
6.5	0.000	19.0	0.000	38.0	0.000	50.0	0.000
7.0	0.000	20.0	0.000	40.0	0.000	52.0	0.000
7.5	0.000	21.0	0.000	42.0	0.000	54.0	0.000
8.0	0.000	22.0	0.000	44.0	0.000	56.0	0.000
8.5	0.000	23.0	0.000	46.0	0.000	58.0	0.000
9.0	0.000	24.0	0.000	48.0	0.000	60.0	0.000
9.5	0.000	25.0	0.000	50.0	0.000	62.0	0.000
10.0	0.000	26.0	0.000	52.0	0.000	64.0	0.000
10.5	0.000	27.0	0.000	54.0	0.000	66.0	0.000
11.0	0.000	28.0	0.000	56.0	0.000	68.0	0.000
11.5	0.000	29.0	0.000	58.0	0.000	70.0	0.000
12.0	0.000	30.0	0.000	60.0	0.000	72.0	0.000
12.5	0.000	31.0	0.000	62.0	0.000	74.0	0.000
13.0	0.000	32.0	0.000	64.0	0.000	76.0	0.000
13.5	0.000	33.0	0.000	66.0	0.000	78.0	0.000
14.0	0.000	34.0	0.000	68.0	0.000	80.0	0.000
14.5	0.000	35.0	0.000	70.0	0.000	82.0	0.000
15.0	0.000	36.0	0.000	72.0	0.000	84.0	0.000
15.5	0.000	37.0	0.000	74.0	0.000	86.0	0.000
16.0	0.000	38.0	0.000	76.0	0.000	88.0	0.000
16.5	0.000	39.0	0.000	78.0	0.000	90.0	0.000
17.0	0.000	40.0	0.000	80.0	0.000	92.0	0.000
17.5	0.000	41.0	0.000	82.0	0.000	94.0	0.000
18.0	0.000	42.0	0.000	84.0	0.000	96.0	0.000
18.5	0.000	43.0	0.000	86.0	0.000	98.0	0.000
19.0	0.000	44.0	0.000	88.0	0.000	100.0	0.000
19.5	0.000	45.0	0.000	90.0	0.000		
20.0	0.000	46.0	0.000	92.0	0.000		
20.5	0.000	47.0	0.000	94.0	0.000		
21.0	0.000	48.0	0.000	96.0	0.000		
21.5	0.000	49.0	0.000	98.0	0.000		
22.0	0.000	50.0	0.000				
22.5	0.000	51.0	0.000				
23.0	0.000	52.0	0.000				
23.5	0.000	53.0	0.000				
24.0	0.000	54.0	0.000				
24.5	0.000	55.0	0.000				
25.0	0.000	56.0	0.000				
25.5	0.000	57.0	0.000				
26.0	0.000	58.0	0.000				
26.5	0.000	59.0	0.000				
27.0	0.000	60.0	0.000				
27.5	0.000	61.0	0.000				
28.0	0.000	62.0	0.000				
28.5	0.000	63.0	0.000				
29.0	0.000	64.0	0.000				
29.5	0.000	65.0	0.000				
30.0	0.000	66.0	0.000				
30.5	0.000	67.0	0.000				
31.0	0.000	68.0	0.000				
31.5	0.000	69.0	0.000				
32.0	0.000	70.0	0.000				
32.5	0.000	71.0	0.000				
33.0	0.000	72.0	0.000				
33.5	0.000	73.0	0.000				
34.0	0.000	74.0	0.000				
34.5	0.000	75.0	0.000				
35.0	0.000	76.0	0.000				
35.5	0.000	77.0	0.000				
36.0	0.000	78.0	0.000				
36.5	0.000	79.0	0.000				
37.0	0.000	80.0	0.000				
37.5	0.000	81.0	0.000				
38.0	0.000	82.0	0.000				
38.5	0.000	83.0	0.000				
39.0	0.000	84.0	0.000				
39.5	0.000	85.0	0.000				
40.0	0.000	86.0	0.000				
40.5	0.000	87.0	0.000				
41.0	0.000	88.0	0.000				
41.5	0.000	89.0	0.000				
42.0	0.000	90.0	0.000				
42.5	0.000	91.0	0.000				
43.0	0.000	92.0	0.000				
43.5	0.000	93.0	0.000				
44.0	0.000	94.0	0.000				
44.5	0.000	95.0	0.000				
45.0	0.000	96.0	0.000				
45.5	0.000	97.0	0.000				
46.0	0.000	98.0	0.000				
46.5	0.000	99.0	0.000				
47.0	0.000	100.0	0.000				
47.5	0.000						
48.0	0.000						
48.5	0.000						
49.0	0.000						
49.5	0.000						
50.0	0.000						



#### I-1.6. Transmittance - Aluminum Oxide

The transmittance of  $\text{Al}_2\text{O}_3$  is shown in Tables I-1.6a through I-1.6e for  $T = 300^\circ\text{K}$ . The transmittance is a weak function of temperature, and variations with  $T$  that occur over some spectral ranges are tabulated in Section III-1.6. The unnormalized transmittances of various thicknesses of sapphire and alumina powder shown in the figures are taken from Oppenheim (Ref. 1T-17), Piriou (Ref. 1T-19), White (Ref. 1T-22), Dorsey (Ref. 1T-1) and Loewenstein (Ref. 1T-9). The structure observed in the optical properties of alumina is tabulated in terms of normal lattice frequencies and absorption bands in Section I-1.7.

### Table I-1.6 Aluminum Oxide Transmittance — Representative Data

a. Sapphire of unspecified thickness (from Ref. IT-17).

[illegible]

b. Sapphire,  $T = 0.062$  mm (from Ref. IT-19).

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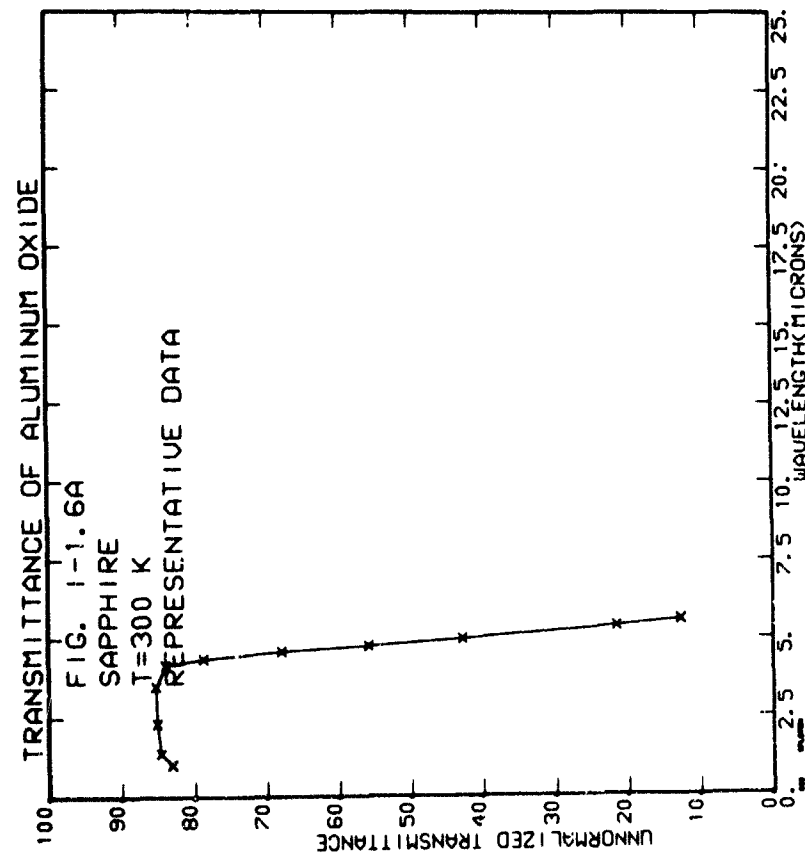
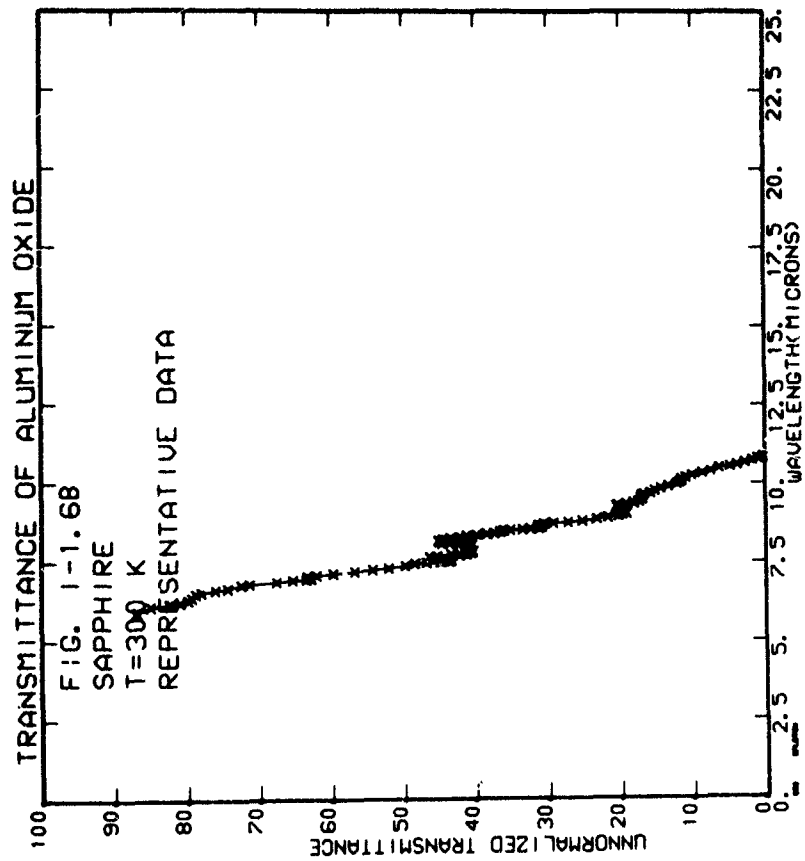
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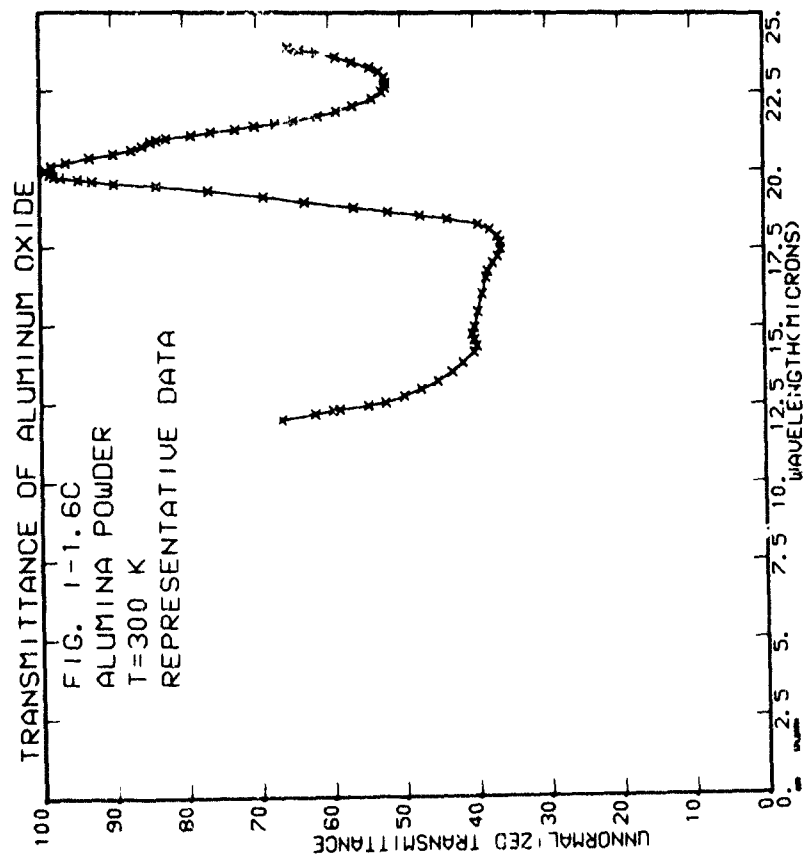
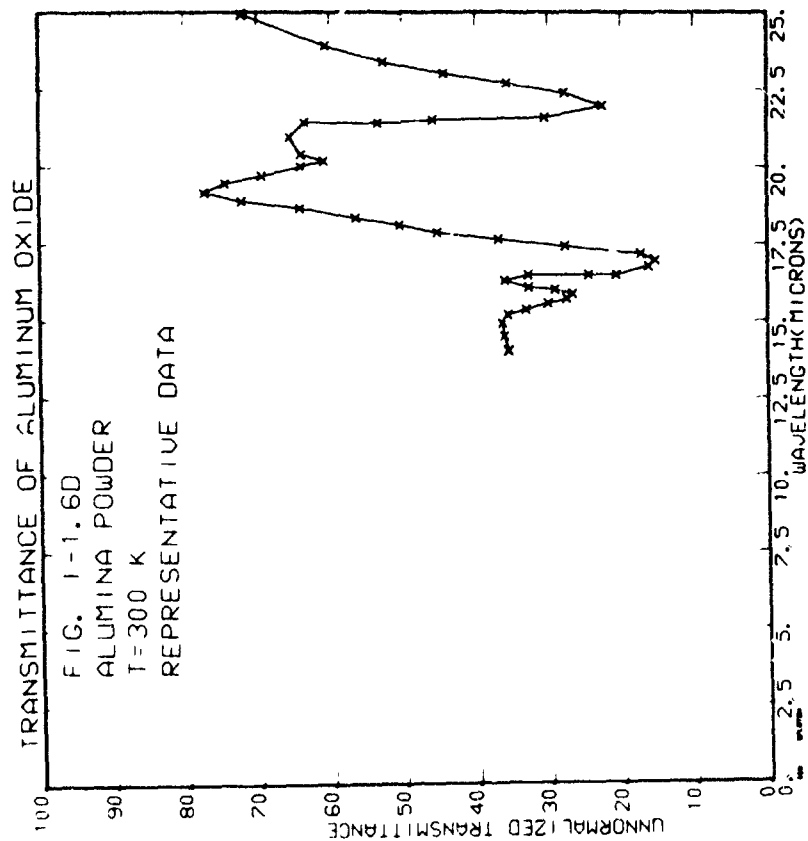
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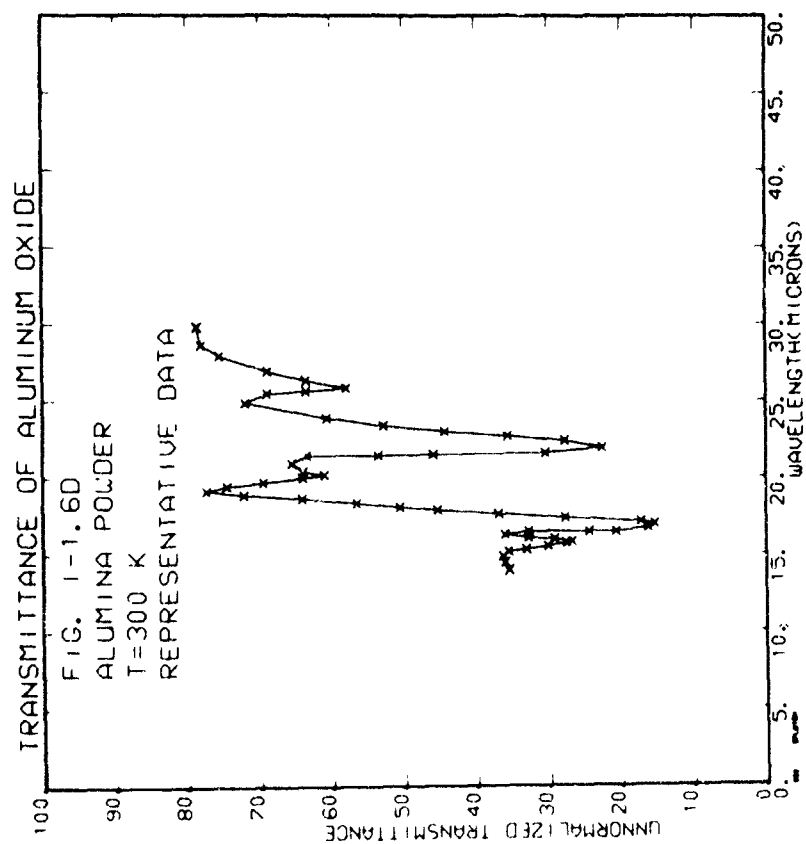
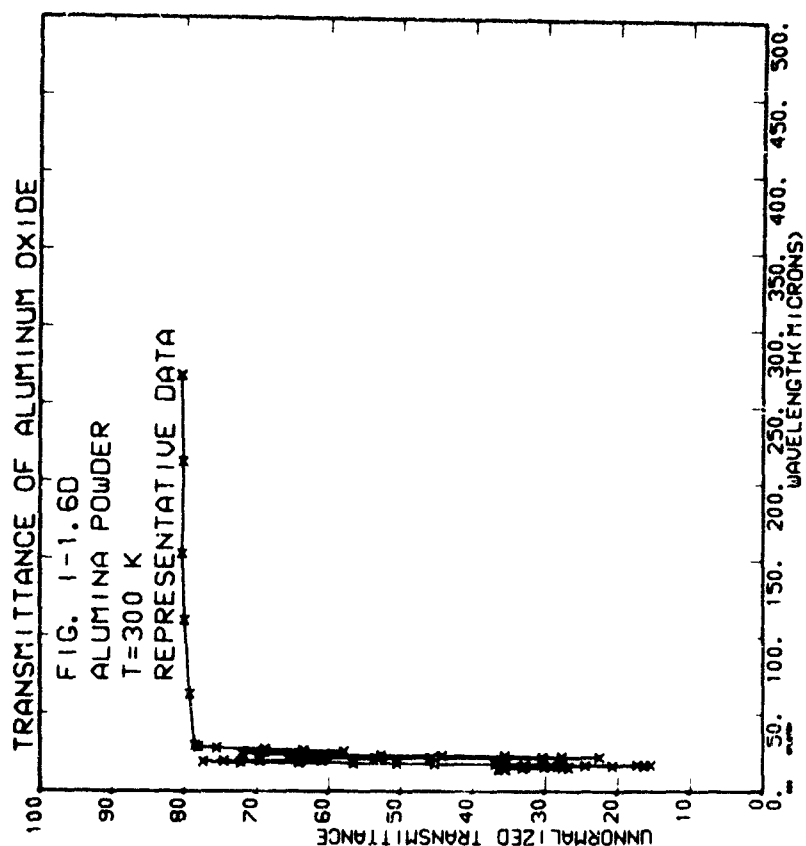
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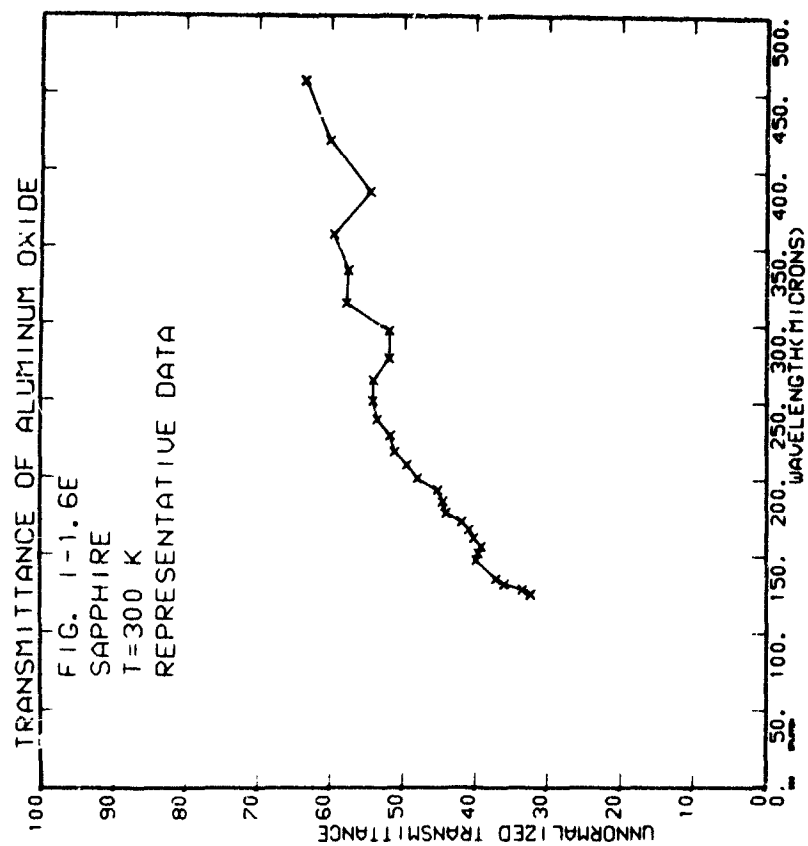
[illegible][illegible]







[illegible]



I-1.7     Classical Oscillator Frequencies and Observed  
Absorption Peaks of  $\text{Al}_2\text{O}_3$

These data were compiled from Aronson (Ref. 1R-3),  
Piriou (Ref. 1N-9, 1T-19), Barker (Ref. 1R-4) and Dorsey  
(Ref. 1T-1). Redundant measurements have not been removed.

<u><math>\lambda</math> (<math>\mu</math>)</u>	<u><math>\nu</math> (<math>\text{cm}^{-1}</math>)</u>	<u>Comments</u>	<u>Reference</u>
28.669	348.8		1N-9
25.974	$385 \pm 1\%$	ordinary ray	1R-4
25.907	386	strong	1T-1
25.773	388	longitudinal mode, ord. ray	1R-4
25.000	400	extraordinary ray	1R-4
22.936	436	forbidden	1R-4
22.779	439	forbidden	1R-4
22.763	439.3		1N-9
22.624	$442 \pm 1\%$	ordinary ray	1R-4
22.472	445	strong	1T-1
22.321	448	forbidden	1R-4
22.222	450	forbidden	1R-4
22.786	459	forbidden	1R-4
21.186	472	forbidden	1R-4
20.833	$480 \pm 1\%$	longitudinal mode, ord. ray	1R-4
20.704	483	forbidden	1R-4
20.534	487	strong	1T-1
19.531	512	longitudinal mode, ext. ray	1R-4
17.575	$569 \pm 1\%$	ordinary ray	1R-4

<u><math>\lambda</math> (<math>\mu</math>)</u>	<u><math>\nu</math> (<math>\text{cm}^{-1}</math>)</u>	<u>Comments</u>	<u>Reference</u>
17.559	569.5		1N-9
17.513	571	forbidden	1R-4
17.153	583		1T-1
17.153	$583 \pm 1\%$	extraordinary ray	1R-4
16.892	592	forbidden	1R-4
16.722	598	forbidden	1R-4
16.000	$625 \pm 1\%$	longitudinal mode, ord. ray	1R-4
15.773	634		1N-9
15.748	$635 \pm 1\%$	ordinary ray	1R-4
15.699	637	forbidden	1R-4
15.674	638	strong	1T-1
15.385	650	forbidden	1R-4
15.290	$654 \pm 1\%$	extraordinary ray	1R-4
12.987	770	forbidden	1R-4
$12.820 \pm 0.05$	$780 \pm 3\%$		1N-9
12.407	806	forbidden	1R-4
11.481	871	longitudinal mode, ord. ray	1R-4
$11.313 \pm 0.039$	$884 \pm 3\%$		1N-9
11.111	$900 \pm 1\%$	longitudinal mode, ext. ray	1R-4
10.040	996		1T-19
9.390	1065	strong	1T-19
9.009	1110	strong	1T-19
8.591	1164	strong	1T-19
8.403	1190	medium	1T-19
8.039	1244	strong	1T-19
7.819	1279	strong	1T-19
7.541	1326	strong	1T-19
7.299	1370	medium	1T-19
6.978	1433	strong	1T-19
6.711	1490	strong	1T-19
6.289	1590	medium	1T-19
5.556	$\sim 1800$	medium	1T-19

I-1.8 Conclusions: Areas Needing Further Research

An examination of the  $\text{Al}_2\text{O}_3$  literature shows that more research is needed for the following infrared optical properties:

(a) Refractive Index:

Sapphire - no reliable data from 6-9 $\mu$  have been found.

Bulk Alumina - no measurements of the refractive index have been made.

Powders - the only data obtained are of uncertain value.

(b) Extinction Index:

Powders - the only data obtained are of uncertain value.

(c) Spectral Emittance:

Bulk Alumina - no measurements beyond 15 $\mu$  have been made

Powdered Alumina - the measurements made for powders indicate only that the emissive properties of particles have not yet been determined.

(d) Total Emissivity:

Powders - except for one Reference (ITE-3) no information has been obtained on  $\epsilon(T)$  for powdered materials.

(e) Reflectivity:

Bulk Alumina - a gap exists from 2 $\mu$  to 8 $\mu$ .

Powders - no high temperature measurements have been made. The 300°K measurements of Aronson (Ref. 1R-1) cover 7 $\mu$  to 30 $\mu$ .

## I-2 CARBON PROPERTIES

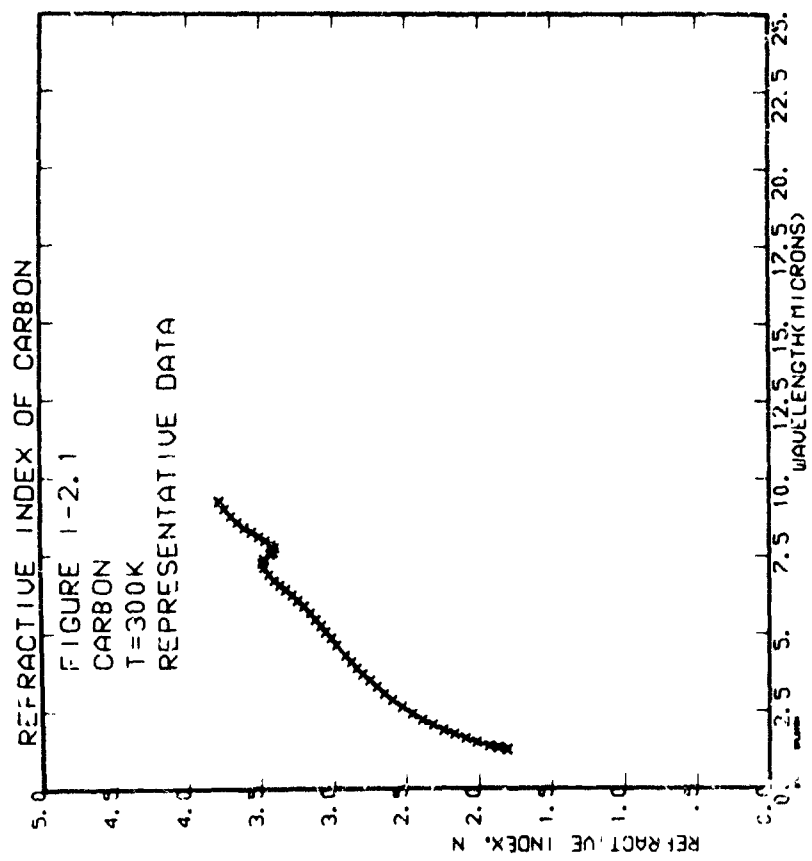
### I-2.1 Refractive Index, n — Carbon

Very few measurements of the refractive index of carbon or graphite exist in the literature. Figure I-2.1 and Table I-2.1 present the data of Foster (Ref. 2N-2) for graphite, which is taken to be representative of carbon and graphite. Refractive index measurements on soot (Ref. 2N-1, 2N-2) indicate that  $n(\lambda)$  increases with wavelength for both graphite and soot, and that the soot data are within a factor of 2 of the graphite data. Glassy carbon measurements (Ref. 2N-10) to  $2\mu$  are in good agreement with the representative curve, as are the pyrolytic graphite data of Lenham (Ref. 2N-6) which extend to  $17\mu$ . Fair agreement exists between the representative curve and carbon film data (Ref. 2R-4).



**Table I-2.1**

[illegible]



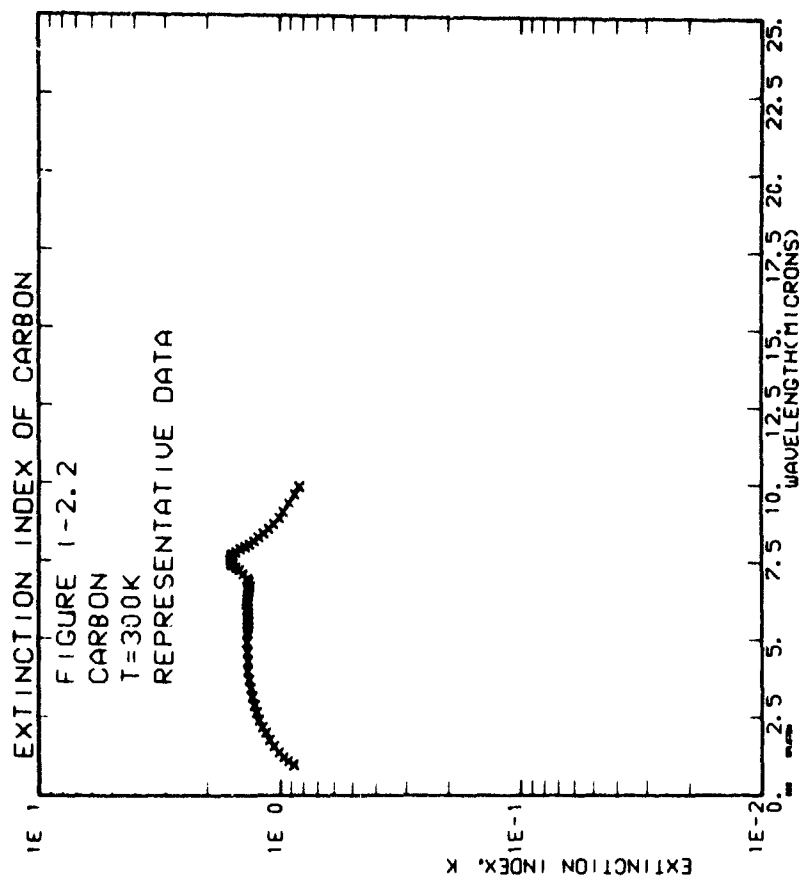
### I-2.2 Extinction Index, k - Carbon

The measurements of k for carbon, graphite, and pyrolytic graphite found in the literature are in very poor agreement over all wavelengths. The value of k at  $1\mu$  seems to be between 0.5 and 1.0, but the behavior with wavelength is not clearly defined. Krascella (Ref. 2K-7) shows k for carbon smoothly rising to 2.0 at  $1.0\mu$ . Foster (Ref. 2K-3) shows for graphite a rise to 1.2 at  $4\mu$ , then finally a decrease to 0.8 at  $10.0\mu$ . Hennig (Ref. 2K-4) observes for lamellar graphite a rise from  $1\mu$  to  $2\mu$  of 0.7 to 3.6.

In the absence of coherent information on the extinction index, the data of Foster (Ref. 2K-3) have been chosen as representative. Figure I-2.2 shows these data. All other references are included in Section III-2.2.

Table I-2.2 Carbon Extinction Index - Representative Data

$\lambda$	$k$	$\lambda$	$k$	$\lambda$	$k$	$\lambda$	$k$
9.23	1.0	1.2	9.23	1.2	9.23	1.2	9.23
9.27	1.0	1.2	9.27	1.2	9.27	1.2	9.27
9.31	1.0	1.2	9.31	1.2	9.31	1.2	9.31
9.35	1.0	1.2	9.35	1.2	9.35	1.2	9.35
9.39	1.0	1.2	9.39	1.2	9.39	1.2	9.39
9.43	1.0	1.2	9.43	1.2	9.43	1.2	9.43
9.47	1.0	1.2	9.47	1.2	9.47	1.2	9.47
9.51	1.0	1.2	9.51	1.2	9.51	1.2	9.51
9.55	1.0	1.2	9.55	1.2	9.55	1.2	9.55
9.59	1.0	1.2	9.59	1.2	9.59	1.2	9.59
9.63	1.0	1.2	9.63	1.2	9.63	1.2	9.63
9.67	1.0	1.2	9.67	1.2	9.67	1.2	9.67
9.71	1.0	1.2	9.71	1.2	9.71	1.2	9.71
9.75	1.0	1.2	9.75	1.2	9.75	1.2	9.75
9.79	1.0	1.2	9.79	1.2	9.79	1.2	9.79
9.83	1.0	1.2	9.83	1.2	9.83	1.2	9.83
9.87	1.0	1.2	9.87	1.2	9.87	1.2	9.87
9.91	1.0	1.2	9.91	1.2	9.91	1.2	9.91
9.95	1.0	1.2	9.95	1.2	9.95	1.2	9.95
10.0	1.0	1.2	10.0	1.2	10.0	1.2	10.0
10.05	1.0	1.2	10.05	1.2	10.05	1.2	10.05
10.1	1.0	1.2	10.1	1.2	10.1	1.2	10.1
10.15	1.0	1.2	10.15	1.2	10.15	1.2	10.15
10.2	1.0	1.2	10.2	1.2	10.2	1.2	10.2
10.25	1.0	1.2	10.25	1.2	10.25	1.2	10.25
10.3	1.0	1.2	10.3	1.2	10.3	1.2	10.3
10.35	1.0	1.2	10.35	1.2	10.35	1.2	10.35
10.4	1.0	1.2	10.4	1.2	10.4	1.2	10.4
10.45	1.0	1.2	10.45	1.2	10.45	1.2	10.45
10.5	1.0	1.2	10.5	1.2	10.5	1.2	10.5
10.55	1.0	1.2	10.55	1.2	10.55	1.2	10.55
10.6	1.0	1.2	10.6	1.2	10.6	1.2	10.6
10.65	1.0	1.2	10.65	1.2	10.65	1.2	10.65
10.7	1.0	1.2	10.7	1.2	10.7	1.2	10.7
10.75	1.0	1.2	10.75	1.2	10.75	1.2	10.75
10.8	1.0	1.2	10.8	1.2	10.8	1.2	10.8
10.85	1.0	1.2	10.85	1.2	10.85	1.2	10.85
10.9	1.0	1.2	10.9	1.2	10.9	1.2	10.9
10.95	1.0	1.2	10.95	1.2	10.95	1.2	10.95
11.0	1.0	1.2	11.0	1.2	11.0	1.2	11.0
11.05	1.0	1.2	11.05	1.2	11.05	1.2	11.05
11.1	1.0	1.2	11.1	1.2	11.1	1.2	11.1
11.15	1.0	1.2	11.15	1.2	11.15	1.2	11.15
11.2	1.0	1.2	11.2	1.2	11.2	1.2	11.2
11.25	1.0	1.2	11.25	1.2	11.25	1.2	11.25
11.3	1.0	1.2	11.3	1.2	11.3	1.2	11.3
11.35	1.0	1.2	11.35	1.2	11.35	1.2	11.35
11.4	1.0	1.2	11.4	1.2	11.4	1.2	11.4
11.45	1.0	1.2	11.45	1.2	11.45	1.2	11.45
11.5	1.0	1.2	11.5	1.2	11.5	1.2	11.5
11.55	1.0	1.2	11.55	1.2	11.55	1.2	11.55
11.6	1.0	1.2	11.6	1.2	11.6	1.2	11.6
11.65	1.0	1.2	11.65	1.2	11.65	1.2	11.65
11.7	1.0	1.2	11.7	1.2	11.7	1.2	11.7
11.75	1.0	1.2	11.75	1.2	11.75	1.2	11.75
11.8	1.0	1.2	11.8	1.2	11.8	1.2	11.8
11.85	1.0	1.2	11.85	1.2	11.85	1.2	11.85
11.9	1.0	1.2	11.9	1.2	11.9	1.2	11.9
11.95	1.0	1.2	11.95	1.2	11.95	1.2	11.95
12.0	1.0	1.2	12.0	1.2	12.0	1.2	12.0



### I-2.3 Spectral Emissivity - Carbon

a) The spectral emissivities of high purity graphite and carbon as measured by various authors are sufficiently similar from  $1\mu$  to  $5\mu$ , the range of most experimental studies, to be considered the same. Wide variations exist in the published data, and the temperature dependence of  $\epsilon(\lambda)$ , if any, is poorly defined. Nine representative curves have been chosen ranging from  $1105^{\circ}\text{K}$  to  $2850^{\circ}\text{K}$ . All cover the  $1\mu$  to  $4\mu$  range, and two,  $1105^{\circ}\text{K}$  and  $1420^{\circ}\text{K}$ , extend to  $13\mu$ . Few conclusions regarding  $\epsilon(\lambda)$  in this temperature range can actually be drawn, unfortunately, except that  $\epsilon(\lambda) > 0.7$  to about  $9\mu$ .

b) Pyrolytic Graphite - pyrolytic graphite is a highly anisotropic material with C face (a-b plane) and A face (c-plane) emittances varying by over a factor of 3 or 4 for much of the spectral regions surveyed.

The data of Kibler (Ref. 2SE-13) indicate for the A face (c-plane) that at  $0.5\mu$ ,  $\epsilon(\lambda)$  is low, but rises to a peak around  $1.25\mu$ , then slowly drops (except for  $\epsilon(\lambda)$  at  $T = 1914^{\circ}\text{K}$ , which rises slowly and levels off around  $2.0\mu$ ). There seems to be no simple increase or decrease with temperature. Wilson's (Ref. 2SE-17) data show  $\epsilon(\lambda)$  high ( $\sim 1.0$ ) at short wavelengths, with a rapid drop in the infrared. Autio and Scala (Ref. 2SE-3) show generally lower values of  $\epsilon(\lambda)$ . There is presently no way to choose any one set of data as representative.

The C face is shown by all researchers to have a much lower emissivity than the A face. Kibler (Ref. 2SE-13) has observed a value of  $\epsilon(\lambda) < 0.3$  for  $\lambda < 1.0\mu$ , which slowly increases with wavelength and decreases with increasing temperature.

For both emissivities, readers are referred to Section III-2.3 for measurements made at specific temperatures. For

$T = 1400^{\circ}\text{K}$ , refer to Autio (Ref. 2SE-3); for  $T = 1600^{\circ}$  to  $2800^{\circ}\text{K}$ , refer to Kibler (Ref. 2SE-13); and for  $T$  above  $2800^{\circ}\text{K}$ , refer to Wilson (Ref. 2SE-17).

Figure I-2.3 shows, for an example only,  $\epsilon(\lambda)$  for the A and C faces from  $1800^{\circ}\text{K}$  to  $1900^{\circ}\text{K}$ .

Table I-2.3 Carbon Spectral Emissivities - Representative Data

a)  $T = 1105^{\circ}\text{K}$

$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$
2.031	.323	2.727	.657	3.315	.832	3.915	.837	4.515	.837
2.037	.345	3.539	.835	3.539	.835	3.539	.835	3.539	.835
2.043	.370	3.727	.772	3.727	.772	3.727	.772	3.727	.772
2.049	.370	3.915	.772	3.915	.772	3.915	.772	3.915	.772
2.055	.370	4.103	.772	4.103	.772	4.103	.772	4.103	.772
2.061	.370	4.291	.772	4.291	.772	4.291	.772	4.291	.772
2.067	.370	4.479	.772	4.479	.772	4.479	.772	4.479	.772
2.073	.370	4.667	.772	4.667	.772	4.667	.772	4.667	.772
2.079	.370	4.855	.772	4.855	.772	4.855	.772	4.855	.772
2.085	.370	5.043	.772	5.043	.772	5.043	.772	5.043	.772
2.091	.370	5.231	.772	5.231	.772	5.231	.772	5.231	.772
2.097	.370	5.419	.772	5.419	.772	5.419	.772	5.419	.772
2.103	.370	5.607	.772	5.607	.772	5.607	.772	5.607	.772
2.109	.370	5.795	.772	5.795	.772	5.795	.772	5.795	.772
2.115	.370	5.983	.772	5.983	.772	5.983	.772	5.983	.772
2.121	.370	6.171	.772	6.171	.772	6.171	.772	6.171	.772
2.127	.370	6.359	.772	6.359	.772	6.359	.772	6.359	.772
2.133	.370	6.547	.772	6.547	.772	6.547	.772	6.547	.772
2.139	.370	6.735	.772	6.735	.772	6.735	.772	6.735	.772
2.145	.370	6.923	.772	6.923	.772	6.923	.772	6.923	.772
2.151	.370	7.111	.772	7.111	.772	7.111	.772	7.111	.772
2.157	.370	7.299	.772	7.299	.772	7.299	.772	7.299	.772
2.163	.370	7.487	.772	7.487	.772	7.487	.772	7.487	.772
2.169	.370	7.675	.772	7.675	.772	7.675	.772	7.675	.772
2.175	.370	7.863	.772	7.863	.772	7.863	.772	7.863	.772
2.181	.370	8.051	.772	8.051	.772	8.051	.772	8.051	.772
2.187	.370	8.239	.772	8.239	.772	8.239	.772	8.239	.772
2.193	.370	8.427	.772	8.427	.772	8.427	.772	8.427	.772
2.199	.370	8.615	.772	8.615	.772	8.615	.772	8.615	.772
2.205	.370	8.803	.772	8.803	.772	8.803	.772	8.803	.772
2.211	.370	8.991	.772	8.991	.772	8.991	.772	8.991	.772
2.217	.370	9.179	.772	9.179	.772	9.179	.772	9.179	.772
2.223	.370	9.367	.772	9.367	.772	9.367	.772	9.367	.772
2.229	.370	9.555	.772	9.555	.772	9.555	.772	9.555	.772
2.235	.370	9.743	.772	9.743	.772	9.743	.772	9.743	.772
2.241	.370	9.931	.772	9.931	.772	9.931	.772	9.931	.772
2.247	.370	10.119	.772	10.119	.772	10.119	.772	10.119	.772
2.253	.370	10.307	.772	10.307	.772	10.307	.772	10.307	.772
2.259	.370	10.495	.772	10.495	.772	10.495	.772	10.495	.772
2.265	.370	10.683	.772	10.683	.772	10.683	.772	10.683	.772
2.271	.370	10.871	.772	10.871	.772	10.871	.772	10.871	.772
2.277	.370	11.059	.772	11.059	.772	11.059	.772	11.059	.772
2.283	.370	11.247	.772	11.247	.772	11.247	.772	11.247	.772
2.289	.370	11.435	.772	11.435	.772	11.435	.772	11.435	.772
2.295	.370	11.623	.772	11.623	.772	11.623	.772	11.623	.772
2.301	.370	11.811	.772	11.811	.772	11.811	.772	11.811	.772
2.307	.370	12.000	.772	12.000	.772	12.000	.772	12.000	.772
2.313	.370	12.188	.772	12.188	.772	12.188	.772	12.188	.772
2.319	.370	12.376	.772	12.376	.772	12.376	.772	12.376	.772
2.325	.370	12.564	.772	12.564	.772	12.564	.772	12.564	.772
2.331	.370	12.752	.772	12.752	.772	12.752	.772	12.752	.772
2.337	.370	12.940	.772	12.940	.772	12.940	.772	12.940	.772
2.343	.370	13.128	.772	13.128	.772	13.128	.772	13.128	.772
2.349	.370	13.316	.772	13.316	.772	13.316	.772	13.316	.772
2.355	.370	13.504	.772	13.504	.772	13.504	.772	13.504	.772
2.361	.370	13.692	.772	13.692	.772	13.692	.772	13.692	.772
2.367	.370	13.880	.772	13.880	.772	13.880	.772	13.880	.772
2.373	.370	14.068	.772	14.068	.772	14.068	.772	14.068	.772
2.379	.370	14.256	.772	14.256	.772	14.256	.772	14.256	.772
2.385	.370	14.444	.772	14.444	.772	14.444	.772	14.444	.772
2.391	.370	14.632	.772	14.632	.772	14.632	.772	14.632	.772
2.397	.370	14.820	.772	14.820	.772	14.820	.772	14.820	.772
2.403	.370	15.008	.772	15.008	.772	15.008	.772	15.008	.772
2.409	.370	15.196	.772	15.196	.772	15.196	.772	15.196	.772
2.415	.370	15.384	.772	15.384	.772	15.384	.772	15.384	.772
2.421	.370	15.572	.772	15.572	.772	15.572	.772	15.572	.772
2.427	.370	15.760	.772	15.760	.772	15.760	.772	15.760	.772
2.433	.370	15.948	.772	15.948	.772	15.948	.772	15.948	.772
2.439	.370	16.136	.772	16.136	.772	16.136	.772	16.136	.772
2.445	.370	16.324	.772	16.324	.772	16.324	.772	16.324	.772
2.451	.370	16.512	.772	16.512	.772	16.512	.772	16.512	.772
2.457	.370	16.700	.772	16.700	.772	16.700	.772	16.700	.772
2.463	.370	16.888	.772	16.888	.772	16.888	.772	16.888	.772
2.469	.370	17.076	.772	17.076	.772	17.076	.772	17.076	.772
2.475	.370	17.264	.772	17.264	.772	17.264	.772	17.264	.772
2.481	.370	17.452	.772	17.452	.772	17.452	.772	17.452	.772
2.487	.370	17.640	.772	17.640	.772	17.640	.772	17.640	.772
2.493	.370	17.828	.772	17.828	.772	17.828	.772	17.828	.772
2.499	.370	18.016	.772	18.016	.772	18.016	.772	18.016	.772
2.505	.370	18.204	.772	18.204	.772	18.204	.772	18.204	.772
2.511	.370	18.392	.772	18.392	.772	18.392	.772	18.392	.772
2.517	.370	18.580	.772	18.580	.772	18.580	.772	18.580	.772
2.523	.370	18.768	.772	18.768	.772	18.768	.772	18.768	.772
2.529	.370	18.956	.772	18.956	.772	18.956	.772	18.956	.772
2.535	.370	19.144	.772	19.144	.772	19.144	.772	19.144	.772
2.541	.370	19.332	.772	19.332	.772	19.332	.772	19.332	.772
2.547	.370	19.520	.772	19.520	.772	19.520	.772	19.520	.772
2.553	.370	19.708	.772	19.708	.772	19.708	.772	19.708	.772
2.559	.370	19.896	.772	19.896	.772	19.896	.772	19.896	.772
2.565	.370	20.084	.772	20.084	.772	20.084	.772	20.084	.772
2.571	.370	20.272	.772	20.272	.772	20.272	.772	20.272	.772
2.577	.370	20.460	.772	20.460	.772	20.460	.772	20.460	.772
2.583	.370	20.648	.772	20.648	.772	20.648	.772	20.648	.772
2.589	.370	20.836	.772	20.836	.772	20.836	.772	20.836	.772
2.595	.370	21.024	.772	21.024	.772	21.024	.772	21.024	.772
2.601	.370	21.212	.772	21.212	.772	21.212	.772	21.212	.772
2.607	.370	21.400	.772	21.400	.772	21.400	.772	21.400	.772
2.613	.370	21.588	.772	21.588	.772	21.588	.772	21.588	.772
2.619	.370	21.776	.772	21.776	.772	21.776	.772	21.776	.772
2.625	.370	21.964	.772	21.964	.772	21.964	.772	21.964	.772
2.631	.370	22.152	.772	22.152	.772	22.152	.772	22.152	.772
2.637	.370	22.340	.772	22.340	.772	22.340	.772	22.340	.772
2.643	.370	22.528	.772	22.528	.772	22.528	.772	22.528	.772
2.649	.370	22.716	.772	22.716	.772	22.716	.772	22.716	.772
2.655	.370	22.904	.772	22.904	.772	22.904	.772	22.904	.772
2.661	.370	23.092	.772	23.092	.772	23.092	.772	23.092	.772
2.667	.370	23.280	.772	23.280	.772	23.280	.772	23.280	.772
2.673	.370	23.468	.772	23.468	.772	23.468	.772	23.468	.772
2.679	.370	23.656	.772	23.656	.772	23.656	.772	23.656	.772
2.685	.370	23.844	.772	23.844	.772	23.844	.772	23.844	.772
2.691	.370	24.032	.772	24.032	.772	24.032	.772	24.032	.772
2.697	.370	24.220	.772	24.220	.772	24.220	.772	24.220	.772
2.703	.370	24.408	.772	24.408	.772	24.408	.772	24.408	.772
2.709	.370	24.596	.772	24.596	.772	24.596	.772	24.596	.772
2.715	.370	24.784	.772	24.784	.772	24.784	.772	24.784	.772
2.721	.370	24.972	.772	24.972	.772	24.972	.772	24.972	.772
2.727	.370	25.160	.772	25.160	.772	25.160	.772	25.160	.772
2.733	.370	25.348	.772	25.348	.772	25.348	.772	25.348	.772
2.739	.370	25.536	.772	25.536	.772	25.536	.772	25.536	.772
2.745	.370	25.724	.772	25.724	.772	25.724	.772	25.724	.772
2.751	.370	25.912	.772	25.912	.772	25.912	.772	25.912	.772
2.757	.370	26.100	.772	26.100	.772	26.100	.772	26.100	.772
2.763	.370	26.288	.772	26.288	.772	26.288	.772	26.2	



Table I-2. 3

d)  $T = 1473^{\circ}\text{K}$

•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
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e)  $T = 1673^{\circ}\text{K}$

[illegible]

f)  $T = 1873^{\circ}\text{K}$

[illegible]

Table I-2.3 (Continued)

g) T = 1882°K, pyrolytic graphite, a-face

$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$
500	795	570	819	639	842	708	861
1006	882	1093	896	1178	910	1264	925
1149	912	1264	918	1350	933	1436	948
1534	988	1431	976	1519	983	1605	989
2024	987	1640	983	1736	983	1823	989
3041	757	1975	748	2076	748	2168	741

h) T = 1808°K, pyrolytic graphite, c-face

$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$
1003	301	1059	323	1108	347	1156	367
1093	336	1155	403	1209	415	1259	427
1183	338	1211	415	1261	415	1311	415
1271	333	1283	409	1331	415	1381	415
1715	473	1910	475	2020	475	2129	475

Table I-2.3 (Continued)

i) T = 2150°K, pyrolytic graphite, c-face

$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$
1.495	.757	.994	.820	1.473	.860	1.968	.885
2.458	.904	2.339	.908	3.422	.917	3.922	.921
4.417	.922	4.366	.923				

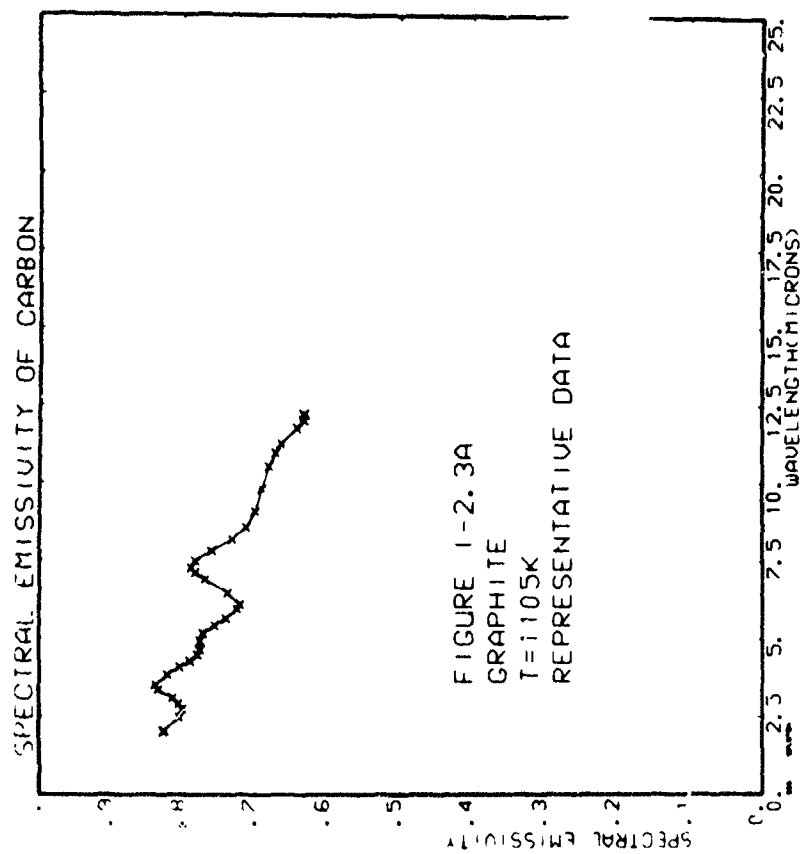
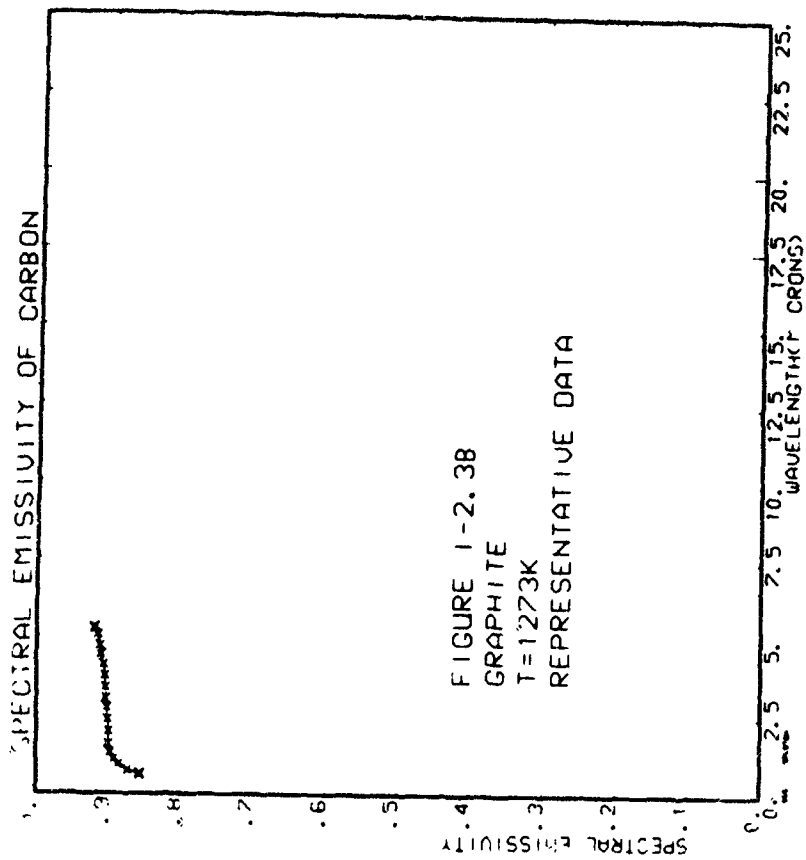
j) T = 2360°K, pyrolytic graphite, c-face

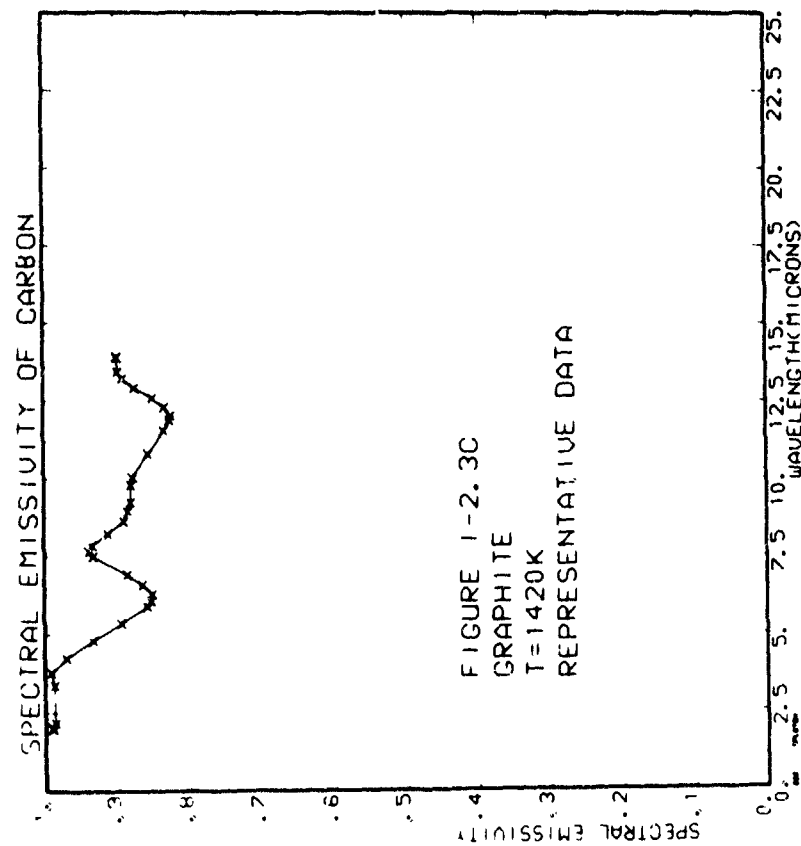
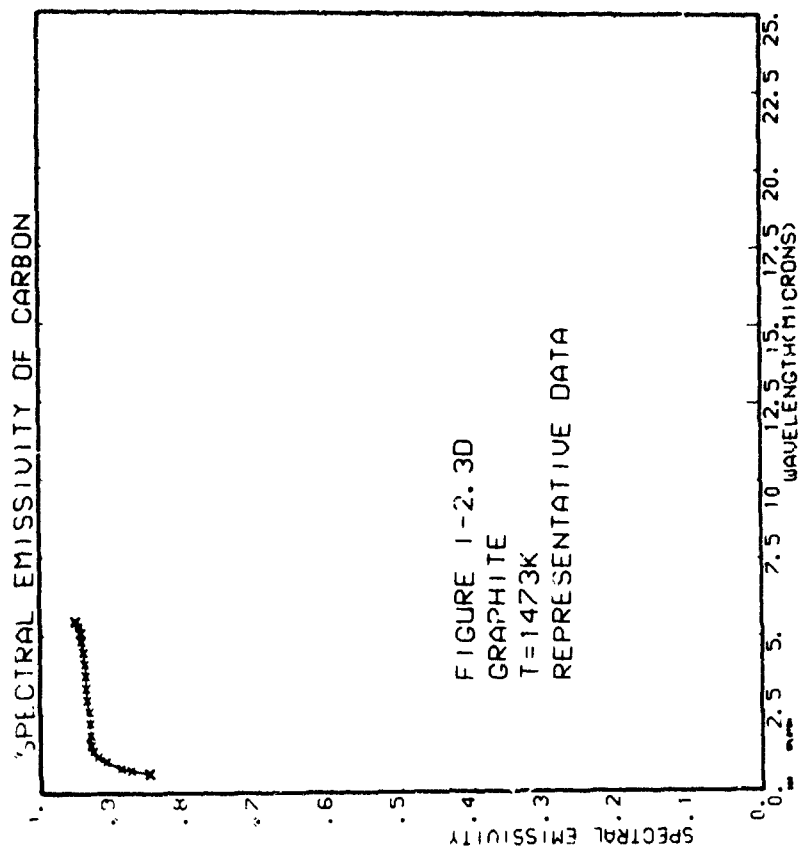
$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$
1.835	.763	1.778	.809	2.856	.839	3.325	.837
3.532	.830	3.592	.808	4.788	.845	5.266	.871

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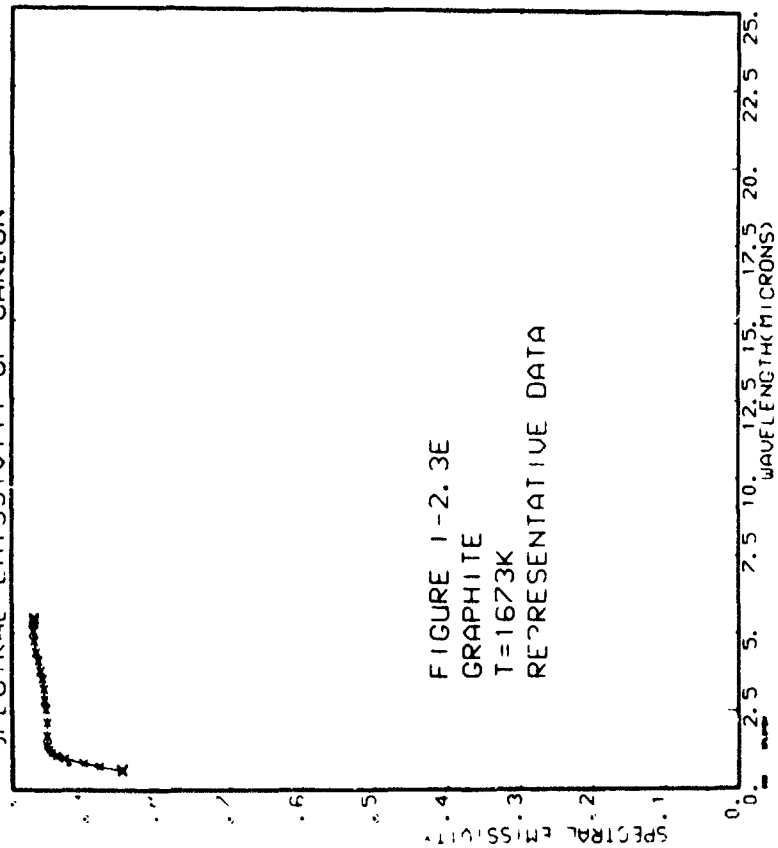
k) T = 2850°K, pyrolytic graphite, c-face

$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$
1.554	.929	.644	.965	.798	.910	1.193	.881
1.595	.895	1.938	.873	2.355	.847	2.793	.863

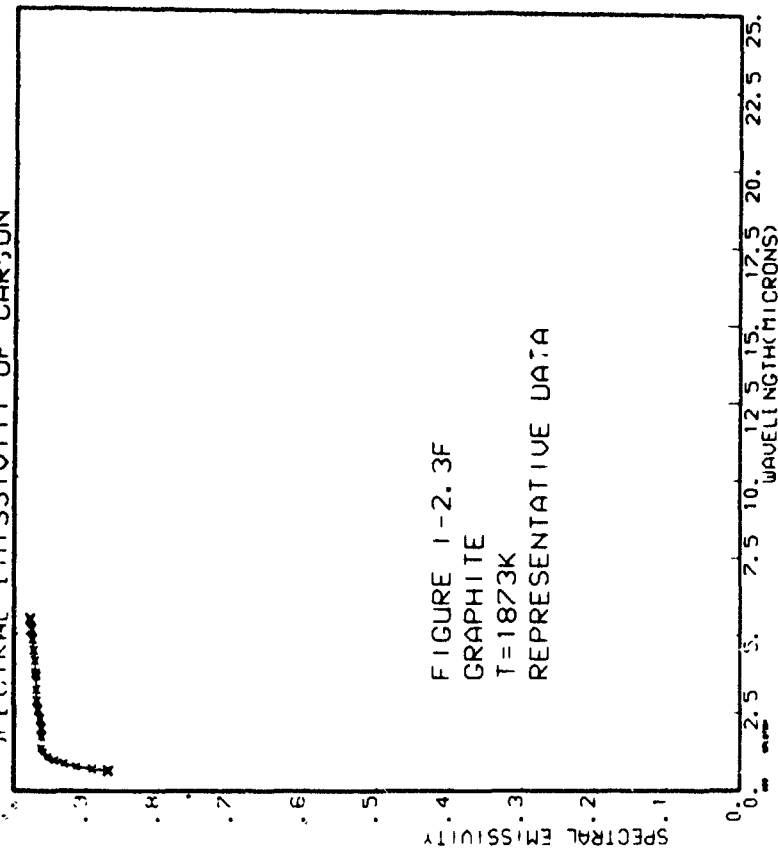




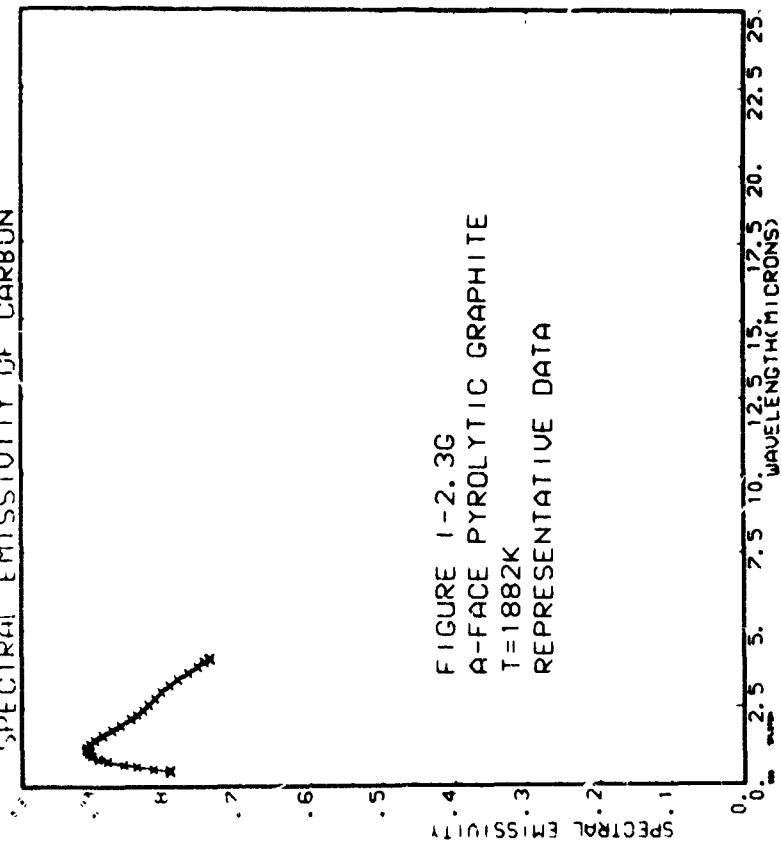
SPECTRAL EMISSIVITY OF CARBON



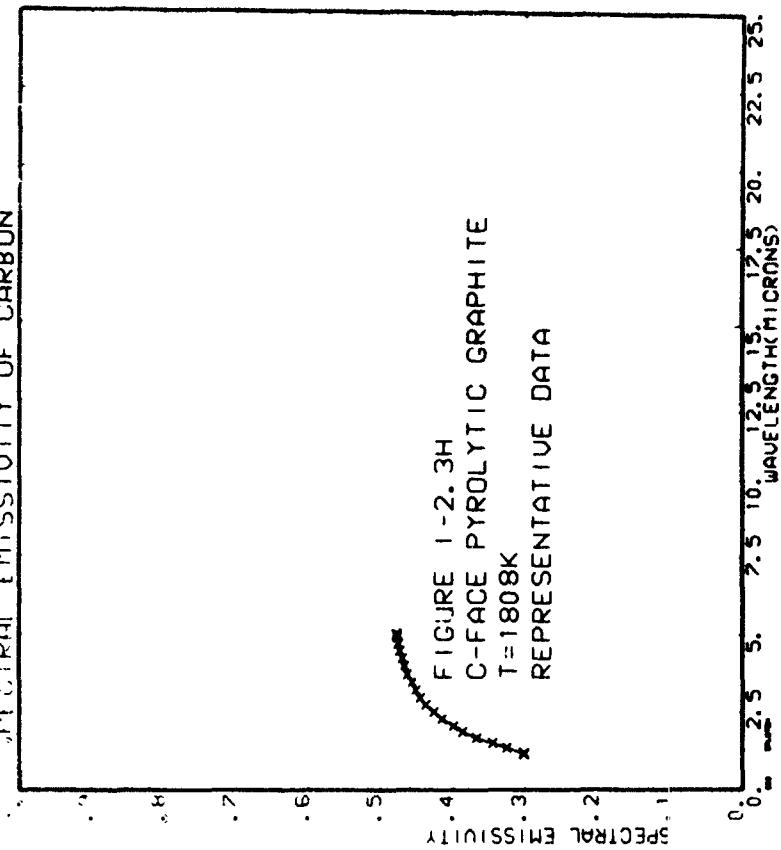
SPECTRAL EMISSIVITY OF CARBON



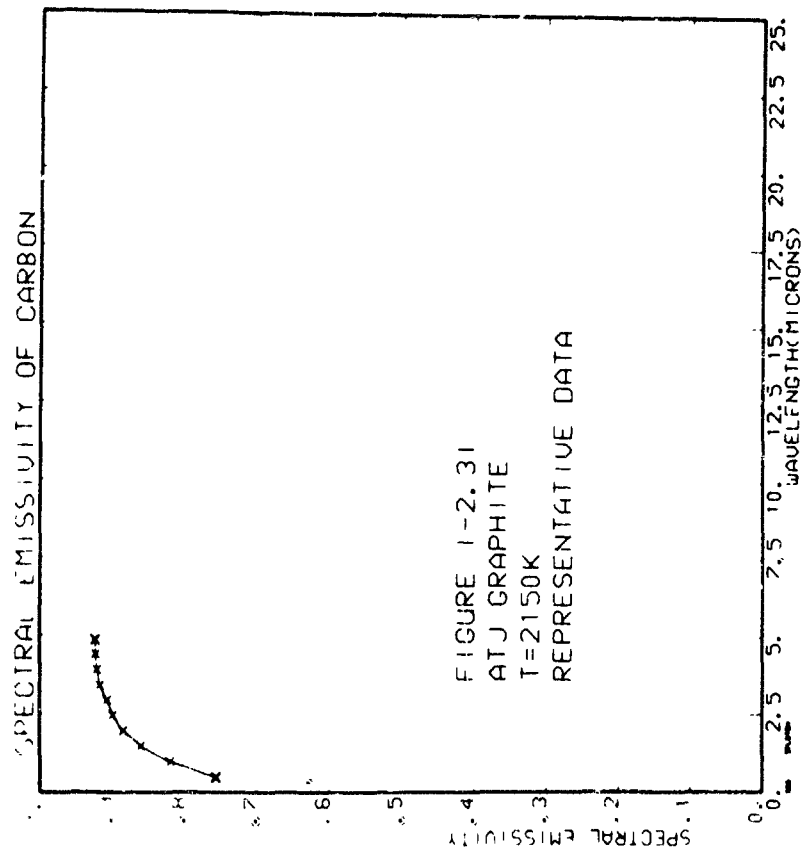
SPECTRAL EMISSIVITY OF CARBON



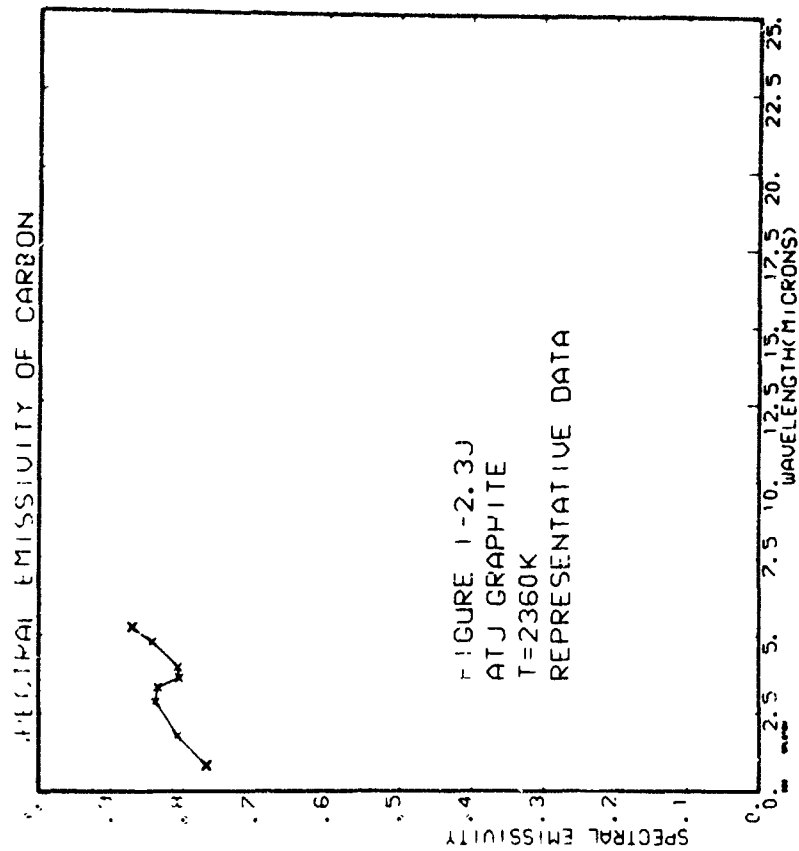
SPECTRAL EMISSIVITY OF CARBON



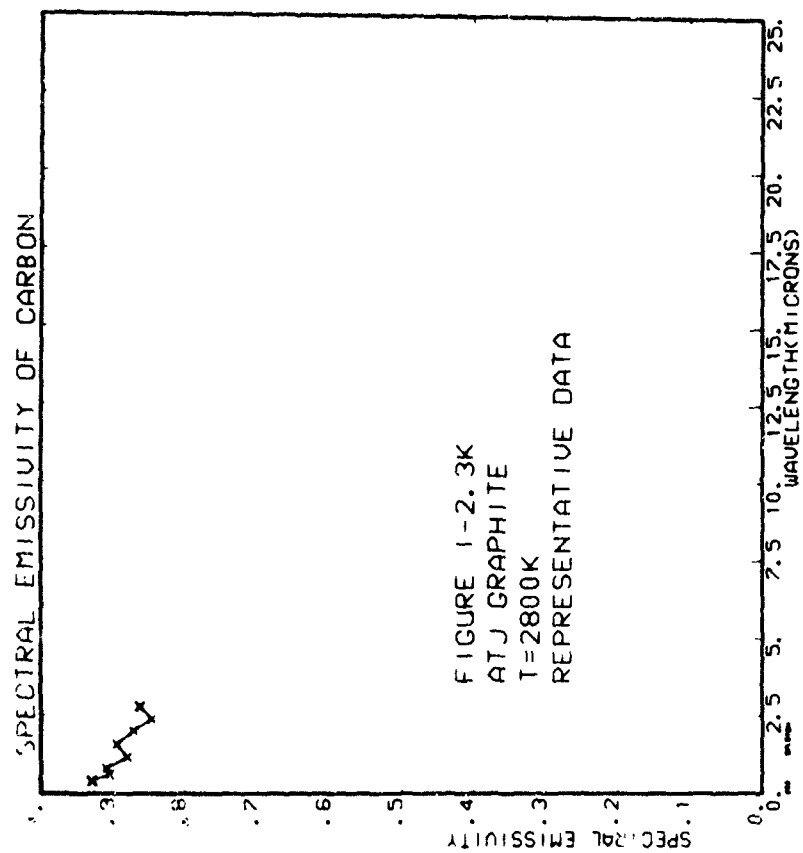
# SPECTRAL EMISSIVITY OF CARBON



# SPECTRAL EMISSIVITY OF CARBON







#### I-2.4 Total Normal Emissivity, $\epsilon(T)$ - Carbon

A representative value for  $\epsilon(T)$  of unpolished carbon or graphite, including the graphites H1LM, H3LM, AGX, AGKSP, ATJ, ATJS, AUC, GA, GBE, GNH, 60 580, 7087, 7100 and 3474D, and L113SP high purity carbon, for temperatures ranging from 500 to 3000°K is approximately  $0.85 \pm 5$  percent.

Section III-2.4 contains the processed data for  $\epsilon(T)$  found in the literature for many specific varieties of carbons and graphites.

Touloukian (Ref. 2TE-8) shows pyrolytic graphite as being highly anisotropic in  $\epsilon(T)$ , just as it was in  $\epsilon(\lambda)$ ; the single temperature measurements of Wilson (Ref. 2TE-10) at temperatures above 2200°K do not confirm this behavior however. Both sets of data are presented in Section III-2.4.

In using these  $\epsilon(T)$  data one must take care to apply them only to materials with surfaces prepared in a manner similar to that in which the original samples were prepared. Surface oxidation can cause very large changes in emissivity, and polishing can orient the surface microcrystals, resulting in pyrolytic-like emissivities for graphites.

#### I-2.5 Reflectance - Carbon

Correlation between reflectivities and emissivities is very poor for all published reflectivity data except Wilson's (Ref. 2R-5) which are included in Section I-2.3. Section III-2.5 presents one single crystal reflectivity and two polycrystalline graphite reflectivities, none of which have any meaningful properties in common.

## I-2.8 Conclusions: Areas Needing Further Research

No particulate optical properties have been measured for pure particles, and the variations found in the data for soot make extrapolation of the information to carbon very uncertain.

The refractive index and extinction index for bulk carbon, graphite, and pyrolytic graphite are not known with enough certainty to state if they are higher or lower at  $8\mu$  compared to  $1\mu$ , and so need to be measured carefully.

The spectral emissivities of bulk graphite, pyrolytic graphite, and carbon are known to approximately  $\pm 5$  percent for some materials, but the variations with temperature are not clearly determined. Also, no  $300^{\circ}\text{K}$  emissivity measurements have been made. The total normal emissivity is known to be  $0.85 \pm 5$  percent for a wide range of materials, and measurements are only necessary for specific materials where great precision is desired.

In summary, most optical properties of carbon are poorly known, and all, with the possible exception of  $\epsilon(T)$ , need further research.

### I-3 MAGNESIUM OXIDE PROPERTIES

#### I-3.1 Refractive Index, n — Magnesium Oxide

Figure I-3.1 shows the representative curve for the MgO refractive index at 300°K. No fine structure is visible except for the maximum in the region of 25.5 $\mu$ . Data for single crystal MgO, MgO evaporated films, and polycrystalline MgO are in good agreement from 1 $\mu$  to 9 $\mu$ ; for wavelengths longer than 9 $\mu$ , only single crystal measurements have been made. Measurements of n at high temperatures can be found in Section III-3.1.

The representative curve was constructed using the data of Kodak (Ref. 3N-6), Piriou (Ref. 3N-8) and Stephens (Ref. 3N-11).

Table I-3.1

[illegible]

Table I-3.1  
(Continued)

n

λ

n

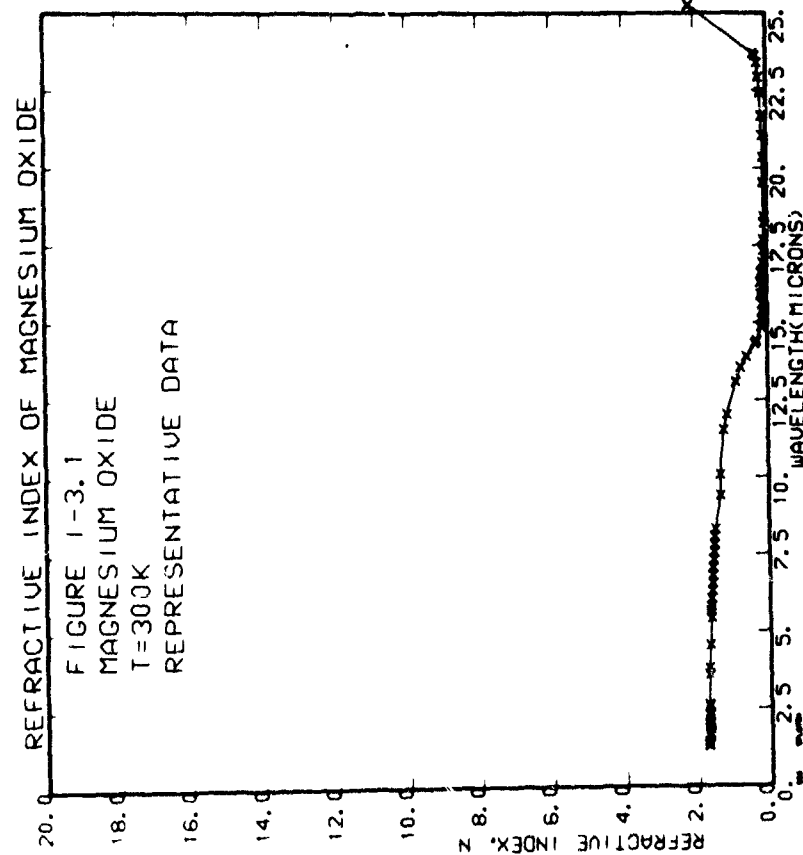
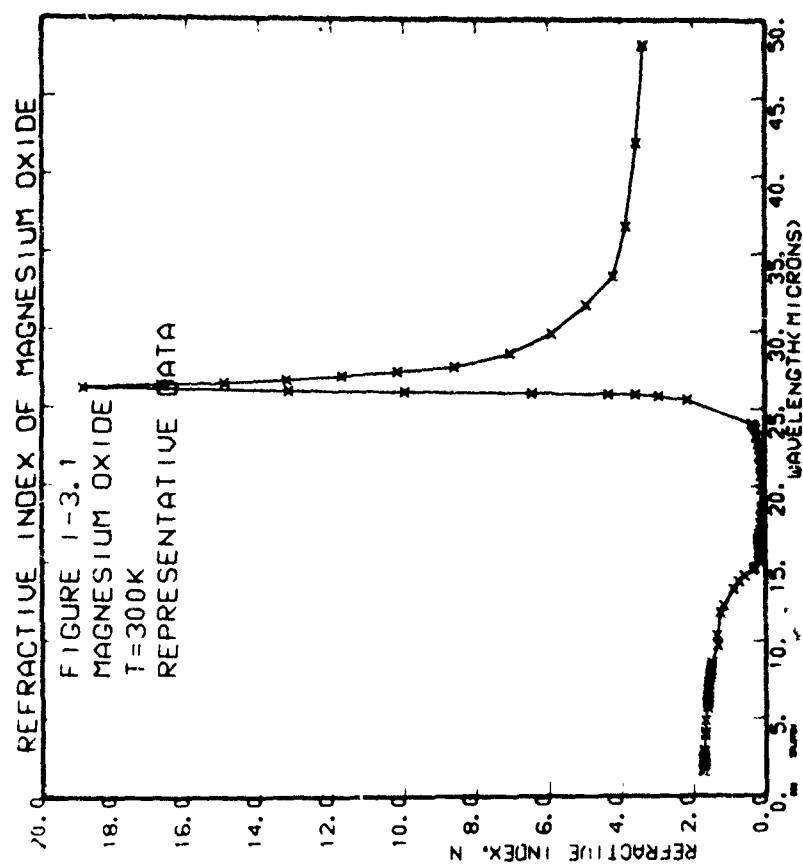
λ

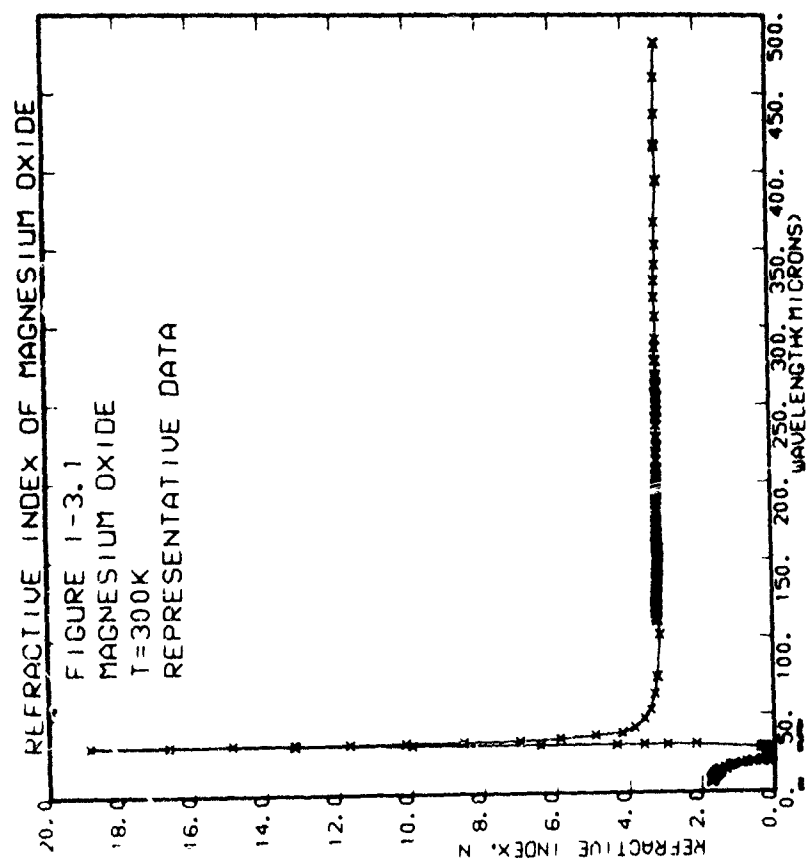
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### I-3.2 Extinction Index, $k$ — Magnesium Oxide

Figure I-3.2 shows the representative curves for the MgO extinction coefficient at  $T = 300^{\circ}\text{K}$ . High temperature measurements are graphed and tabulated in Section III-3.2. The extinction coefficient shows little structure except in the  $10.2\mu$ ,  $11.6\mu$  and  $25\mu$  regions. Measurements made by Hanna (Ref. 3K-3, 3K-4) indicate that, except at short wavelengths ( $< 9\mu$ ), single crystal MgO and polycrystalline MgO have similar transmissive properties.

The representative curve was constructed using the data of Oppenheim (Ref. 3K-10), Andermann (Ref. 3K-1), Hanna (Ref. 3K-4), and Rowntree (Ref. 3K-15). A linear interpolation was made from  $55\mu$  to  $90\mu$ , an area of the spectrum where the data of Plendl (Ref. 3K-13) indicate a lack of structure.

**Table I-3.2 Magnesium Oxide Extinction Coefficient,  $T = 300^{\circ}\text{K}$  — Representative Data**

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Table I-3.2 Continued

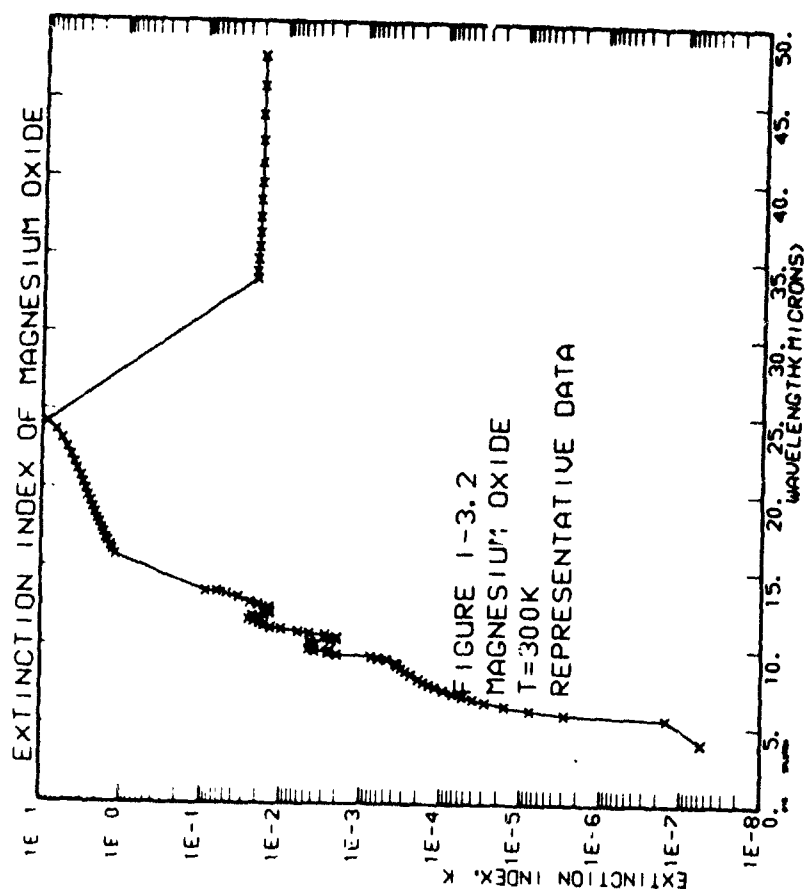
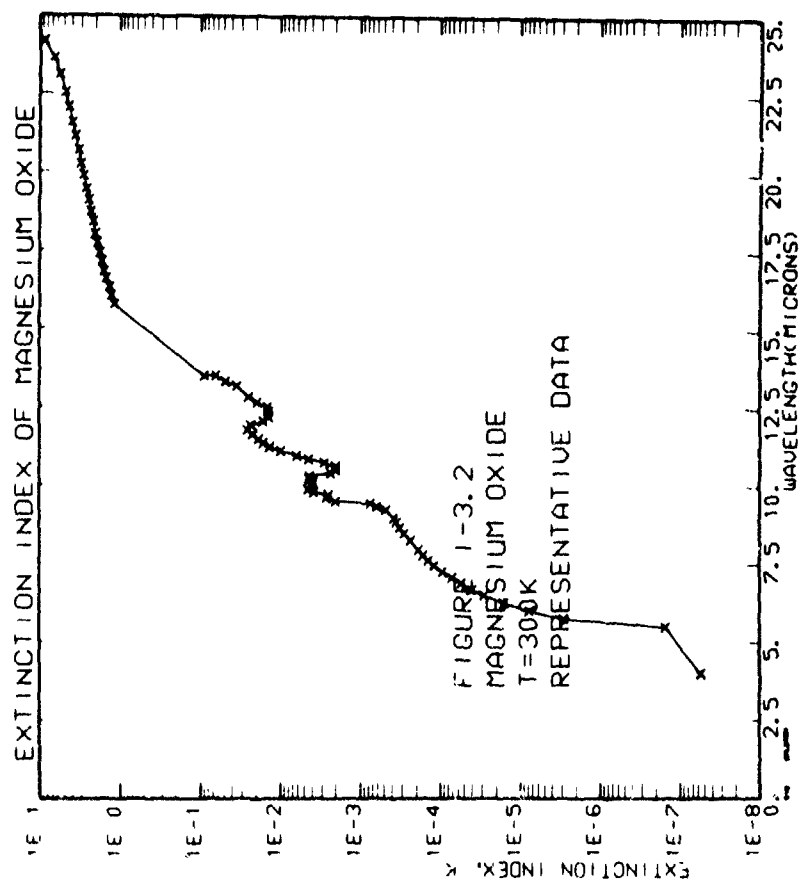
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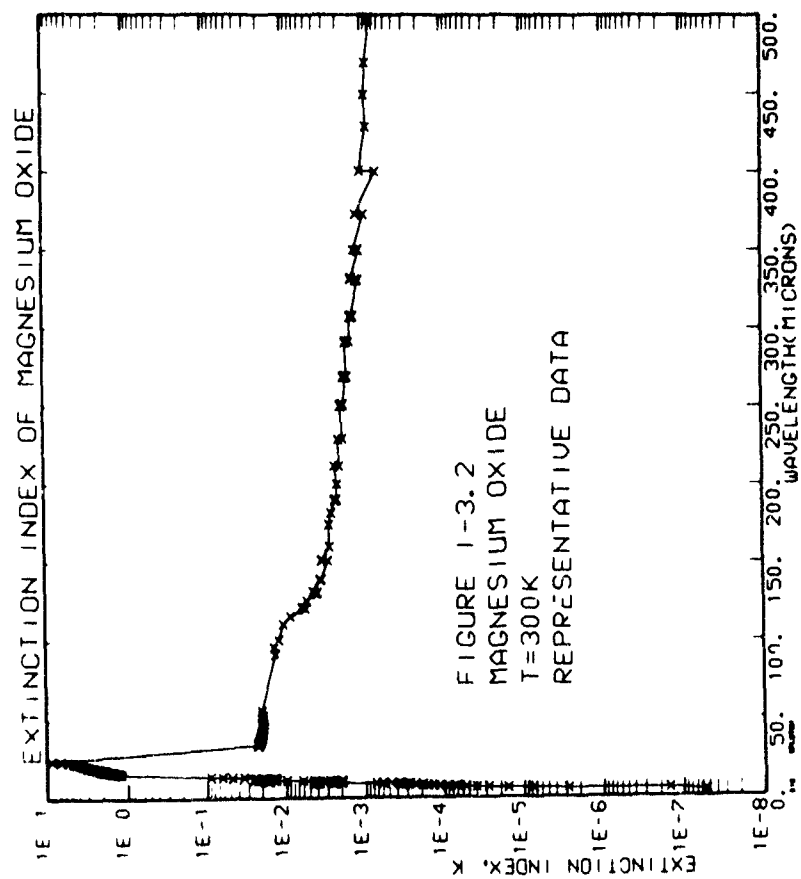
$k$

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### I-3.3 Spectral Emissivity, $\epsilon(\lambda)$ — MgO

Only three sources for magnesium oxide spectral emissivity were found, all for the polycrystalline form. The data of Clark (Ref. 3SE-4) and Stierwalt (Ref. 3SE-10) at  $T = 1600^{\circ}\text{K}$  and  $200^{\circ}\text{K}$  are presented here in Figures I-3.3 a and b.

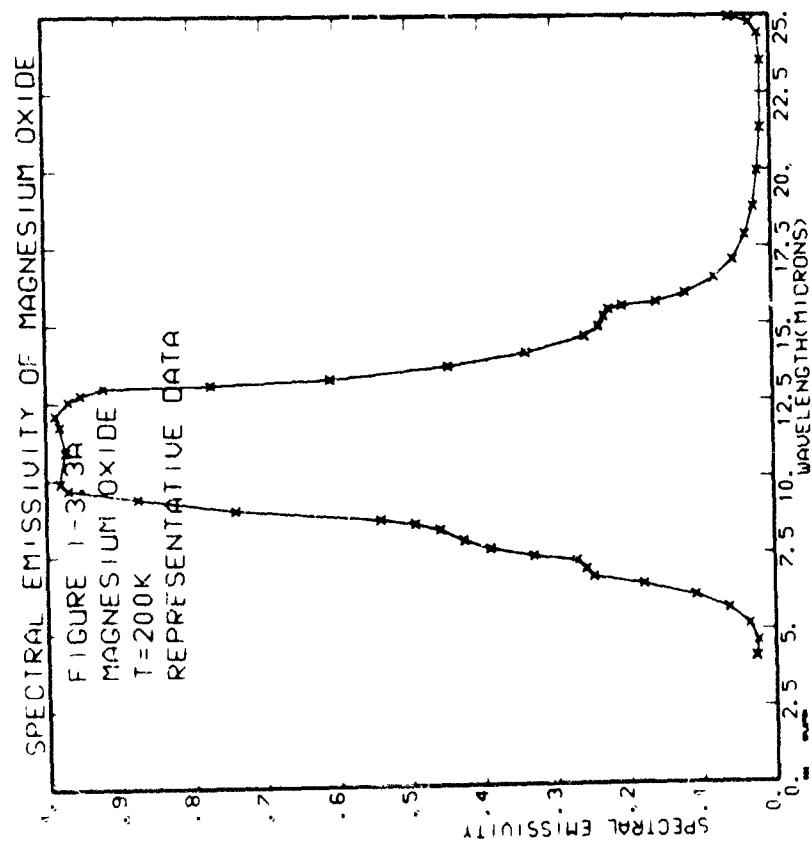
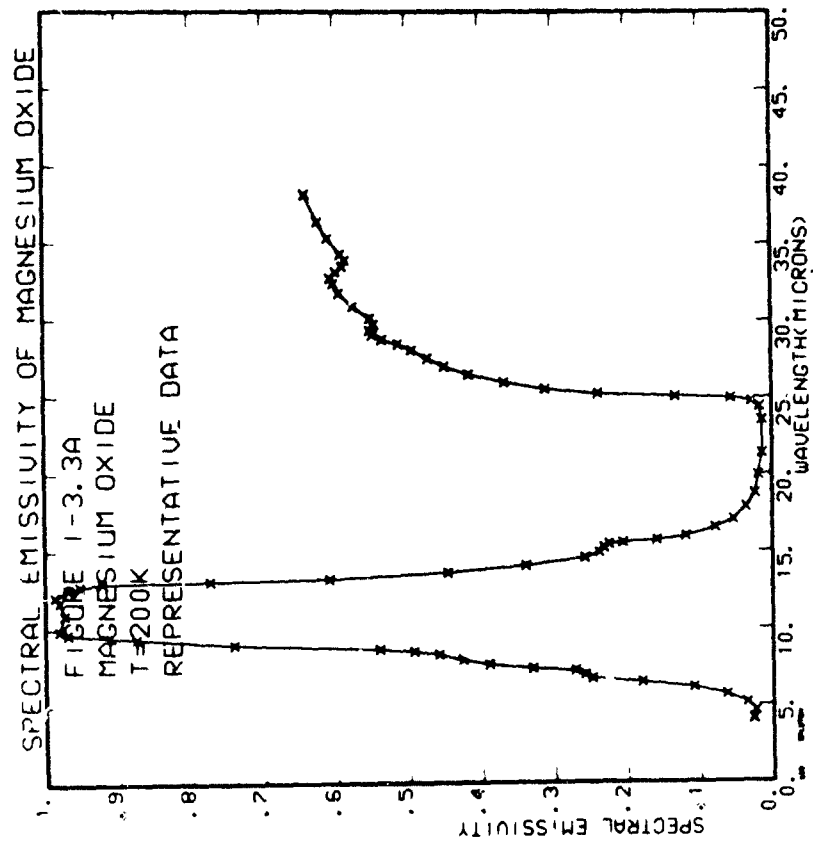
### Table I-3.3 Representative Spectral Emissivity, MgO

a)  $T = 200^{\circ}\text{K}$

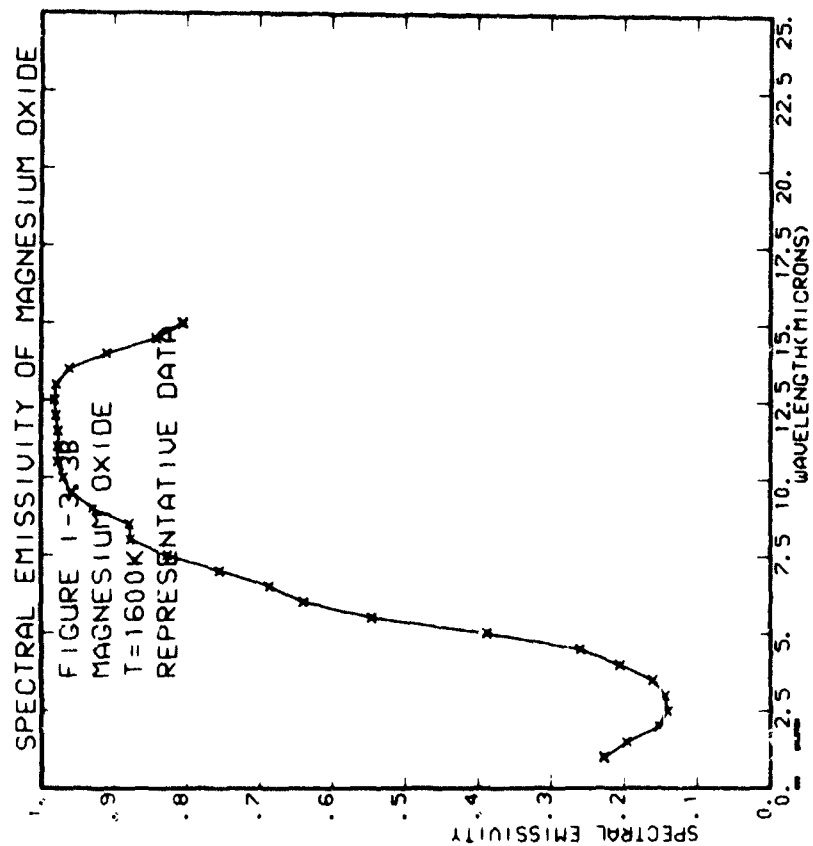
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b)  $T = 1600^{\circ}\text{K}$

$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$
1.000	.227	1.500	.135	2.000	.151	2.500	.141
3.000	.140	3.500	.155	4.000	.155	4.500	.260
5.000	.123	5.500	.155	6.000	.167	6.500	.287
7.000	.113	7.500	.182	8.000	.178	8.500	.319
9.000	.107	9.500	.197	10.000	.195	10.500	.362
11.000	.103	11.500	.212	12.000	.210	12.500	.398
13.000	.100	13.500	.227	14.000	.227	14.500	.434







#### I-3.4 Total Normal Emissivity, $\epsilon(\lambda)$ — Magnesium Oxide

The total emissivity of polycrystalline MgO has been measured for temperatures ranging from 29<sup>0</sup>K to 1800<sup>0</sup>K. The representative curve for magnesia data, constructed by fitting a third order polynomial to data from References 3TE-6 and 3TE-8 is shown in Figure I-3.4, and tabulated in Table I-3.4.

$\epsilon(T)$  is seen to decrease with temperature from a high of  $\sim 0.7$  to under 0.3 at 1500<sup>0</sup>K. This behavior is very similar to that of  $\epsilon(\lambda)$  of alumina.

No experimental error is quoted for these data.

Table I-3.4 Polynomial Fit to the Experimental Data

T	$\epsilon(T)$	T	$\epsilon(T)$	T	$\epsilon(T)$
20.000	0.7201	920.000	0.4262	1820.000	0.3021
40.000	0.7170	940.000	0.4189	1840.000	0.3069
60.000	0.7136	960.000	0.4117	1860.000	0.3121
80.000	0.7099	980.000	0.4046	1880.000	0.3178
100.000	0.7060	1000.000	0.3976	1900.000	0.3239
120.000	0.7018	1020.000	0.3907	1920.000	0.3306
140.000	0.6974	1040.000	0.3839	1940.000	0.3377
160.000	0.6928	1060.000	0.3773	1960.000	0.3453
180.000	0.6879	1080.000	0.3708	1980.000	0.3534
200.000	0.6829	1100.000	0.3644	2000.000	0.3620
220.000	0.6776	1120.000	0.3582	2020.000	0.3711
240.000	0.6721	1140.000	0.3522	2040.000	0.3808
260.000	0.6664	1160.000	0.3463	2060.000	0.3910
280.000	0.6606	1180.000	0.3407	2080.000	0.4017
300.000	0.6546	1200.000	0.3352	2100.000	0.4130
320.000	0.6484	1220.000	0.3299	2120.000	0.4248
340.000	0.6421	1240.000	0.3248	2140.000	0.4372
360.000	0.6356	1260.000	0.3199	2160.000	0.4502
380.000	0.6290	1280.000	0.3153	2180.000	0.4638
400.000	0.6222	1300.000	0.3108	2200.000	0.4779
420.000	0.6153	1320.000	0.3067	2220.000	0.4926
440.000	0.6083	1340.000	0.3027	2240.000	0.5080
460.000	0.6012	1360.000	0.2990	2260.000	0.5240
480.000	0.5940	1380.000	0.2956	2280.000	0.5405
500.000	0.5867	1400.000	0.2924	2300.000	0.5578
520.000	0.5793	1420.000	0.2895	2320.000	0.5756
540.000	0.5719	1440.000	0.2869	2340.000	0.5941
560.000	0.5643	1460.000	0.2846		
580.000	0.5567	1480.000	0.2826		
600.000	0.5491	1500.000	0.2809		
620.000	0.5414	1520.000	0.2795		
640.000	0.5337	1540.000	0.2784		
660.000	0.5259	1560.000	0.2777		
680.000	0.5182	1580.000	0.2773		
700.000	0.5104	1600.000	0.2773		
720.000	0.5026	1620.000	0.2776		
740.000	0.4948	1640.000	0.2783		
760.000	0.4870	1660.000	0.2793		
780.000	0.4793	1680.000	0.2808		
800.000	0.4715	1700.000	0.2826		
820.000	0.4639	1720.000	0.2848		
840.000	0.4562	1740.000	0.2874		
860.000	0.4486	1760.000	0.2905		
880.000	0.4411	1780.000	0.2939		
900.000	0.4336	1800.000	0.2978		

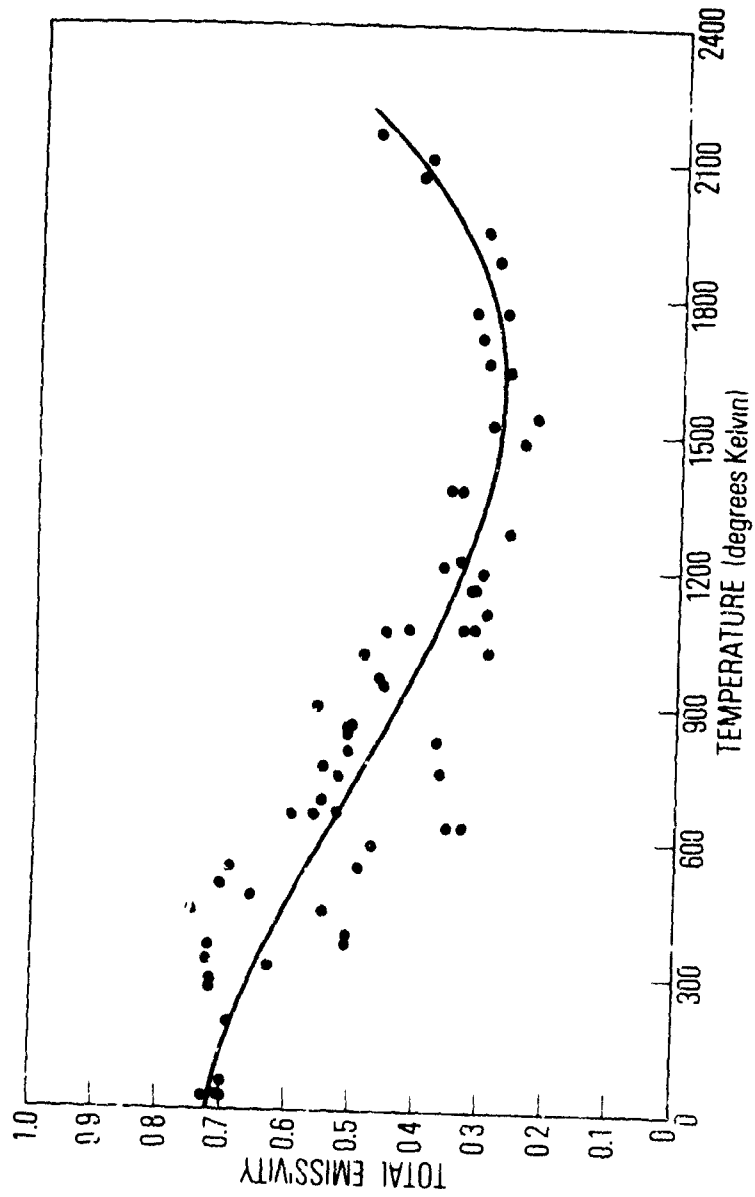


Figure I-3.4 The Total Emissivity of Polycrystalline Magnesium Oxide as a Function of Temperature

### I-3.5 Reflectance — Magnesium Oxide

Figure I-3.5a presents the representative curve for single crystal MgO at  $T = 300^{\circ}\text{K}$  as measured by Hanna (Ref. 3R-7). Figures I-3.5b and c, measured by Piriou (Ref. 3R-13), are taken as representative for this material for 1080 and  $2225^{\circ}\text{K}$ .

Measurements of the reflectivity of polycrystalline MgO and MgO powder are shown in Figures I-3.5d and I-3.5e, respectively, for  $T = 300^{\circ}\text{K}$ . No high temperature measurements were found in the literature. No polycrystalline data beyond  $2\mu$  were found, or powder reflectance data at wavelengths longer than  $14\mu$ .

Not included in the representative data are the measurements by Arlt (Ref. 3R-2) of the angular spectral reflectivity of MgO powders, which are presented in Section III-3.5.

**Table I-3.5 Magnesium Oxide Reflectivity – Representative Data**

a) Single Crystal Magnesia,  $T = 300^{\circ}\text{K}$

[illegible]

b) Single Crystal Magnesia,  $T = 1080^{\circ}\text{K}$

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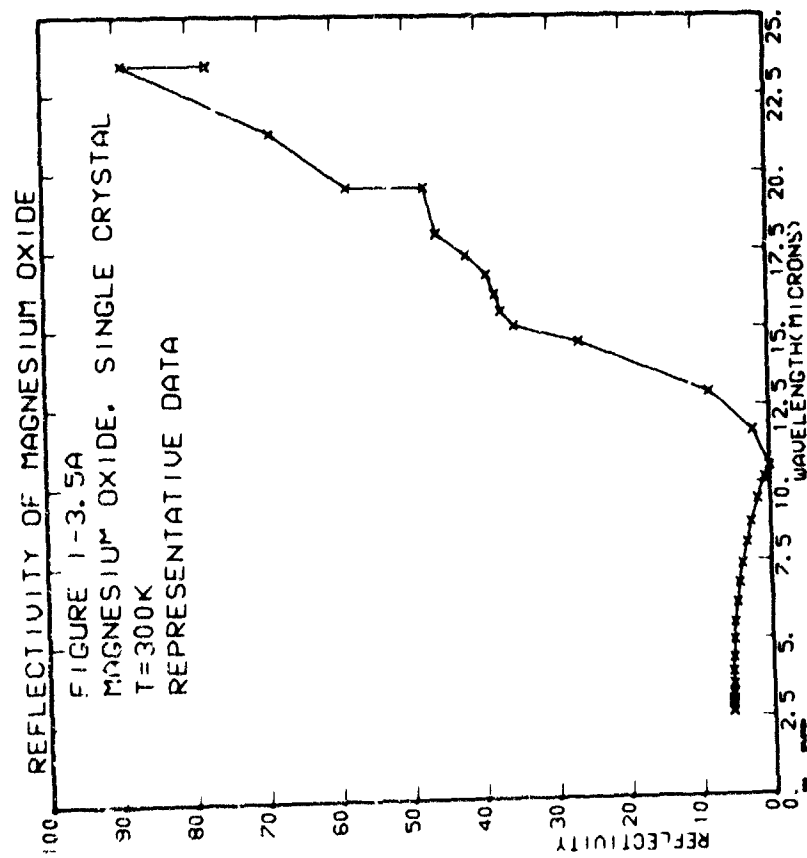
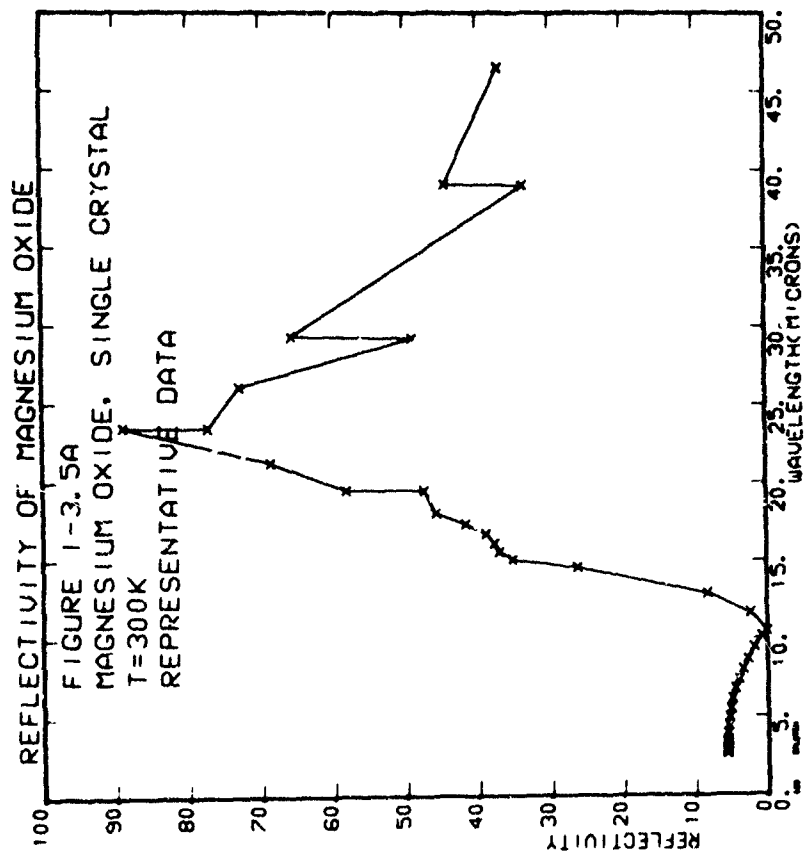
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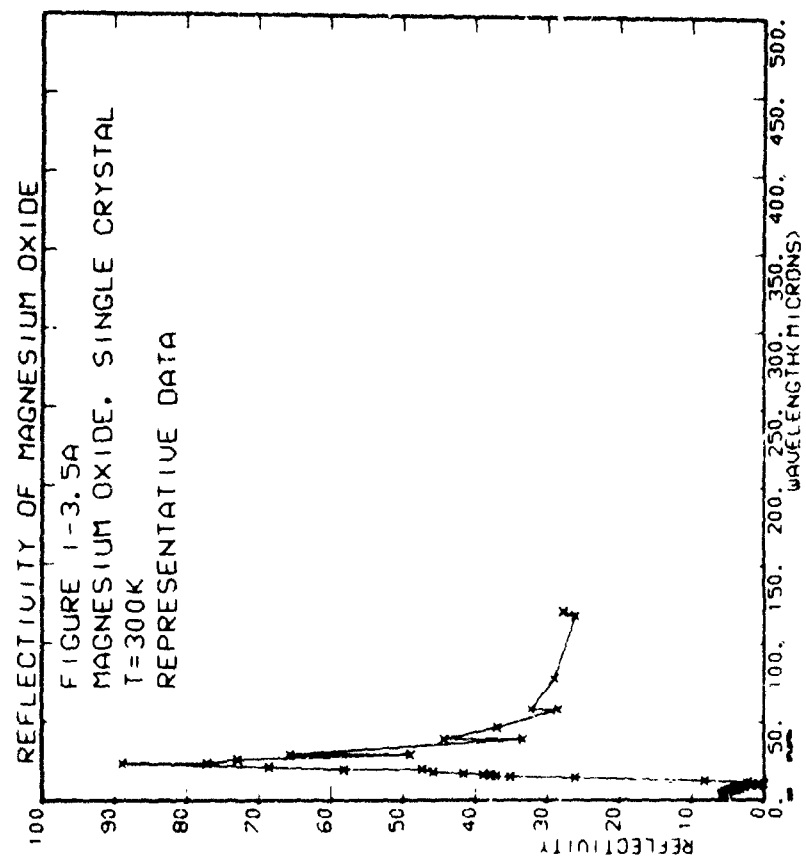
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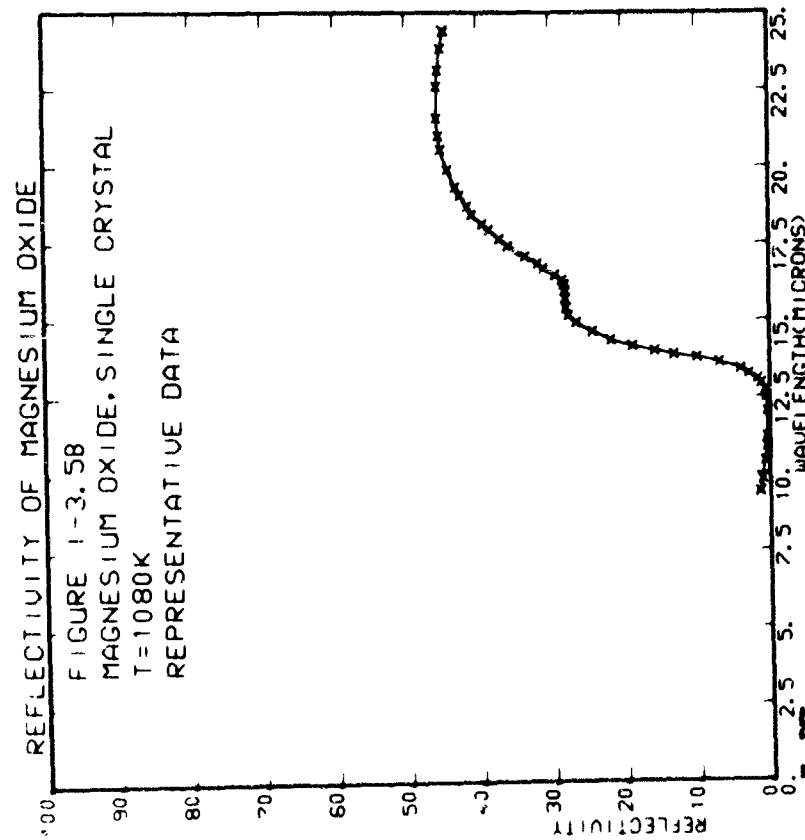
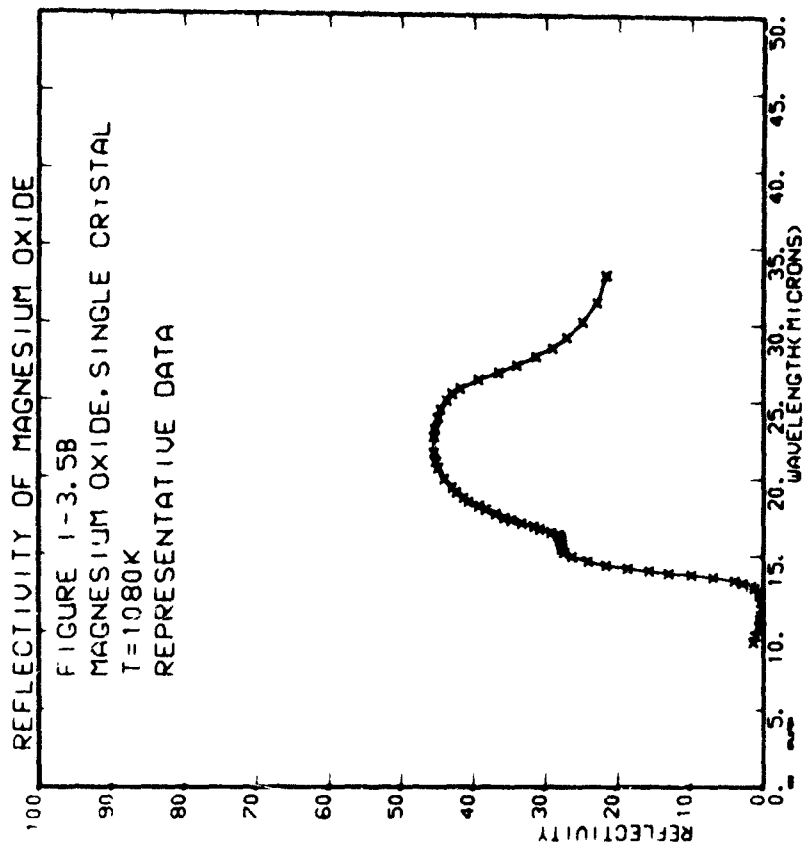
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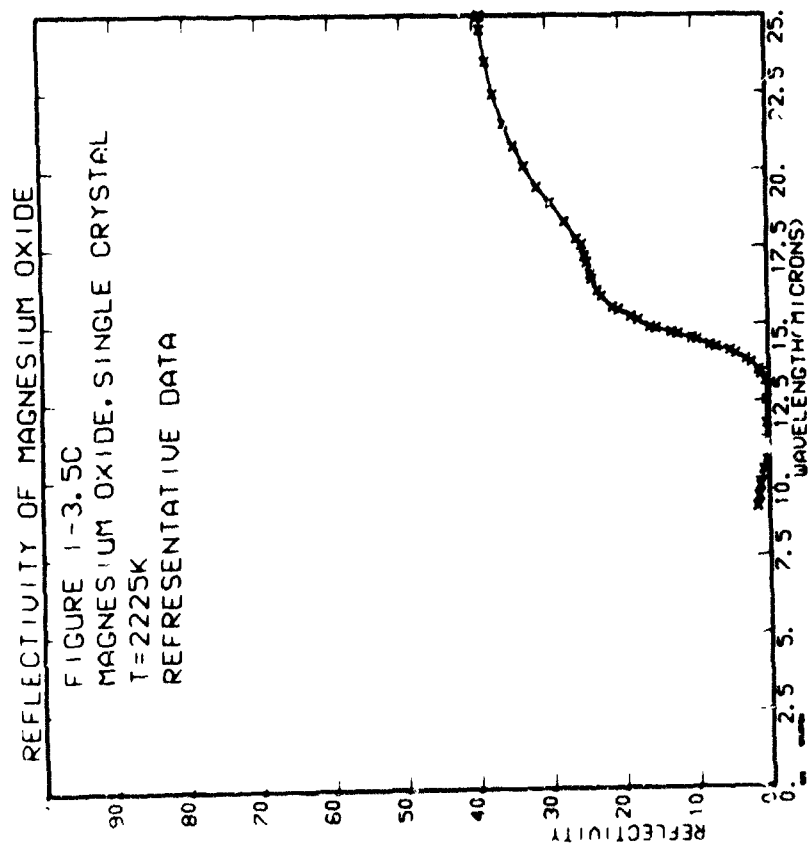
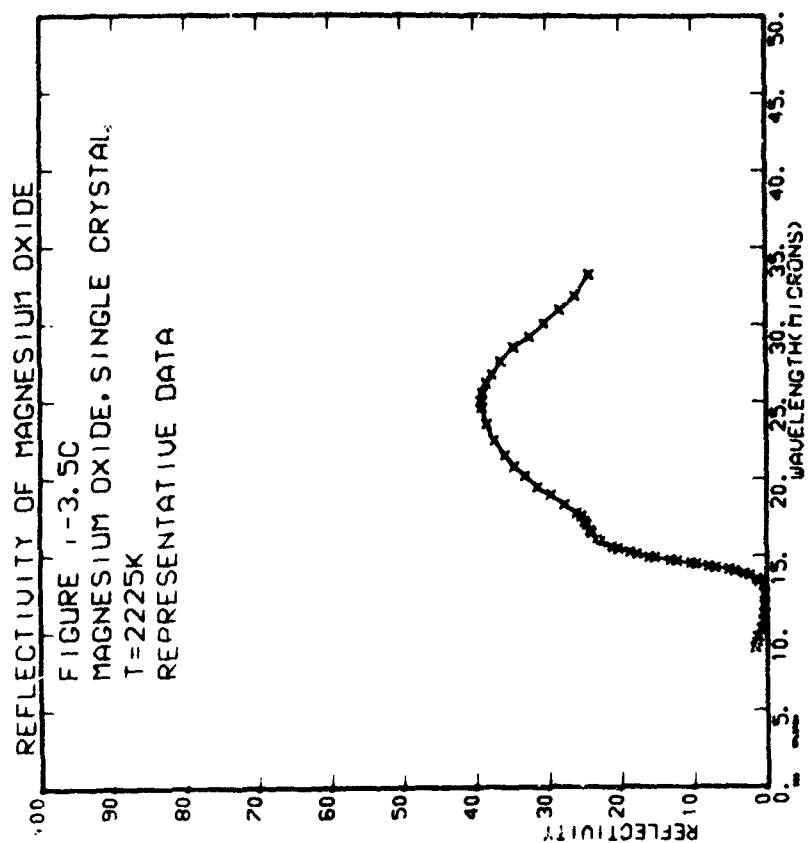




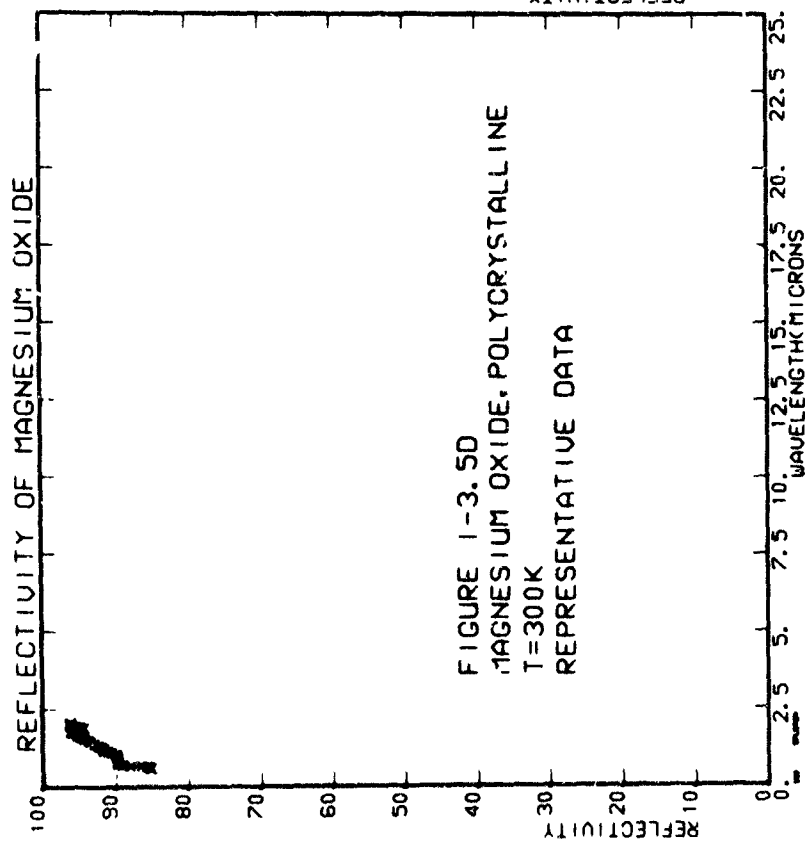
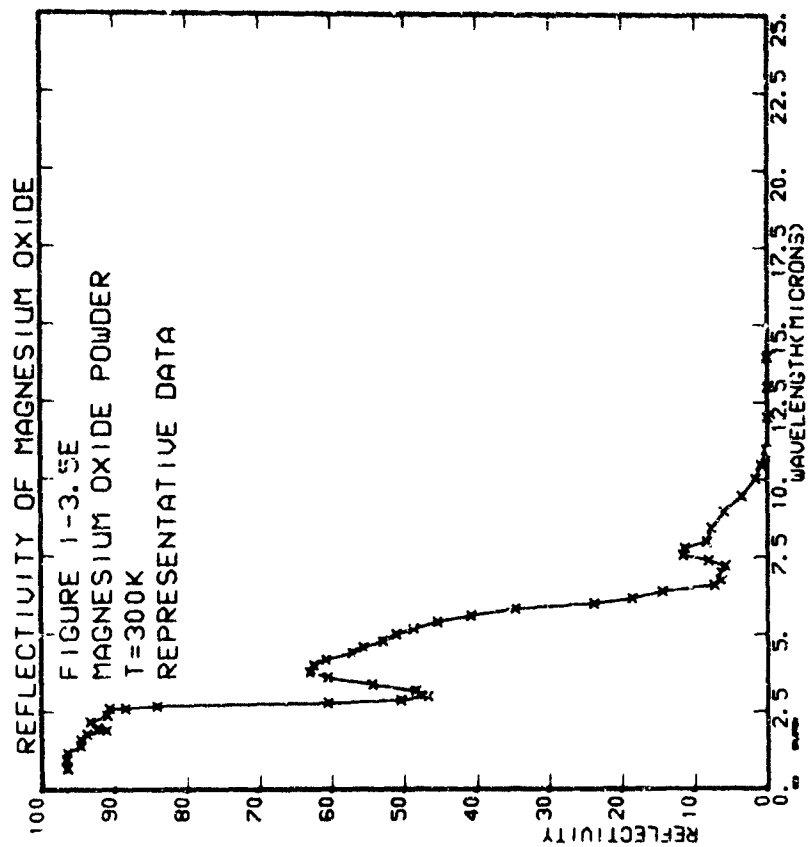
c) Single Crystal Magnesia,  $T = 2225^{\circ}\text{K}$

d) Polycrystalline Magnesia,  $T = 300^{\circ}\text{K}$

[illegible]







### I-3.6 Transmittance - Magnesium Oxide

Figure I-3.6a and Table I-3.6a present the representative data for bulk magnesia transmittance at  $T = 300^{\circ}\text{K}$ . Data are listed in Section III-3.6 for transmittance at temperatures up to  $1270^{\circ}\text{K}$ , over a limited range of wavelengths. These data are composed of three unnormalized sets taken from Oppenheim (Ref. 3T-12), Piriou (Ref. 3T-13) and Hanna (Ref. 3T-6).

Figure I-3.6b and Table I-3.6b present the data of Sirvastava (Ref. 3T-15) for powdered  $\text{MgO}$  at  $T = 300^{\circ}\text{K}$ . No high temperature powder transmission measurements have been found in the literature.

The structure observed in these transmission spectra is defined in Section I-3.7, where principal lattice frequencies and absorption bands are listed.

Table I-3. 6a Bulk Magnesium Oxide Transmittance -- Representative Data

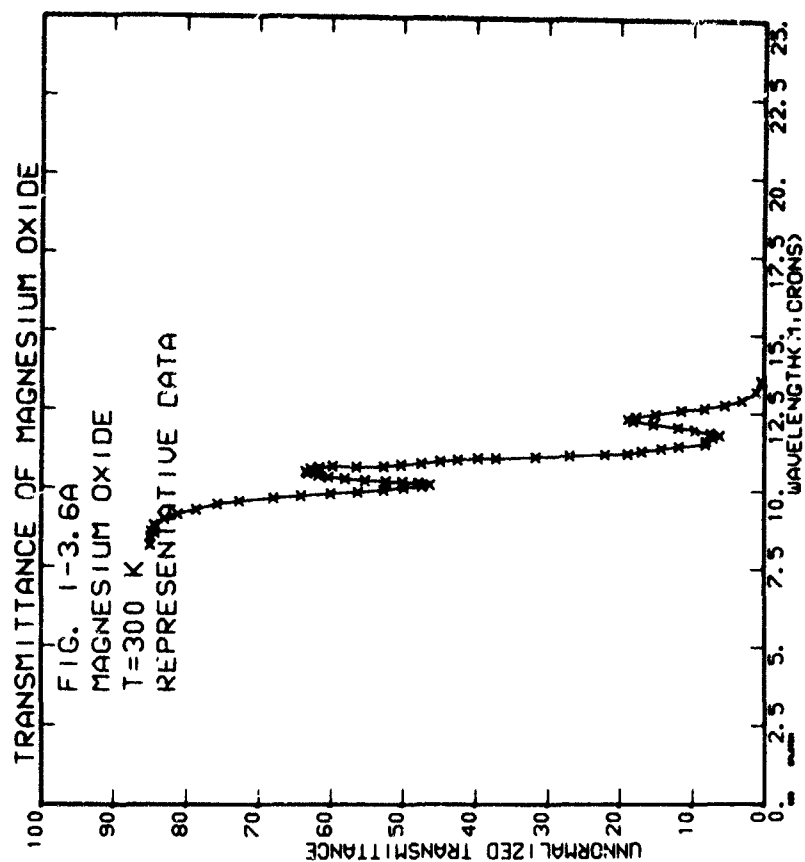
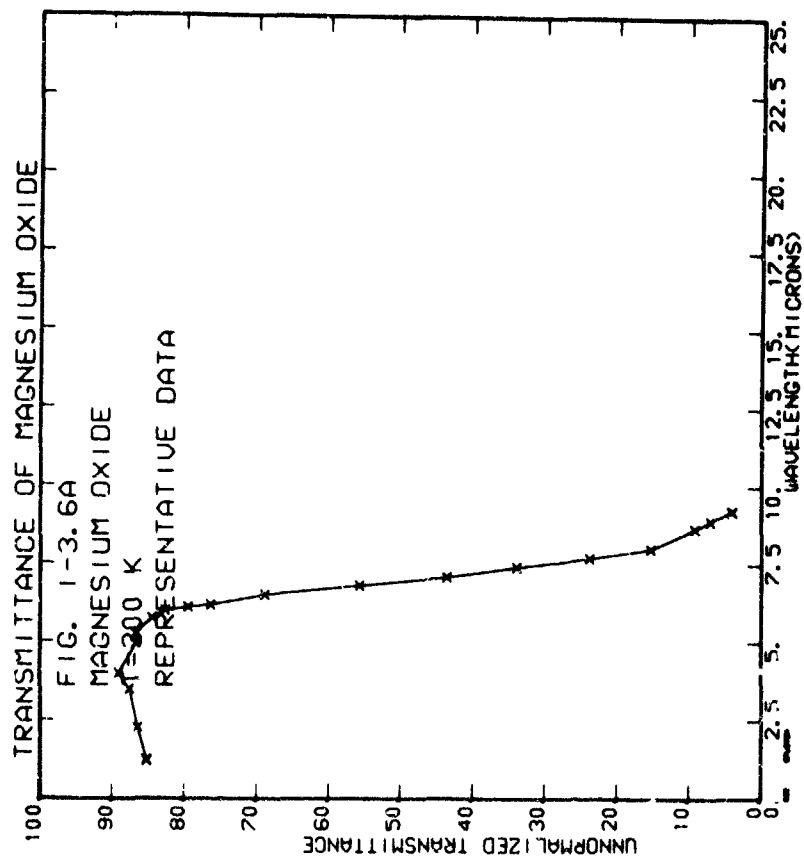
1 $\mu$ to 10 $\mu$			
$\lambda$	T	$\lambda$	T
1.239	8.523E+01	3.506	8.758E+01
4.103	8.653E+01	5.753	8.455E+01
7.135	7.953E+01	6.503	6.890E+01
8.349	4.259E+00	7.715	2.385E+01
		9.241	4.046E+00
8 $\mu$ to 12 $\mu$			
$\lambda$	T	$\lambda$	T
3.297	6.46E+01	4.011	8.904E+01
5.293	8.663E+01	6.001	8.274E+01
6.193	7.644E+01	6.801	5.572E+01
7.400	3.395E+01	8.019	1.533E+01
8.912	7.039E+00		
10 $\mu$ to 12 $\mu$			
$\lambda$	T	$\lambda$	T
3.62	4.510E+01	9.19	3.169E+01
5.72	1.337E+00	9.58	1.899E+01
7.26	1.037E+00	10.45	1.503E+01
8.17	1.099E+00	11.18	1.270E+01
9.58	1.015E+00	11.50	1.058E+01
10.45	1.209E+00	11.82	7.503E+00
11.18	1.037E+00	12.15	5.503E+00
11.50	1.015E+00	12.48	4.503E+00
11.82	7.503E+00	12.81	3.503E+00
12.15	5.503E+00	13.14	2.503E+00
12.48	4.503E+00	13.47	1.503E+00
12.81	3.503E+00	13.80	1.003E+00
13.14	2.503E+00	14.13	0.503E+00
13.47	1.503E+00	14.46	0.250E+00
13.80	1.003E+00	14.79	0.125E+00
14.13	0.503E+00	15.12	0.062E+00
14.46	0.250E+00	15.45	0.031E+00
14.79	0.125E+00	15.78	0.015E+00
15.12	0.062E+00	16.11	0.007E+00
15.45	0.031E+00	16.44	0.003E+00
15.78	0.015E+00	16.77	0.001E+00
16.11	0.007E+00	17.10	0.000E+00
16.44	0.003E+00	17.43	0.000E+00
16.77	0.001E+00	17.76	0.000E+00
17.10	0.000E+00	18.09	0.000E+00
17.43	0.000E+00	18.42	0.000E+00
17.76	0.000E+00	18.75	0.000E+00
18.09	0.000E+00	19.08	0.000E+00
18.42	0.000E+00	19.41	0.000E+00
18.75	0.000E+00	19.74	0.000E+00
19.08	0.000E+00	20.07	0.000E+00
19.41	0.000E+00	20.40	0.000E+00
19.74	0.000E+00	20.73	0.000E+00
20.07	0.000E+00	21.06	0.000E+00
20.40	0.000E+00	21.39	0.000E+00
20.73	0.000E+00	21.72	0.000E+00
21.06	0.000E+00	22.05	0.000E+00
21.39	0.000E+00	22.38	0.000E+00
21.72	0.000E+00	22.71	0.000E+00
22.05	0.000E+00	23.04	0.000E+00
22.38	0.000E+00	23.37	0.000E+00
22.71	0.000E+00	23.70	0.000E+00
23.04	0.000E+00	24.03	0.000E+00
23.37	0.000E+00	24.36	0.000E+00
23.70	0.000E+00	24.69	0.000E+00
24.03	0.000E+00	25.02	0.000E+00
24.36	0.000E+00	25.35	0.000E+00
24.69	0.000E+00	25.68	0.000E+00
25.02	0.000E+00	26.01	0.000E+00
25.35	0.000E+00	26.34	0.000E+00
25.68	0.000E+00	26.67	0.000E+00
26.01	0.000E+00	27.00	0.000E+00
26.34	0.000E+00	27.33	0.000E+00
26.67	0.000E+00	27.66	0.000E+00
27.00	0.000E+00	27.99	0.000E+00
27.33	0.000E+00	28.32	0.000E+00
27.66	0.000E+00	28.65	0.000E+00
27.99	0.000E+00	28.98	0.000E+00
28.32	0.000E+00	29.31	0.000E+00
28.65	0.000E+00	29.64	0.000E+00
28.98	0.000E+00	29.97	0.000E+00
29.31	0.000E+00	30.30	0.000E+00
29.64	0.000E+00	30.63	0.000E+00
29.97	0.000E+00	30.96	0.000E+00
30.30	0.000E+00	31.29	0.000E+00
30.63	0.000E+00	31.62	0.000E+00
30.96	0.000E+00	31.95	0.000E+00
31.29	0.000E+00	32.28	0.000E+00
31.62	0.000E+00	32.61	0.000E+00
31.95	0.000E+00	32.94	0.000E+00
32.28	0.000E+00	33.27	0.000E+00
32.61	0.000E+00	33.60	0.000E+00
32.94	0.000E+00	33.93	0.000E+00
33.27	0.000E+00	34.26	0.000E+00
33.60	0.000E+00	34.59	0.000E+00
33.93	0.000E+00	34.92	0.000E+00
34.26	0.000E+00	35.25	0.000E+00
34.59	0.000E+00	35.58	0.000E+00
34.92	0.000E+00	35.91	0.000E+00
35.25	0.000E+00	36.24	0.000E+00
35.58	0.000E+00	36.57	0.000E+00
35.91	0.000E+00	36.90	0.000E+00
36.24	0.000E+00	37.23	0.000E+00
36.57	0.000E+00	37.56	0.000E+00
36.90	0.000E+00	37.89	0.000E+00
37.23	0.000E+00	38.22	0.000E+00
37.56	0.000E+00	38.55	0.000E+00
37.89	0.000E+00	38.88	0.000E+00
38.22	0.000E+00	39.21	0.000E+00
38.55	0.000E+00	39.54	0.000E+00
38.88	0.000E+00	39.87	0.000E+00
39.21	0.000E+00	40.20	0.000E+00
39.54	0.000E+00	40.53	0.000E+00
39.87	0.000E+00	40.86	0.000E+00
40.20	0.000E+00	41.19	0.000E+00
40.53	0.000E+00	41.52	0.000E+00
40.86	0.000E+00	41.85	0.000E+00
41.19	0.000E+00	42.18	0.000E+00
41.52	0.000E+00	42.51	0.000E+00
41.85	0.000E+00	42.84	0.000E+00
42.18	0.000E+00	43.17	0.000E+00
42.51	0.000E+00	43.50	0.000E+00
42.84	0.000E+00	43.83	0.000E+00
43.17	0.000E+00	44.16	0.000E+00
43.50	0.000E+00	44.49	0.000E+00
43.83	0.000E+00	44.82	0.000E+00
44.16	0.000E+00	45.15	0.000E+00
44.49	0.000E+00	45.48	0.000E+00
44.82	0.000E+00	45.81	0.000E+00
45.15	0.000E+00	46.14	0.000E+00
45.48	0.000E+00	46.47	0.000E+00
45.81	0.000E+00	46.80	0.000E+00
46.14	0.000E+00	47.13	0.000E+00
46.47	0.000E+00	47.46	0.000E+00
46.80	0.000E+00	47.79	0.000E+00
47.13	0.000E+00	48.12	0.000E+00
47.46	0.000E+00	48.45	0.000E+00
47.79	0.000E+00	48.78	0.000E+00
48.12	0.000E+00	49.11	0.000E+00
48.45	0.000E+00	49.44	0.000E+00
48.78	0.000E+00	49.77	0.000E+00
49.11	0.000E+00	50.10	0.000E+00
49.44	0.000E+00	50.43	0.000E+00
49.77	0.000E+00	50.76	0.000E+00
50.10	0.000E+00	51.09	0.000E+00
50.43	0.000E+00	51.42	0.000E+00
50.76	0.000E+00	51.75	0.000E+00
51.09	0.000E+00	52.08	0.000E+00
51.42	0.000E+00	52.41	0.000E+00
51.75	0.000E+00	52.74	0.000E+00
52.08	0.000E+00	53.07	0.000E+00
52.41	0.000E+00	53.40	0.000E+00
52.74	0.000E+00	53.73	0.000E+00
53.07	0.000E+00	54.06	0.000E+00
53.40	0.000E+00	54.39	0.000E+00
53.73	0.000E+00	54.72	0.000E+00
54.06	0.000E+00	55.05	0.000E+00
54.39	0.000E+00	55.38	0.000E+00
54.72	0.000E+00	55.71	0.000E+00
55.05	0.000E+00	56.04	0.000E+00
55.38	0.000E+00	56.37	0.000E+00
55.71	0.000E+00	56.70	0.000E+00
56.04	0.000E+00	57.03	0.000E+00
56.37	0.000E+00	57.36	0.000E+00
56.70	0.000E+00	57.69	0.000E+00
57.03	0.000E+00	58.02	0.000E+00
57.36	0.000E+00	58.35	0.000E+00
57.69	0.000E+00	58.68	0.000E+00
58.02	0.000E+00	59.01	0.000E+00
58.35	0.000E+00	59.34	0.000E+00
58.68	0.000E+00	59.67	0.000E+00
59.01	0.000E+00	60.00	0.000E+00
59.34	0.000E+00	60.33	0.000E+00
59.67	0.000E+00	60.66	0.000E+00
59.99	0.000E+00	60.99	0.000E+00
60.33	0.000E+00	61.32	0.000E+00
60.66	0.000E+00	61.65	0.000E+00
60.99	0.000E+00	61.98	0.000E+00
61.32	0.000E+00	62.31	0.000E+00
61.65	0.000E+00	62.64	0.000E+00
61.98	0.000E+00	62.97	0.000E+00
62.31	0.000E+00	63.30	0.000E+00
62.64	0.000E+00	63.63	0.000E+00
62.97	0.000E+00	63.96	0.000E+00
63.30	0.000E+00	64.29	0.000E+00
63.63	0.000E+00	64.62	0.000E+00
63.96	0.000E+00	64.95	0.000E+00
64.29	0.000E+00	65.28	0.000E+00
64.62	0.000E+00	65.61	0.000E+00
64.95	0.000E+00	65.94	0.000E+00
65.28	0.000E+00	66.27	0.000E+00
65.61	0.000E+00	66.60	0.000E+00
65.94	0.000E+00	66.93	0.000E+00
66.27	0.000E+00	67.26	0.000E+00
66.60	0.000E+00	67.59	0.000E+00
66.93	0.000E+00	67.92	0.000E+00
67.26	0.000E+00	68.25	0.000E+00
67.59	0.000E+00	68.58	0.000E+00
67.92	0.000E+00	68.91	0.000E+00
68.25	0.000E+00	69.24	0.000E+00
68.58	0.000E+00	69.57	0.000E+00
68.91	0.000E+00	69.90	0.000E+00
69.24	0.000E+00	70.23	0.000E+00
69.57	0.000E+00	70.56	0.000E+00
69.90	0.000E+00	70.89	0.000E+00
70.23	0.000E+00	71.22	0.000E+00
70.56	0.000E+00	71.55	0.000E+00
70.89	0.000E+00	71.88	0.000E+00
71.22	0.000E+00	72.21	0.000E+00
71.55	0.000E+00	72.54	0.000E+00
71.88	0.000E+00	72.87	0.000E+00
72.21	0.000E+00	73.20	0.000E+00
72.54	0.000E+00	73.53	0.000E+00
72.87	0.000E+00	73.86	0.000E+00
73.20	0.000E+00	74.19	0.000E+00
73.53	0.000E+00	74.52	0.000E+00
73.86	0.000E+00	74.85	0.000E+00
74.19	0.000E+00	75.18	0.000E+00
74.52	0.000E+00	75.51	0.000E+00
74.85	0.000E+00	75.84	0.000E+00
75.18	0.000E+00	76.17	0.000E+00
75.51	0.000E+00	76.50	0.000E+00
75.84	0.000E+00	76.83	0.000E+00
76.17	0.000E+00	77.16	0.000E+00
76.50	0.000E+00	77.49	0.000E+00
76.83	0.000E+00	77.82	0.000E+00
77.16	0.000E+00	78.15	0.000E+00
77.49	0.000E+00	78.48	0.000E+00
77.82	0.000E+00	78.81	0.000E+00
78.15	0.000E+00	79.14	0.000E+00
78.48	0.000E+00	79.47	0.000E+00
78.81	0.000E+00	79.80	0.000E+00
79.14	0.000E+00	80.13	0.000E+00

Table I-3.6a (Continued)

27 $\mu$  to 59 $\mu$

$\lambda$	T	$\lambda$	T	$\lambda$	T
59.627	07E+01	54.964	52.291	4.427E+01	4.427E+01
49.296	36E+01	45.865	44.653	4.427E+01	4.427E+01
42.381	04E+01	40.565	34.930	4.427E+01	4.427E+01
37.709	54E+01	36.068	34.930	4.427E+01	4.427E+01
32.978	55E+01	31.515	30.575	4.427E+01	4.427E+01
29.537	297E+00	27.874	20.299	4.427E+01	4.427E+01
27.723	117E+00	27.591	20.299	4.427E+01	4.427E+01





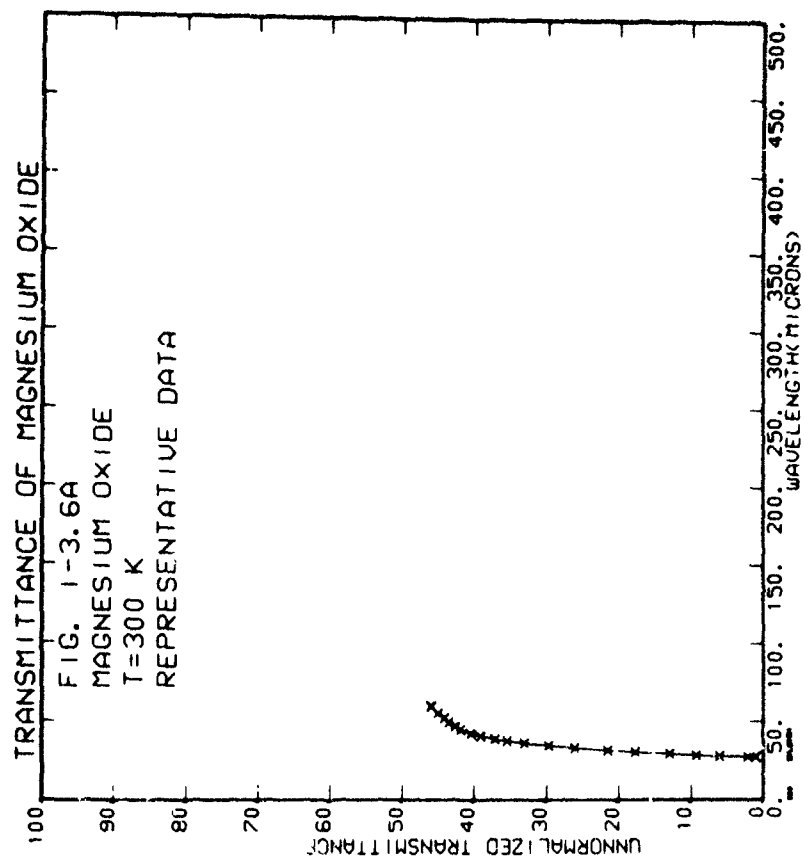
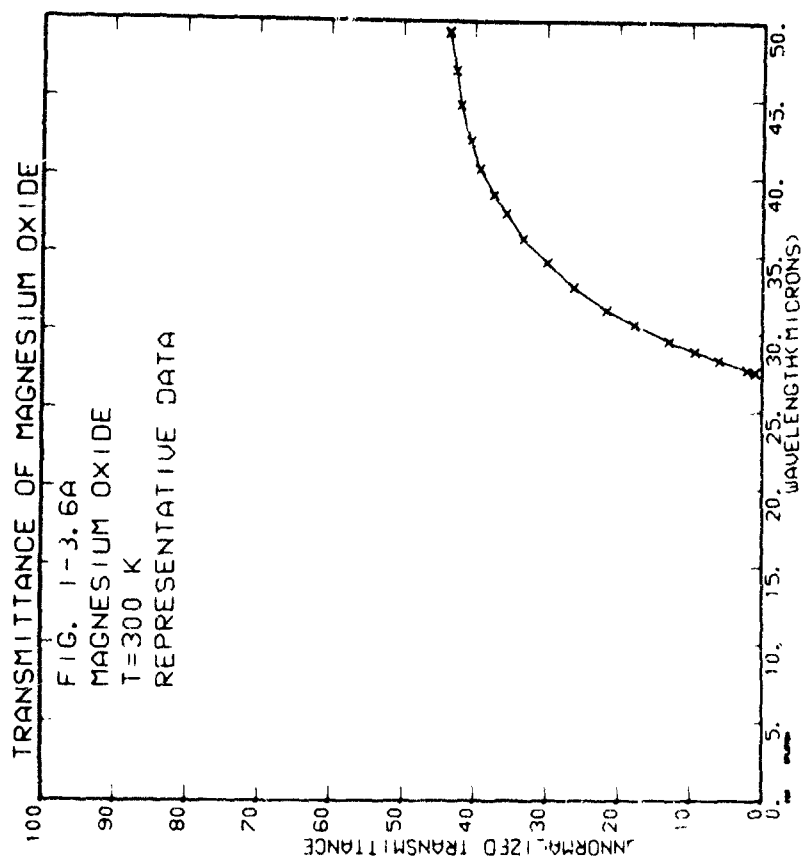
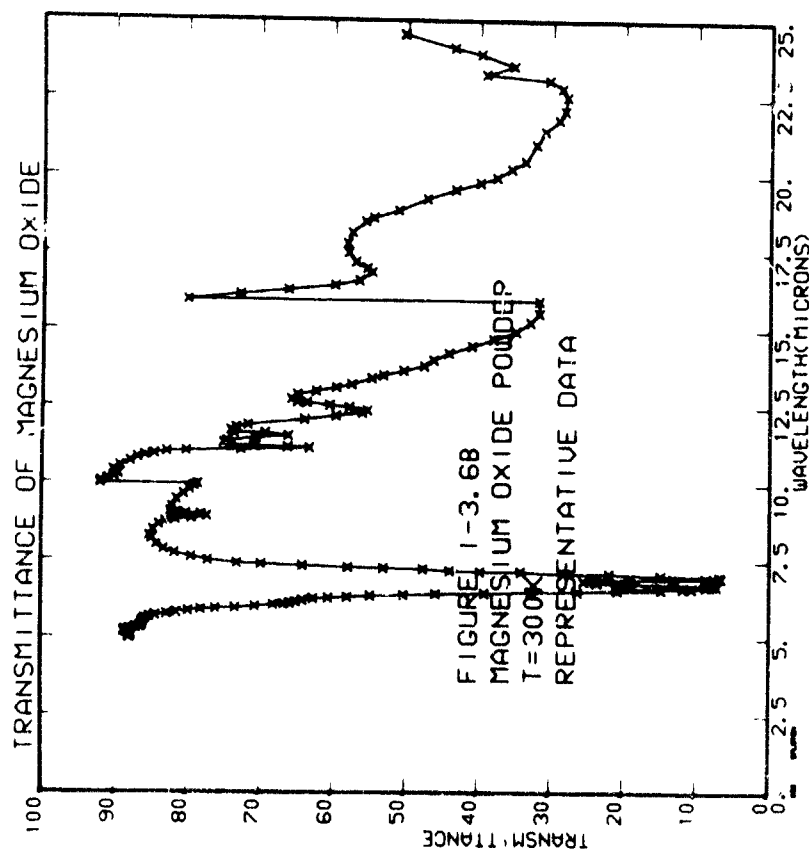
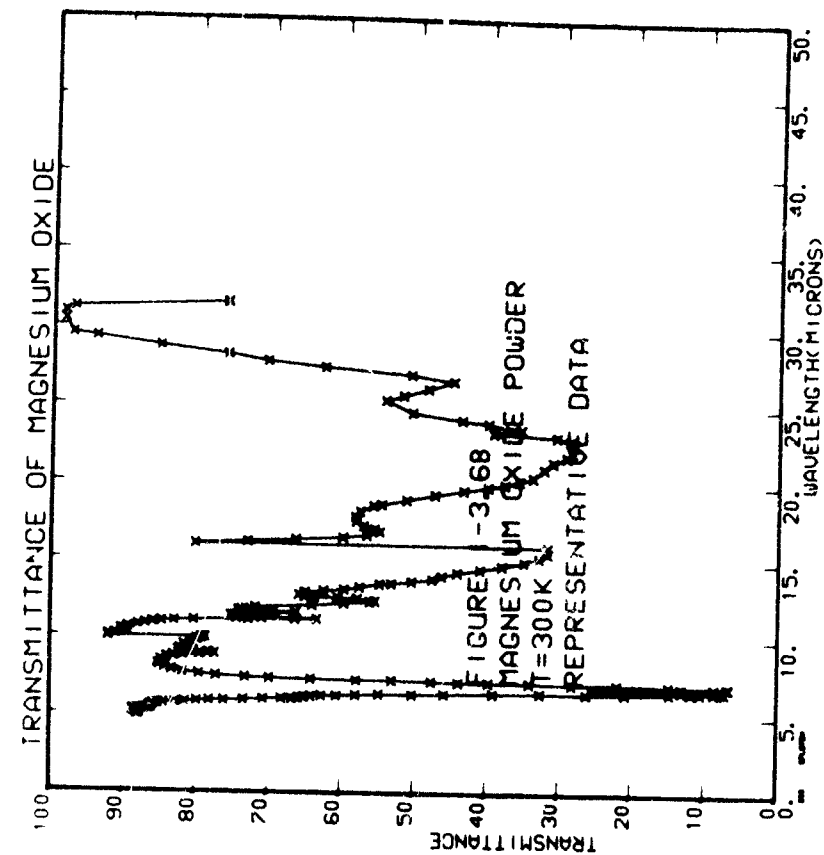


Table I-3.6b Powdered Magnesium Oxide Transmittance - Representative Data

$\lambda$	$\tau$	$\lambda$	$\tau$	$\lambda$	$\tau$	$\lambda$	$\tau$
2799	0.00	3260	0.00	4327	0.00	5363	0.00
7990	0.00	3502	0.00	4636	0.00	5636	0.00
1246	0.00	3800	0.00	4912	0.00	5912	0.00
1568	0.00	4057	0.00	5187	0.00	6187	0.00
1712	0.00	4210	0.00	5452	0.00	6452	0.00
1824	0.00	4375	0.00	5717	0.00	6717	0.00
1922	0.00	4542	0.00	5982	0.00	6982	0.00
2014	0.00	4710	0.00	6247	0.00	7247	0.00
2102	0.00	4879	0.00	6512	0.00	7512	0.00
2187	0.00	5048	0.00	6777	0.00	7777	0.00
2269	0.00	5217	0.00	7042	0.00	8042	0.00
2348	0.00	5386	0.00	7307	0.00	8307	0.00
2424	0.00	5555	0.00	7572	0.00	8572	0.00
2499	0.00	5724	0.00	7837	0.00	8837	0.00
2572	0.00	5893	0.00	8102	0.00	9102	0.00
2644	0.00	6062	0.00	8367	0.00	9367	0.00
2716	0.00	6231	0.00	8632	0.00	9632	0.00
2787	0.00	6400	0.00	8897	0.00	9897	0.00
2858	0.00	6569	0.00	9162	0.00		
2929	0.00	6738	0.00	9427	0.00		
2999	0.00	6907	0.00	9692	0.00		
3069	0.00	7076	0.00	9957	0.00		
3139	0.00	7245	0.00				
3209	0.00	7414	0.00				
3279	0.00	7583	0.00				
3349	0.00	7752	0.00				
3419	0.00	7921	0.00				
3489	0.00	8090	0.00				
3559	0.00	8259	0.00				
3629	0.00	8428	0.00				
3699	0.00	8597	0.00				
3769	0.00	8766	0.00				
3839	0.00	8935	0.00				
3909	0.00	9104	0.00				
3979	0.00	9273	0.00				
4049	0.00	9442	0.00				
4119	0.00	9611	0.00				
4189	0.00	9780	0.00				
4259	0.00	9949	0.00				
4329	0.00						
4399	0.00						
4469	0.00						
4539	0.00						
4609	0.00						
4679	0.00						
4749	0.00						
4819	0.00						
4889	0.00						
4959	0.00						
5029	0.00						
5099	0.00						
5169	0.00						
5239	0.00						
5309	0.00						
5379	0.00						
5449	0.00						
5519	0.00						
5589	0.00						
5659	0.00						
5729	0.00						
5799	0.00						
5869	0.00						
5939	0.00						
6009	0.00						
6079	0.00						
6149	0.00						
6219	0.00						
6289	0.00						
6359	0.00						
6429	0.00						
6499	0.00						
6569	0.00						
6639	0.00						
6709	0.00						
6779	0.00						
6849	0.00						
6919	0.00						
6989	0.00						
7059	0.00						
7129	0.00						
7199	0.00						
7269	0.00						
7339	0.00						
7409	0.00						
7479	0.00						
7549	0.00						
7619	0.00						
7689	0.00						
7759	0.00						
7829	0.00						
7899	0.00						
7969	0.00						
8039	0.00						
8109	0.00						
8179	0.00						
8249	0.00						
8319	0.00						
8389	0.00						
8459	0.00						
8529	0.00						
8599	0.00						
8669	0.00						
8739	0.00						
8809	0.00						
8879	0.00						
8949	0.00						
9019	0.00						
9089	0.00						
9159	0.00						
9229	0.00						
9299	0.00						
9369	0.00						
9439	0.00						
9509	0.00						
9579	0.00						
9649	0.00						
9719	0.00						
9789	0.00						
9859	0.00						
9929	0.00						

Table I-3. 6b (Continued)

[illegible]



I-3.7 Classical Oscillator Frequency and Observed  
Absorption Peaks of MgO

These data were compiled from Gourley (Ref. 3T-4), Piriou (Ref. 3T-13), Srivastava (Ref. 3T-15), and Saksena (Ref. 3R-15). Redundant measurements or calculations have not been removed.

<u><math>\lambda</math> (<math>\mu</math>)</u>	<u><math>\nu</math> (<math>\text{cm}^{-1}</math>)</u>	<u>Comments</u>	<u>Reference</u>
27.36	365.5	T=77°K, med. strength	3T-13
27.03	370	2-phonon band	3T-15
25.26	395.88	principal lattice freq. (calc.)	3R-15
23.81	420	2-phonon band	3T-15
22.47	445	2-phonon band	3T-15
20.41	490	2-phonon band	3T-15
16.95	590	2-phonon band	3T-15
15.87	630	2-phonon band	3T-15
15.55	643	T=77°K	3T-13
15.22	657	IR active mode	3T-4
14.72	670	multiple phonon band	3T-15
14.35	697	IR active mode	3T-4
13.89	720	multiple phonon band	3T-15
13.74	728	IR active mode	3T-4
13.53	739	IR active mode	3T-4
13.51	740	IR active mode	3T-4
13.40	746	IR active mode	3T-4

$\lambda (\mu)$	$\nu (\text{cm}^{-1})$	Comments	Reference
13.16	760	multiple phonon band	3T-15
12.82	780	T=77°K, weak	3T-13
12.80	781	IR active mode	3T-4
12.76	784	T=300°K, weak	3T-13
12.69	788	IR active mode	3T-4
12.34	810	2 phonon band	3T-15
12.29	814	IR active mode	3T-4
12.06	821	IR active mode	3T-4
12.17	822	IR active mode	3T-4
12.08	828	T=77°K, weak	3T-13
12.08	828	IR active mode	3T-4
11.82	846	T=300°K, strong	3T-13
11.82	846	IR active mode	3T-4
11.72	853	T=77°K, strong	3T-13
11.63	860	2 phonon band	3T-15
11.63	860	IR active mode	3T-4
11.60	862	T=300°K, strong	3T-13
11.52	868	T=77°K, strong	3T-13
11.31	884	T=77°K, weak	3T-13
11.29	886	IR active mode	3T-4
11.24	890	2 phonon band	3T-15
11.22	891	IR active mode	3T-4
11.19	894	T=300°K, medium	3T-13
11.16	896	T=77°K, medium	3T-13
11.14	898	IR active mode	3T-4

$\lambda$ ( $\mu$ )	$\nu$ ( $\text{cm}^{-1}$ )	Comments	Reference
10.33	923	IR active mode	3T-4
10.80	926	T=300°K, medium	3T-13
10.74	931	T=77°K, medium	3T-13
10.71	934	IR active mode	3T-4
10.60	943	IR active mode	3T-4
10.26	975	multiple phonon band	3T-15
10.18	982	T=300°K, strong	3T-13
10.15	985	IR active mode	3T-4
10.14	986	T=77°K, strong	3T-13
10.00	1000		
9.90	1010	T=300°K, weak	3T-13
9.84	1016	T=77°K, weak	3T-13
9.09 to 9.26	1080 to 1100	T=77°K, 300°K, medium	3T-13
8.97	1115	multiple phonon band	3T-15
8.88	1126	IR active mode	3T-4
8.87	1127	IR active mode	3T-4
8.00 to 8.33	1200 to 1250	T=77°K, 300°K, strong	3T-13
7.25	1380	multiple phonon band	3T-15
7.15	1400	T=77°K, 300°K, medium	3T-13
7.02	1425	multiple phonon band	3T-15
6.76	1480	multiple phonon band	3T-15
6.67	1500	multiple phonon band	3T-15
6.60	1515	multiple phonon band	3T-15
6.10	1640	multiple phonon band	3T-15
5.41	1850	multiple phonon band	3T-15



I-3.8    Conclusions: Areas Needing Further Research

- a) Refractive Index — no measurements for powdered MgO at any temperature have been made.
- b) Extinction Index — for single crystal MgO and polycrystalline MgO, the region from  $55\mu$  to  $90\mu$  has been inadequately surveyed. Data for powdered MgO at all temperatures and wavelengths are needed.
- c) Spectral Emissivity — room temperature measurements for bulk MgO are needed, and also measurements for powdered MgO over the entire temperature and wavelength ranges.
- d) Total Normal Emissivity — no data for powdered MgO have been found.



I-4      ZIRCONIUM DIOXIDE PROPERTIES

I-4.1    Refractive Index, n-Zirconium Dioxide

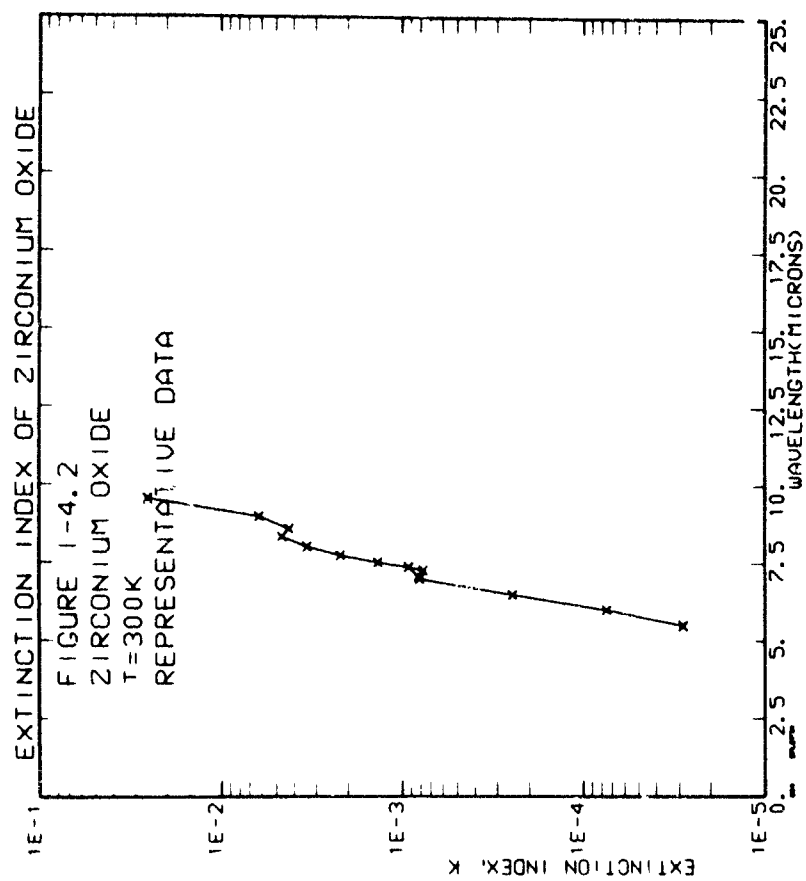
No data on the refractive index of zirconium dioxide were found.

#### I-4.2 Extinction Index, k-Zirconium Dioxide

The only value of  $k$  located in this literature search is that of Piriou (Ref. 4K-1). His data are for monoclinic  $\text{ZrO}_2$  from  $5\mu$  to  $7\mu$  at  $300^\circ\text{K}$ , and are shown in Figure I-4.2 and tabulated in Table I-4.2

Table I-4.2 Zirconium Dioxide Extinction Index — Representative Data

$\lambda$	k	$\lambda$	k	$\lambda$	k	$\lambda$	k
5.503	2.853E-05	5.993	7.482E-05	6.996	2.465E-04	6.995	8.025E-04
7.339	8.229E-04	7.255	7.630E-04	7.366	9.250E-03	7.308	1.354E-03
7.741	2.200E-03	8.011	3.340E-03	8.345	4.614E-03	8.587	4.206E-03
8.996	6.174E-03	9.556	2.544E-02				



#### I-4.3 Spectral Emissivity, $\epsilon(\lambda)$ - Zirconium Dioxide

Figures I-4.3a, b, c show the values of  $\epsilon(\lambda)$  at  $T=1200, 1400,$  and  $1600^{\circ}\text{K}$  measured by Clark and Moore (Ref. 4SE-5) for cubic-stabilized zirconia. These data are in fair agreement with the other published values of  $\epsilon(\lambda)$ , which are presented in graphic and tabular form, except that the minimum shown at  $2\mu$  was not observed by Blau (Ref 4SE-2). Two possible reasons for this discrepancy are differences in spectrometer bandpass or crystal lattice structure. Clark and Moore (Ref. 4SE-5) described the effects of inadequately stabilized cubic  $\text{ZrO}_2$  at  $1600^{\circ}\text{K}$  as being an increased emittance at short wavelengths with a corresponding long wavelength decrease. Figure I-4.3d shows the variation of  $\epsilon(\lambda)$  with  $T$  for several wavelengths, and suggests a minimum near  $1100^{\circ}\text{K}$  at short wavelengths. The existing data are not sufficiently accurate and/or detailed to adequately determine this variation, however.

It should be noted that in general, emissivity data is dependent on such sample properties as porosity, density, and surface preparation, making application of such data to samples that differ from the original rather uncertain in accuracy. Wherever possible, emissivity data will describe in detail the sample studied.

Table I-4.3 Zirconium Dioxide Spectral Emissivity - Representative Data

a. T = 1200°K

$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$
3.0000	.193	10.0000	.148	20.0000	.129	30.0000	.131	40.0000	.1266
3.5000	.137	10.5000	.133	24.0000	.187	35.0000	.162	45.0000	.1713
4.0000	.119	11.0000	.153	28.0000	.622	40.0000	.692	50.0000	.637
4.5000	.101	11.5000	.635	32.0000	.932	45.0000	.970	55.0000	.9374
5.0000	.113	12.0000	.935	36.0000	.933	50.0000	.933	60.0000	.893
5.5000	.172	12.5000	.975						
6.0000	.044	13.0000							

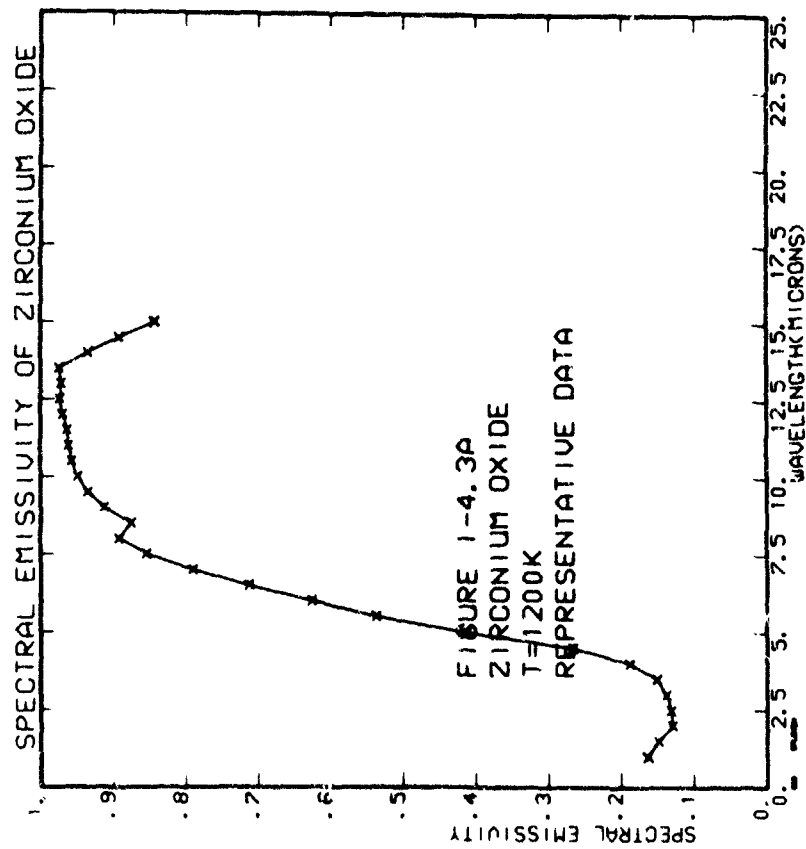
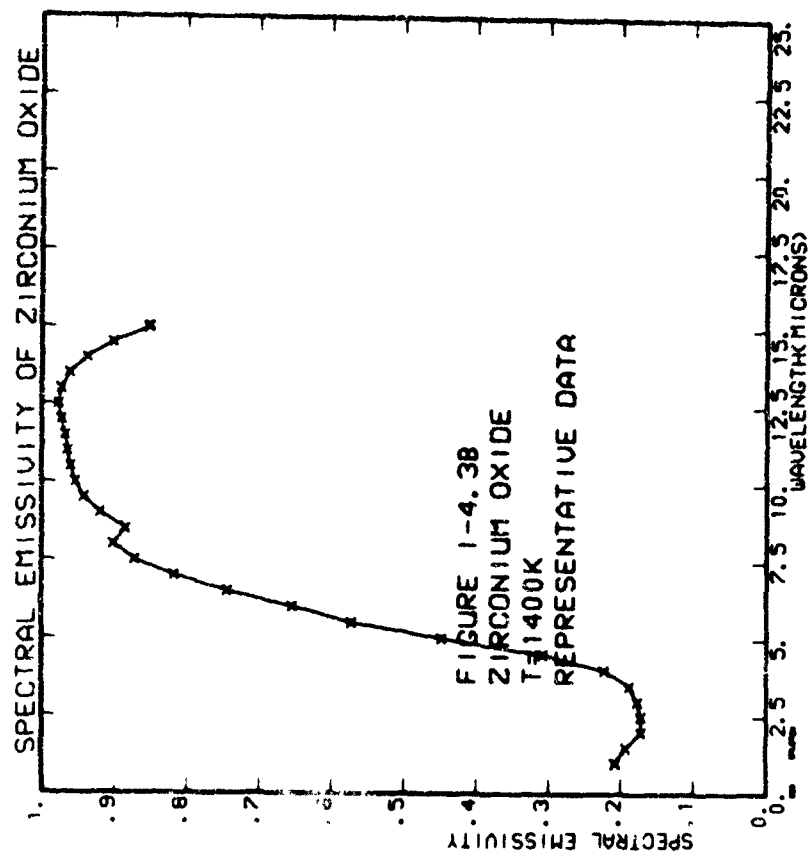
b. T = 1400°K

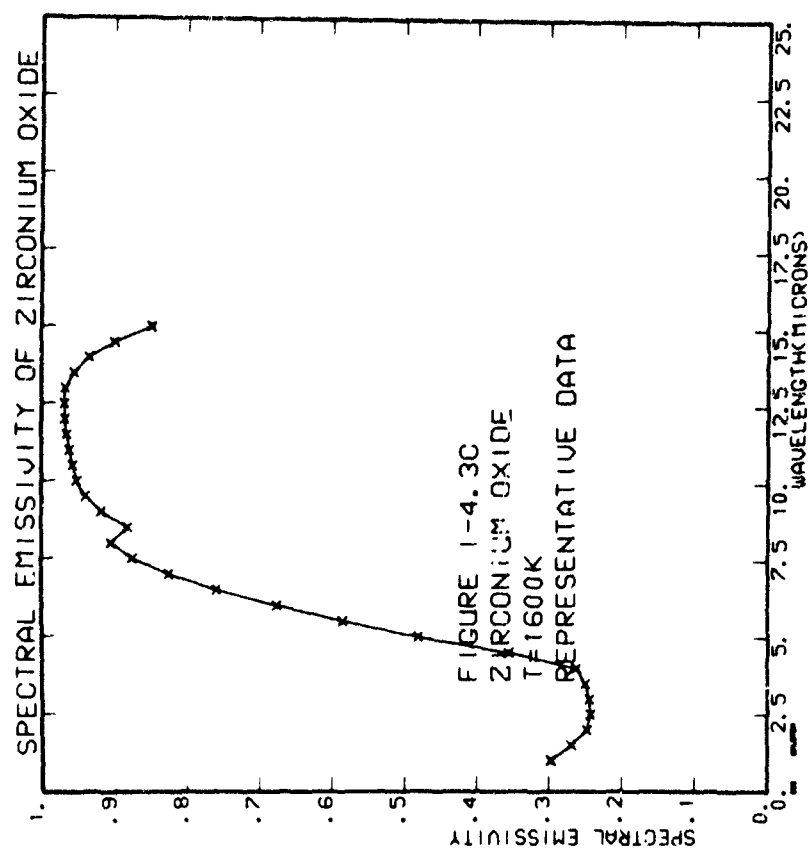
$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$
3.0000	.297	10.0000	.192	20.0000	.172	30.0000	.170	40.0000	.170
3.5000	.177	10.5000	.188	24.0000	.222	35.0000	.225	45.0000	.245
4.0000	.143	11.0000	.172	28.0000	.624	40.0000	.934	50.0000	.972
4.5000	.119	11.5000	.672	32.0000	.933	45.0000	.973	55.0000	.902
5.0000	.102	12.0000	.932	36.0000	.933	50.0000	.933	60.0000	.902
5.5000	.133	12.5000	.932						
6.0000	.082	13.0000							

c. T = 1600°K

$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$
3.0000	.37	10.0000	.255	20.0000	.22	30.0000	.22	40.0000	.22
3.5000	.25	10.5000	.255	24.0000	.262	35.0000	.262	45.0000	.262
4.0000	.25	11.0000	.255	28.0000	.262	40.0000	.262	50.0000	.262
4.5000	.25	11.5000	.255	32.0000	.262	45.0000	.262	55.0000	.262
5.0000	.25	12.0000	.255	36.0000	.262	50.0000	.262	60.0000	.262
5.5000	.25	12.5000	.255						
6.0000	.25	13.0000	.255						







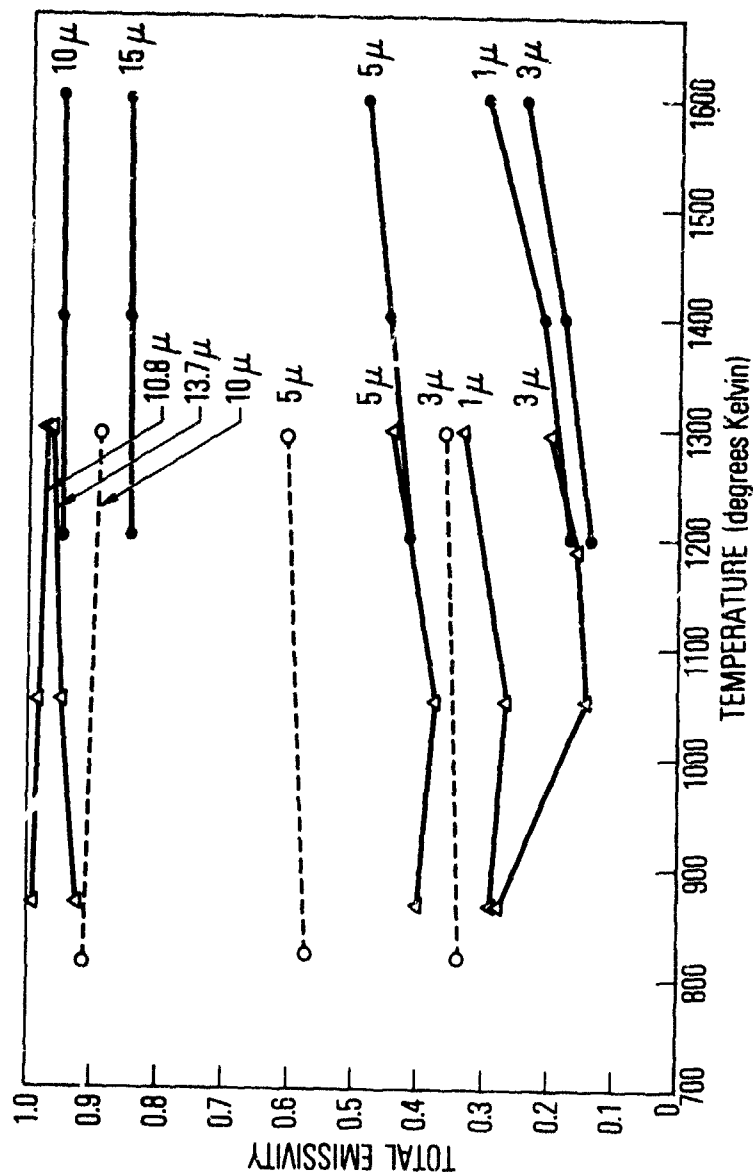


Figure I-4.3d. Variation of  $\epsilon(\lambda)$  With Temperature. Closed Circles are Clark (Ref. 4SE-5), Open Circles are Blau (Ref. 4SE-2), and Triangles are Backlund (Ref. 4SE-1).

#### I-4.4 Total Normal Emittance: $\epsilon(T)$ --Zirconium Dioxide

Four sets of total normal emittance measurements for zirconia either pure or in calcia- or magnesia-stabilized forms have been found in the literature, and are in good agreement. The experimental error limit of  $\pm 0.05$  in  $\epsilon(T)$  as reported by Hedge (Ref. 4TE-1) is probably representative of all the data. Figure I-4.4 shows all the experimental data points and a fitted third-order polynomial curve, which is tabulated in Table I-4.4.

$\epsilon(T)$  varies from approximately 0.8 at 50°K through an apparent minimum of about 0.4 between 1100 and 1600°K, to over 0.5 at 2500°K. No explanation of the minimum has been found in the literature.

All digitized data in the tables in Section III-4.4 were transcribed directly from the experimental points shown explicitly in the literature, not from fitted curves.

Table I-4.4a Representative Values of  $\epsilon(T)$  of Zirconia to 2400°K, Obtained from a Third-Order Polynominal fit to all Experimentally Measured Points

$T(^{\circ}\text{K})$	$\epsilon(T)$	$T(^{\circ}\text{K})$	$\epsilon(T)$	$T(^{\circ}\text{K})$	$\epsilon(T)$	$T(^{\circ}\text{K})$	$\epsilon(T)$
250	33.3	1000	33.3	1750	33.3	2500	33.3
300	33.3	1050	33.3	1800	33.3	2550	33.3
350	33.3	1100	33.3	1850	33.3	2600	33.3
400	33.3	1150	33.3	1900	33.3	2650	33.3
450	33.3	1200	33.3	1950	33.3	2700	33.3
500	33.3	1250	33.3	2000	33.3	2750	33.3
550	33.3	1300	33.3	2050	33.3	2800	33.3
600	33.3	1350	33.3	2100	33.3	2850	33.3
650	33.3	1400	33.3	2150	33.3	2900	33.3
700	33.3	1450	33.3	2200	33.3	2950	33.3
750	33.3	1500	33.3	2250	33.3	3000	33.3
800	33.3	1550	33.3	2300	33.3	3050	33.3
850	33.3	1600	33.3	2350	33.3	3100	33.3
900	33.3	1650	33.3	2400	33.3	3150	33.3
950	33.3	1700	33.3				
1000	33.3	1750	33.3				
1050	33.3	1800	33.3				
1100	33.3	1850	33.3				
1150	33.3	1900	33.3				
1200	33.3	1950	33.3				
1250	33.3	2000	33.3				
1300	33.3	2050	33.3				
1350	33.3	2100	33.3				
1400	33.3	2150	33.3				
1450	33.3	2200	33.3				
1500	33.3	2250	33.3				
1550	33.3	2300	33.3				
1600	33.3	2350	33.3				
1650	33.3	2400	33.3				
1700	33.3						
1750	33.3						
1800	33.3						
1850	33.3						
1900	33.3						
1950	33.3						
2000	33.3						
2050	33.3						
2100	33.3						
2150	33.3						
2200	33.3						
2250	33.3						
2300	33.3						
2350	33.3						
2400	33.3						

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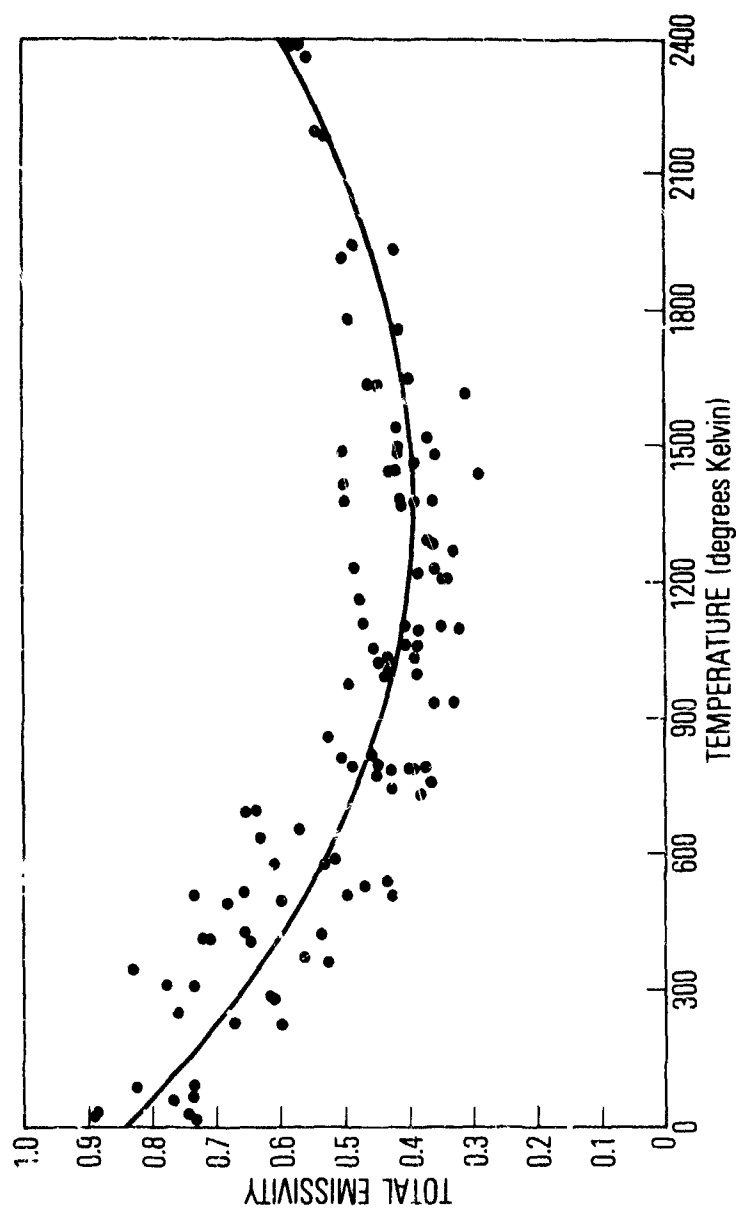


Figure I-4.4 The Total Emissivity of Zirconia as a Function of Temperature -- Representative Data

I-4.5 Reflectance - Zirconium Dioxide

Figure I-4.5 shows the data of Clark (Ref. 4R-1) and Piriou (Ref. 4R-3) for monoclinic zirconia at 300°K. Reflectance spectra for the metastable cubic phase may be seen in Section III-4.5. No data from 2.5 $\mu$  to 9 $\mu$  were found in the literature, and no data for temperatures other than 300°K were obtained.

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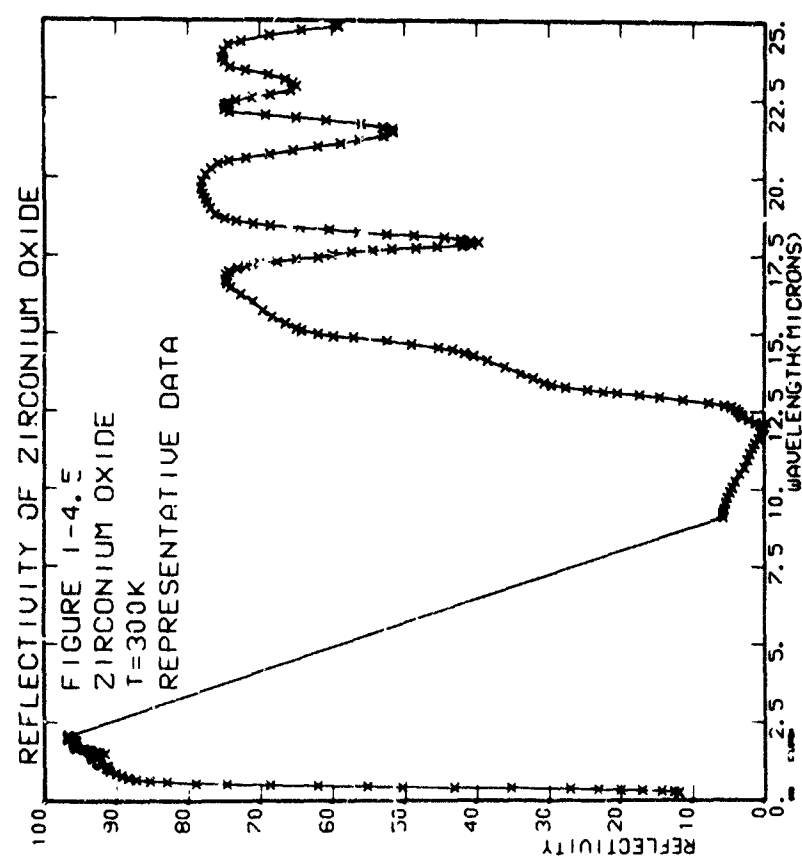
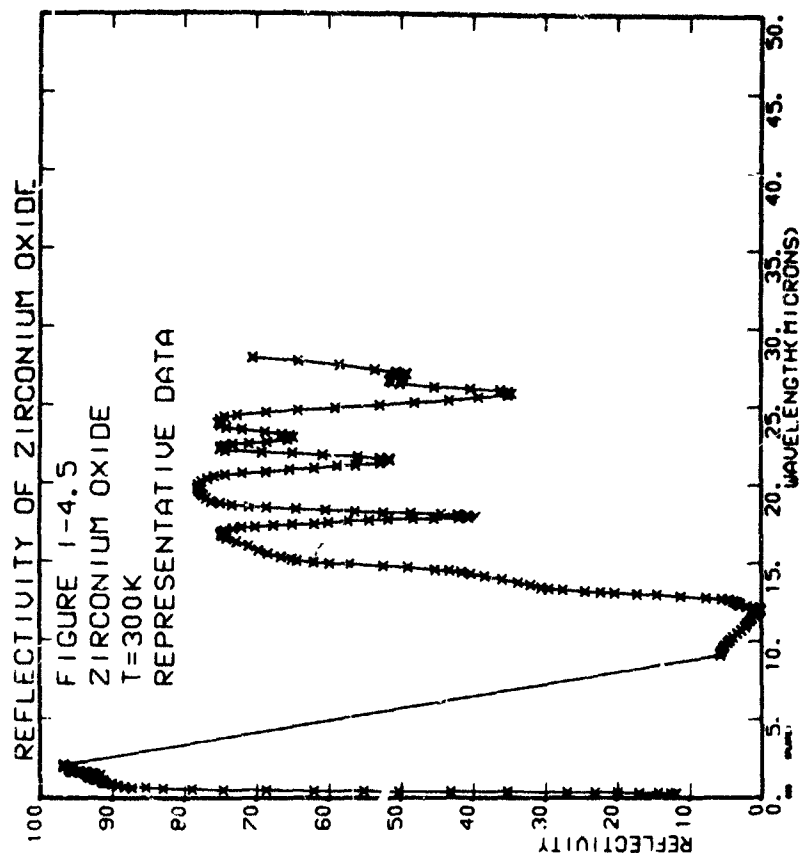
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#### I-4.6. Transmittance - Zirconium Dioxide

Unnormalized representative data for monoclinic zirconia transmittance are listed in Table I-4.6a and b, and shown in Figures I-4.6a and b. The data from  $1\mu$  to  $9\mu$  were measured by Piriou (Ref. 4T-6), and from  $12\mu$  to  $36\mu$  by Baun (Ref. 4T-1). The wavelengths of the absorption bands of  $ZrO_2$  having cubic, tetragonal, strained monoclinic, and monoclinic structures are tabulated in Section I-4.8.

Table I-4.6 Zirconium Dioxide Transmittance-Representative Data

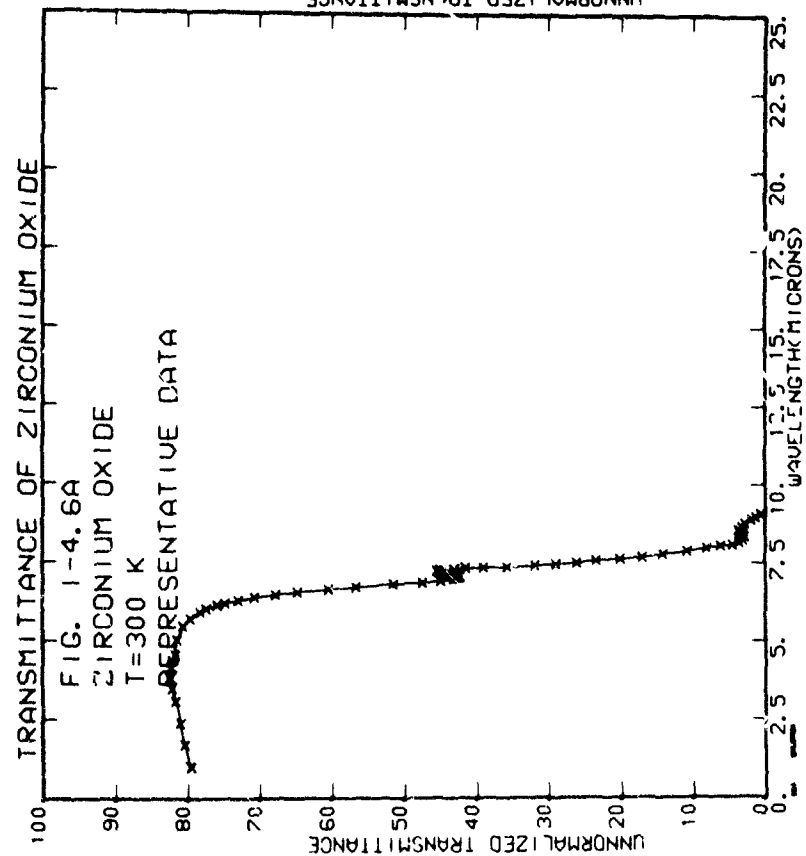
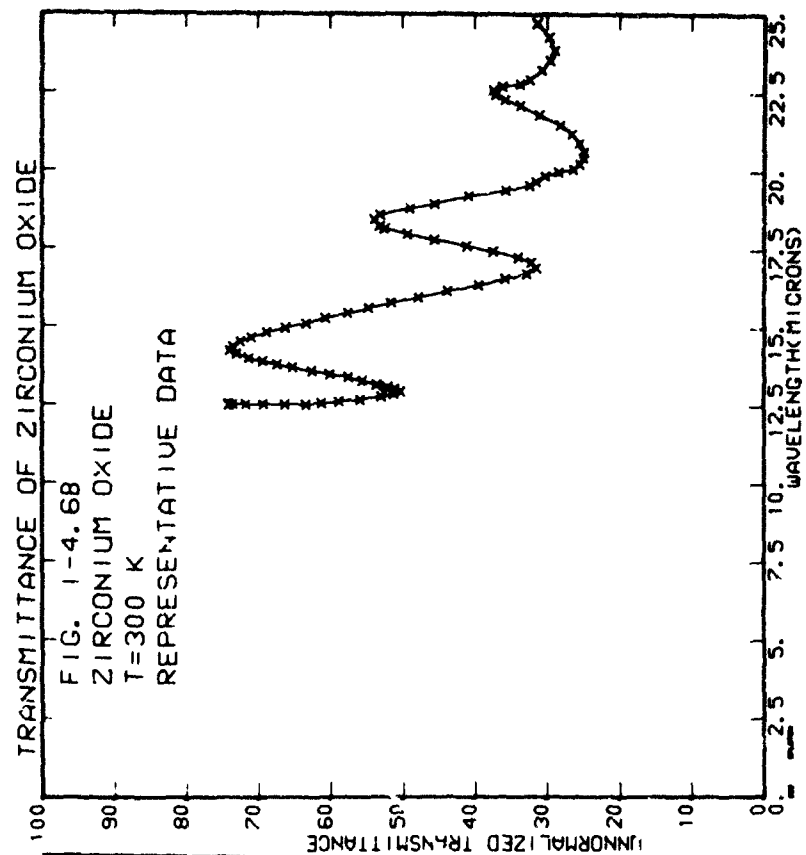
a.

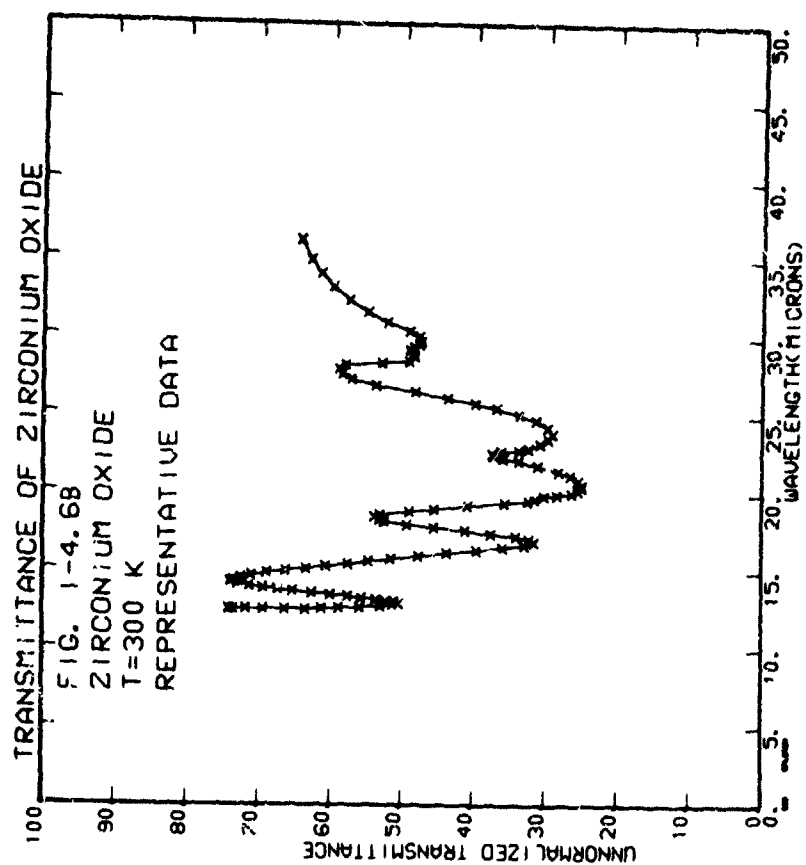
$\lambda$	T	$\lambda$	T	$\lambda$	T	$\lambda$	T	$\lambda$	T
1.3153	7.968E+001	1.737	8.047E+001	2.378	8.378E+001	3.782	8.104E+001	3.808	8.174E+001
3.041	3.250E+001	3.838	9.062E+001	5.162	5.206E+001	5.720	7.296E+001	5.918	7.820E+001
5.019	7.743E+001	6.128	7.597E+001	6.196	6.155E+001	6.595	6.485E+001	6.933	7.308E+001
6.721	7.070E+001	6.499	7.154E+001	6.556	6.505E+001	6.927	6.736E+001	7.293	7.057E+001
6.979	5.671E+001	6.759	5.267E+001	7.056	7.005E+001	7.297	7.139E+001	7.549	7.549E+001
7.123	4.369E+001	7.134	4.390E+001	7.325	7.325E+001	7.597	7.597E+001	7.847	7.847E+001
7.365	3.944E+001	7.241	3.915E+001	7.691	7.691E+001	8.051	8.051E+001	8.405	8.405E+001
7.577	3.302E+001	7.984	3.277E+001	8.341	8.341E+001	8.645	8.645E+001	8.965	8.965E+001
7.878	1.759E+000	8.532	1.716E+000	9.065	9.065E+001				

Table I-4.6 (Continued)

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#### I-4.7 Observed Absorption Peaks of Zirconium Oxide

These data were compiled from Baun (Ref. 4T-1), Phillippi (Ref. 4T-5) and Piriou (Ref. 4T-6). Redundant data have not been removed.

$W(\mu)$	$F(\text{cm}^{-1})$	Comments	Reference
7.0	1428.6	monoclinic	4T-6
8.1	1234.6	monoclinic	4T-6
12.66±0.16	790±10	monoclinic	4T-6
13.42	745	monoclinic	4T-1
13.51	740	strained monoclinic	4T-5
13.51	740	monoclinic	4T-5
14.29±0.20	700±10	monoclinic	4T-6
16.12	620	shoulder; monoclinic	4T-1
16.13	620	monoclinic	4T-5
17.24	580	strained monoclinic	4T-5
17.25±0.29	580±10	monoclinic	4T-6
17.39	575	tetragonal	4T-5
18.87	530	high intensity, broad; monoclinic	4T-1
19.42	515	monoclinic	4T-5
19.61	510	tetragonal	4T-5
19.61	510	strained monoclinic	4T-5
20.63±0.43	485±10	monoclinic	4T-6
20.83	480	broad minimum; cubic	4T-5
22.22	450	low intensity; monoclinic	4T-1
22.47	445	monoclinic	4T-5
22.49±0.50	445±10	monoclinic	4T-6
22.99	435	tetragonal	4T-5
23.53	425	strained monoclinic	4T-5
23.81	420	low intensity; monoclinic	4T-1
24.10	415	monoclinic	



Table I-4.7 (Continued)

W( $\mu$ )	F( $\text{cm}^{-1}$ )	Comments	Reference
24.41 $\pm$ 0.59	410 $\pm$ 10	monoclinic	4T-6
26.67	375	low intensity; monoclinic	4T-1
26.67	375	monoclinic	4T-5
26.68 $\pm$ 0.71	375 $\pm$ 10	monoclinic	4T-6
27.40	365	tetragonal	4T-5
27.78	360	shoulder; monoclinic	4T-1
27.78	360	strained monoclinic	4T-5
27.78	360	monoclinic	4T-5
37.04	270	monoclinic	4T-5
37.74	265	strained monoclinic	4T-5
37.88	264	monoclinic	4T-1
42.55	235	monoclinic	4T-5
43.48	230	strained monoclinic	4T-5
44.44	225	monoclinic	4T-1

I-4.8      Conclusions: Areas Needing Further Research

So little is known about zirconia that the research areas open for further work are best defined if that which has been measured is summarized.

- a.  $k$ : Measured from  $5\mu$  to  $9\mu$ ,  $300^\circ\text{K}$  for bulk monoclinic  $\text{ZrO}_2$ .
- b.  $\epsilon(\lambda)$ : Measured well from  $1\mu$  to  $15\mu$  at  $1200^\circ\text{K}$  to  $1600^\circ\text{K}$  for bulk calcia stabilized zirconia.
- c.  $\epsilon(T)$ : Well defined to  $2386^\circ\text{K}$ .
- d. Reflectance: Bulk zirconia  $0.2\mu$  to  $2.2\mu$  and  $9\mu$  to  $33\mu$ . No data from  $2.5\mu$  to  $9.0\mu$ . All at  $300^\circ\text{K}$ .
- e. Transmittance: Bulk monoclinic zirconia,  $1\mu$  to  $9\mu$  and powdered zirconia  $11\mu$  to  $33\mu$ . No  $9\mu$  to  $11\mu$  data of any kind for monoclinic zirconia. One measurement of  $9\mu$  to  $11\mu$  transmittance for cubic zirconia.

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### III-1. ALUMINUM OXIDE DATA

#### III-1.1 Tabulated Refractive Index Data-Aluminum Oxide

##### Contents:

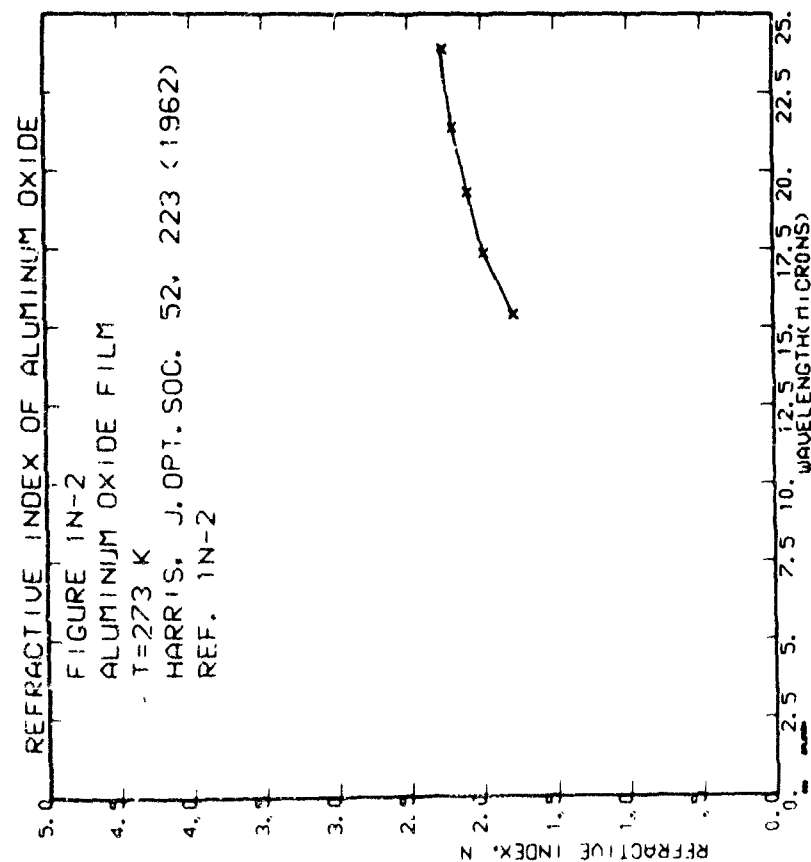
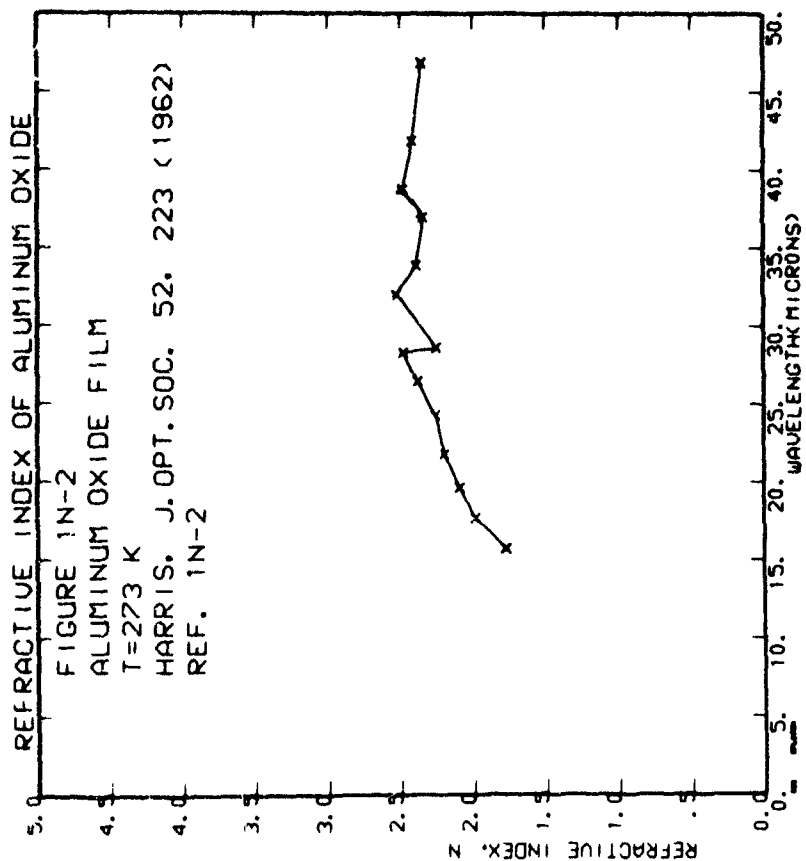
- 1N-2: Harris and Piper; films of  $200 \text{ \AA}$  to  $2800 \text{ \AA}$  thickness,  $T = 300^\circ\text{K}$  (unspecified).
- 1N-3: Loewenstein;  $n_o$  and  $n_e$  at  $T = 1.5$  and  $300^\circ\text{K}$ ,  $50\mu$  to  $320\mu$  for sapphire.
- 1N-5: Malitson;  $n_o$  of sapphire at  $T = 297^\circ\text{K}$ .
- 1N-9: Piriou; sapphire at  $T = 293^\circ\text{K}$ ,  $1773^\circ\text{K}$ .
- 1N-10: Roberts; sapphire,  $T = 300^\circ\text{K}$ ,  $\lambda > 100 \mu$ .
- 1N-11: Russell; sapphire,  $T = 300^\circ\text{K}$ ,  $\lambda > 60 \mu$ .
- 1N-12: Streed; sapphire at  $T = 300^\circ\text{K}$  and  $925^\circ\text{K}$ , alumina powders at  $T = 300^\circ\text{K}$ .

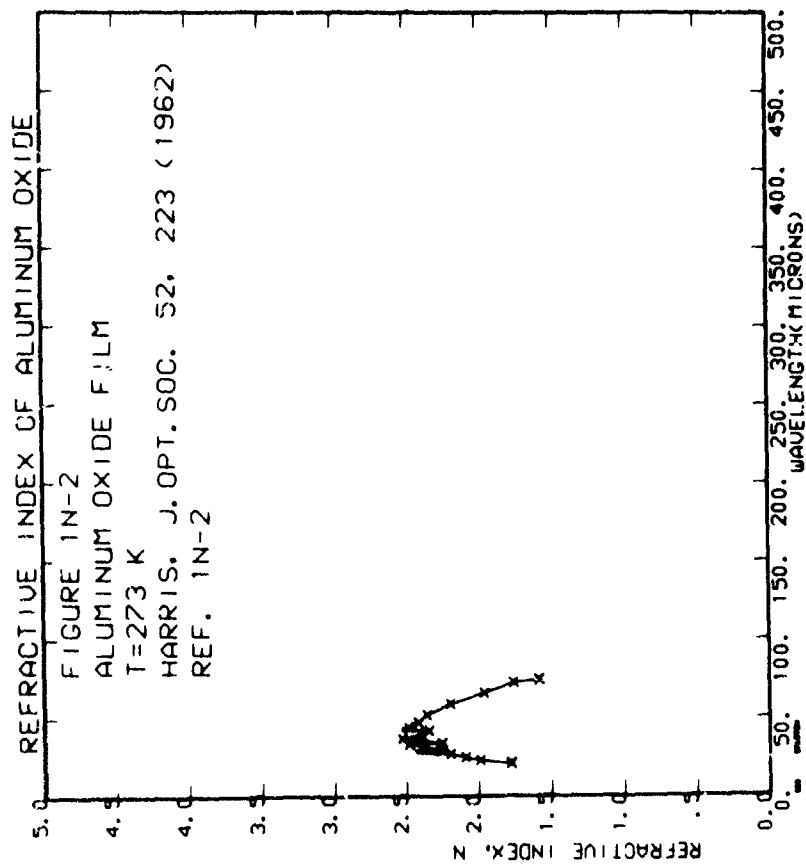
# Harris and Piper (Ref. 1N-2)

The refractive index of aluminum oxide films of 200 to 2800 Å thickness was determined using a grating spectrograph to measure transmittance and reflectance. No spectrometer bandpass or experimental error estimate was given. Data were digitized from a line.

No representative curve for films was constructed.

$\lambda$	n	$\lambda$	n	$\lambda$	n	$\lambda$	n
15.103	1.777E+00	17.085	1.985E+00	19.025	2.093E+00	21.103	2.197E+00
22.939	2.698E+00	23.615	2.262E+00	25.839	2.389E+00	27.661	2.482E+00
27.978	2.250E+00	31.438	2.527E+00	33.283	2.394E+00	36.362	2.344E+00
36.731	2.799E+00	38.150	2.482E+00	41.251	2.417E+00	46.278	2.355E+00
53.360	2.194E+00	60.392	1.955E+00	66.458	1.757E+00	68.867	1.579E+00





Loewenstein (Ref. 1N-3)

Long wavelength refractive index measurements were made on sapphire at  $T = 1.5^{\circ}\text{K}$  and  $300^{\circ}\text{K}$  using a far infrared Michaelson interferometer. The sapphire purity was not given, but no differences  $n_o$  or  $n_e$  were observed between the sapphire and ruby containing 0.9 percent Cr, 0.05 percent each Fe and Ti, and less than 0.001 percent of other impurities. No spectral bandpass information was given. Uncertainty in  $n$  is given as  $\pm 0.002$ . Data were taken from tables.

These tables were selected to construct the representative curve from  $32\mu$  to  $55\mu$  given in Section I, Figure I-1.1.

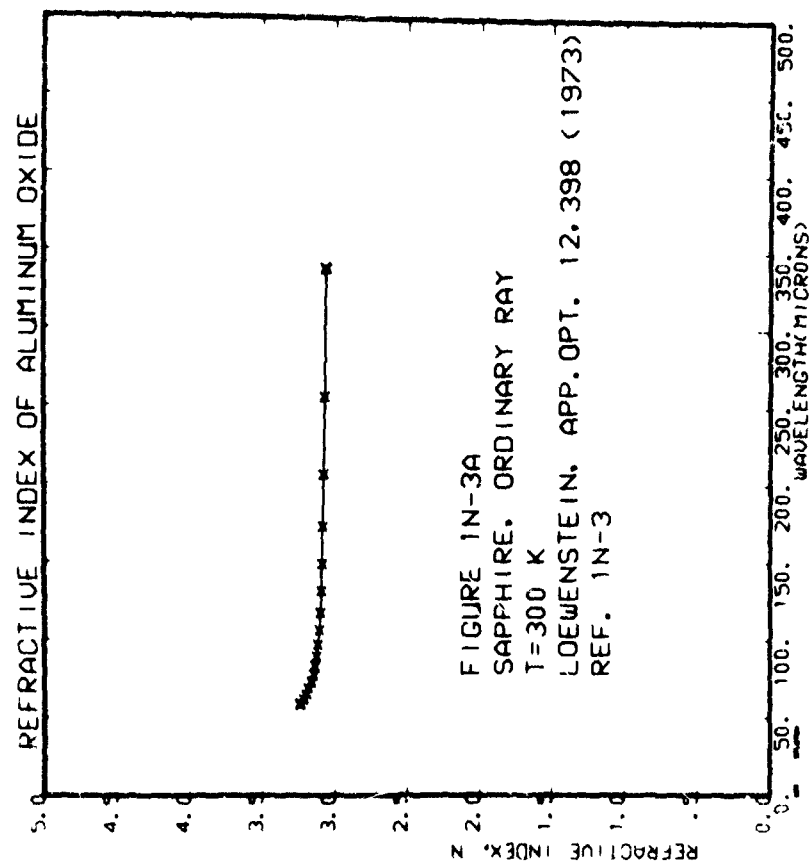
a. Ordinary Ray,  $T = 300^{\circ}\text{K}$

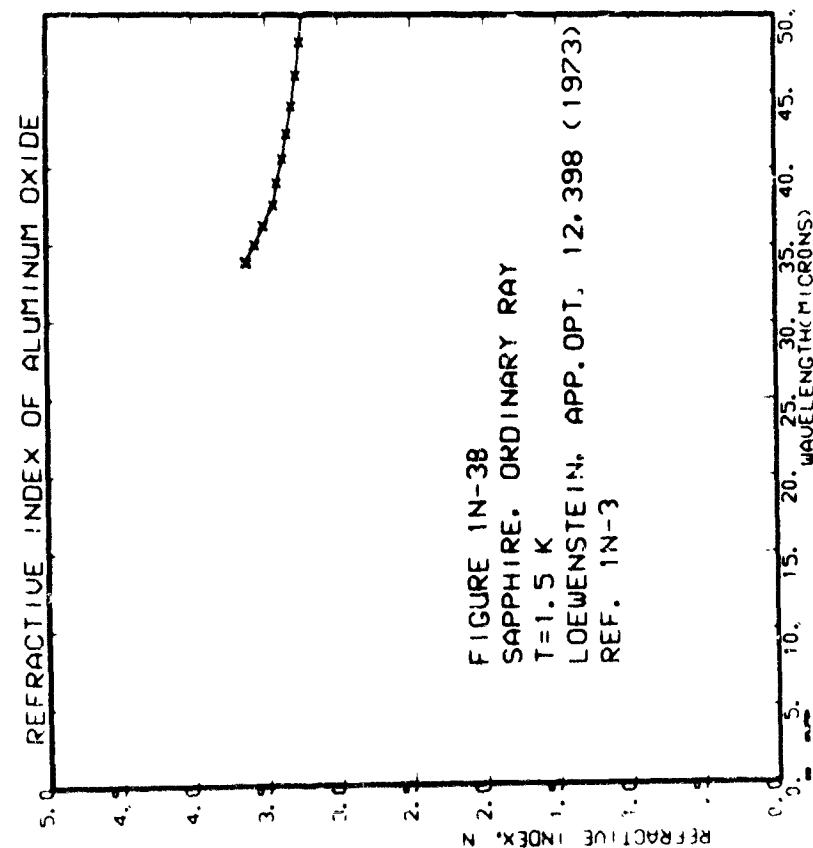
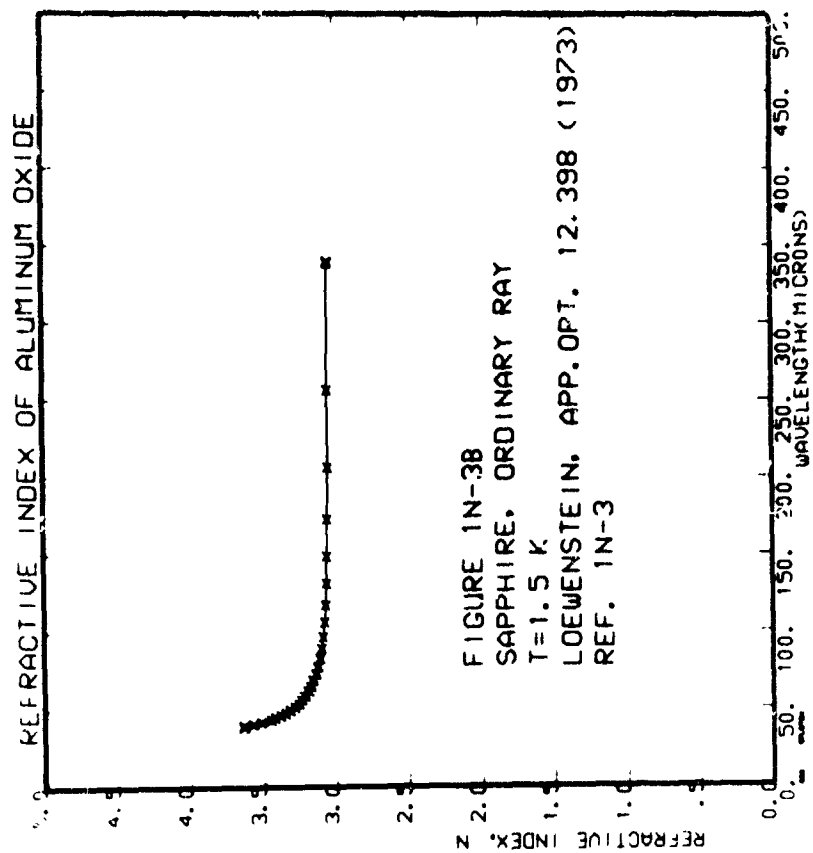
$\lambda$	$n$	$\lambda$	$n$	$\lambda$	$n$
333.333	3.069E+00	250.000	3.072E+00	200.000	3.076E+00
166.667	3.080E+00	142.857	3.065E+00	125.000	3.090E+00
111.111	3.097E+00	100.000	3.105E+00	90.909	3.114E+00
83.333	3.125E+00	76.923	3.136E+00	71.429	3.149E+00
55.556	3.164E+00	62.500	3.180E+00	58.824	3.198E+00
	3.218E+00	52.632	3.241E+00		

b. Ordinary Ray,  $T = 1.5^{\circ}\text{K}$

$\lambda$	$n$	$\lambda$	$n$	$\lambda$	$n$
333.333	3.052E+00	250.000	3.055E+00	200.000	3.058E+00
166.667	3.079E+00	142.857	3.087E+00	125.000	3.096E+00
111.111	3.106E+00	100.000	3.119E+00	90.909	3.132E+00
83.333	3.147E+00	76.923	3.167E+00	71.429	3.180E+00
55.556	3.198E+00	62.500	3.220E+00	58.824	3.240E+00
47.619	3.260E+00	45.455	3.287E+00	40.000	3.320E+00
37.037	3.350E+00	42.000	3.385E+00	38.462	3.428E+00
33.333	3.451E+00	35.714	3.522E+00	34.483	3.578E+00
	3.636E+00				







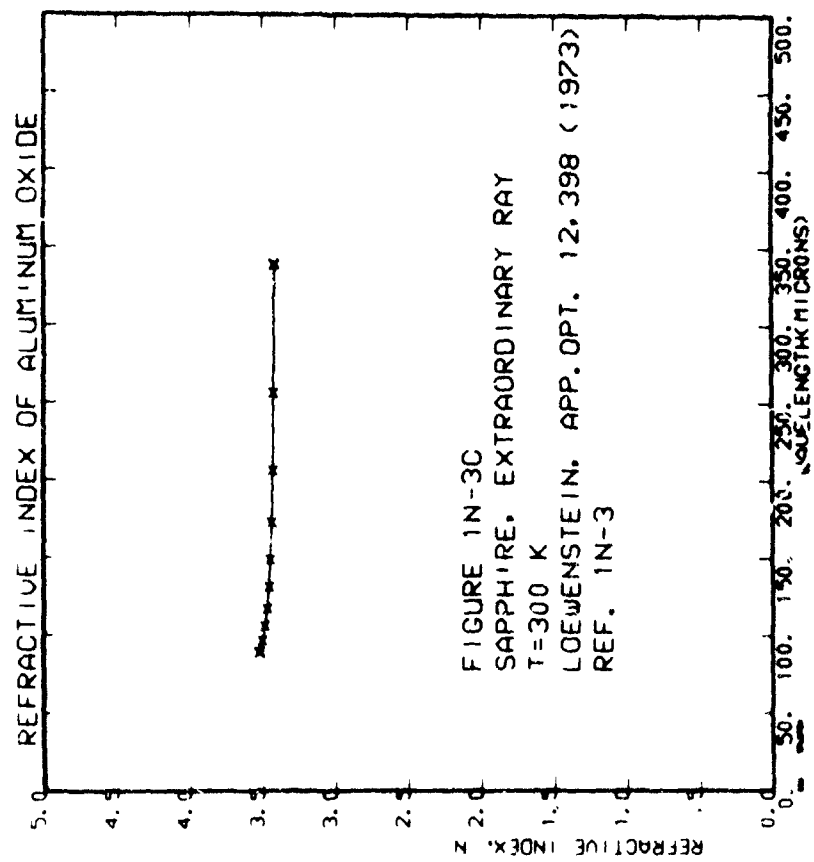
Loewenstein (Ref. 1N-3)

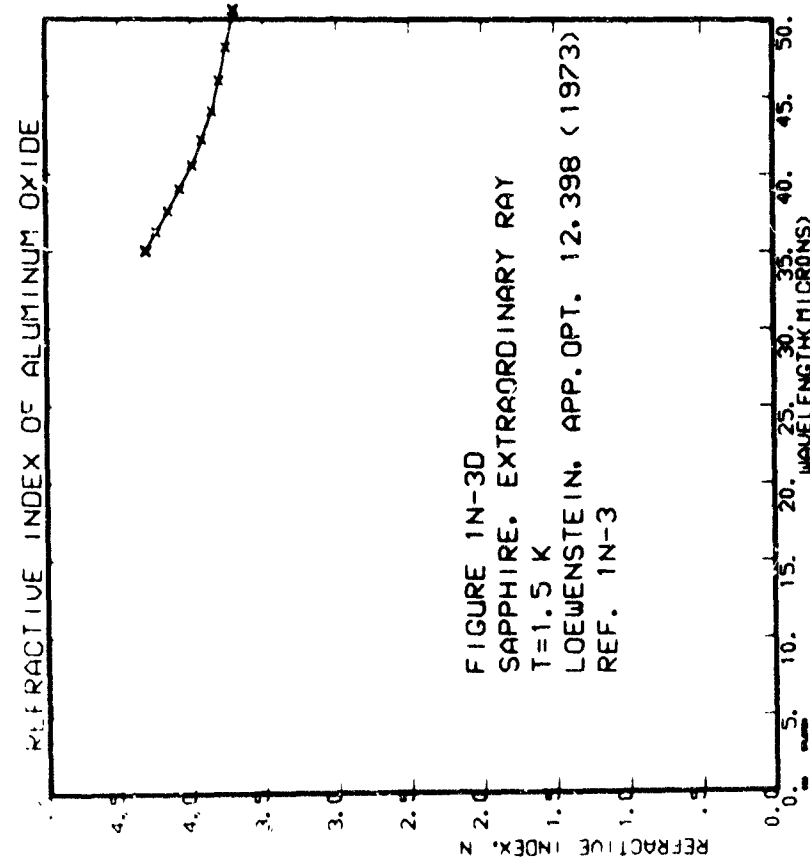
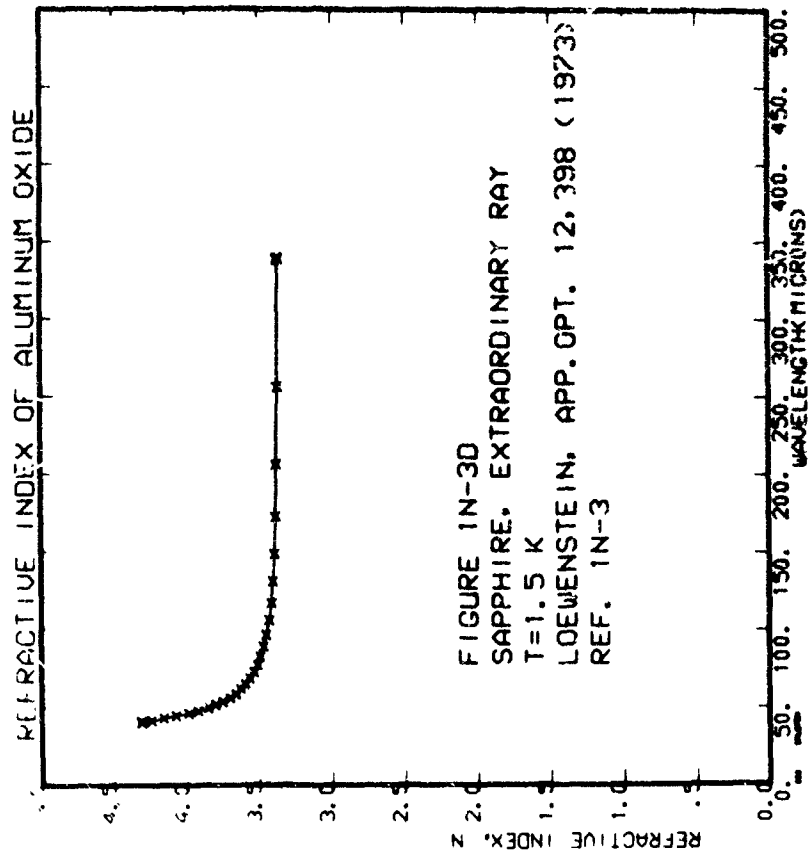
c. Extraordinary Ray,  $T = 300^{\circ}\text{K}$

$\lambda$	$n$	$\lambda$	$n$	$\lambda$	$n$
335.333	3.415E+00	250.000	3.420E+00	200.000	3.428E+00
100.067	3.436E+00	142.857	3.445E+00	125.000	3.455E+00
111.111	3.470E+00	100.000	3.485E+00	90.909	3.502E+00
85.333	3.524E+00				

d. Extraordinary Ray,  $T = 1.5^{\circ}\text{K}$

$\lambda$	$n$	$\lambda$	$n$	$\lambda$	$n$
333.333	3.372E+00	250.000	3.377E+00	200.000	3.382E+00
100.067	3.388E+00	142.857	3.393E+00	125.000	3.408E+00
111.111	3.410E+00	100.000	3.432E+00	90.909	3.451E+00
85.333	3.453E+00	76.923	3.455E+00	71.429	3.459E+00
66.667	3.563E+00	52.632	3.605E+00	58.000	3.511E+00
47.012	3.755E+00	45.455	3.805E+00	50.000	3.708E+00
41.007	3.928E+00	40.000	3.993E+00	43.478	3.858E+00
37.133	4.100E+00	35.714	4.245E+00	38.463	4.075E+00
				34.463	4.315E+00





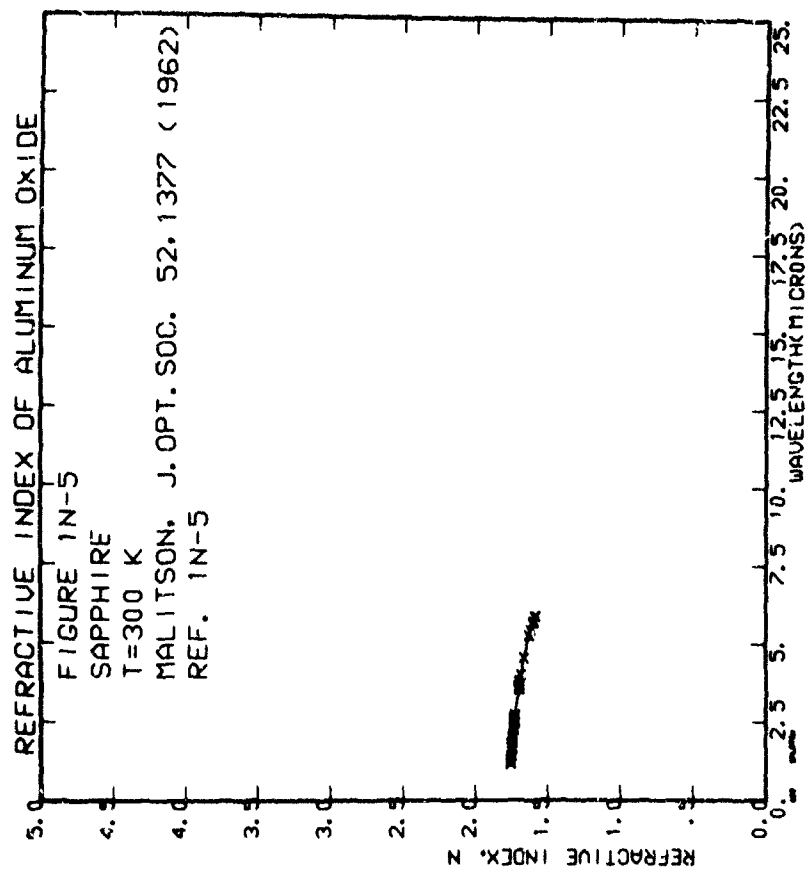
Malitson (Ref. 1N-5)

$n_{\text{ord}}$  was measured at 297°K for a synthetic sapphire prism from Linde Co.;  $n$  is reported accurate to the fifth decimal place, and fits the  $n_{\text{calc}}$  equation below to an accuracy of  $n_{\text{obs}} - n_{\text{calc}} \leq 8 \times 10^{-5}$  from 0.265 $\mu$  to 5.58  $\mu$ . These data were taken from a table.

$$n_{\text{calc}}^2 = 1 = \sum_i \frac{A_i \lambda_i^2}{\lambda^2 - \lambda_i^2} \quad \text{where} \quad \begin{aligned} \lambda_1 &= 0.06144821 \\ \lambda_2 &= 0.1106997 \\ \lambda_3 &= 17.92656 \\ A_1 &= 1.023798 \\ A_2 &= 1.058264 \\ A_3 &= 5.280792 \end{aligned}$$

These data were selected to construct the representative curve given in Section I, Figure I-1.1.

$\lambda (\mu)$	$n$	$\lambda$	$n$	$\lambda$	$n$	$\lambda$	$n$
0.8044	1.75796	1.01398	1.75547	1.12866	1.75339	1.36728	1.74936
1.39506	1.74888	1.52952	1.74660	1.6932	1.74368	1.70913	1.74340
1.81307	1.74144	1.9701	1.73833	2.1526	1.73444	2.24929	1.73231
2.32542	1.73057	2.4374	1.72783	3.2439	1.70437	3.2668	1.70356
3.3026	1.70231	3.3303	1.70140	3.422	1.69818	3.5070	1.69504
3.7067	1.68746	4.2553	1.66371	4.954	1.62665	5.1456	1.61514
5.349	1.60202	5.419	1.59735	5.577	1.58638		



Pirou (Ref. 1N-9)

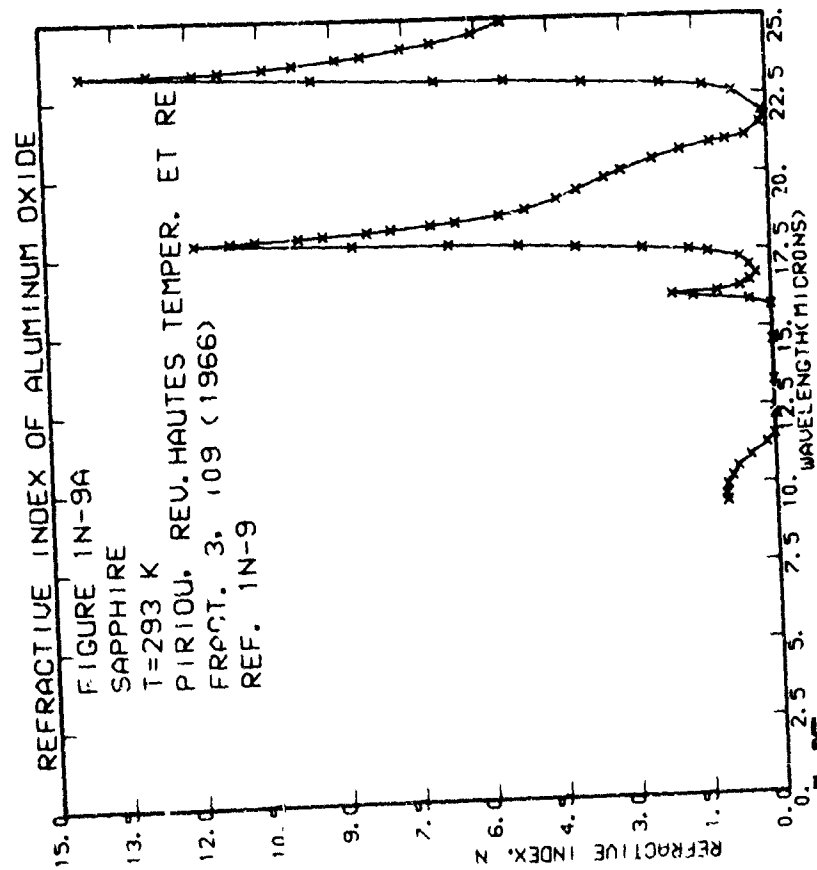
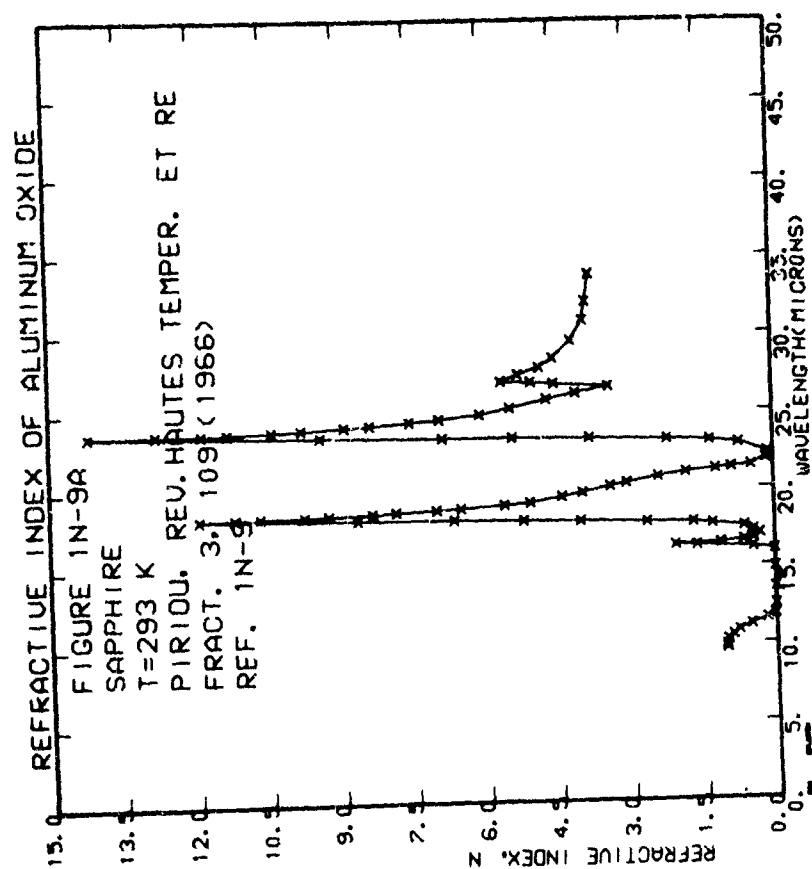
A grating spectrometer with an unspecified bandpass was used to measure the refractive index of sapphire ( $\alpha - \text{Al}_2\text{O}_3$ ) at  $T = 293^\circ\text{K}$  and  $1773^\circ\text{K}$ . Temperatures were measured to  $\pm 1^\circ$  using an optical pyrometer. No error analysis was given. Data were digitized from lines.

These data were selected to construct the representative curve given in Section I, Figure I-1.1.

a.  $T = 293^\circ\text{K}$

$\lambda$	n	$\lambda$	n	$\lambda$	n	$\lambda$	n
33.1901	1.761E+00	31.4057	1.642E+00	30.2047	1.905E+00	27.2276	1.826E+00
38.730	1.758E+00	27.8053	1.630E+00	27.2276	1.826E+00	26.5897	1.807E+00
26.1937	1.747E+00	26.3233	1.627E+00	26.5897	1.807E+00	25.5897	1.786E+00
25.1937	1.741E+00	24.6179	1.615E+00	25.5897	1.786E+00	24.5633	1.774E+00
23.4660	1.730E+00	23.3149	1.608E+00	24.5633	1.774E+00	23.2169	1.762E+01
23.1017	1.733E+01	23.0436	1.608E+00	23.2169	1.762E+01	23.0491	1.760E+01
22.7272	1.716E+00	22.8367	1.613E+00	23.0491	1.760E+01	22.7311	1.750E+00
22.4377	1.715E+00	22.6472	1.632E+01	22.7311	1.750E+00	22.5547	1.733E+01
22.1437	1.727E+02	22.2466	1.611E+01	22.5547	1.733E+01	22.0477	1.733E+01
20.7177	1.777E+00	21.6330	1.617E+00	22.0477	1.733E+01	21.6433	1.666E+01
20.1474	1.796E+00	20.782	1.645E+00	21.6433	1.666E+01	21.4224	1.620E+00
19.4062	1.805E+00	19.916	1.655E+00	21.4224	1.620E+00	20.5581	1.666E+00
18.0121	1.862E+00	18.227	1.702E+00	20.5581	1.666E+00	19.1340	1.623E+00
17.6211	1.877E+00	17.990	1.755E+00	19.1340	1.623E+00	18.660	1.619E+00
17.4215	1.886E+00	17.359	1.809E+00	18.660	1.619E+00	17.480	1.672E+00
16.9118	1.886E+01	16.1559	1.855E+00	17.480	1.672E+00	16.6463	1.646E+00
16.5079	1.878E+01	15.8569	1.855E+00	16.6463	1.646E+00	16.3772	1.637E+01
15.7123	1.631E+02	15.9569	1.855E+00	16.3772	1.637E+01	16.1558	1.637E+01
14.2200	1.631E+02	14.9569	1.855E+00	16.1558	1.637E+01	15.3153	1.637E+01
13.0207	1.631E+02	13.8572	1.855E+00	15.3153	1.637E+01	14.8532	1.637E+01
9.311	1.0339E+00	9.906	1.855E+00	14.8532	1.637E+01	13.2933	1.637E+01
		9.111	1.026E+00	13.2933	1.637E+01	12.0126	1.637E+01

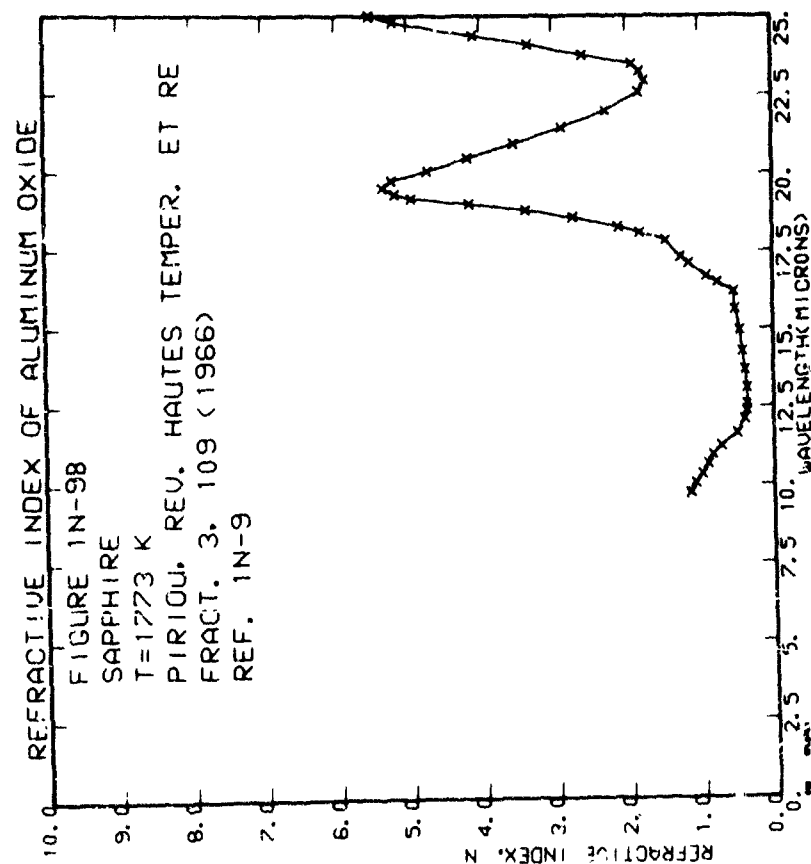
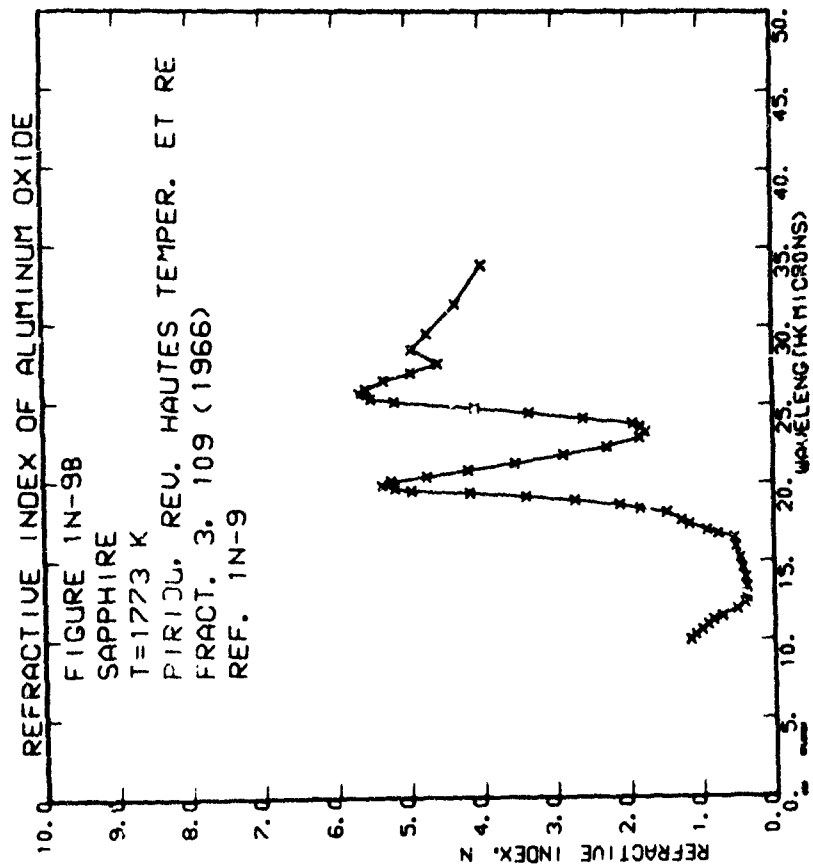




Pirou (Ref. 1N-9)

b. T = 1773°K

$\lambda$	$n$	$\lambda$	$n$	$\lambda$	$n$	$\lambda$	$n$
33.290	00	30.751	00	28.873	00	4.400	00
37.859	00	30.965	00	28.933	00	4.515	00
25.999	00	31.120	00	29.077	00	4.600	00
23.801	00	32.502	00	29.175	00	4.820	00
22.949	00	33.472	00	29.330	00	4.920	00
22.033	00	34.160	00	29.460	00	5.050	00
21.095	00	35.080	00	29.607	00	5.230	00
19.226	00	36.140	00	29.857	00	5.400	00
17.916	00	37.350	00	30.243	01	5.600	01
16.173	01	38.784	00	30.570	01	5.850	01
14.929	01	40.570	01	31.021	01	6.100	01
12.783	01	42.870	01	31.539	01	6.350	01
11.673	01	45.959	01	32.140	01	6.600	01
10.651	01	49.357	01	32.830	01	6.850	01
9.724	00	53.087	01	33.600	01	7.100	01
				34.450	01	7.350	01
				35.380	01	7.600	01
				36.380	01	7.850	01
				37.450	01	8.100	01
				38.590	01	8.350	01
				39.800	01	8.600	01
				41.080	01	8.850	01
				42.440	01	9.100	01
				43.880	01	9.350	01
				45.400	01	9.600	01
				46.990	01	9.850	01
				48.660	01	10.100	01
				50.410	01	10.350	01
				52.240	01	10.600	01
				54.150	01	10.850	01
				56.140	01	11.100	01
				58.210	01	11.350	01
				60.360	01	11.600	01
				62.590	01	11.850	01
				64.900	01	12.100	01
				67.290	01	12.350	01
				69.760	01	12.600	01
				72.310	01	12.850	01
				74.940	01	13.100	01
				77.650	01	13.350	01
				80.440	01	13.600	01
				83.310	01	13.850	01
				86.260	01	14.100	01
				89.290	01	14.350	01
				92.400	01	14.600	01
				95.590	01	14.850	01
				98.860	01	15.100	01
				102.210	01	15.350	01
				105.640	01	15.600	01
				109.150	01	15.850	01
				112.740	01	16.100	01
				116.410	01	16.350	01
				120.160	01	16.600	01
				124.000	01	16.850	01
				127.920	01	17.100	01
				131.930	01	17.350	01
				136.030	01	17.600	01
				140.220	01	17.850	01
				144.500	01	18.100	01
				148.870	01	18.350	01
				153.330	01	18.600	01
				157.880	01	18.850	01
				162.520	01	19.100	01
				167.250	01	19.350	01
				172.070	01	19.600	01
				176.980	01	19.850	01
				181.980	01	20.100	01
				187.070	01	20.350	01
				192.250	01	20.600	01
				197.520	01	20.850	01
				202.880	01	21.100	01
				208.330	01	21.350	01
				213.870	01	21.600	01
				219.500	01	21.850	01
				225.220	01	22.100	01
				231.030	01	22.350	01
				236.930	01	22.600	01
				242.920	01	22.850	01
				249.000	01	23.100	01
				255.170	01	23.350	01
				261.430	01	23.600	01
				267.780	01	23.850	01
				274.220	01	24.100	01
				280.750	01	24.350	01
				287.370	01	24.600	01
				294.080	01	24.850	01
				300.880	01	25.100	01
				307.770	01	25.350	01
				314.750	01	25.600	01
				321.820	01	25.850	01
				328.980	01	26.100	01
				336.230	01	26.350	01
				343.570	01	26.600	01
				351.000	01	26.850	01
				358.520	01	27.100	01
				366.130	01	27.350	01
				373.830	01	27.600	01
				381.620	01	27.850	01
				389.500	01	28.100	01
				397.470	01	28.350	01
				405.530	01	28.600	01
				413.680	01	28.850	01
				421.920	01	29.100	01
				430.250	01	29.350	01
				438.670	01	29.600	01
				447.180	01	29.850	01
				455.780	01	30.100	01
				464.470	01	30.350	01
				473.250	01	30.600	01
				482.120	01	30.850	01
				491.080	01	31.100	01
				500.130	01	31.350	01
				509.270	01	31.600	01
				518.500	01	31.850	01
				527.820	01	32.100	01
				537.230	01	32.350	01
				546.730	01	32.600	01
				556.320	01	32.850	01
				566.000	01	33.100	01
				575.770	01	33.350	01
				585.630	01	33.600	01
				595.580	01	33.850	01
				605.620	01	34.100	01
				615.750	01	34.350	01
				625.970	01	34.600	01
				636.280	01	34.850	01
				646.680	01	35.100	01
				657.170	01	35.350	01
				667.750	01	35.600	01
				678.420	01	35.850	01
				689.180	01	36.100	01
				699.930	01	36.350	01
				710.770	01	36.600	01
				721.700	01	36.850	01
				732.720	01	37.100	01
				743.830	01	37.350	01
				754.930	01	37.600	01
				766.120	01	37.850	01
				777.400	01	38.100	01
				788.770	01	38.350	01
				799.930	01	38.600	01
				811.180	01	38.850	01
				822.520	01	39.100	01
				833.950	01	39.350	01
				845.470	01	39.600	01
				857.080	01	39.850	01
				868.780	01	40.100	01
				880.570	01	40.350	01
				892.450	01	40.600	01
				904.420	01	40.850	01
				916.480	01	41.100	01
				928.630	01	41.350	01
				940.870	01	41.600	01
				953.200	01	41.850	01
				965.620	01	42.100	01
				978.130	01	42.350	01
				990.730	01	42.600	01
				1003.420	01	42.850	01
				1016.200	01	43.100	01
				1029.070	01	43.350	01
				1042.030	01	43.600	01
				1055.080	01	43.850	01
				1068.220	01	44.100	01
				1081.450	01	44.350	01
				1094.770	01	44.600	01
				1108.180	01	44.850	01
				1121.680	01	45.100	01
				1135.270	01	45.350	01
				1148.950	01	45.600	01
				1162.720	01	45.850	01
				1176.580	01	46.100	01
				1190.530	01	46.350	01
				1204.570	01	46.600	01
				1218.700	01	46.850	01
				1232.920	01	47.100	01
				1247.230	01	47.350	01
				1261.630	01	47.600	01
				1276.120	01	47.850	01
				1290.700	01	48.100	01
				1305.370	01	48.350	01
				1320.130	01	48.600	01
				1334.980	01	48.850	01
				1349.920	01	49.100	01
				1364.950	01	49.350	01
				1380.070	01	49.600	01
				1395.280	01	49.850	01
				1410.580	01	50.100	01
				1425.970	01	50.350	01
				1441.450	01	50.600	01
				1456.920	01	50.850	01
				1472.480	01	51.100	01
				1488.130	01	51.350	01
				1503.870	01	51.600	01
				1519.700	01	51.850	01
				1535.620	01	52.100	01
				1551.630	01	52.350	01
				1567.730	01	52.600	01
				1583.920	01	52.850	01
				1600.200	01	53.100	01
				1616.570	01	53.350	01
				1633.030	01	53.600	01
				1649.580	01	53.850	

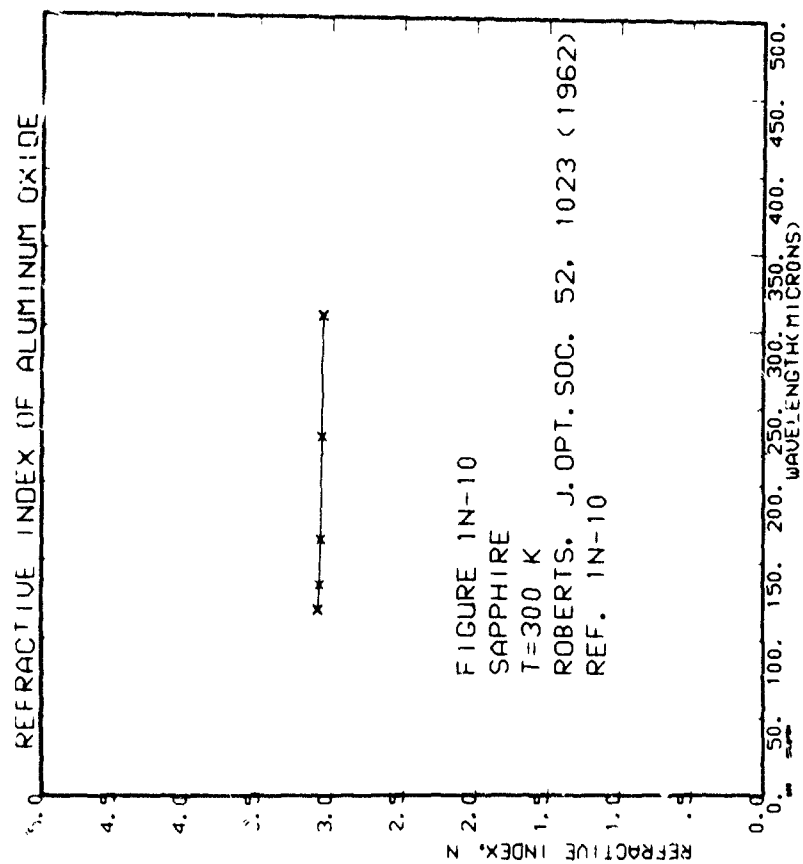


Roberts and Coon (Ref. NN-10)

$n_o$  was measured for sapphire at  $T \approx 300^\circ\text{K}$  (unspecified room temperature) using a Czerny-Turner type grating monochromator with unspecified bandpass. The largest error was estimated to be  $\pm 0.012$ , or  $\pm 0.1$  percent. Data were digitized from a fitted straight line.

These data are in good agreement with the representative curve given in Section I.

$\lambda$	$n$	$\lambda$	$n$	$\lambda$	$n$
113.000	3.092E+00	129.000	3.084E+00	158.000	3.076E+00
302.000	3.054E+00			224.000	3.068E+00



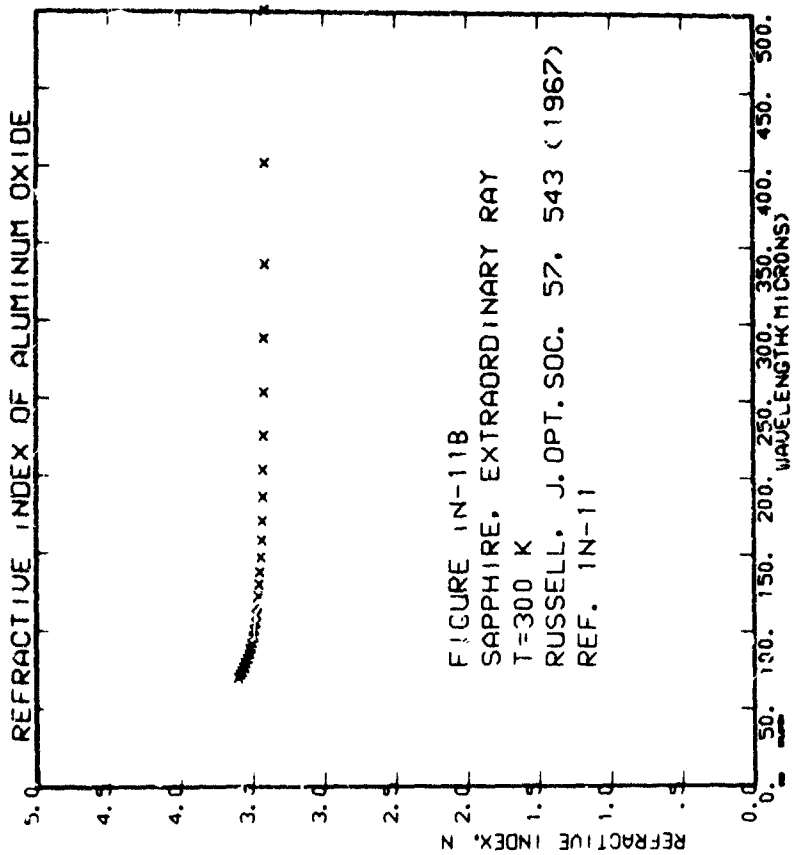
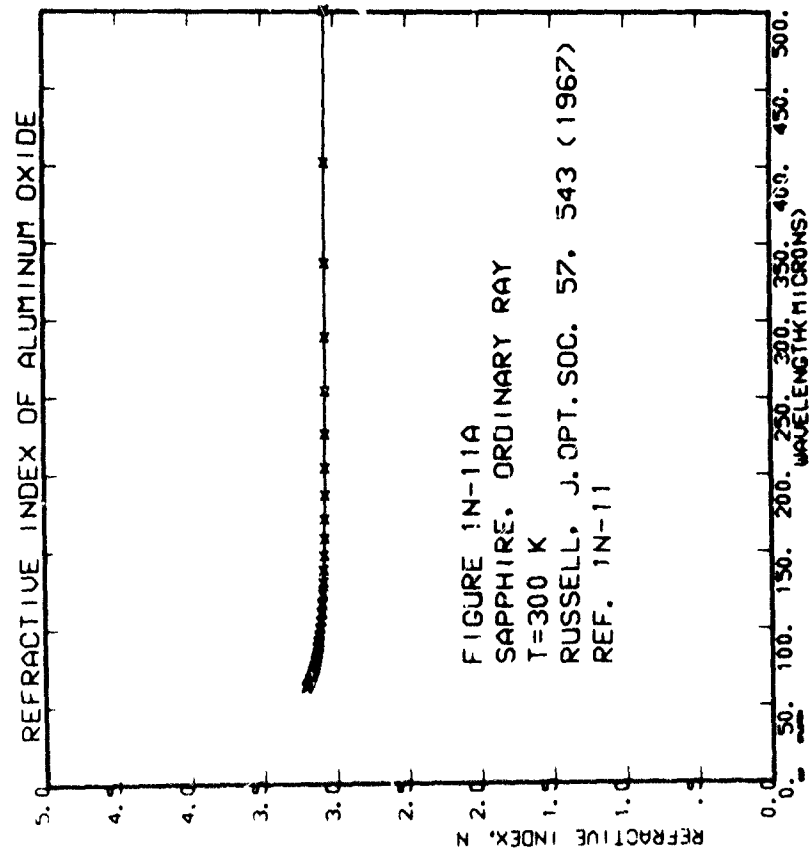
Russell (IN-11)

An asymmetric Fourier-transform method was used to measure  $n_o$  and  $n_e$  for sapphire.  $T \approx 300^\circ\text{K}$  (unspecified room temperature). The total estimated probable error was  $\pm 0.002$  for  $60 \mu$  to  $500 \mu$ . These data were taken from a table.

These data were selected to construct the representative curve given in Section I, Figure I-1.1.

a.  $n_o$

$\lambda$	$n$	$\lambda$	$n$	$\lambda$	$n$	$\lambda$	$n$
4.950E+02	3.069E+00	3.968E+02	3.070E+00	3.311E+02	3.075E+00	3.075E+00	3.075E+00
4.933E+02	3.072E+00	3.948E+02	3.077E+00	3.203E+02	3.082E+00	3.082E+00	3.082E+00
4.917E+02	3.077E+00	3.921E+02	3.081E+00	3.053E+02	3.091E+00	3.091E+00	3.091E+00
4.901E+02	3.084E+00	3.894E+02	3.087E+00	2.823E+02	3.102E+00	3.102E+00	3.102E+00
4.885E+02	3.091E+00	3.867E+02	3.094E+00	2.592E+02	3.115E+00	3.115E+00	3.115E+00
4.869E+02	3.098E+00	3.840E+02	3.101E+00	2.361E+02	3.130E+00	3.130E+00	3.130E+00
4.853E+02	3.106E+00	3.813E+02	3.108E+00	2.130E+02	3.146E+00	3.146E+00	3.146E+00
4.837E+02	3.113E+00	3.786E+02	3.115E+00	1.900E+02	3.170E+00	3.170E+00	3.170E+00
4.821E+02	3.120E+00	3.759E+02	3.122E+00	1.669E+02	3.192E+00	3.192E+00	3.192E+00
4.805E+02	3.127E+00	3.732E+02	3.129E+00	1.438E+02	3.211E+00	3.211E+00	3.211E+00
4.789E+02	3.134E+00	3.705E+02	3.136E+00	1.207E+02	3.231E+00	3.231E+00	3.231E+00
4.773E+02	3.141E+00	3.678E+02	3.143E+00	9.76E+01	3.251E+00	3.251E+00	3.251E+00
4.757E+02	3.148E+00	3.651E+02	3.150E+00	7.45E+01	3.271E+00	3.271E+00	3.271E+00
4.741E+02	3.155E+00	3.624E+02	3.157E+00	5.14E+01	3.291E+00	3.291E+00	3.291E+00
4.725E+02	3.162E+00	3.597E+02	3.164E+00	2.83E+01	3.311E+00	3.311E+00	3.311E+00
4.709E+02	3.169E+00	3.570E+02	3.171E+00	5.02E+01	3.331E+00	3.331E+00	3.331E+00
4.693E+02	3.176E+00	3.543E+02	3.178E+00	2.71E+01	3.351E+00	3.351E+00	3.351E+00
4.677E+02	3.183E+00	3.516E+02	3.185E+00	4.01E+01	3.371E+00	3.371E+00	3.371E+00
4.661E+02	3.190E+00	3.489E+02	3.192E+00	1.70E+01	3.391E+00	3.391E+00	3.391E+00
4.645E+02	3.197E+00	3.462E+02	3.199E+00	1.49E+01	3.411E+00	3.411E+00	3.411E+00
4.629E+02	3.204E+00	3.435E+02	3.206E+00	1.28E+01	3.431E+00	3.431E+00	3.431E+00
4.613E+02	3.211E+00	3.408E+02	3.213E+00	1.07E+01	3.451E+00	3.451E+00	3.451E+00
4.597E+02	3.218E+00	3.381E+02	3.220E+00	8.60E+00	3.471E+00	3.471E+00	3.471E+00
4.581E+02	3.225E+00	3.354E+02	3.227E+00	6.49E+00	3.491E+00	3.491E+00	3.491E+00
4.565E+02	3.232E+00	3.327E+02	3.234E+00	4.38E+00	3.511E+00	3.511E+00	3.511E+00
4.549E+02	3.239E+00	3.300E+02	3.241E+00	2.27E+00	3.531E+00	3.531E+00	3.531E+00
4.533E+02	3.246E+00	3.273E+02	3.248E+00	1.06E+00	3.551E+00	3.551E+00	3.551E+00
4.517E+02	3.253E+00	3.246E+02	3.255E+00	8.90E-01	3.571E+00	3.571E+00	3.571E+00
4.501E+02	3.260E+00	3.219E+02	3.262E+00	7.19E-01	3.591E+00	3.591E+00	3.591E+00
4.485E+02	3.267E+00	3.192E+02	3.269E+00	5.48E-01	3.611E+00	3.611E+00	3.611E+00
4.469E+02	3.274E+00	3.165E+02	3.276E+00	3.77E-01	3.631E+00	3.631E+00	3.631E+00
4.453E+02	3.281E+00	3.138E+02	3.283E+00	2.06E-01	3.651E+00	3.651E+00	3.651E+00
4.437E+02	3.288E+00	3.111E+02	3.290E+00	1.85E-01	3.671E+00	3.671E+00	3.671E+00
4.421E+02	3.295E+00	3.084E+02	3.297E+00	1.64E-01	3.691E+00	3.691E+00	3.691E+00
4.405E+02	3.302E+00	3.057E+02	3.304E+00	1.43E-01	3.711E+00	3.711E+00	3.711E+00
4.389E+02	3.309E+00	3.030E+02	3.311E+00	1.22E-01	3.731E+00	3.731E+00	3.731E+00
4.373E+02	3.316E+00	3.003E+02	3.318E+00	1.01E-01	3.751E+00	3.751E+00	3.751E+00
4.357E+02	3.323E+00	2.976E+02	3.325E+00	8.00E-02	3.771E+00	3.771E+00	3.771E+00
4.341E+02	3.330E+00	2.949E+02	3.332E+00	5.89E-02	3.791E+00	3.791E+00	3.791E+00
4.325E+02	3.337E+00	2.922E+02	3.339E+00	3.78E-02	3.811E+00	3.811E+00	3.811E+00
4.309E+02	3.344E+00	2.895E+02	3.346E+00	1.57E-02	3.831E+00	3.831E+00	3.831E+00
4.293E+02	3.351E+00	2.868E+02	3.353E+00	9.56E-03	3.851E+00	3.851E+00	3.851E+00
4.277E+02	3.358E+00	2.841E+02	3.360E+00	7.45E-03	3.871E+00	3.871E+00	3.871E+00
4.261E+02	3.365E+00	2.814E+02	3.367E+00	5.34E-03	3.891E+00	3.891E+00	3.891E+00
4.245E+02	3.372E+00	2.787E+02	3.374E+00	3.23E-03	3.911E+00	3.911E+00	3.911E+00
4.229E+02	3.379E+00	2.760E+02	3.381E+00	1.12E-03	3.931E+00	3.931E+00	3.931E+00
4.213E+02	3.386E+00	2.733E+02	3.388E+00	9.01E-04	3.951E+00	3.951E+00	3.951E+00
4.197E+02	3.393E+00	2.706E+02	3.395E+00	6.90E-04	3.971E+00	3.971E+00	3.971E+00
4.181E+02	3.400E+00	2.679E+02	3.402E+00	4.79E-04	3.991E+00	3.991E+00	3.991E+00
4.165E+02	3.407E+00	2.652E+02	3.409E+00	2.68E-04	4.011E+00	4.011E+00	4.011E+00
4.149E+02	3.414E+00	2.625E+02	3.416E+00	1.57E-04	4.031E+00	4.031E+00	4.031E+00
4.133E+02	3.421E+00	2.598E+02	3.423E+00	9.56E-05	4.051E+00	4.051E+00	4.051E+00
4.117E+02	3.428E+00	2.571E+02	3.430E+00	7.45E-05	4.071E+00	4.071E+00	4.071E+00
4.101E+02	3.435E+00	2.544E+02	3.437E+00	5.34E-05	4.091E+00	4.091E+00	4.091E+00
4.085E+02	3.442E+00	2.517E+02	3.444E+00	3.23E-05	4.111E+00	4.111E+00	4.111E+00
4.069E+02	3.449E+00	2.490E+02	3.451E+00	1.12E-05	4.131E+00	4.131E+00	4.131E+00
4.053E+02	3.456E+00	2.463E+02	3.458E+00	9.01E-06	4.151E+00	4.151E+00	4.151E+00
4.037E+02	3.463E+00	2.436E+02	3.465E+00	6.90E-06	4.171E+00	4.171E+00	4.171E+00
4.021E+02	3.470E+00	2.409E+02	3.472E+00	4.79E-06	4.191E+00	4.191E+00	4.191E+00
4.005E+02	3.477E+00	2.382E+02	3.479E+00	2.68E-06	4.211E+00	4.211E+00	4.211E+00
3.989E+02	3.484E+00	2.355E+02	3.486E+00	1.57E-06	4.231E+00	4.231E+00	4.231E+00
3.973E+02	3.491E+00	2.328E+02	3.493E+00	9.56E-07	4.251E+00	4.251E+00	4.251E+00
3.957E+02	3.498E+00	2.301E+02	3.500E+00	7.45E-07	4.271E+00	4.271E+00	4.271E+00
3.941E+02	3.505E+00	2.274E+02	3.507E+00	5.34E-07	4.291E+00	4.291E+00	4.291E+00
3.925E+02	3.512E+00	2.247E+02	3.514E+00	3.23E-07	4.311E+00	4.311E+00	4.311E+00
3.909E+02	3.519E+00	2.220E+02	3.521E+00	1.12E-07	4.331E+00	4.331E+00	4.331E+00
3.893E+02	3.526E+00	2.193E+02	3.528E+00	9.01E-08	4.351E+00	4.351E+00	4.351E+00
3.877E+02	3.533E+00	2.166E+02	3.535E+00	6.90E-08	4.371E+00	4.371E+00	4.371E+00
3.861E+02	3.540E+00	2.139E+02	3.542E+00	4.79E-08	4.391E+00	4.391E+00	4.391E+00
3.845E+02	3.547E+00	2.112E+02	3.549E+00	2.68E-08	4.411E+00	4.411E+00	4.411E+00
3.829E+02	3.554E+00	2.085E+02	3.556E+00	1.57E-08	4.431E+00	4.431E+00	4.431E+00
3.813E+02	3.561E+00	2.058E+02	3.563E+00	9.56E-09	4.451E+00	4.451E+00	4.451E+00
3.797E+02	3.568E+00	2.031E+02	3.570E+00	7.45E-09	4.471E+00	4.471E+00	4.471E+00
3.781E+02	3.575E+00	2.004E+02	3.577E+00	5.34E-09	4.491E+00	4.491E+00	4.491E+00
3.765E+02	3.582E+00	1.977E+02	3.584E+00	3.23E-09	4.511E+00	4.511E+00	4.511E+00
3.749E+02	3.589E+00	1.950E+02	3.591E+00	1.12E-09	4.531E+00	4.531E+00	4.531E+00
3.733E+02	3.596E+00	1.923E+02	3.598E+00	9.01E-10	4.551E+00	4.551E+00	4.551E+00
3.717E+02	3.603E+00	1.896E+02	3.605E+00	6.90E-10	4.571E+00	4.571E+00	4.571E+00
3.701E+02	3.610E+00	1.869E+02	3.612E+00	4.79E-10	4.591E+00	4.591E+00	4.591E+00
3.685E+02	3.617E+00	1.842E+02	3.619E+00	2.68E-10	4.611E+00	4.611E+00	4.611E+00
3.669E+02	3.624E+00	1.815E+02	3.626E+00	1.57E-10	4.631E+00	4.631E+00	4.631E+00
3.653E+02	3.631E+00	1.788E+02	3.633E+00	9.56E-11	4.651E+00	4.651E+00	4.651E+00
3.637E+02	3.638E+00	1.761E+02	3.640E+00	7.45E-11	4.671E+00	4.671E+00	4.671E+00
3.621E+02	3.645E+00	1.734E+02	3.647E+00	5.34E-11	4.691E+00	4.691E+00	4.691E+00
3.605E+02	3.652E+00	1.707E+02	3.654E+00	3.23E-11	4.711E+00	4.711E+00	4.711E+00
3.589E+02	3.659E+00	1.680E+02	3.661E+00	1.12E-11	4.731E+00	4.731E+00	4.731E+00
3.573E+02	3.666E+00	1.653E+02	3.668E+00	9.01E-12	4.751E+00	4.751E+00	4.751E+00
3.557E+02	3.673E+00	1.626E+02	3.675E+00	6.90E-12	4.771E+00	4.771E+00	4.771E+00
3.541E+02	3.680E+00	1.599E+02	3.682E+00	4.79E-12	4.791E+00	4.791E+00	4.791E+00
3.525E+02	3.687E+00	1.572E+02	3.689E+00	2.68E-12	4.811E+00	4.811E+00	4.811E+00
3.509E+02	3.694E+00	1.545E+02	3.696E+00	1.57E-12	4.831E+00	4.831E+00	4.831E+00
3.493E+02	3.701E+00	1.518E+02	3.703E+00	9.56E-13	4.851E+00	4.851E+00	4.851E+00
3.477E+02	3.708E+00	1.491E+02	3.710E+00	7.45E-13	4.871E+00	4.871E+00	4.871E+00
3.461E+02	3.715E+00	1.464E+02	3.717E+00	5.34E-13	4.891E+00	4.891E+00	4.891E+00
3.445E+02	3.722E+00	1.437E+02	3.724E+00	3.23E-13	4.911E+00	4.911E+00	4.911E+00
3.429E+02	3.729E+00	1.410E+02	3.731E+00	1.12E-13	4.931E+00	4.931E+00	4.931E+00
3.413E+02	3.736E+00	1.383E+02	3.738E+00	9.01E-14	4.951E+00	4.951E+00	4.951E+00
3.397E+02	3.743E+00	1.356E+02	3.745E+00	6.90E-14	4.971E+00	4.971E+00	4.971E+00
3.381E+02	3.750E+00	1.329E+02	3.752E+00	4.79E-14	4.991E+00	4.991E+00	4.991E+00
3.365E+02	3.757E+00	1.302E+02	3.759E+00	2.68E-14	5.011E+00	5.011E+00	5.011E+00
3.349E+02	3.764E+00	1.275E+02	3.766E+00	1.57E-14	5.03		



The refractive index of alumina particles of  $1\mu$  diameter and 99.95 percent purity and sapphire of 99.99 percent purity were measured using Kramers-Kronig analyses of polarized specular reflectance data obtained using a KBr prism spectrometer with a bandwidth of  $0.016\mu$  to  $0.15\mu$ . No error analysis was given. The data were taken from tables.

None of these data are in agreement with the representative curve given in Section I.

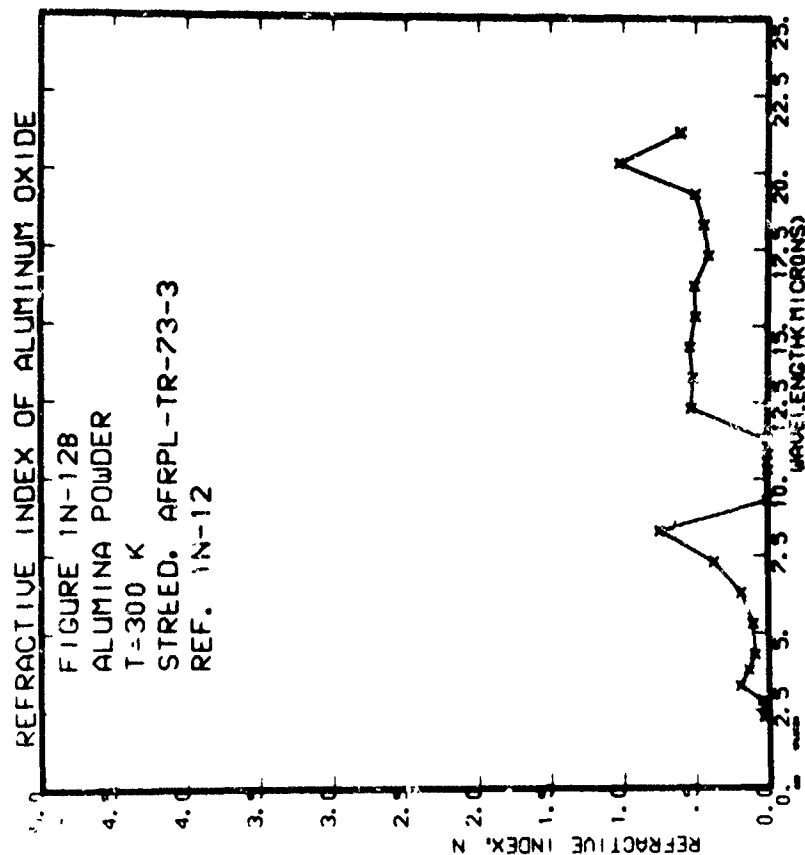
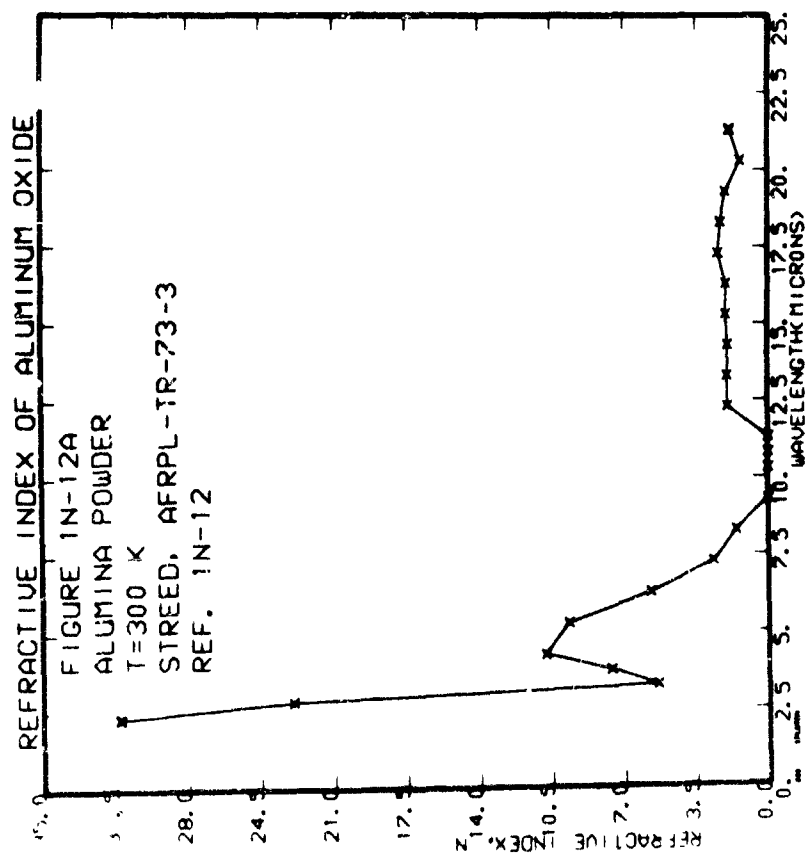
- a. Alumina powder, first root of the Fresnel equation,  $T = 300^{\circ}\text{K}$ .

[illegible]

- b. Alumina powder, second root of the Fresnel equation,  $T = 300^{\circ}\text{K}$ .

$\lambda$	$n$	$\lambda$	$n$	$\lambda$	$n$	$\lambda$	$n$
2.300	.030	2.500	.040	3.000	.190	3.500	.130
2.400	.090	3.000	.100	6.000	.190	7.000	.370
2.600	.000	0.925	0.925	8.000	0.910	8.500	.000
2.800	.000	1.500	.500	17.000	.410	18.000	.530
2.900	.000	1.500	.500	21.000	.600	19.000	.440





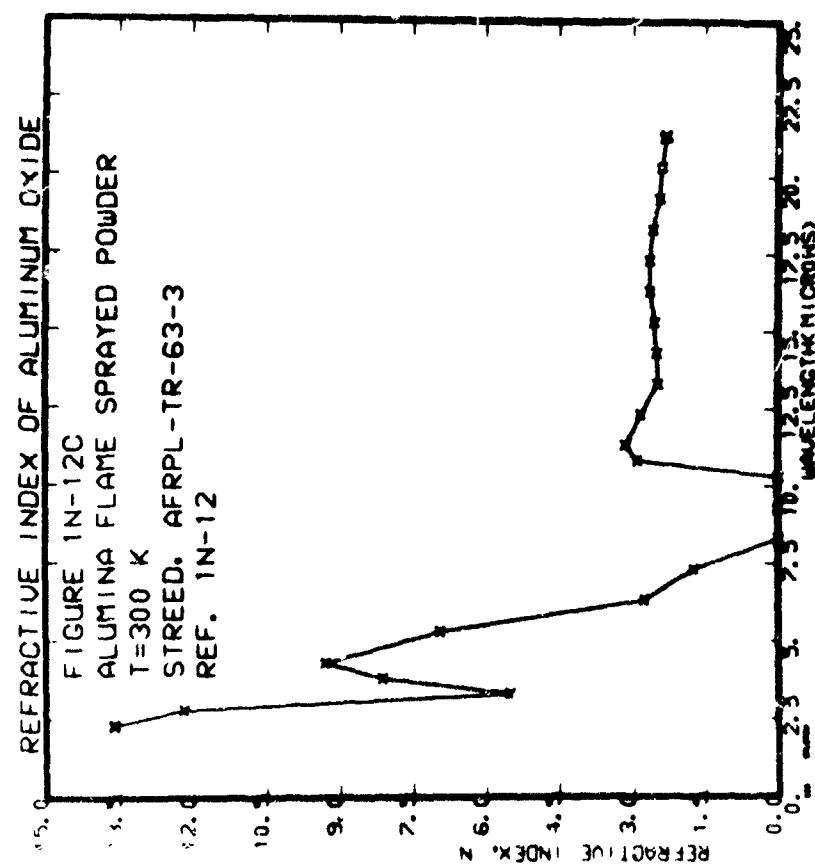
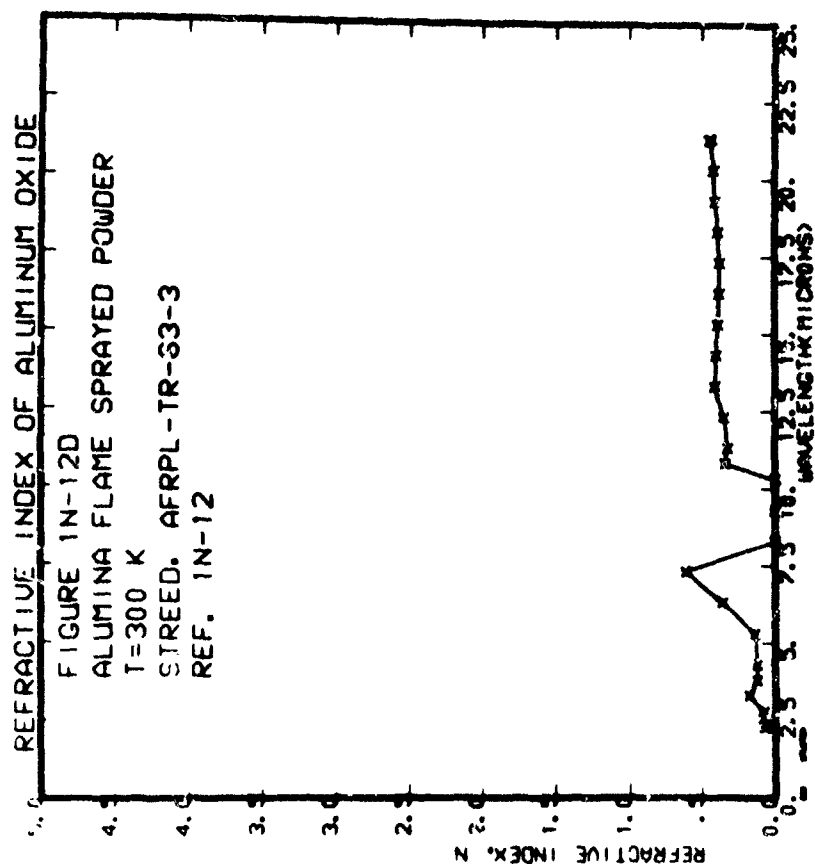
Streed (Ref. IN-12)

c. Alumina flame sprayed powder, first root of the Fresnel equation,  $T = 300^{\circ}\text{K}$ .

$\lambda$	$n$	$\lambda$	$n$	$\lambda$	$n$	$\lambda$	$n$
2.000	13.610	2.500	12.200	3.000	5.510	3.500	9.130
4.000	9.320	5.000	16.950	6.000	2.770	7.000	1.740
8.000	0.300	9.000	0.000	10.000	0.000	10.500	1.920
11.000	3.160	12.000	2.840	13.000	2.470	17.000	2.290
15.000	2.540	16.000	2.930	17.000	2.650	18.000	2.570
19.000	2.430	20.000	2.390	21.000	2.310		

d. Alumina flame sprayed powder, second root of the Fresnel equation,  $T = 300^{\circ}\text{K}$ .

$\lambda$	$n$	$\lambda$	$n$	$\lambda$	$n$	$\lambda$	$n$
2.000	.070	2.500	.080	3.000	.180	3.500	.120
4.000	.120	5.000	.140	6.000	.360	7.000	.610
8.000	0.300	9.000	0.320	10.000	0.000	10.500	.340
11.000	.320	12.000	.390	13.000	.410	17.000	.400
15.000	.390	16.000	.420	17.000	.380	18.000	.390
19.000	.410	20.000	.420	21.000	.440		



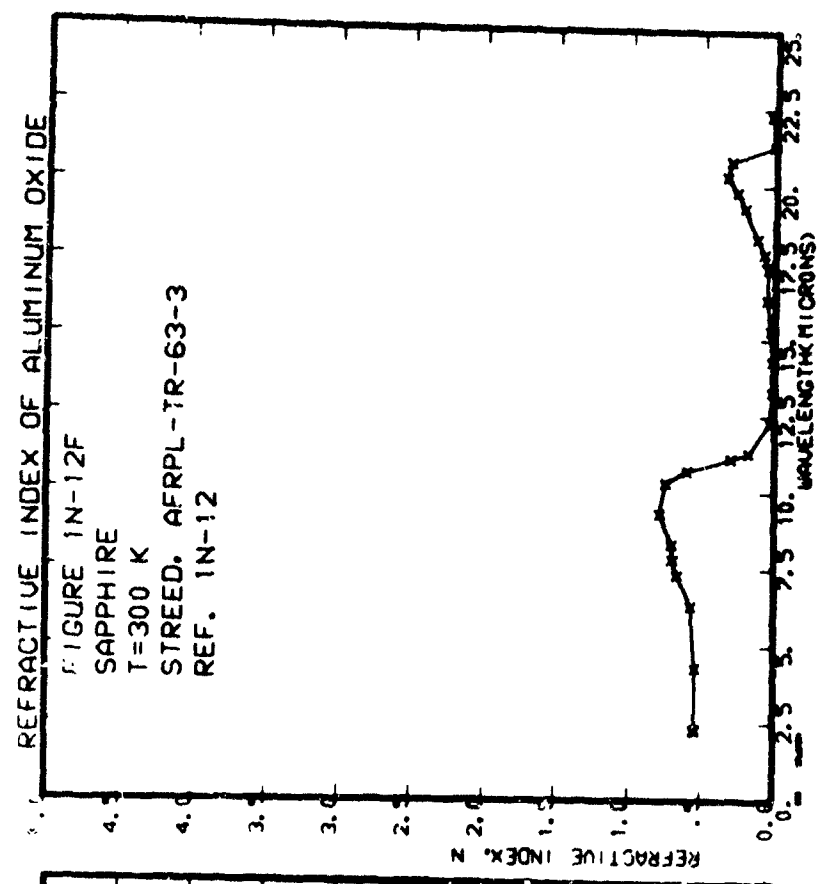
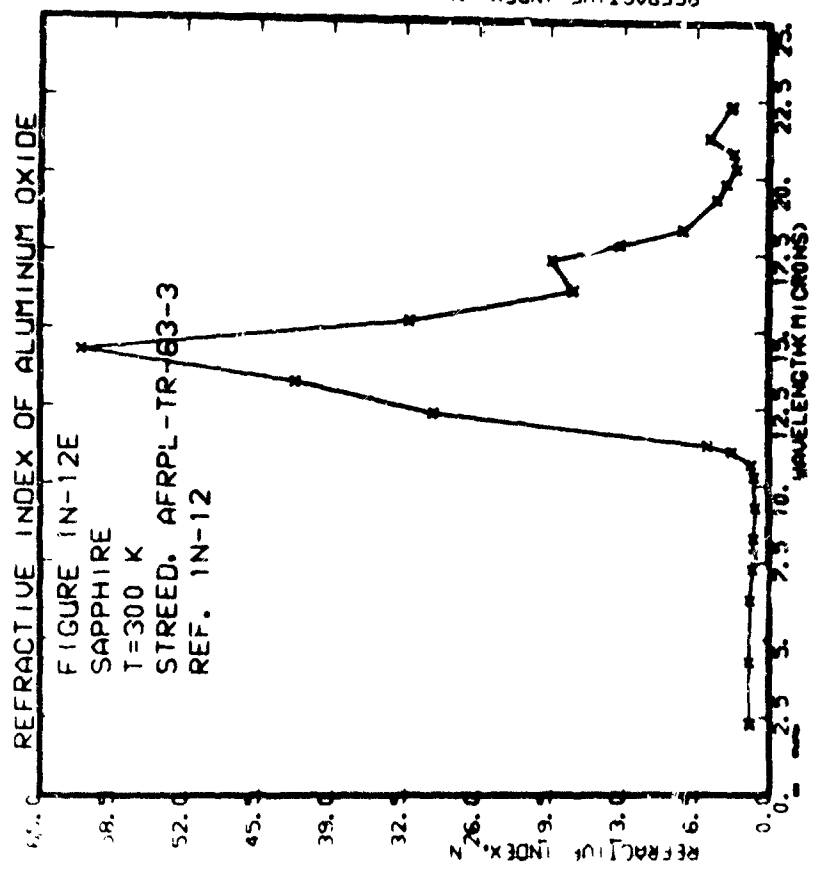
Streed (Ref. 1N-12)

e. Sapphire, first root of the Fresnel equation,  $T = 300^\circ\text{K}$

$\lambda$	$n$	$\lambda$	$n$	$\lambda$	$n$
3.000	1.850	4.000	1.840	7.000	1.500
7.500	1.440	8.000	1.420	10.000	1.360
10.400	1.680	10.800	3.370	12.000	1.970
13.000	42.420	14.000	61.430	16.000	29.450
17.000	19.340	17.500	13.970	19.000	17.460
19.500	3.770	20.000	2.970	21.000	5.270
22.000	3.433				

f. Sapphire, second root of the Fresnel equation,  $T = 300^\circ\text{K}$ .

$\lambda$	$n$	$\lambda$	$n$	$\lambda$	$n$
2.000	0.011	4.000	0.011	7.000	0.011
7.000	0.011	8.000	0.011	10.000	0.011
10.000	0.011	10.800	0.011	12.000	0.011
13.000	0.011	14.000	0.011	16.000	0.011
17.000	0.011	17.500	0.011	19.000	0.011
19.500	0.011	20.000	0.011	21.000	0.011
22.000	0.011				

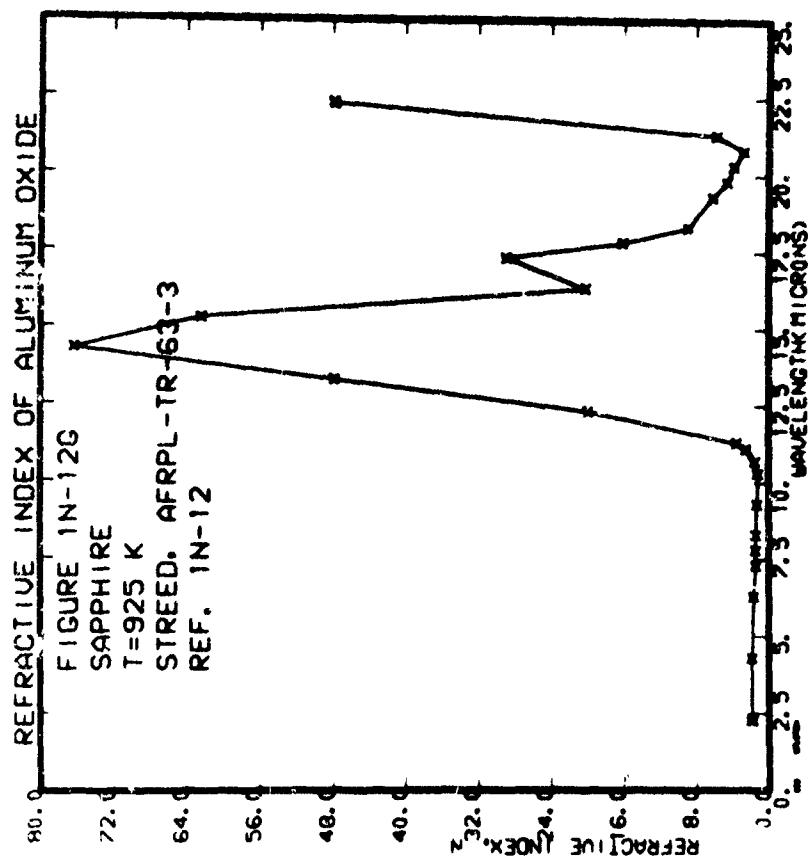
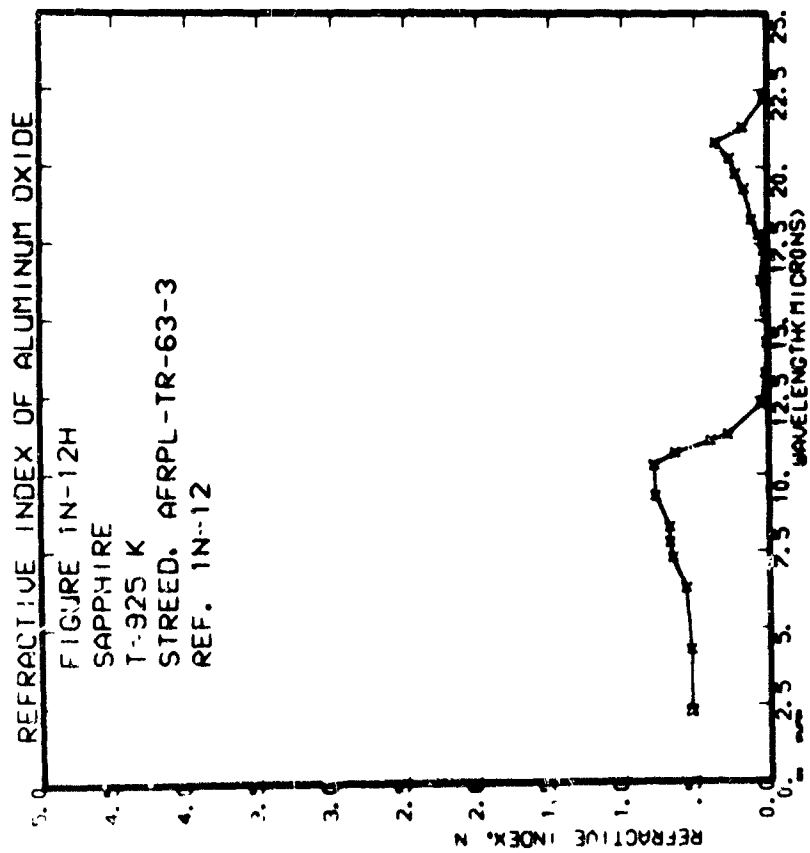


g. Sapphire, first root of the Fresnel equation,  $T = 925^{\circ}\text{K}$

$\lambda$	$n$	$\lambda$	$n$	$\lambda$	$n$	$\lambda$	$n$
2.000	000	6.000	000	1.840	000	4.000	000
2.000	000	9.000	000	2.450	000	4.000	000
2.000	000	12.000	000	3.060	000	4.000	000
2.000	000	15.000	000	3.670	000	4.000	000
2.000	000	18.000	000	4.280	000	4.000	000
2.000	000	21.000	000	4.890	000	4.000	000
2.000	000	24.000	000	5.500	000	4.000	000
2.000	000	27.000	000	6.110	000	4.000	000
2.000	000	30.000	000	6.720	000	4.000	000
2.000	000	33.000	000	7.330	000	4.000	000
2.000	000	36.000	000	7.940	000	4.000	000
2.000	000	39.000	000	8.550	000	4.000	000
2.000	000	42.000	000	9.160	000	4.000	000
2.000	000	45.000	000	9.770	000	4.000	000
2.000	000	48.000	000	10.380	000	4.000	000
2.000	000	51.000	000	10.990	000	4.000	000
2.000	000	54.000	000	11.600	000	4.000	000
2.000	000	57.000	000	12.210	000	4.000	000
2.000	000	60.000	000	12.820	000	4.000	000
2.000	000	63.000	000	13.430	000	4.000	000
2.000	000	66.000	000	14.040	000	4.000	000
2.000	000	69.000	000	14.650	000	4.000	000
2.000	000	72.000	000	15.260	000	4.000	000
2.000	000	75.000	000	15.870	000	4.000	000
2.000	000	78.000	000	16.480	000	4.000	000
2.000	000	81.000	000	17.090	000	4.000	000
2.000	000	84.000	000	17.700	000	4.000	000
2.000	000	87.000	000	18.310	000	4.000	000
2.000	000	90.000	000	18.920	000	4.000	000
2.000	000	93.000	000	19.530	000	4.000	000
2.000	000	96.000	000	20.140	000	4.000	000
2.000	000	99.000	000	20.750	000	4.000	000
2.000	000	102.000	000	21.360	000	4.000	000
2.000	000	105.000	000	21.970	000	4.000	000
2.000	000	108.000	000	22.580	000	4.000	000
2.000	000	111.000	000	23.190	000	4.000	000
2.000	000	114.000	000	23.800	000	4.000	000
2.000	000	117.000	000	24.410	000	4.000	000
2.000	000	120.000	000	25.020	000	4.000	000
2.000	000	123.000	000	25.630	000	4.000	000
2.000	000	126.000	000	26.240	000	4.000	000
2.000	000	129.000	000	26.850	000	4.000	000
2.000	000	132.000	000	27.460	000	4.000	000
2.000	000	135.000	000	28.070	000	4.000	000
2.000	000	138.000	000	28.680	000	4.000	000
2.000	000	141.000	000	29.290	000	4.000	000
2.000	000	144.000	000	29.900	000	4.000	000
2.000	000	147.000	000	30.510	000	4.000	000
2.000	000	150.000	000	31.120	000	4.000	0

#### h. Sapphire second root of the Fresnel equation, $T = 925^{\circ}\text{K}$

$\lambda$	$n$	$\lambda$	$n$	$\lambda$	$n$
2.500000	1	2.500000	1	2.500000	1
2.500000	2	2.500000	2	2.500000	2
2.500000	3	2.500000	3	2.500000	3
2.500000	4	2.500000	4	2.500000	4
2.500000	5	2.500000	5	2.500000	5
2.500000	6	2.500000	6	2.500000	6
2.500000	7	2.500000	7	2.500000	7
2.500000	8	2.500000	8	2.500000	8
2.500000	9	2.500000	9	2.500000	9
2.500000	10	2.500000	10	2.500000	10
2.500000	11	2.500000	11	2.500000	11
2.500000	12	2.500000	12	2.500000	12
2.500000	13	2.500000	13	2.500000	13
2.500000	14	2.500000	14	2.500000	14
2.500000	15	2.500000	15	2.500000	15
2.500000	16	2.500000	16	2.500000	16
2.500000	17	2.500000	17	2.500000	17
2.500000	18	2.500000	18	2.500000	18
2.500000	19	2.500000	19	2.500000	19
2.500000	20	2.500000	20	2.500000	20
2.500000	21	2.500000	21	2.500000	21
2.500000	22	2.500000	22	2.500000	22
2.500000	23	2.500000	23	2.500000	23
2.500000	24	2.500000	24	2.500000	24
2.500000	25	2.500000	25	2.500000	25
2.500000	26	2.500000	26	2.500000	26
2.500000	27	2.500000	27	2.500000	27
2.500000	28	2.500000	28	2.500000	28
2.500000	29	2.500000	29	2.500000	29
2.500000	30	2.500000	30	2.500000	30
2.500000	31	2.500000	31	2.500000	31
2.500000	32	2.500000	32	2.500000	32
2.500000	33	2.500000	33	2.500000	33
2.500000	34	2.500000	34	2.500000	34
2.500000	35	2.500000	35	2.500000	35
2.500000	36	2.500000	36	2.500000	36
2.500000	37	2.500000	37	2.500000	37
2.500000	38	2.500000	38	2.500000	38
2.500000	39	2.500000	39	2.500000	39
2.500000	40	2.500000	40	2.500000	40
2.500000	41	2.500000	41	2.500000	41
2.500000	42	2.500000	42	2.500000	42
2.500000	43	2.500000	43	2.500000	43
2.500000	44	2.500000	44	2.500000	44
2.500000	45	2.500000	45	2.500000	45
2.500000	46	2.500000	46	2.500000	46
2.500000	47	2.500000	47	2.500000	47
2.500000	48	2.500000	48	2.500000	48
2.500000	49	2.500000	49	2.500000	49
2.500000	50	2.500000	50	2.500000	50



### III-1 2 Tabulated Extinction Coefficient Data - Aluminum Oxide

#### Contents:

- 1K-1: Grimm; G.E. Lucalox,  $T = 300^{\circ}\text{K}$ .
- 1K-2: Gryvnak; sapphire,  $T = 296$  to  $2293^{\circ}\text{K}$ .
- 1K-4: Harris; aluminum oxide films 200 to  $2800 \text{ \AA}$  thick.
- 1K-5: Loewenstein; sapphire,  $T = 1.5$  and  $300^{\circ}\text{K}$ .
- 1K-6: Mergerian; sapphire,  $T = 373$  to  $1273^{\circ}\text{K}$ .
- 1K-10: Olt; sapphire,  $T = 300^{\circ}\text{K}$ .
- 1K-11: Oppenheim; sapphire,  $T = 293$  to  $1273^{\circ}\text{K}$ .
- 1K-12: Piriou; sapphire,  $T = 77^{\circ}\text{K}$  and  $293^{\circ}\text{K}$ .
- 1K-13: Piriou; sapphire,  $T = 293^{\circ}\text{K}$  and  $1773^{\circ}\text{K}$ .
- 1K-15: Russell; sapphire,  $k_o$  and  $k_e$ ,  $T = 300^{\circ}\text{K}$ .
- 1K-16: Streed; sapphire at  $T = 300^{\circ}\text{K}$ , alumina powder at  $T = 300, 1000, 1500,$  and  $2000^{\circ}\text{K}$ .

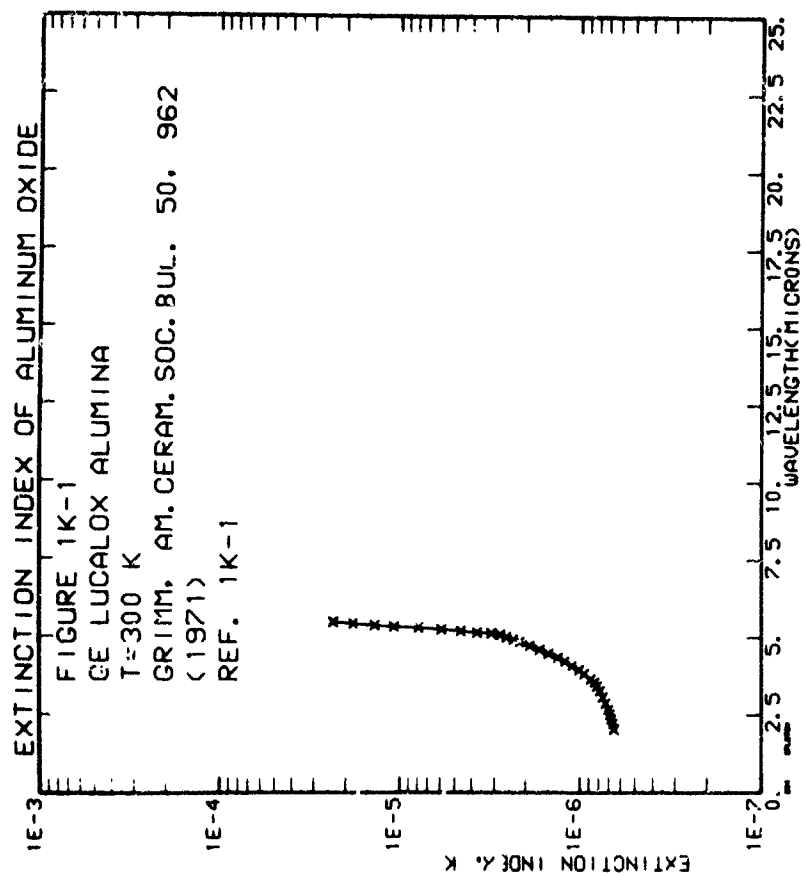


Grimm (Ref. 1K-1)

The in-line loss coefficient of General Electric Lucalox high density polycrystalline alumina with 0.2 percent MgO content, a density of  $3.975 \text{ g/cm}^3$ , and grain size of  $27 + 3\mu$  was measured on a Perkin-Elmer 337 double beam spectrophotometer with an undisclosed bandpass. No error analysis or temperature was given. Data were digitized from a curve.

These data were selected to construct the representative curve presented in Section I, Figure I - 1.2.

[illegible]



# Gryvnak (Ref. 1K-2)

The absorption coefficient of sapphire from 1 to 6  $\mu$  and  $T = 296$  to  $2293^\circ\text{K}$  using a Perkin Elmer 112 spectrometer with an NaCl prism with an unspecified bandpass. For values of  $k < 0.001 \text{ mm}^{-1}$  the estimated error may be as high as 30 percent. For  $k > 0.001 \text{ mm}^{-1}$ , the estimated error is less than 15 percent. These data were digitized from continuous curves.

These data are in good agreement with the representative curve given in Section I-1.2.

## a. $T = 296^\circ\text{K}$

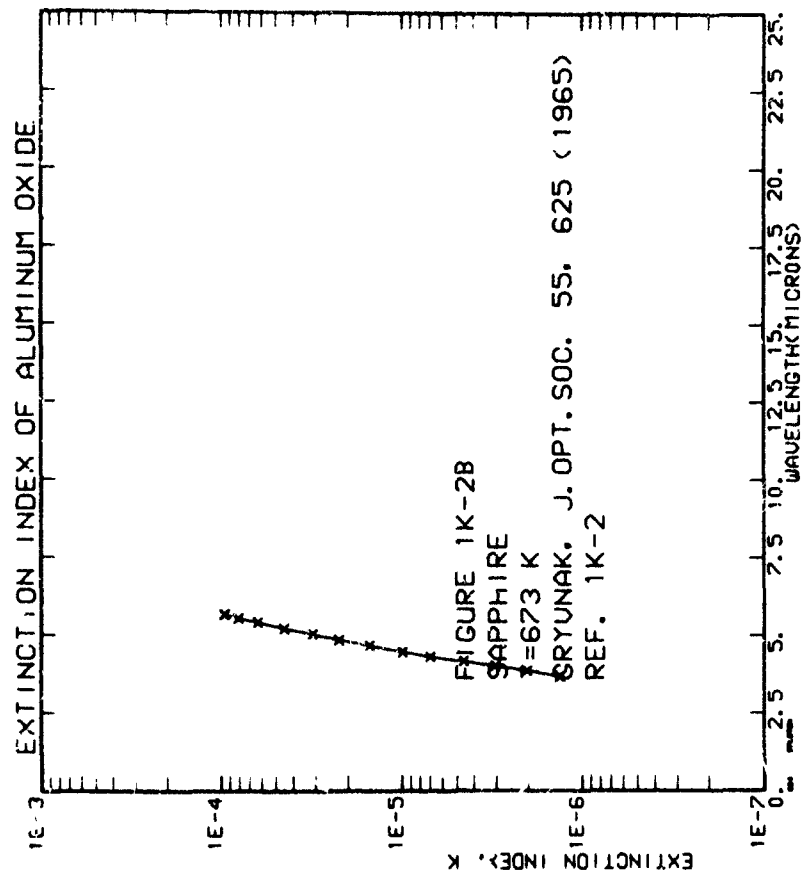
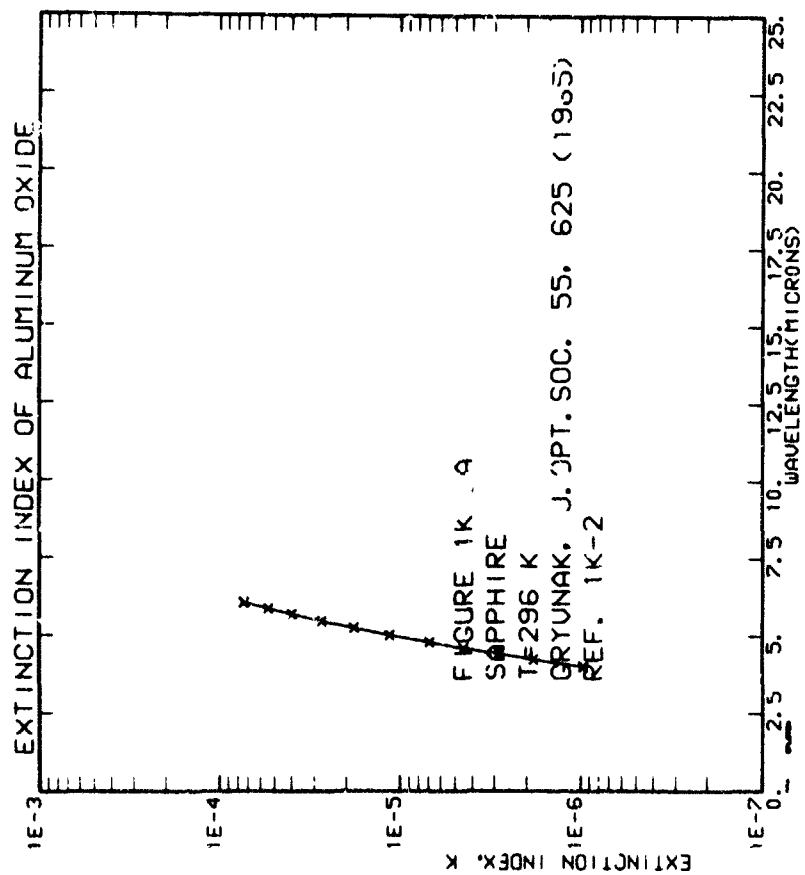
$\lambda$	$k$	$\lambda$	$k$	$\lambda$	$k$
4.017	3.583E-07	4.235	1.820E-06	4.405	2.804E-05
4.774	5.950E-05	5.009	1.140E-05	5.246	1.809E-05
5.590	3.966E-05	5.266	5.349E-05	5.359	7.354E-05
				4.586	4.463E-06
				5.469	2.713E-05

## b. $T = 673^\circ\text{K}$

$\lambda$	$k$	$\lambda$	$k$	$\lambda$	$k$
3.697	1.332E-08	3.849	2.321E-06	4.001	3.033E-06
4.314	5.930E-08	4.462	9.982E-06	4.653	1.507E-05
5.024	3.117E-05	5.216	4.451E-05	5.402	6.262E-05
5.556	3.514E-05			4.155	4.534E-06
				4.843	2.227E-05
				5.515	8.021E-05

## c. $T = 1073^\circ\text{K}$

$\lambda$	$k$	$\lambda$	$k$	$\lambda$	$k$
3.920	1.112E-08	4.101	1.379E-06	4.271	2.948E-04
4.626	2.383E-08	4.837	1.193E-05	5.034	1.662E-05
5.307	3.292E-05	5.059	4.335E-05	5.740	6.123E-05
				4.451	4.594E-06
				5.226	2.383E-05



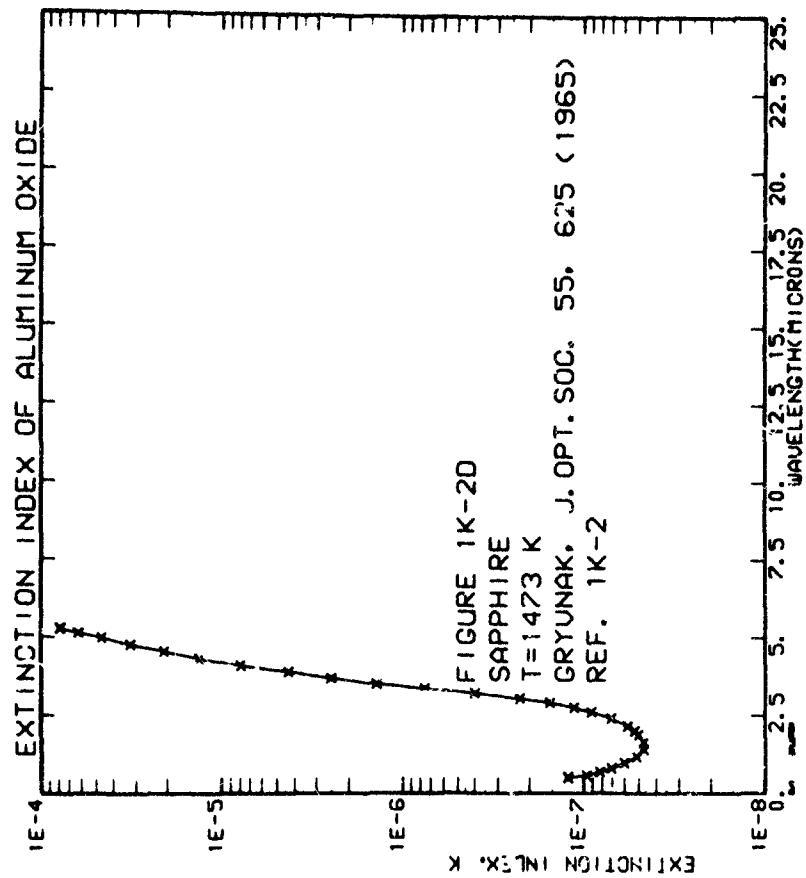
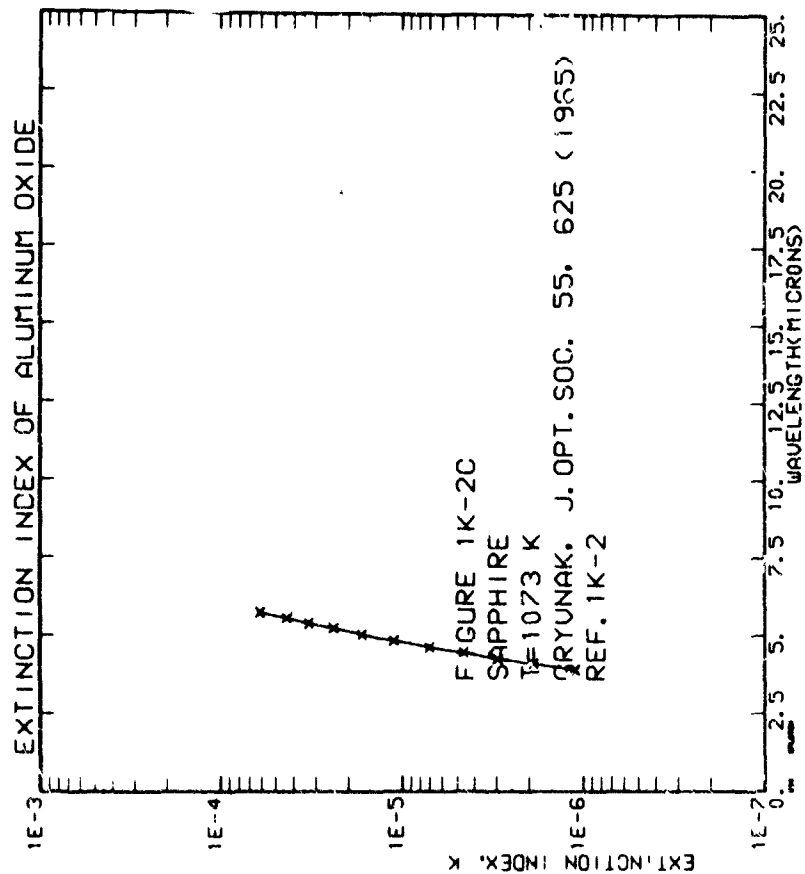
$$d. \quad T = 1473^{\circ}\text{K}$$
[illegible]

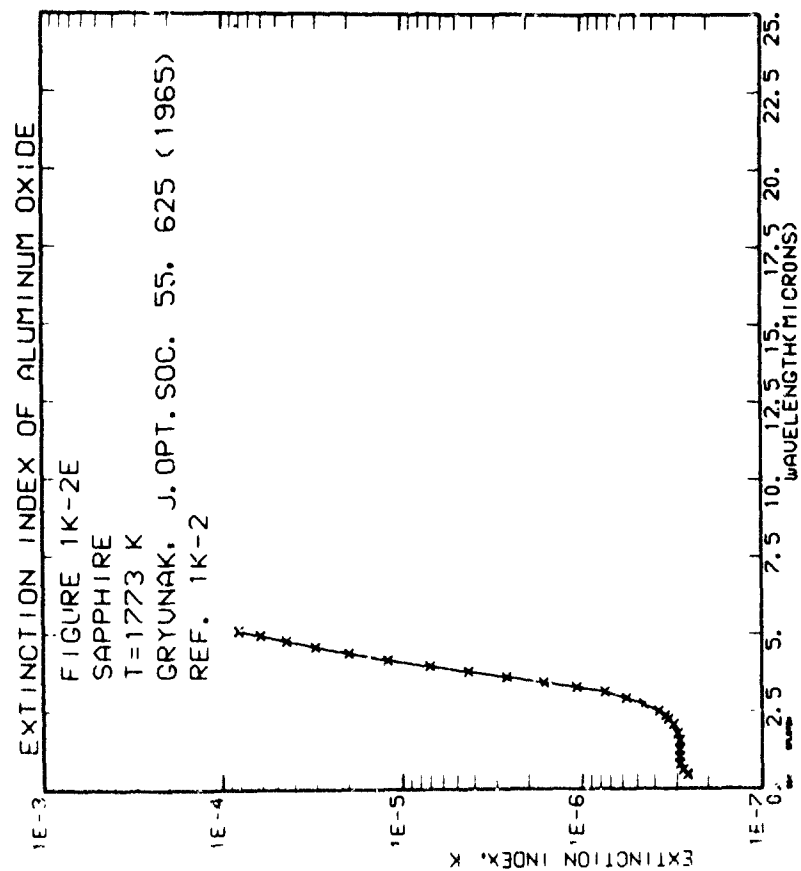
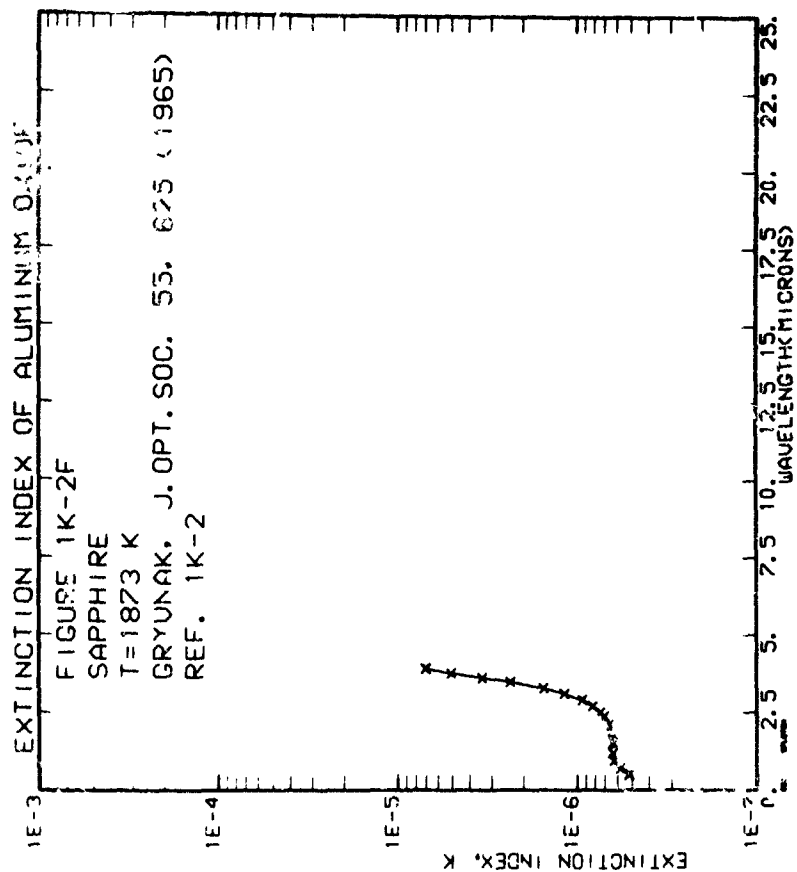
e.  $T = 1773^{\circ}\text{K}$

[illegible]

f.  $T = 1873^{\circ}\text{K}$

[illegible]





Gryvnak (Ref. IK-2)

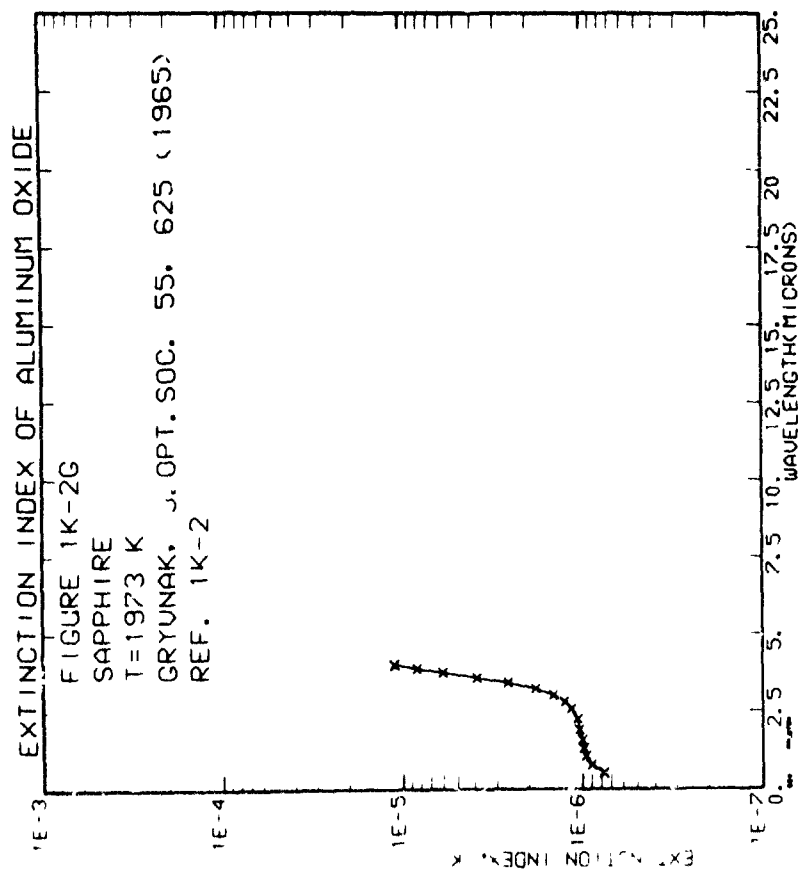
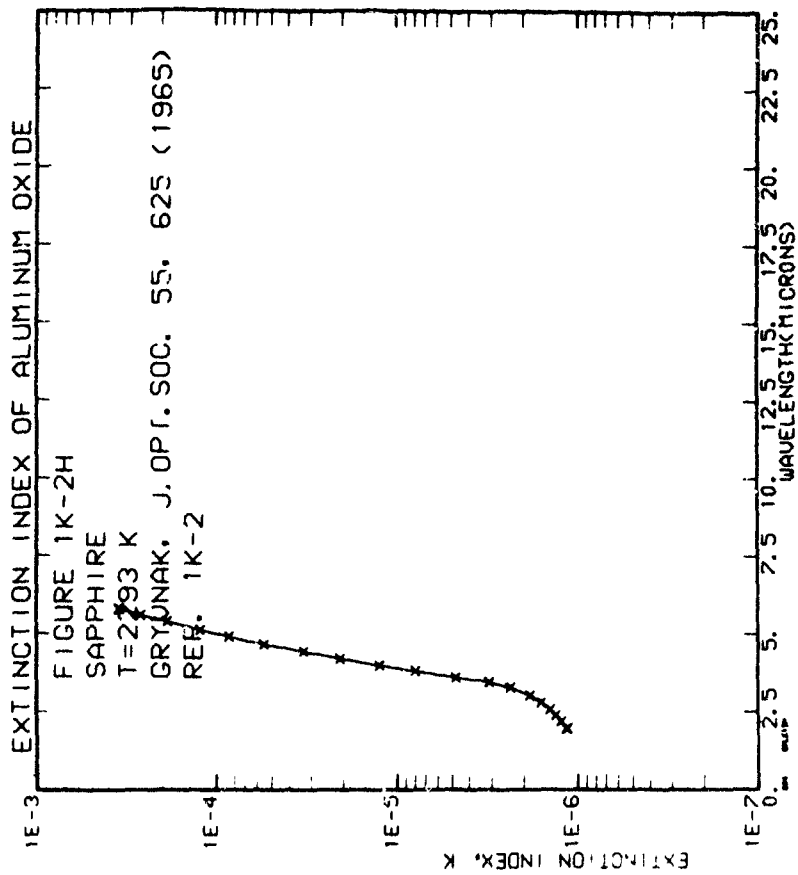
g. T = 1973°K

$\lambda$	k	$\lambda$	k	$\lambda$	k	$\lambda$	k
1.339	7.706E-07	1.886	2.974E-07	1.085	9.59E-06	1.339	9.89E-06
1.621	1.105E-06	1.947	1.042E-06	1.287	1.064E-06	1.639	1.15E-06
2.827	1.249E-06	1.954	1.454E-06	3.271	1.823E-06	3.459	2.59E-06
3.608	3.851E-06	3.789	3.997E-06	3.920	8.355E-06	4.040	1.10E-05

h. T = 2293°K

$\lambda$	k	$\lambda$	k	$\lambda$	k	$\lambda$	k
1.973	1.143E-06	2.066	2.29E-06	2.404	1.310E-06	2.584	1.7E-06
3.815	1.291E-06	3.032	3.37E-06	3.287	3.55E-06	3.451	4.05E-06
3.618	4.710E-06	3.809	1.897E-05	3.902	1.249E-05	4.114	2.07E-05
4.423	3.309E-06	4.563	2.447E-04	4.902	3.460E-04	5.120	1.231E-04
5.775	1.863E-04	5.597	2.611E-04	5.793			



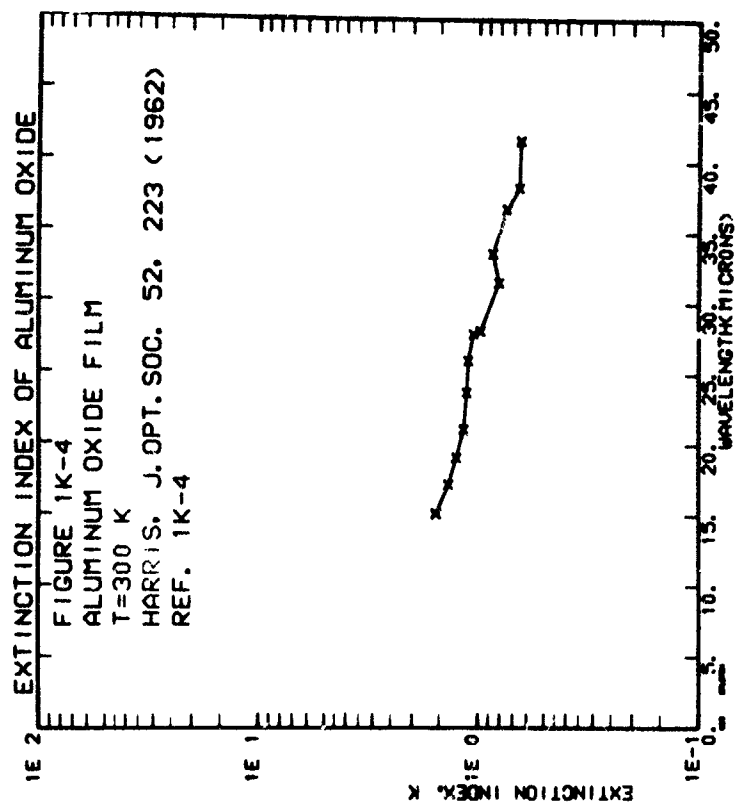
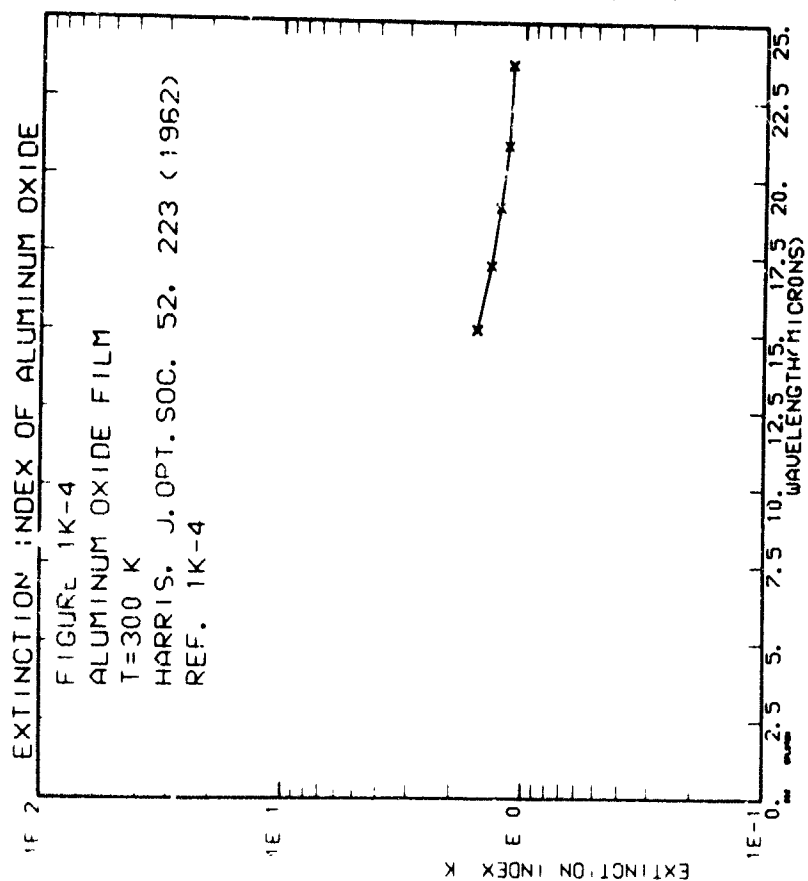


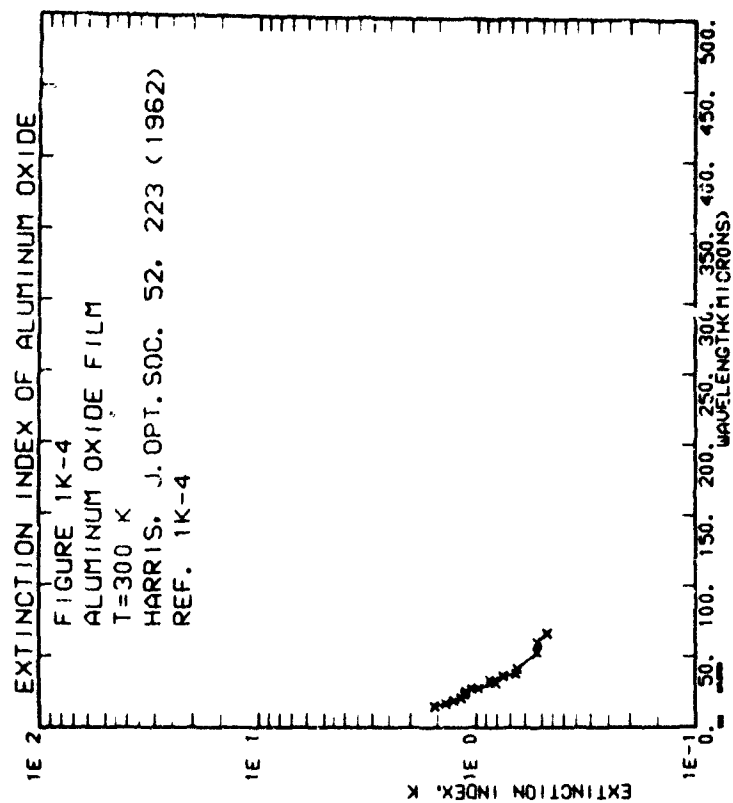
Harris (Ref. 1K-4)

The extinction index of aluminum oxide films of 200 to 2800 Å thickness was determined using a grating spectrograph to measure transmittance. No spectrometer bandpass or experimental error estimate was given. Data were digitized from a line.

No representative curve for film was constructed.

$\lambda$	k	$\lambda$	k	$\lambda$	k	$\lambda$	k
15.128	1.250E+00	17.193	1.367E+00	19.063	1.260E+00	21.056	1.166E+00
23.662	1.129E+00	25.927	1.112E+00	27.810	1.050E+00	28.020	9.730E-01
31.477	8.053E-01	33.512	8.583E-01	36.679	7.412E-01	36.679	7.412E-01
38.163	6.201E-01	41.507	6.413E-01	53.415	5.265E-01	60.520	5.242E-01
66.532	4.712E-01						





Loewenstein (Ref. 1K-5)

Long wavelength extinction index measurements were made on sapphire at  $T = 1.5^\circ\text{K}$  and  $300^\circ\text{K}$  using a far infrared Michaelson interferometer. The sapphire purity was not given, but no differences in  $k_o$  or  $k_e$  were observed between the sapphire and ruby containing 0.9 percent Cr, 0.05 percent Fe and Ti, and less than 0.001 percent of other impurities. No spectral bandpass information was given. Uncertainty in  $k$  is  $\pm 10$  percent for  $T = 300^\circ\text{K}$ , and  $\pm 0.3$  at  $1.5^\circ\text{K}$ . Data were taken from tables.

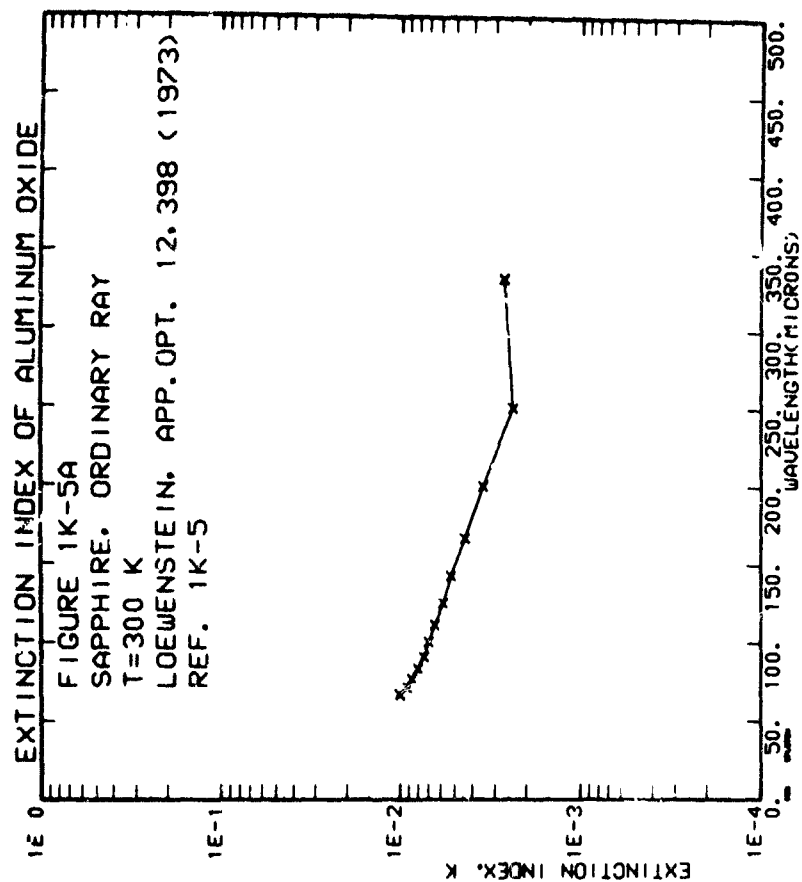
These data were selected to construct the representative curve of Section I, Figure I - 1.2.

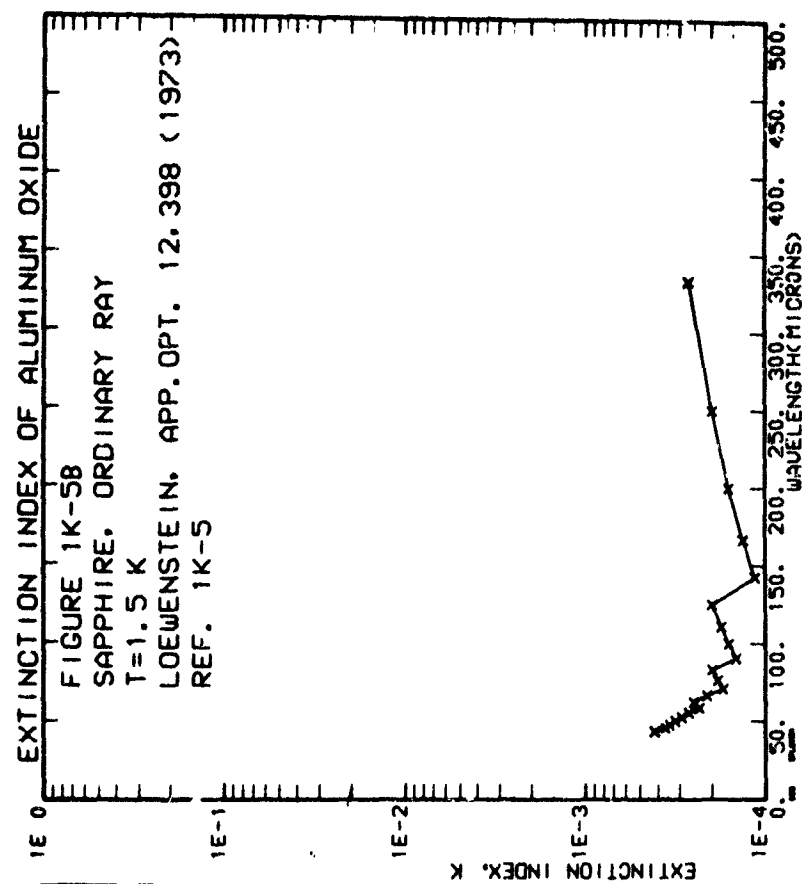
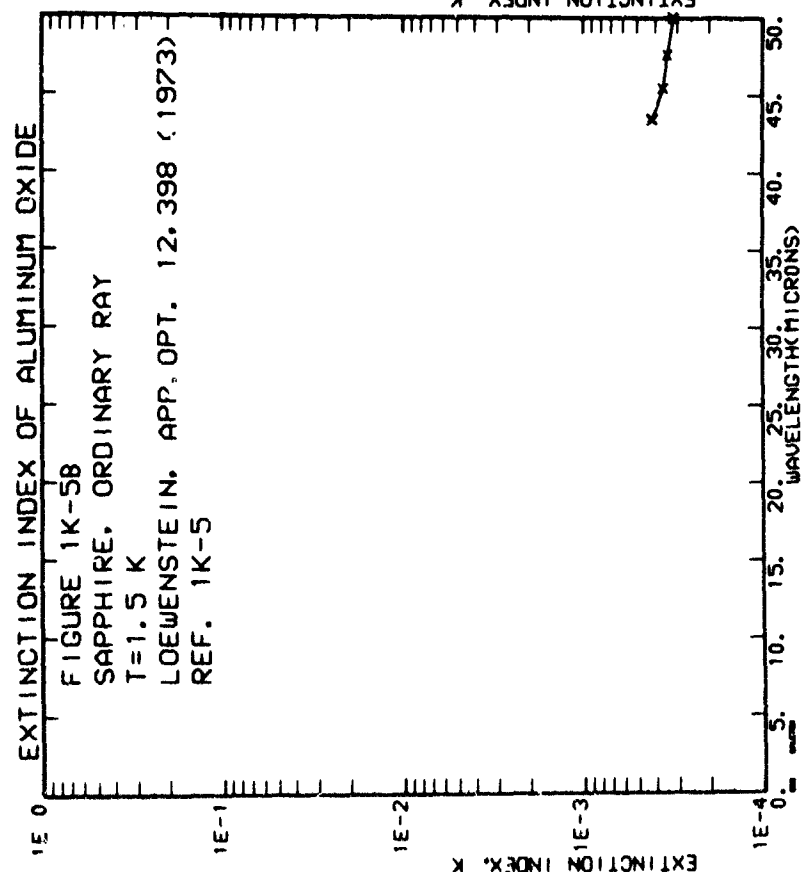
a. Ordinary Ray,  $T = 300^\circ\text{K}$

$\lambda$	$k$	$\lambda$	$k$	$\lambda$	$k$
333.333	2.653E-03	250.000	2.387E-03	200.000	3.501E-03
166.667	4.377E-03	142.857	5.229E-03	125.000	5.769E-03
111.111	6.455E-03	100.000	6.923E-03	90.909	7.379E-03
83.333	7.958E-03	76.923	8.570E-03	71.429	9.092E-03
66.667	1.008E-02				

b. Ordinary Ray,  $T = 1.5^\circ\text{K}$

$\lambda$	$k$	$\lambda$	$k$	$\lambda$	$k$
333.333	2.653E-04	250.000	1.989E-04	200.000	1.593E-04
166.667	1.322E-04	142.857	1.137E-04	125.000	1.047E-04
111.111	1.708E-04	100.000	1.592E-04	90.909	1.170E-04
83.333	1.989E-04	76.923	1.836E-04	71.429	1.234E-04
66.667	2.122E-04	52.500	2.487E-04	50.000	3.183E-04
47.619	3.410E-04	45.455	3.617E-04	43.478	4.152E-04





Loewenstein (Ref. 1K-5)

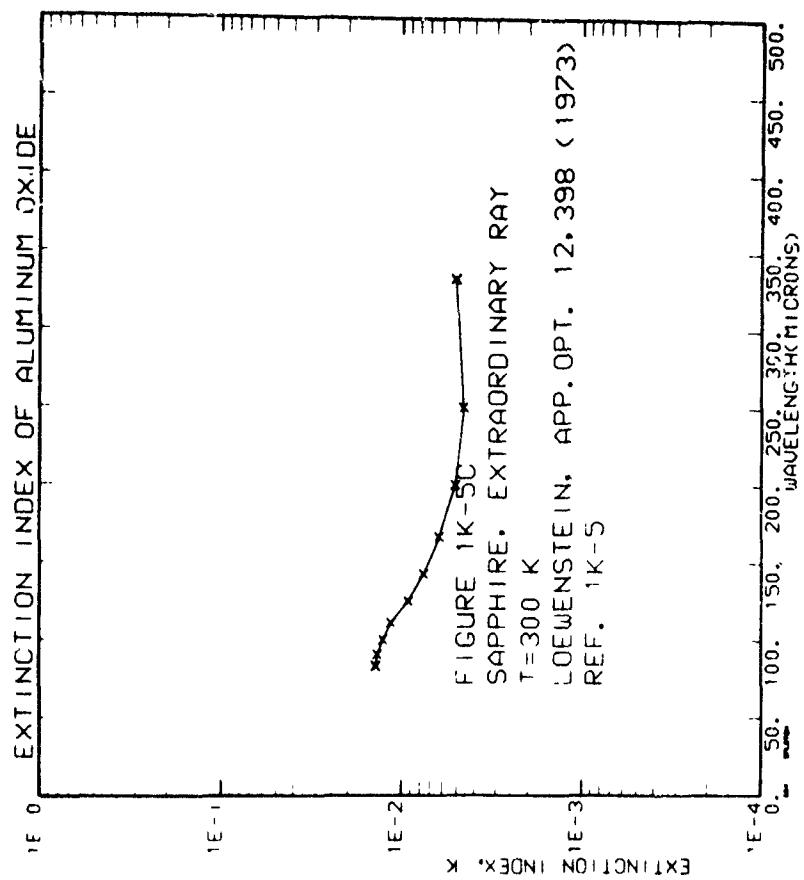
c. Extraordinary ray,  $T = 300^{\circ}\text{K}$

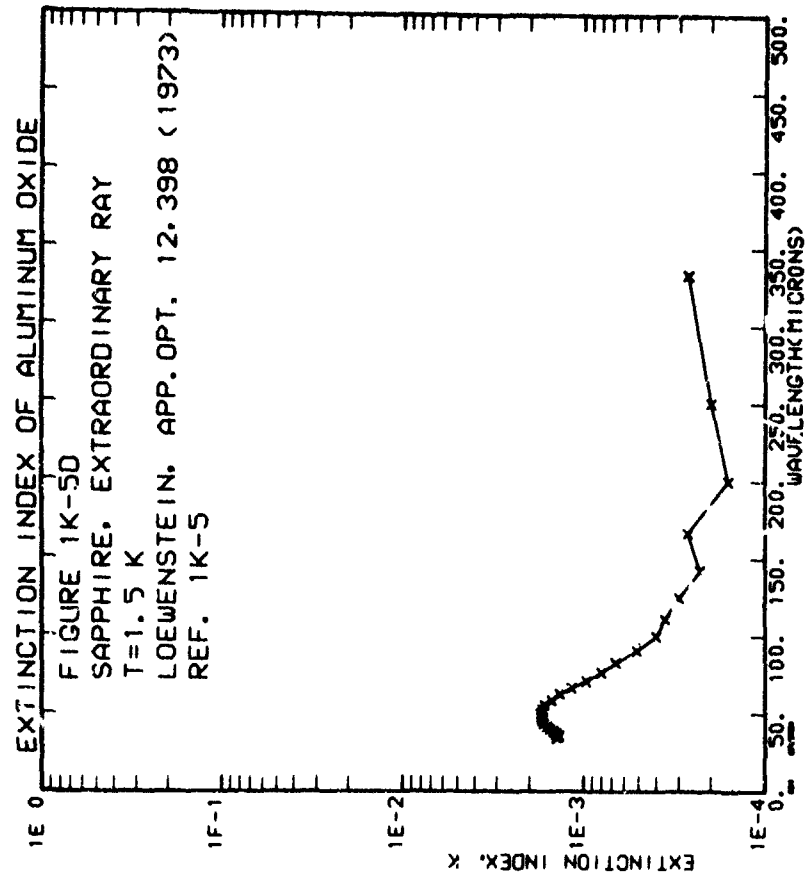
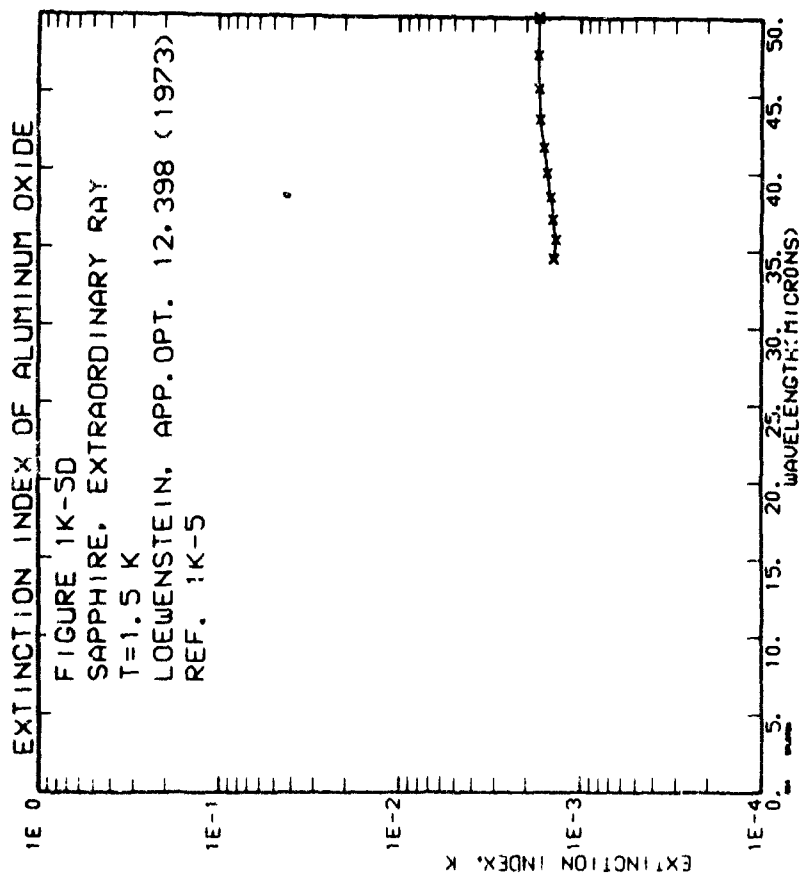
$\lambda$	$k$	$\lambda$	$k$	$\lambda$	$k$
333.333	5.040E-03	250.000	4.576E-03	200.000	5.093E-03
166.667	6.234E-03	142.857	7.617E-03	125.000	9.251E-03
111.111	1.149E-02	100.000	1.273E-02	90.909	1.375E-02
83.333	1.393E-02				

d. Extraordinary ray,  $T = 1.5^{\circ}\text{K}$

$\lambda$	$k$	$\lambda$	$k$	$\lambda$	$k$
333.333	2.053E-04	250.000	9.89E-04	200.000	1.592E-03
166.667	2.553E-04	142.857	1.234E-03	125.000	1.984E-03
111.111	3.537E-04	100.000	1.537E-03	90.909	2.064E-03
83.333	4.631E-04	76.923	1.934E-03	71.429	2.498E-03
66.667	5.167E-04	62.500	2.343E-03	58.000	2.711E-03
55.556	1.036E-03	52.322	2.700E-03	43.478	1.661E-03
47.619	1.705E-03	45.455	3.000E-03	38.462	1.469E-03
41.667	1.592E-03	40.000	1.528E-03	34.483	1.399E-03
37.333	1.415E-03	35.714	1.366E-03		







Mergerian (Ref. 1K-6)

The absorption coefficient of synthetic sapphire was measured using a Perkin-Elmer monochromator with an unspecified bandpass, at temperatures ranging from 373 to 1273°K. No error analysis was given. Data were digitized from specific points.

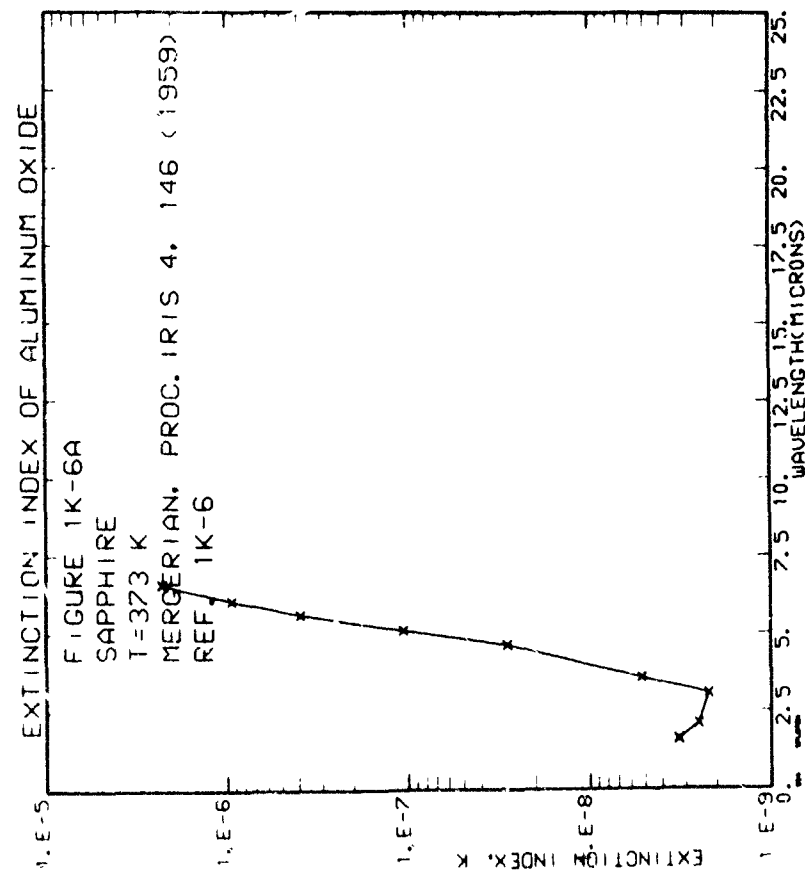
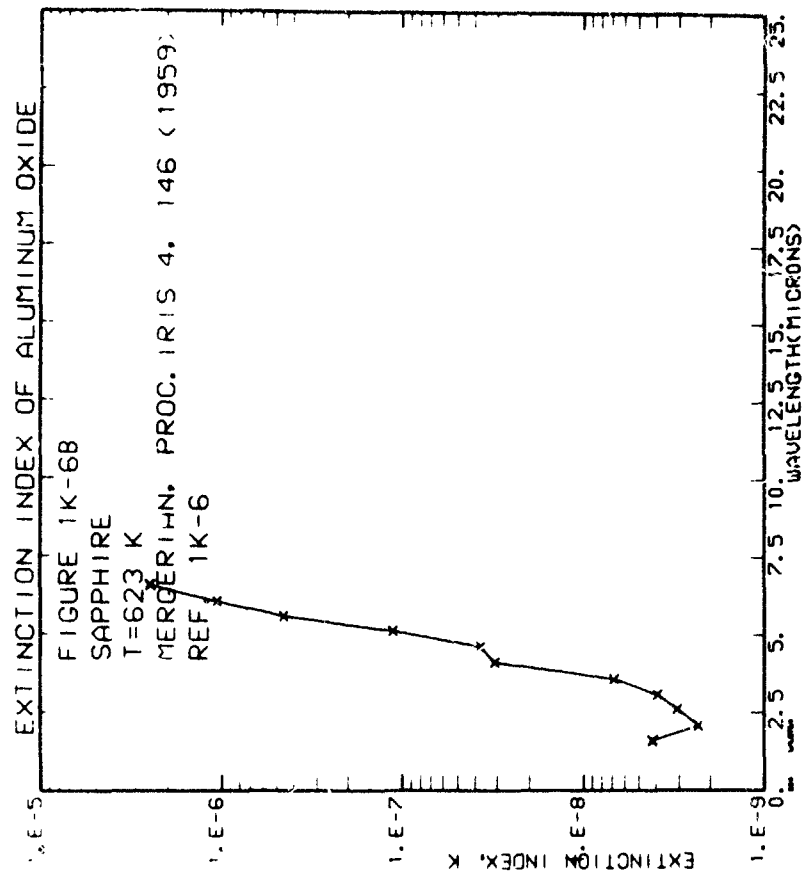
These data range from very much lower than the representative curve of Section I ( $\lambda < 4 \mu$ ) to good agreement (at 5 to 6  $\mu$ ).

a.  $T = 373^{\circ}\text{K}$

$\lambda$	$k$	$\lambda$	$k$	$\lambda$	$k$
1.009	3.257E-09	1.514	2.524E-03	2.477	2.209E-09
4.033	2.838E-08	4.517	1.061E-07	5.004	3.911E-07
5.985	2.292E-06			2.990	5.230E-09
				5.471	9.380E-07

b.  $T = 623^{\circ}\text{K}$

$\lambda$	$k$	$\lambda$	$k$	$\lambda$	$k$
1.001	4.133E-09	1.475	2.313E-09	2.003	3.046E-09
2.989	6.806E-09	3.521	3.100E-08	4.010	3.722E-08
4.990	4.542E-07	5.466	1.067E-06	5.994	2.508E-06
				2.485	3.898E-09
				4.505	1.128E-07



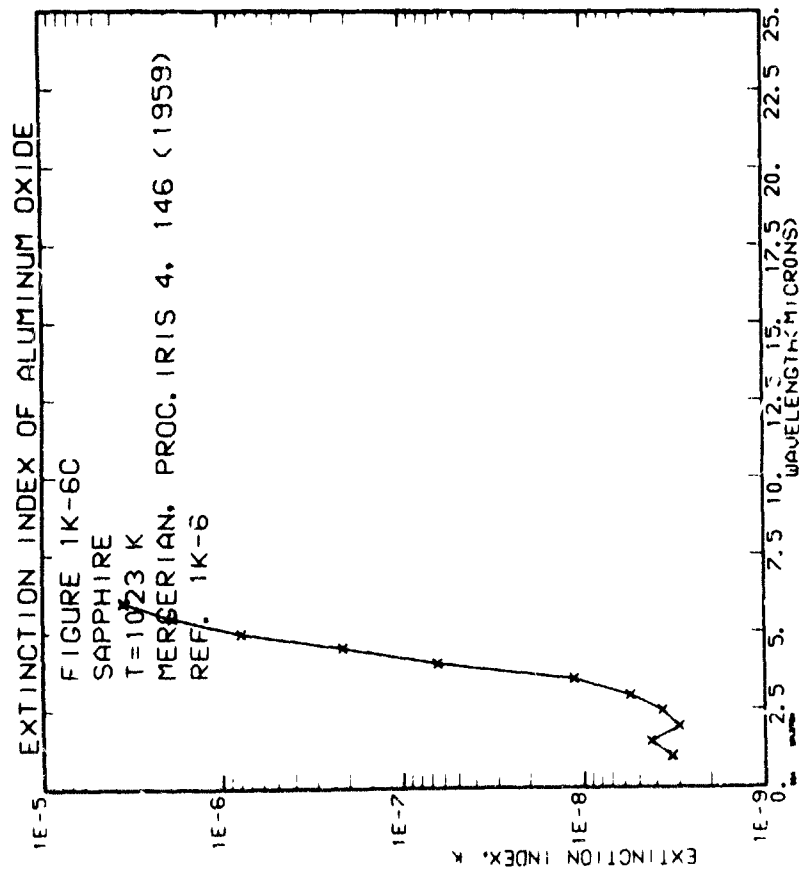
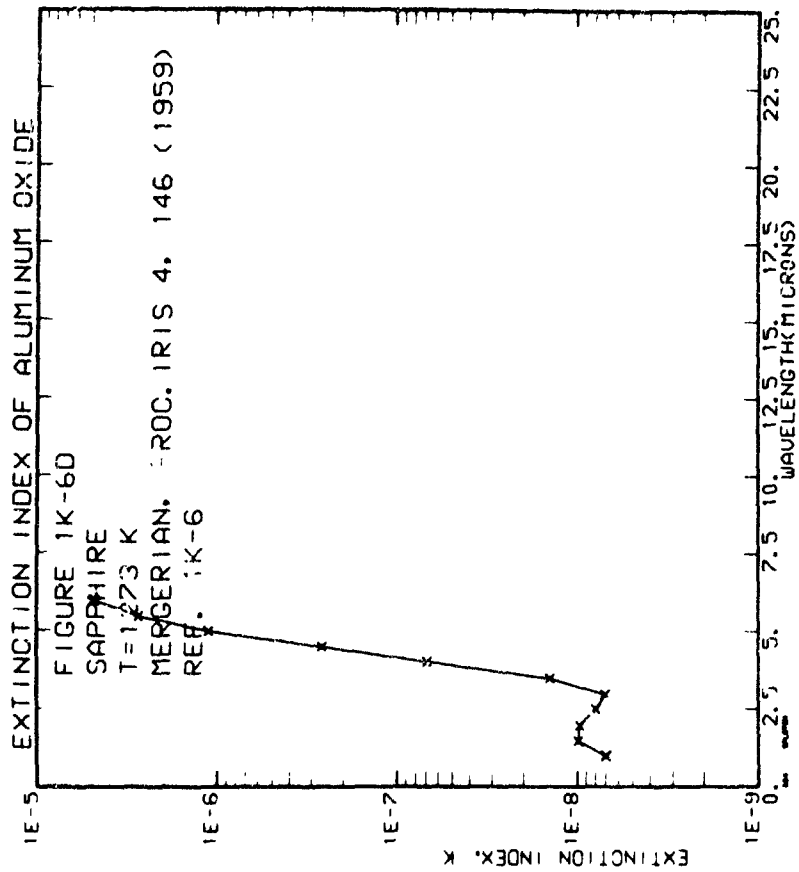
Mergerian (Ref. 1K-6)

c.  $T = 1023^{\circ}\text{K}$

$\lambda$	$k$	$\lambda$	$k$	$\lambda$	$k$	$\lambda$	$k$
1:011	3:273E-09	1:488	4:266E-09	1:961	2:971E-09	2:494	3:692E-09
2:990	5:530E-09	3:498	1:129E-08	4:013	6:453E-08	4:513	2:161E-07
4:960	7:922E-07	5:473	1:895E-05	5:987	3:576E-06		

d.  $T = 1273^{\circ}\text{K}$

$\lambda$	$k$	$\lambda$	$k$	$\lambda$	$k$	$\lambda$	$k$
1:002	6:319E-09	1:493	9:909E-09	1:976	9:694E-09	2:501	7:910E-09
2:983	7:019E-09	3:494	1:422E-08	4:009	6:888E-08	4:493	2:614E-07
4:975	1:112E-06	5:457	2:724E-06	5:972	4:814E-06		

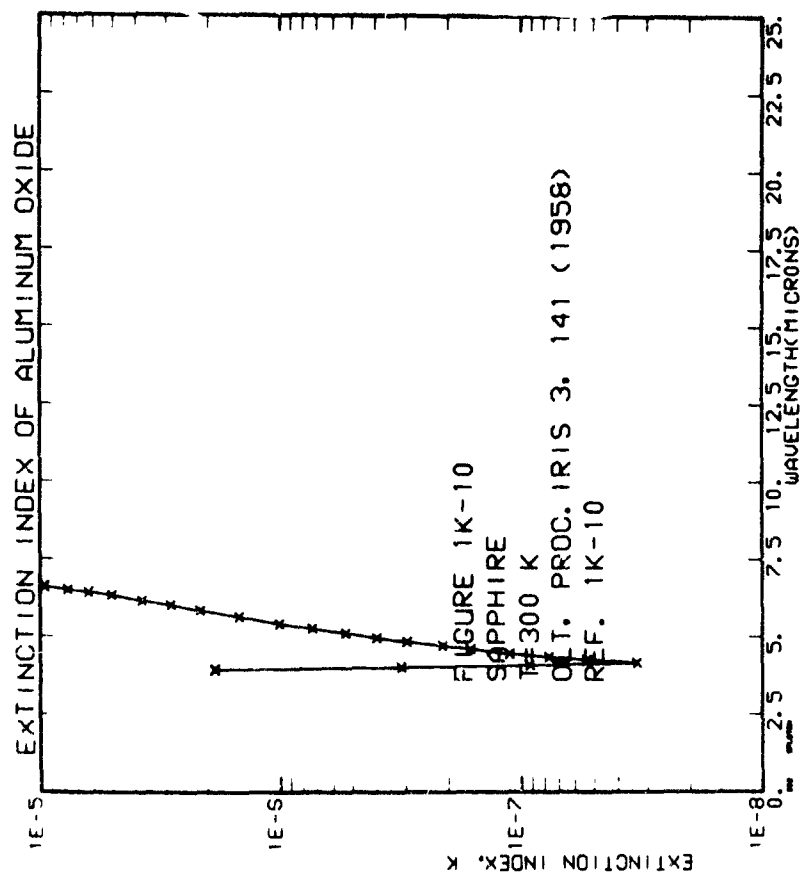


Olt (Ref. 1K-10)

The absorption coefficient for clear Linde sapphire as measured by Beardsley is given. No error analyses or other experimental details are given. Digitized from a continuous curve.

These values are much lower than the representative curve of Section I - 1.2.

$\lambda$	k	$\lambda$	k	$\lambda$	k	$\lambda$	k	$\lambda$	k
3.931	1.668E-06	4.014	3.119E-07	4.081	9.240E-08	4.161	3.317E-08	4.240	3.317E-08
4.264	5.325E-08	4.355	7.629E-08	4.472	1.111E-07	4.601	1.611E-07	4.721	1.611E-07
4.702	2.116E-07	4.838	2.951E-07	4.965	3.943E-06	5.105	5.335E-06	5.240	5.335E-06
5.258	7.318E-07	5.416	1.007E-06	5.627	1.479E-06	5.840	2.150E-06	6.040	2.150E-06
6.004	2.845E-06	6.160	3.726E-06	6.325	5.030E-06	6.435	6.289E-06	6.540	6.289E-06
6.517	7.643E-06	6.609	9.629E-06						





Oppenheim (Ref. 1K-11)

A Perkin-Elmer 12G spectrometer with unspecified bandpass was used to measure the absorption coefficient of synthetic Meller Co. sapphire from  $3\mu$  to  $6\mu$  at temperatures ranging from 293 to 1273°K. The estimated accuracy of the data is 3 percent. The data were digitized from lines.

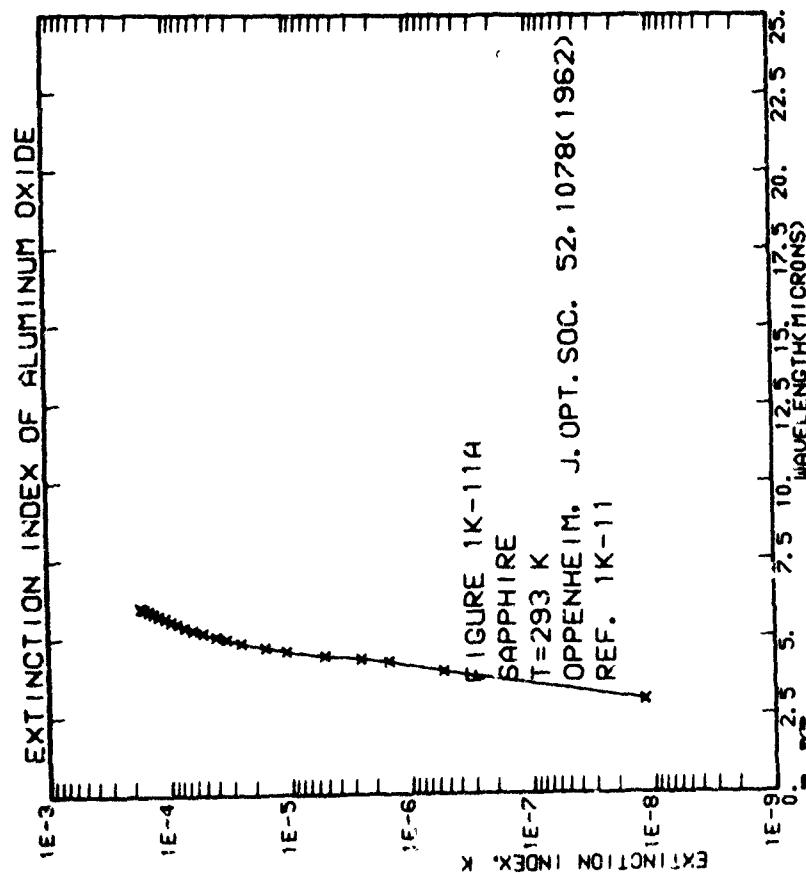
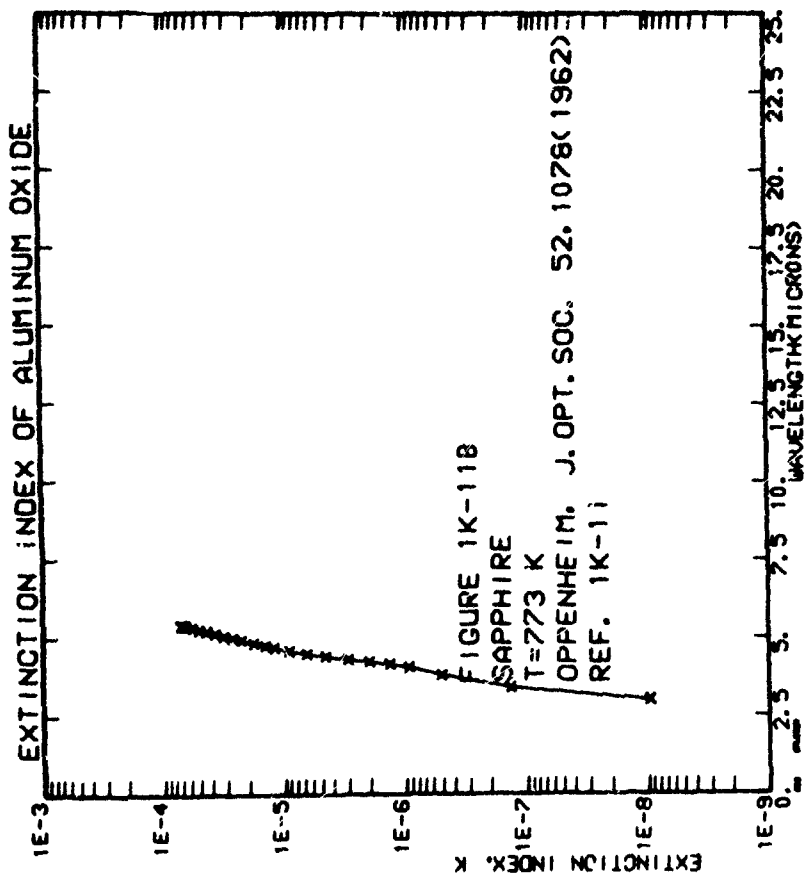
These values are slightly higher than the representative curve of Section I - 1.2.

a.  $T = 293^{\circ}\text{K}$

$\lambda$	$k$	$\lambda$	$k$	$\lambda$	$k$	$\lambda$	$k$
3.000	1.194E-08	3.940	5.487E-07	4.239	1.552E-06	4.332	2.620E-06
4.446	5.169E-06	4.591	1.078E-05	4.703	1.608E-05	4.862	2.533E-05
4.976	3.363E-05	5.069	4.078E-05	5.190	5.242E-05	5.297	6.352E-05
5.397	7.464E-05	5.482	8.590E-05	5.572	9.733E-05	5.649	1.088E-04
5.740	1.231E-04	5.810	1.353E-04	5.876	1.483E-04	5.953	1.634E-04
5.990	1.716E-04						

b.  $T = 773^{\circ}\text{K}$

$\lambda$	$k$	$\lambda$	$k$	$\lambda$	$k$	$\lambda$	$k$
3.000	9.549E-09	3.019	5.045E-07	4.067	9.386E-07	4.067	9.386E-07
4.158	1.343E-06	4.319	2.997E-06	4.409	4.565E-06	4.409	4.565E-06
4.496	6.544E-06	4.679	1.203E-05	4.748	1.449E-05	4.748	1.449E-05
4.828	1.801E-05	4.894	2.693E-05	4.966	3.139E-05	4.966	3.139E-05
5.134	3.729E-05	5.269	5.078E-05			5.269	5.078E-05
5.385	6.514E-05	5.414	7.092E-05			5.414	7.092E-05



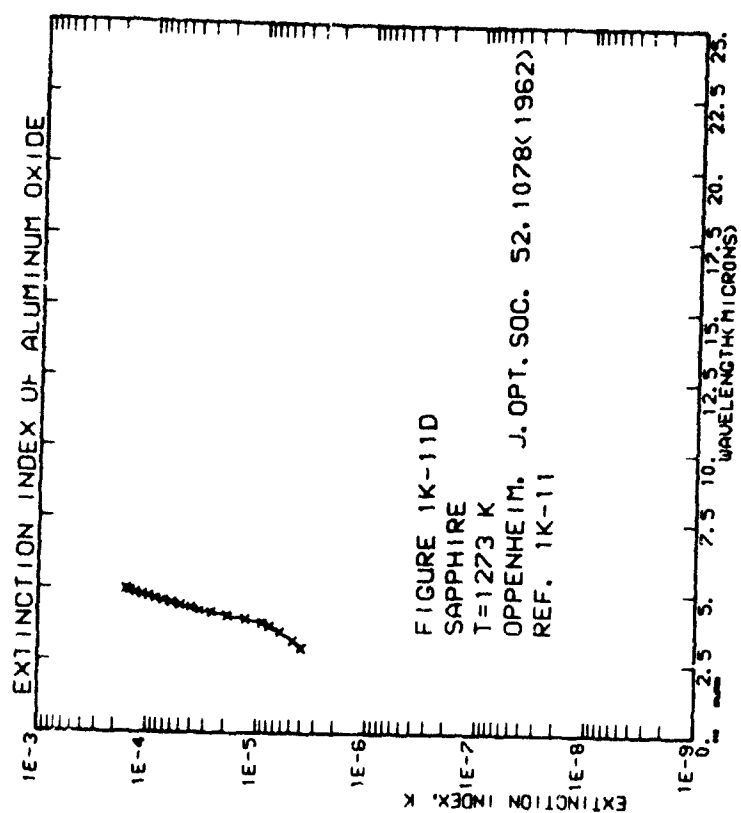
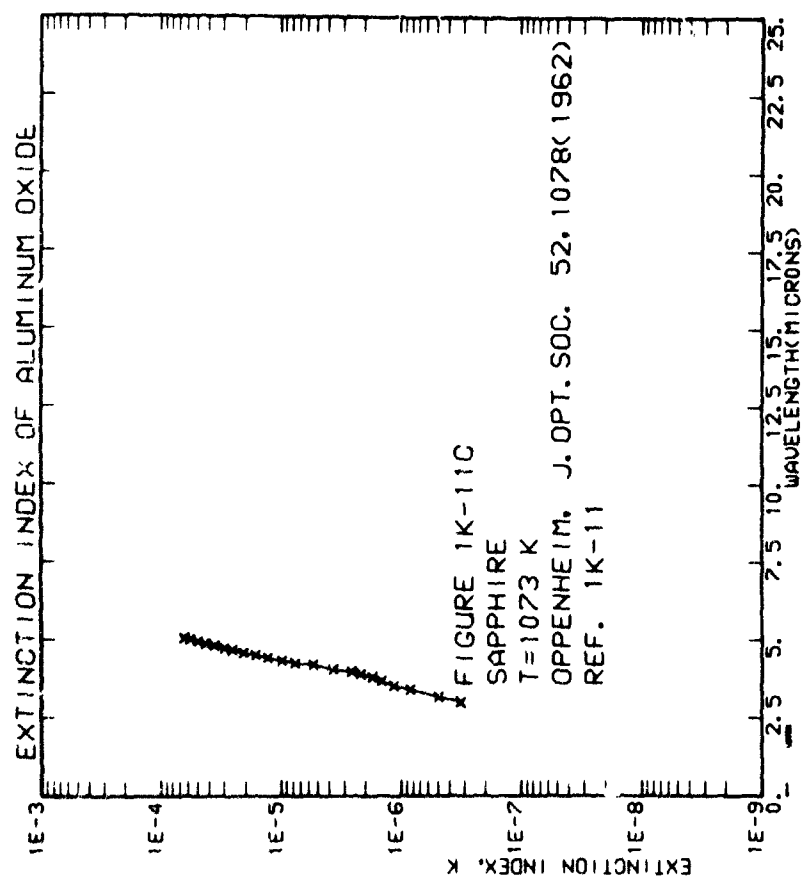
Oppenheim (Ref. IK-11)

c.  $T = 1073^{\circ}\text{K}$

$\lambda$	k	$\lambda$	k	$\lambda$	k	$\lambda$	k
3.001	3.209E-07	3.179	4.908E-07	3.402	8.365E-07	3.542	1.53E-06
3.690	1.462E-06	3.810	1.752E-06	3.907	2.172E-06	3.981	1.17E-06
4.072	3.704E-06	4.200	5.431E-06	4.267	7.701E-06	4.340	1.667E-06
4.428	1.296E-05	4.510	1.646E-05	4.596	2.080E-05	4.673	2.537E-05
4.735	2.960E-05	4.816	3.582E-05	4.889	4.280E-05	4.952	4.973E-05
5.012	5.739E-05	5.064	6.472E-05				

d.  $T = 1273^{\circ}\text{K}$

$\lambda$	k	$\lambda$	k	$\lambda$	k	$\lambda$	k
3.411	3.353E-06	3.241	4.787E-06	3.571	6.255E-06	3.766	7.630E-06
3.864	8.966E-06	3.977	1.271E-05	4.097	1.859E-05	4.206	2.599E-05
4.296	3.318E-05	4.369	4.402E-05	4.457	6.498E-05	4.539	9.603E-05
4.617	7.218E-05	4.691	8.463E-05	4.756	1.183E-04	4.818	1.114E-04
4.892	1.302E-04	4.949	1.463E-04				



Pirou (Ref. 1K-12)

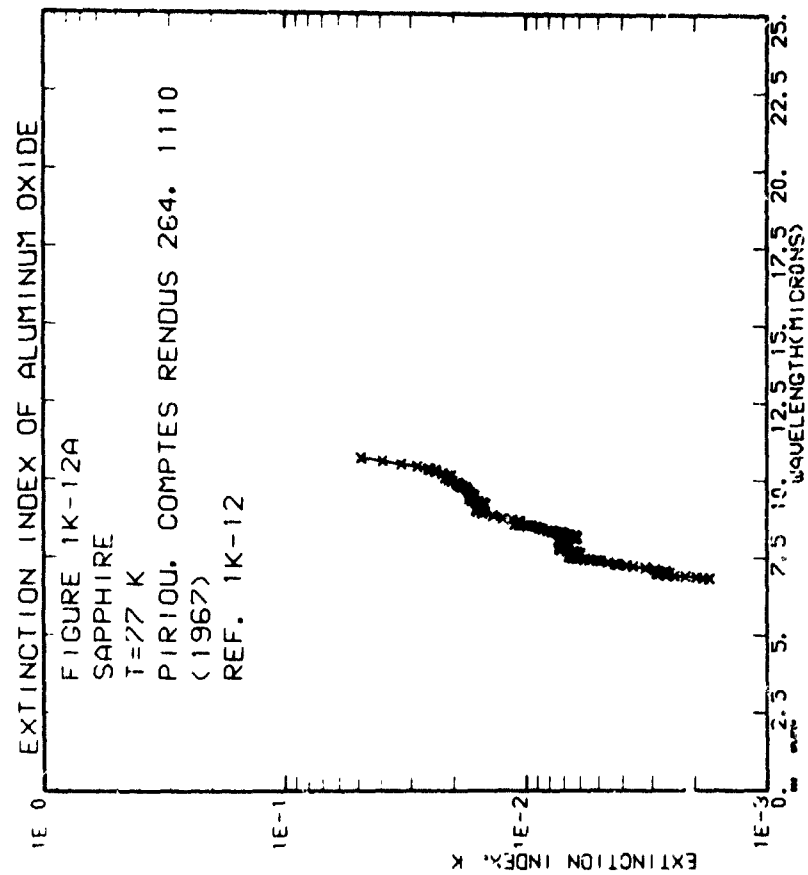
The absorption coefficient of sapphire from  $4\mu$  to  $11\mu$  was measured at temperatures of  $77^\circ\text{K}$  and  $293^\circ\text{K}$ . The experimental details were not given. Data were digitized from curves.

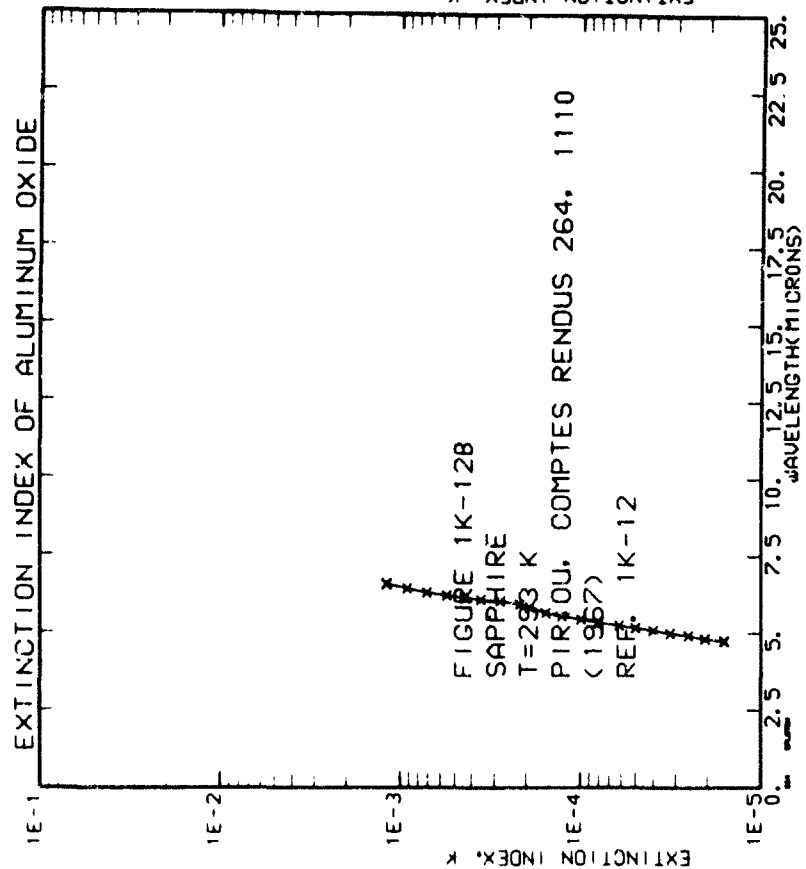
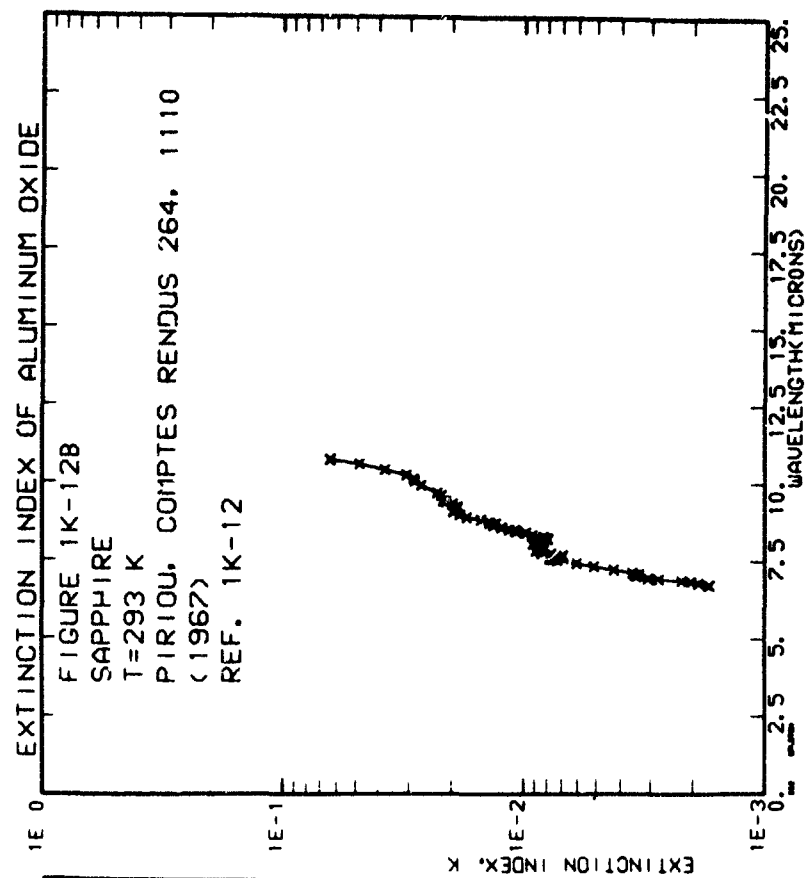
These data were selected to construct the representative curve of Section I, Figure I - 1.2.

a.  $T = 77^\circ\text{K}$

$\lambda$	$k$	$\lambda$	$k$	$\lambda$	$k$	$\lambda$	$k$
9.705	2	10.614	3.933E-02	10.516	3.233E-02	10.516	3.233E-02
10.434	35	10.367	3.54E-02	10.207	2.207E-02	10.207	2.207E-02
10.132	42	10.103	2.07E-02	10.0705	1.932E-02	10.0705	1.932E-02
10.015	2	9.948	1.876E-02	9.9794	1.840E-02	9.9794	1.840E-02
9.855	1	9.819	1.750E-02	9.794	1.710E-02	9.794	1.710E-02
9.753	1	9.654	1.650E-02	9.647	1.647E-02	9.647	1.647E-02
9.545	1	9.415	1.550E-02	9.393	1.530E-02	9.393	1.530E-02
9.361	1	9.290	1.457E-02	9.273	1.447E-02	9.273	1.447E-02
9.244	1	9.093	1.373E-02	9.059	1.363E-02	9.059	1.363E-02
9.081	1	8.933	1.283E-02	8.853	1.273E-02	8.853	1.273E-02
8.855	1	8.720	1.197E-02	8.676	1.187E-02	8.676	1.187E-02
8.650	1	8.527	1.107E-02	8.479	1.097E-02	8.479	1.097E-02
8.503	1	8.366	1.017E-02	8.325	1.007E-02	8.325	1.007E-02
8.333	1	8.295	9.17E-03	8.253	9.07E-03	8.253	9.07E-03
8.240	1	8.117	8.23E-03	8.083	8.13E-03	8.083	8.13E-03
8.093	1	7.930	7.28E-03	7.899	7.18E-03	7.899	7.18E-03
7.948	1	7.789	6.34E-03	7.742	6.24E-03	7.742	6.24E-03
7.768	1	7.657	5.40E-03	7.627	5.30E-03	7.627	5.30E-03
7.605	1	7.427	4.46E-03	7.390	4.36E-03	7.390	4.36E-03
7.392	1	7.249	3.52E-03	7.217	3.42E-03	7.217	3.42E-03
7.244	1	7.164	2.58E-03	7.129	2.48E-03	7.129	2.48E-03
7.133	1	7.021	1.64E-03	6.989	1.54E-03	6.989	1.54E-03
7.058	1	6.959	7.99E-04	6.922	7.89E-04	6.922	7.89E-04
6.913	1	6.893	3.22E-04	6.877	3.12E-04	6.877	3.12E-04
6.813	1	6.808	2.27E-04	6.792	2.17E-04	6.792	2.17E-04
6.813	1	6.808	1.62E-04	6.792	1.52E-04	6.792	1.52E-04

$\lambda$	$k$	$\lambda$	$k$	$\lambda$	$k$	$\lambda$	$k$
10.753	2	10.603	2	10.430	2	10.275	2
11.272	2	10.140	2	10.052	2	9.947	2
15.944	2	9.633	2	9.339	2	9.209	2
19.209	2	9.212	2	8.988	2	8.825	2
20.667	2	8.743	2	8.592	2	8.497	2
22.577	2	8.452	2	8.274	2	8.205	2
24.367	2	8.223	2	8.033	2	7.944	2
26.434	2	8.003	2	7.835	2	7.759	2
28.050	2	7.795	2	7.635	2	7.524	2
29.809	2	7.595	2	7.427	2	7.340	2
31.723	2	7.433	2	7.264	2	7.176	2
33.620	2	7.281	2	7.124	2	7.040	2
35.440	2	7.142	2	7.005	2	6.941	2
37.990	2	7.007	2	6.885	2	6.797	2
40.799	2	6.874	2	6.743	2	6.665	2
43.640	2	6.743	2	6.611	2	6.525	2
46.799	2	6.611	2	6.481	2	6.395	2
50.000	2	6.481	2	6.351	2	6.271	2
53.255	2	6.351	2	6.224	2	6.144	2
56.665	2	6.224	2	6.100	2	6.024	2
60.240	2	6.100	2	6.000	2	5.924	2
63.980	2	6.000	2	5.900	2	5.824	2
67.885	2	5.900	2	5.800	2	5.724	2
71.955	2	5.800	2	5.700	2	5.624	2
76.190	2	5.700	2	5.600	2	5.524	2
80.590	2	5.600	2	5.500	2	5.424	2
85.155	2	5.500	2	5.400	2	5.324	2
89.885	2	5.400	2	5.300	2	5.224	2
94.780	2	5.300	2	5.200	2	5.124	2
99.840	2	5.200	2	5.100	2	5.024	2
105.065	2	5.100	2	5.000	2	4.924	2
110.455	2	5.000	2	4.900	2	4.824	2
115.910	2	4.900	2	4.800	2	4.724	2
121.430	2	4.800	2	4.700	2	4.624	2
127.015	2	4.700	2	4.600	2	4.524	2
132.665	2	4.600	2	4.500	2	4.424	2
138.480	2	4.500	2	4.400	2	4.324	2
144.360	2	4.400	2	4.300	2	4.224	2
150.305	2	4.300	2	4.200	2	4.124	2
156.415	2	4.200	2	4.100	2	4.024	2
162.590	2	4.100	2	4.000	2	3.924	2
168.930	2	4.000	2	3.900	2	3.824	2
175.435	2	3.900	2	3.800	2	3.724	2
182.105	2	3.800	2	3.700	2	3.624	2
188.940	2	3.700	2	3.600	2	3.524	2
195.940	2	3.600	2	3.500	2	3.424	2
203.105	2	3.500	2	3.400	2	3.324	2
210.435	2	3.400	2	3.300	2	3.224	2
217.930	2	3.300	2	3.200	2	3.124	2
225.590	2	3.200	2	3.			







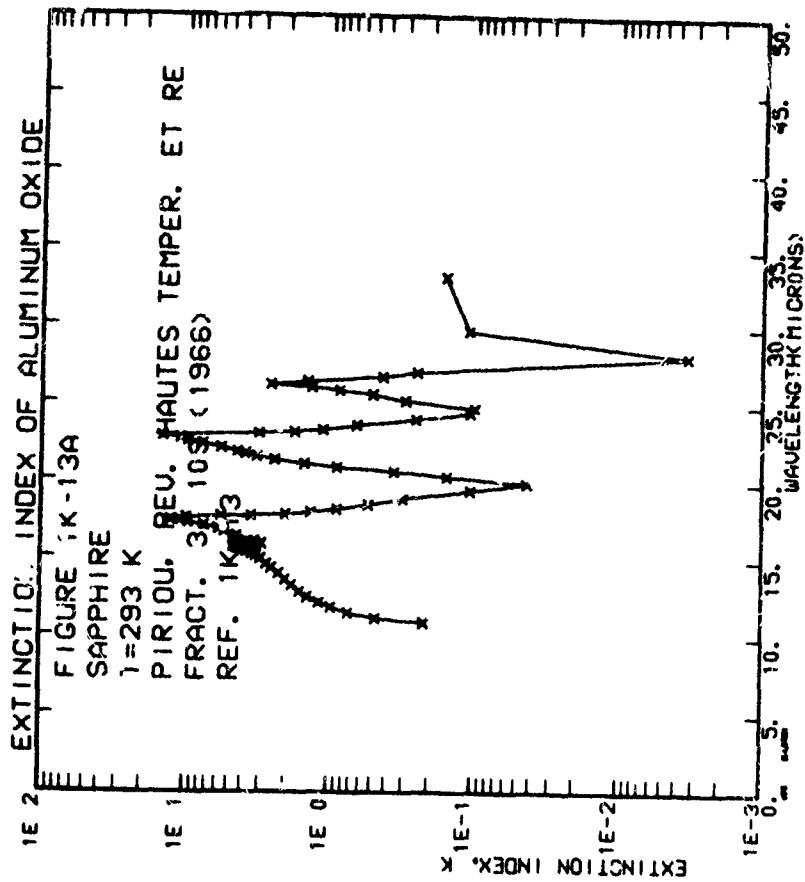
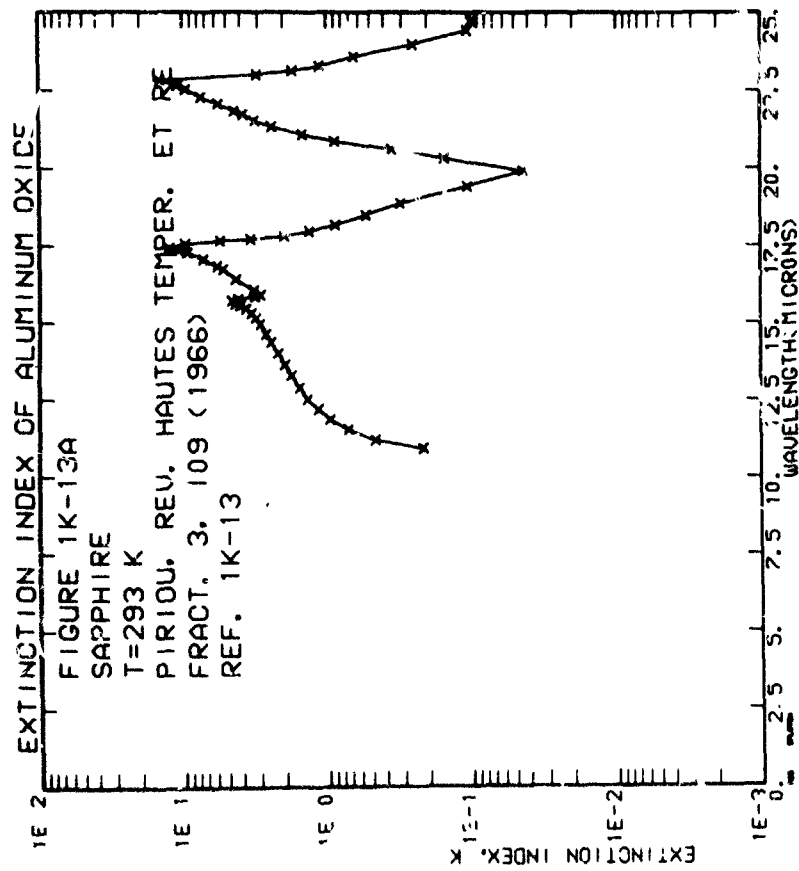
Pirou (Ref. 1K-13)

A grating spectrometer with an unspecified bandpass was used to measure the absorption index of sapphire at  $T = 293$  and  $1773^\circ\text{K}$ . Temperatures were measured to  $\pm 1$  deg. using an optical pyrometer. No error analysis was given. Data were digitized from lines.

These data were selected to construct the representative curve of Section I, Figure I - 1.2.

a.  $T = 293^\circ\text{K}$

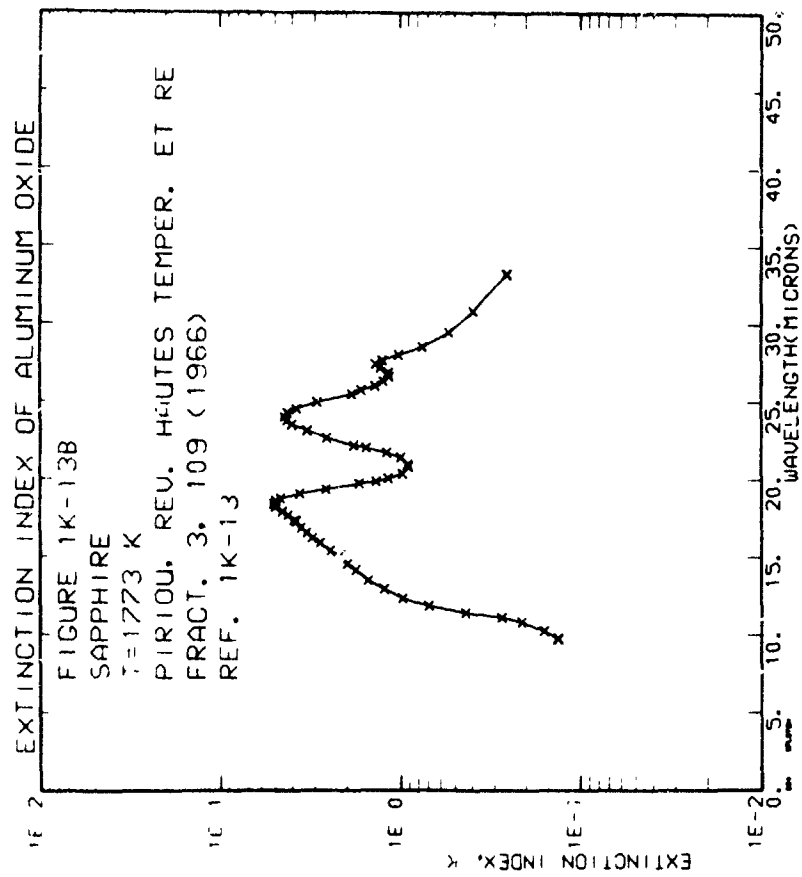
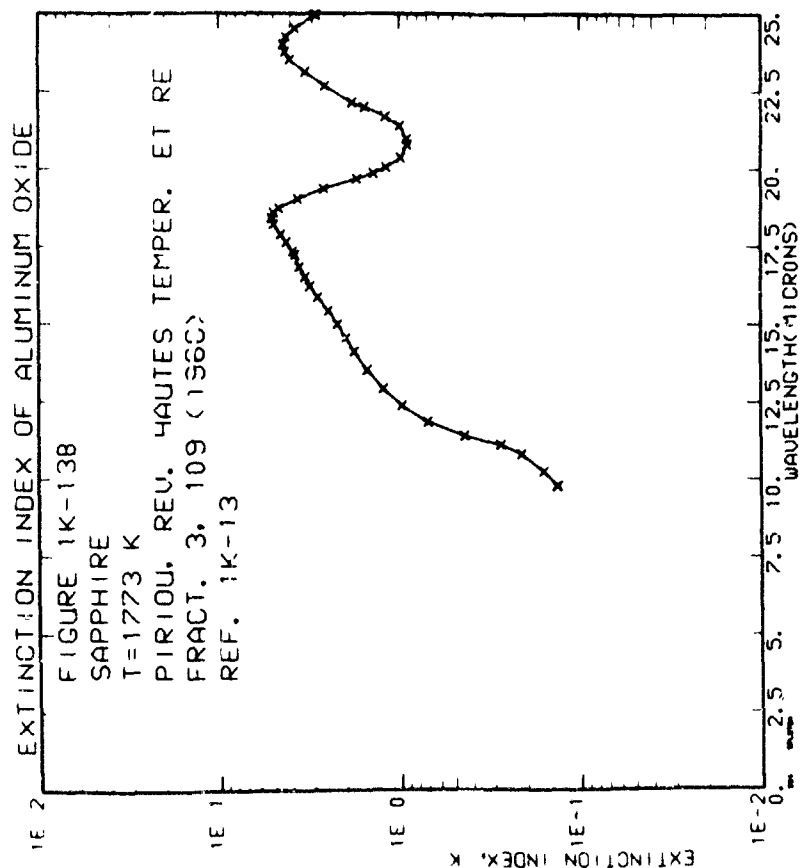
$\lambda$	k	$\lambda$	k	$\lambda$	k	$\lambda$	k
33.213	1.5782E-01	29.726	1.0855E-01	28.179	3.287E-03	3.287E-03	1.4223E+00
27.4103	2.4900E-01	26.0115	1.2745E+00	25.818	1.514E-01	1.514E-01	8.862E-02
25.531	5.0622E-01	23.975	2.4938E-01	23.726	9.0443E-01	9.0443E-01	3.0000E+00
24.282	1.1149E+01	23.143	1.7422E+00	23.003	3.0000E+00	3.0000E+00	4.0000E+00
23.832	1.4372E+01	22.651	1.087E+01	22.530	2.21.8335	2.21.8335	4.0000E+00
22.296	3.574E+00	22.060	5.038E+00	22.030	2.21.8335	2.21.8335	2.0000E+00
22.336	1.8102E+00	21.027	3.038E+00	21.610	2.21.8335	2.21.8335	1.0000E-01
22.336	1.4922E+01	20.000	3.038E+00	20.403	1.9.4032	1.9.4032	1.0000E-01
22.336	1.5572E+01	19.000	3.038E+00	19.000	1.8.4032	1.8.4032	1.0000E-01
22.336	1.5572E+01	18.000	3.038E+00	18.000	1.7.4032	1.7.4032	1.0000E-01
22.336	1.5572E+01	17.000	3.038E+00	17.000	1.6.4032	1.6.4032	1.0000E-01
22.336	1.5572E+01	16.000	3.038E+00	16.000	1.5.4032	1.5.4032	1.0000E-01
22.336	1.5572E+01	15.000	3.038E+00	15.000	1.4.4032	1.4.4032	1.0000E-01
22.336	1.5572E+01	14.000	3.038E+00	14.000	1.3.4032	1.3.4032	1.0000E-01
22.336	1.5572E+01	13.000	3.038E+00	13.000	1.2.4032	1.2.4032	1.0000E-01
22.336	1.5572E+01	12.000	3.038E+00	12.000	1.1.4032	1.1.4032	1.0000E-01
22.336	1.5572E+01	11.000	3.038E+00	11.000	1.0.4032	1.0.4032	1.0000E-01
22.336	1.5572E+01	10.000	3.038E+00	10.000	0.9.4032	0.9.4032	1.0000E-01
22.336	1.5572E+01	9.000	3.038E+00	9.000	0.8.4032	0.8.4032	1.0000E-01
22.336	1.5572E+01	8.000	3.038E+00	8.000	0.7.4032	0.7.4032	1.0000E-01
22.336	1.5572E+01	7.000	3.038E+00	7.000	0.6.4032	0.6.4032	1.0000E-01
22.336	1.5572E+01	6.000	3.038E+00	6.000	0.5.4032	0.5.4032	1.0000E-01
22.336	1.5572E+01	5.000	3.038E+00	5.000	0.4.4032	0.4.4032	1.0000E-01
22.336	1.5572E+01	4.000	3.038E+00	4.000	0.3.4032	0.3.4032	1.0000E-01
22.336	1.5572E+01	3.000	3.038E+00	3.000	0.2.4032	0.2.4032	1.0000E-01
22.336	1.5572E+01	2.000	3.038E+00	2.000	0.1.4032	0.1.4032	1.0000E-01
22.336	1.5572E+01	1.000	3.038E+00	1.000	0.0.4032	0.0.4032	1.0000E-01



Pirou (Ref. 1K-13)

b. T = 1773°K

$\lambda$	$k$	$\lambda$	$k$	$\lambda$	$k$	$\lambda$	$k$
460	07	020	07	122	07	020	07
472	07	253	07	253	07	253	07
486	07	273	07	273	07	273	07
500	07	283	07	283	07	283	07
514	07	293	07	293	07	293	07
528	07	303	07	303	07	303	07
542	07	313	07	313	07	313	07
556	07	323	07	323	07	323	07
570	07	333	07	333	07	333	07
584	07	343	07	343	07	343	07
598	07	353	07	353	07	353	07
612	07	363	07	363	07	363	07
626	07	373	07	373	07	373	07
640	07	383	07	383	07	383	07
654	07	393	07	393	07	393	07
668	07	403	07	403	07	403	07
682	07	413	07	413	07	413	07
696	07	423	07	423	07	423	07
710	07	433	07	433	07	433	07
724	07	443	07	443	07	443	07
738	07	453	07	453	07	453	07
752	07	463	07	463	07	463	07
766	07	473	07	473	07	473	07
780	07	483	07	483	07	483	07
794	07	493	07	493	07	493	07
808	07	503	07	503	07	503	07
822	07	513	07	513	07	513	07
836	07	523	07	523	07	523	07
850	07	533	07	533	07	533	07
864	07	543	07	543	07	543	07
878	07	553	07	553	07	553	07
892	07	563	07	563	07	563	07
906	07	573	07	573	07	573	07
920	07	583	07	583	07	583	07
934	07	593	07	593	07	593	07
948	07	603	07	603	07	603	07
962	07	613	07	613	07	613	07
976	07	623	07	623	07	623	07
990	07	633	07	633	07	633	07
1004	07	643	07	643	07	643	07
1018	07	653	07	653	07	653	07
1032	07	663	07	663	07	663	07
1046	07	673	07	673	07	673	07
1060	07	683	07	683	07	683	07
1074	07	693	07	693	07	693	07
1088	07	703	07	703	07	703	07
1102	07	713	07	713	07	713	07
1116	07	723	07	723	07	723	07
1130	07	733	07	733	07	733	07
1144	07	743	07	743	07	743	07
1158	07	753	07	753	07	753	07
1172	07	763	07	763	07	763	07
1186	07	773	07	773	07	773	07
1200	07	783	07	783	07	783	07
1214	07	793	07	793	07	793	07
1228	07	803	07	803	07	803	07
1242	07	813	07	813	07	813	07
1256	07	823	07	823	07	823	07
1270	07	833	07	833	07	833	07
1284	07	843	07	843	07	843	07
1298	07	853	07	853	07	853	07
1312	07	863	07	863	07	863	07
1326	07	873	07	873	07	873	07
1340	07	883	07	883	07	883	07
1354	07	893	07	893	07	893	07
1368	07	903	07	903	07	903	07
1382	07	913	07	913	07	913	07
1396	07	923	07	923	07	923	07
1410	07	933	07	933	07	933	07
1424	07	943	07	943	07	943	07
1438	07	953	07	953	07	953	07
1452	07	963	07	963	07	963	07
1466	07	973	07	973	07	973	07
1480	07	983	07	983	07	983	07
1494	07	993	07	993	07	993	07
1508	07	1003	07	1003	07	1003	07
1522	07	1013	07	1013	07	1013	07
1536	07	1023	07	1023	07	1023	07
1550	07	1033	07	1033	07	1033	07
1564	07	1043	07	1043	07	1043	07
1578	07	1053	07	1053	07	1053	07
1592	07	1063	07	1063	07	1063	07
1606	07	1073	07	1073	07	1073	07
1620	07	1083	07	1083	07	1083	07
1634	07	1093	07	1093	07	1093	07
1648	07	1103	07	1103	07	1103	07
1662	07	1113	07	1113	07	1113	07
1676	07	1123	07	1123	07	1123	07
1690	07	1133	07	1133	07	1133	07
1704	07	1143	07	1143	07	1143	07
1718	07	1153	07	1153	07	1153	07
1732	07	1163	07	1163	07	1163	07
1746	07	1173	07	1173	07	1173	07
1760	07	1183	07	1183	07	1183	07
1774	07	1193	07	1193	07	1193	07
1788	07	1203	07	1203	07	1203	07
1802	07	1213	07	1213	07	1213	07
1816	07	1223	07	1223	07	1223	07
1830	07	1233	07	1233	07	1233	07
1844	07	1243	07	1243	07	1243	07
1858	07	1253	07	1253	07	1253	07
1872	07	1263	07	1263	07	1263	07
1886	07	1273	07	1273	07	1273	07
1900	07	1283	07	1283	07	1283	07
1914	07	1293	07	1293	07	1293	07
1928	07	1303	07	1303	07	1303	07
1942	07	1313	07	1313	07	1313	07
1956	07	1323	07	1323	07	1323	07
1970	07	1333	07	1333	07	1333	07
1984	07	1343	07	1343	07	1343	07
1998	07	1353	07	1353	07	1353	07
2012	07	1363	07	1363	07	1363	07
2026	07	1373	07	1373	07	1373	07
2040	07	1383	07	1383	07	1383	07
2054	07	1393	07	1393	07	1393	07
2068	07	1403	07	1403	07	1403	07
2082	07	1413	07	1413	07	1413	07
2096	07	1423	07	1423	07	1423	07
2110	07	1433	07	1433	07	1433	07
2124	07	1443	07	1443	07	1443	07
2138	07	1453	07	1453	07	1453	07
2152	07	1463	07	1463	07	1463	07
2166	07	1473	07	1473	07	1473	07
2180	07	1483	07	1483	07	1483	07
2194	07	1493	07	1493	07	1493	07
2208	07	1503	07	1503	07	1503	07
2222	07	1513	07	1513	07	1513	07
2236	07	1523	07	1523	07	1523	07
2250	07	1533	07	1533	07	1533	07
2264	07	1543	07	1543	07	1543	07
2278	07	1553	07	1553	07	1553	07
2292	07	1563	07	1563	07	1563	07
2306	07	1573	07	1573	07	1573	07
2320	07	1583	07	1583	07	1583	07
2334	07	1593	07	1593	07	1593	07
2348	07	1603	07	1603	07	1603	07
2362	07	1613	07	1613	07	1613	07
2376	07	1623	07	1623	07	1623	07
2390	07	1633	07	1633	07	1633	07
2404	07	1643	07	1643	07	1643	07
2418	07	1653	07	1653	07	1653	07
2432	07	1663	07	1663	07	1663	07
2446	07	1673	07	1673	07	1673	07
2460	07	1683	07	1683	07	1683	07
2474	07	1693	07	1693	07	1693	07
2488	07	1703	07	1703	07	1703	07
2502	07	1713	07	1713	07	1713	07
2516	07	1723	07	1723	07	1723	07
2530	07	1733	07	1733	07	1733	07
2544	07	1743	07	1743	07	1743	07
2558	07	1753	07	1753	07	1753	07
2572	07	1763	07	1763	07	1763	07
2586	07	1773	07	1773	07	1773	07
2600	07	1783	07	1783	07	1783	07
2614	07	1793	07	1793	07	1793	07
2628	07	1803	07	1803	07	1803	07
2642	07	1813	07	1813	07	1813	07
2656	07	1823	07	1823	07	1823	07
2670	07	1833	07	1833	07	1833	07
2684	07	1843	07	1843	07	1843	07
2698	07	1853	07	1853	07	1853	07
2712	07	1863	07	1863	07	1863	07
2726	07	1873	07	1873	07	1873	07
2740	07	1883	07	1883	07	1883	07
2754	07	1893	07	1893	07	1893	07
2768	07	1903	07	1903	07	1903	07
2782	07	1913	07	1913	07	1913	07
2796	07	1923	07	1923	07	1923	07
2810	07	1933	07	1933	07	1933	07
2824	07	1943	07	1943	07	1943	07
2838	07	1953	07	1953	07	1953	07
2852	07	1963	07	1963	07	1963	07
2866	07	1973	07	1973	07	1973	07
2880	07	1983	07	1983	07	1983	07
2894	07	1993	07	1993	07	1993	07
2908	07	2003	07	2003	07	2003	07
2922	07	2013	07	2013	07	2013	07
2936	07	2023	07	2023	07		



Russell (Ref. 1K-15)

An asymmetric Fourier-transform method was used to measure  $k_o$  and  $k_e$  for sapphire.  $T = 300^\circ\text{K}$  (unspecified room temperature). Total estimated probable error was 50 percent for  $\alpha < 1 \text{ cm}^{-1}$ ,  $\pm 20$  percent for  $\alpha = 1.0 \text{ cm}^{-1}$  to  $20.0 \text{ cm}^{-1}$ ,  $\pm 30$  percent for  $\alpha > 20.0 \text{ cm}^{-1}$ . Data were taken from a table.

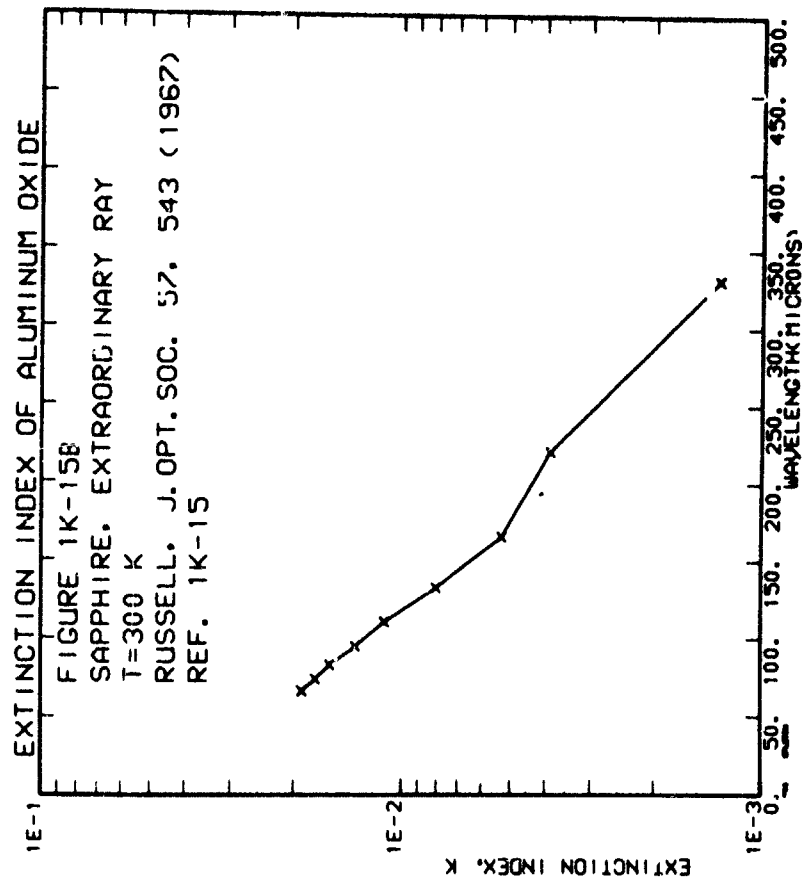
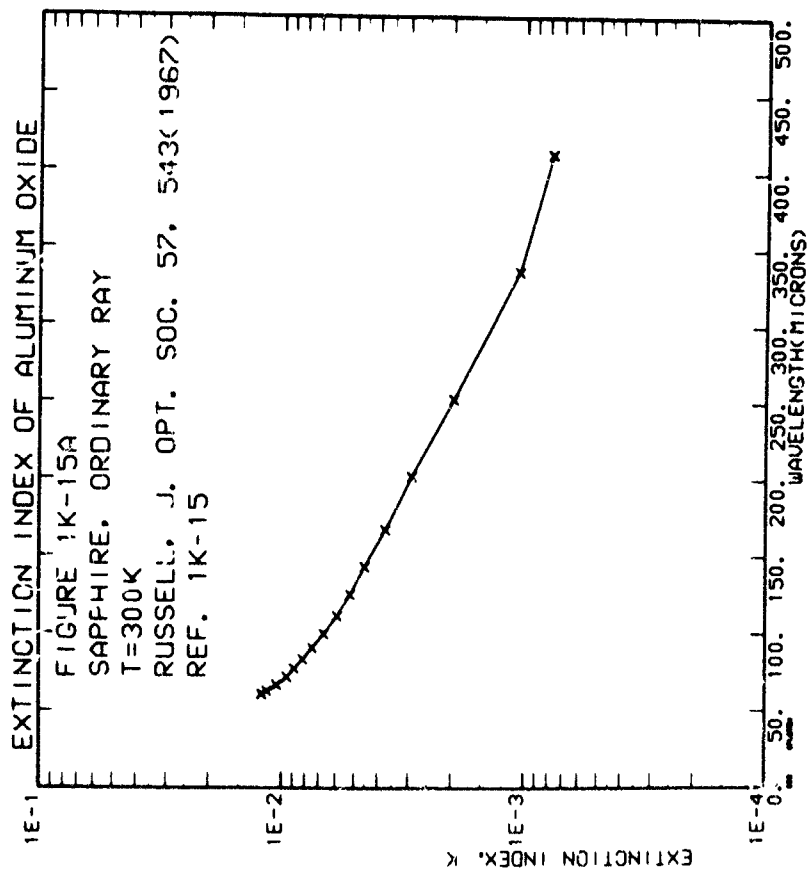
These data are in good agreement with the representative curve of Section I - 1.2.

a.  $k_{\text{ord}}$

$\lambda$	$k$	$\lambda$	$k$	$\lambda$	$k$
331.126	1.054E-03	220.264	2.980E-03	165.289	4.735E-03
132.275	5.158E-03	110.254	6.317E-03	94.518	7.446E-03
82.713	8.491E-03	73.475	9.180E-03	66.138	1.037E-02
60.132	1.254E-02				

b.  $k_{\text{ext}}$

$\lambda$	$k$	$\lambda$	$k$	$\lambda$	$k$
331.126	1.318E-03	220.264	3.856E-03	165.289	5.261E-03
132.275	8.000E-03	110.254	1.114E-02	94.518	1.339E-02
82.713	1.530E-02	73.475	1.731E-02	66.138	1.889E-02



Streed (Ref. 1K-16)

The extinction index of alumina particles  $1\ \mu$  in diameter and 99.5 percent pure and of 99.95 percent pure sapphire was measured using transmittance and reflectance measurements for the sapphire, and emittance measurements for the powders. A KBr prism spectrometer with a bandwidth of  $0.016\ \mu$  to  $0.15\ \mu$  used. No error analysis was given. The data were taken from tables. These data do not agree with the representative curve of Section I - 1.2.

a.  $\text{Al}_2\text{O}_3$  Extinction Index  
Sapphire,  $T = 300^\circ\text{K}$

$\lambda(\mu)$	$\frac{k}{\lambda}$
2.0	$2.6 \times 10^{-6}$
2.5	$4.5 \times 10^{-6}$
3.0	$5.6 \times 10^{-6}$
3.5	$1.23 \times 10^{-5}$
4.0	$1.37 \times 10^{-4}$
5.0	0.0043
6.0	0.011
7.0	0.021
8.0	0.031
9.0	0.038
10.0	0.049
17.0	0.058
18.0	0.061
19.0	0.075
20.0	0.064
21.0	0.0618
22.0	0.06162

Streed (Ref. 1K-16)

b.  $\text{Al}_2\text{O}_3$  Extinction Index

Powder,  $T = 300^\circ\text{K}$

$\lambda(\mu)$	$\frac{k}{\lambda(\mu)}$	$\lambda(\mu)$	$\frac{k}{\lambda(\mu)}$
2.0	$1.11 \times 10^{-7}$	10.5	2.034
2.5	$5.0 \times 10^{-7}$	11.0	0.792
3.0	$1.04 \times 10^{-4}$	12.0	0.179
3.5	$6.1 \times 10^{-5}$	13.0	0.172
4.0	$1.65 \times 10^{-5}$	14.0	0.199
5.0	$3.26 \times 10^{-5}$	15.0	0.157
6.0	$2.46 \times 10^{-5}$	16.0	0.168
7.0	0.015	17.0	0.067
8.0	0.391	18.0	0.098
9.0	4.055	19.0	0.199
10.0	5.87	20.0	0.612
		21.0	0.356
		22.0	0.103



Streed (Ref. 1K-16)

c. Flame Sprayed Powder,  $T = 300^{\circ}\text{K}$

$\lambda (\mu)$	$\frac{k}{\lambda (\mu)}$
1.0	$7.64 \times 10^{-7}$
1.5	$1.60 \times 10^{-6}$
2.0	$3.04 \times 10^{-6}$
2.5	$6.27 \times 10^{-6}$
3.0	$2.40 \times 10^{-5}$
3.5	$5.10 \times 10^{-5}$
4.0	$4.14 \times 10^{-5}$
4.5	$6.22 \times 10^{-5}$
5.0	0.00012
5.5	0.00122
6.0	0.020
6.5	0.166
7.0	0.548
7.5	1.642
8.0	4.28
8.5	12.11
9.0	23.57
9.5	11.88
10.0	3.83
10.5	0.017
11.0	0.106
11.5	0.215
12.0	0.0136
13.0	0.0461
14.0	0.04
15.0	0.059
16.0	0.0471
17.0	0.0426
18.0	0.0398
19.0	0.0461
20.0	0.0662
21.0	0.0886
22.0	0.113

d. Flame Sprayed Powder,  $T = 1000^{\circ}\text{K}$

$\lambda (\mu)$	$\frac{k}{\lambda (\mu)}$	$\frac{k}{\lambda (\mu)}$
1.0	$2.14 \times 10^{-6}$	0.02400
1.5	$1.89 \times 10^{-6}$	0.02053
2.0	$2.66 \times 10^{-6}$	0.02264
2.5	$3.66 \times 10^{-6}$	0.02261
3.0	$2.17 \times 10^{-5}$	0.03586
3.5	$1.28 \times 10^{-5}$	0.01519
4.0	$2.24 \times 10^{-5}$	0.04257
4.5	0.00012	0.04786
5.0	0.00056	0.03262
5.5	0.0034	0.03868
6.0	0.04127	
6.5	0.28554	
7.0	0.41254	
7.5	0.84663	
8.0	0.90307	
8.5	0.95351	
9.0	1.74334	
9.5	0.68399	
10.0	2.66349	
10.5	0.05261	
11.0	0.01221	
11.5	0.01053	
12.0	0.00865	
12.5	0.01177	
13.0	0.01660	
13.5	0.01990	
14.0	0.01788	
14.5	0.02666	
15.0	0.02413	
15.5	0.02187	
16.0	0.02043	
16.5	0.02503	
17.0	0.02023	

Streed (Ref. 1K-16)

e. Flame Sprayed Powder, T = 1500°K				f. Flame Sprayed Powder, T = 2000°K			
$\lambda (\mu)$	$\frac{k}{\lambda (\mu)}$	$\lambda (\mu)$	$\frac{k}{\lambda (\mu)}$	$\lambda (\mu)$	$\frac{k}{\lambda (\mu)}$	$\lambda (\mu)$	$\frac{k}{\lambda (\mu)}$
1.0	2.23 x 10 <sup>-7</sup>	16.5	0.00562	1.0	3.03 x 10 <sup>-7</sup>	16.5	0.00576
1.5	6.92 x 10 <sup>-6</sup>	17.0	0.00443	1.5	8.49 x 10 <sup>-6</sup>	17.0	0.00558
2.0	1.31 x 10 <sup>-6</sup>	17.5	0.00634	2.0	1.05 x 10 <sup>-6</sup>	17.5	0.00627
2.5	1.43 x 10 <sup>-6</sup>	18.0	0.00827	2.5	1.82 x 10 <sup>-6</sup>	18.0	0.00712
3.0	3.14 x 10 <sup>-6</sup>	18.5	0.02687	3.0	1.44 x 10 <sup>-6</sup>	18.5	0.01111
3.5	5.01 x 10 <sup>-5</sup>	19.0	0.04330	3.5	4.32 x 10 <sup>-5</sup>	19.0	0.02261
4.0	1.42 x 10 <sup>-5</sup>	19.5	0.11035	4.0	1.27 x 10 <sup>-5</sup>	19.5	0.02752
4.5	6.96 x 10 <sup>-5</sup>	20.0	0.14613	4.5	1.03 x 10 <sup>-4</sup>	20.0	0.06619
5.0	0.00053	20.5	0.11382	5.0	0.02435	20.5	0.05749
5.5	0.00302	21.0	0.12347	5.5	0.01042	21.0	0.05262
6.0	0.02125	21.5	0.08019	6.0	0.10709	21.5	0.05056
6.5	0.18710	22.0	0.02279	6.5	1.18664	22.0	0.02932
7.0	0.59809			7.0	1.74375		
7.5	1.36920			7.5	3.11248		
8.0	3.60427			8.0	4.69408		
8.5	4.55257			8.5	7.46471		
9.0	0.92292			9.0	0.88074		
9.5	1.07239			9.5	0.77691		
10.0	1.24704			10.0	1.31256		
11.0	0.13552			11.0	0.23054		
11.5	0.01877			11.5	0.03387		
12.0	0.00544			12.0	0.01243		
12.5	0.00459			12.5	0.00686		
13.0	0.00279			13.0	0.00678		
13.5	0.00620			13.5	0.00760		
14.0	0.00533			14.0	0.00739		
14.5	0.00588			14.5	0.00710		
15.0	0.00436			15.0	0.00681		
15.5	0.00450			15.5	0.0003		
16.0	0.00343			16.0	0.00437		

### III-1.3 Tabulated Spectral Emissivity Data — Aluminum Oxide

#### Contents

- 1SE-2: Aronson; Alumina powder, 5-30  $\mu$  diameter,  $T = 298^{\circ}\text{K}$ .
- 1SE-3: Bergquam; 0.3  $\mu$  diameter alumina powder,  $T = 1000^{\circ}\text{K}$ .
- 1SE-4: Blau; bulk alumina at  $T = 873^{\circ}\text{K}$  and  $1303^{\circ}\text{K}$ . Materials are Coors AD-85, Coors AD-99, and Norton TWA-2.
- 1SE-6: Carlson; liquid  $\text{Al}_2\text{O}_3$  droplets  $T = 2350^{\circ}\text{K}$  to  $2880^{\circ}\text{K}$ .
- 1SE-8: Clark; 99.2 percent pure bulk alumina,  $T = 1200^{\circ}\text{K}$ ,  $1400^{\circ}\text{K}$ ,  $1600^{\circ}\text{K}$ .
- 1SE-11: Mergerian; sapphire,  $T = 373^{\circ}\text{K}$ ,  $648^{\circ}\text{K}$ ,  $1013^{\circ}\text{K}$ ,  $1213^{\circ}\text{K}$ .
- 1SE-12: Richmond; alumina grit blasting effects.
- 1SE-14: Schatz; sintered alumina,  $T = 373^{\circ}\text{K}$ ,  $885^{\circ}\text{K}$ ,  $1003^{\circ}\text{K}$ ,  $1148^{\circ}\text{K}$ ,  $1273^{\circ}\text{K}$ .
- 1SE-16: Stierwalt; sapphire,  $T = 4.2^{\circ}\text{K}$ ,  $77^{\circ}\text{K}$ ,  $200^{\circ}\text{K}$ .
- 1SE-17: Streed; flame sprayed alumina particles of 0.06  $\mu$ , 1.0  $\mu$ , and 8.0  $\mu$  diameter,  $T = 300^{\circ}\text{K}$  to  $2000^{\circ}\text{K}$ .
- 1SE-18: Touloukian; alumina: G. E. Lucalox,  $T = 813^{\circ}\text{K}$ ; Norton TWA-2,  $T = 873^{\circ}\text{K}$ ,  $1323^{\circ}\text{K}$ ; Coors AD-99,  $T = 873^{\circ}\text{K}$ ; Coors AD-995,  $T = 814^{\circ}\text{K}$ ; and miscellaneous Coors and McDanel materials from  $800^{\circ}\text{K}$  -  $1600^{\circ}\text{K}$  plotted together.

Aronson (Ref. 1SE-2)

Microgrit "WCA" alumina precision lapping powders, 99 percent pure  $\alpha$ - $\text{Al}_2\text{O}_3$ , were studied. Particles have a platelet configuration with a diameter 5x the thickness. Particle size distributions are shown in Figure III-1.3.1, the average diameter in microns being approximately the WCA number. The sample temperature was determined by taking  $\epsilon(\lambda) = 1$  at  $1035 \text{ cm}^{-1}$ , a Christiansen frequency. An interferometer with  $15 \text{ cm}^{-1}$  resolution was used with a standard blackbody and dry-ice cooled chamber. Sample surface temperatures were calculated to be  $298^\circ\text{K}$ , with the sample heating done by conduction from a tray held at  $340.4 \pm 0.6^\circ\text{K}$ . These data are not corrected for atmospheric absorption effects, and there is an apparent emittance peak at  $660 \text{ cm}^{-1}$  ( $15.2\mu$ ) due to  $\text{CO}_2$ , and peaks at the high frequency end and  $575 \text{ cm}^{-1}$  ( $17.4 \mu$ ) due to  $\text{H}_2\text{O}$ . No error analysis was given. Data are digitized from lines.

The 10 WCA,  $300^\circ\text{K}$  curve was taken to be representative (Figure I-1.3.2).

a. WCA = 5

$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$
22.296	8.546E-01	21.867	8.559E-01	21.508	8.727E-01
21.297	8.974E-01	21.091	9.087E-01	20.928	9.103E-01
20.668	8.990E-01	20.530	8.963E-01	20.292	8.967E-01
20.170	8.976E-01	19.937	8.809E-01	19.776	8.701E-01
19.627	8.522E-01	19.383	8.370E-01	19.151	8.392E-01
18.994	8.515E-01	18.702	8.623E-01	18.556	8.610E-01
18.394	8.799E-01	18.275	8.913E-01	18.135	8.939E-01
17.980	8.889E-01	17.827	8.664E-01	17.711	8.533E-01
17.631	8.500E-01	17.593	8.557E-01	17.372	8.559E-01
17.241	8.515E-01	17.096	8.339E-01	16.998	8.112E-01
16.996	8.035E-01	15.905	8.099E-01	16.648	8.443E-01
16.497	8.087E-01	15.200	8.834E-01	16.165	8.975E-01
16.092	8.093E-01	15.000	9.149E-01	15.846	9.064E-01
15.749	8.091E-01	14.800	9.072E-01	15.613	9.077E-01
15.512	8.053E-01	14.609	9.078E-01	15.322	9.073E-01
15.270	8.033E-01	14.491	8.986E-01	15.076	9.066E-01
14.972	8.022E-01	14.561	8.894E-01	14.755	9.044E-01
14.612	8.022E-01	14.311	8.891E-01	14.453	8.841E-01
14.372	8.007E-01	14.020	8.964E-01	14.211	9.014E-01
14.117				13.934	8.837E-01

a. WCA = 5 (continued)

III-75

Aronson (Ref. 1SE-2)

b.  $WCA = 9$

$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$
7.338	1	7.371	1	7.451E-01	1
7.433	1	7.482	1	7.56E-01	1
7.633	1	7.672	1	7.87E-01	1
7.727	1	7.756	1	7.87E-01	1
7.881	1	7.934	1	7.93E-01	1
7.938	1	7.982	1	7.98E-01	1
8.092	1	8.142	1	8.09E-01	1
8.147	1	8.193	1	8.14E-01	1
8.299	1	8.345	1	8.29E-01	1
8.354	1	8.405	1	8.35E-01	1
8.508	1	8.567	1	8.50E-01	1
8.563	1	8.627	1	8.56E-01	1
8.717	1	8.775	1	8.71E-01	1
8.772	1	8.830	1	8.77E-01	1
8.926	1	8.982	1	8.92E-01	1
8.981	1	9.038	1	8.98E-01	1
9.135	1	9.192	1	9.13E-01	1
9.190	1	9.245	1	9.19E-01	1
9.344	1	9.403	1	9.34E-01	1
9.399	1	9.458	1	9.39E-01	1
9.553	1	9.609	1	9.55E-01	1
9.608	1	9.662	1	9.60E-01	1
9.762	1	9.815	1	9.76E-01	1
9.817	1	9.869	1	9.81E-01	1
9.971	1	10.025	1	9.97E-01	1
10.026	1	10.081	1	10.02E-01	1
10.180	1	10.235	1	10.18E-01	1
10.235	1	10.290	1	10.23E-01	1
10.389	1	10.443	1	10.38E-01	1
10.444	1	10.497	1	10.44E-01	1
10.598	1	10.651	1	10.59E-01	1
10.653	1	10.705	1	10.65E-01	1
10.807	1	10.861	1	10.80E-01	1
10.862	1	10.915	1	10.86E-01	1
11.016	1	11.070	1	11.01E-01	1
11.071	1	11.124	1	11.07E-01	1
11.225	1	11.279	1	11.22E-01	1
11.280	1	11.334	1	11.28E-01	1
11.434	1	11.488	1	11.43E-01	1
11.489	1	11.543	1	11.48E-01	1
11.643	1	11.697	1	11.64E-01	1
11.698	1	11.752	1	11.69E-01	1
11.846	1	11.900	1	11.84E-01	1
11.901	1	11.954	1	11.90E-01	1
12.053	1	12.107	1	12.05E-01	1
12.108	1	12.162	1	12.10E-01	1
12.254	1	12.308	1	12.25E-01	1
12.309	1	12.363	1	12.30E-01	1
12.455	1	12.510	1	12.45E-01	1
12.511	1	12.564	1	12.51E-01	1
12.656	1	12.709	1	12.65E-01	1
12.711	1	12.765	1	12.71E-01	1
12.857	1	12.911	1	12.85E-01	1
12.912	1	12.966	1	12.91E-01	1
13.061	1	13.115	1	13.06E-01	1
13.116	1	13.169	1	13.11E-01	1
13.263	1	13.317	1	13.26E-01	1
13.318	1	13.371	1	13.31E-01	1
13.464	1	13.517	1	13.46E-01	1
13.519	1	13.571	1	13.51E-01	1
13.665	1	13.717	1	13.66E-01	1
13.720	1	13.771	1	13.72E-01	1
13.866	1	13.916	1	13.86E-01	1
13.921	1	13.971	1	13.92E-01	1
14.067	1	14.121	1	14.06E-01	1
14.122	1	14.175	1	14.12E-01	1
14.268	1	14.321	1	14.26E-01	1
14.323	1	14.375	1	14.32E-01	1
14.469	1	14.521	1	14.46E-01	1
14.52					

b. WCA = 9 (continued)

$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$
17.010	12E-01	17.010	97E-01	17.220	059E-01
17.020	198E-01	17.020	218E-01	17.250	022E-01
17.030	323E-01	17.030	705E-01	17.280	044E-01
17.040	713E-01	17.040	305E-01	17.310	089E-01
17.050	300E-01	17.050	905E-01	17.340	086E-01
17.060	711E-01	17.060	445E-01	17.370	030E-01
17.070	342E-01	17.070	071E-01	17.400	081E-01
17.080	500E-01	17.080	325E-01	17.430	065E-01
17.090	081E-01	17.090	557E-01	17.460	096E-01
17.100	335E-01	17.100	203E-01	17.490	078E-01
17.110	445E-01	17.110	566E-01	17.520	073E-01
17.120	737E-01	17.120	012E-01	17.550	103E-01
17.130	281E-01	17.130	612E-01	17.580	075E-01
17.140	445E-01	17.140	222E-01	17.610	069E-01
17.150	727E-01	17.150	756E-01	17.640	046E-01
17.160	244E-01	17.160	012E-01	17.670	022E-01
17.170	445E-01	17.170	612E-01	17.700	018E-01
17.180	727E-01	17.180	222E-01	17.730	014E-01
17.190	244E-01	17.190	756E-01	17.760	010E-01
17.200	445E-01	17.200	012E-01	17.790	006E-01
17.210	727E-01	17.210	612E-01	17.820	002E-01
17.220	244E-01	17.220	222E-01	17.850	001E-01
17.230	445E-01	17.230	756E-01	17.880	001E-01
17.240	727E-01	17.240	012E-01	17.910	001E-01
17.250	244E-01	17.250	612E-01	17.940	001E-01
17.260	445E-01	17.260	222E-01	17.970	001E-01
17.270	727E-01	17.270	756E-01	18.000	001E-01

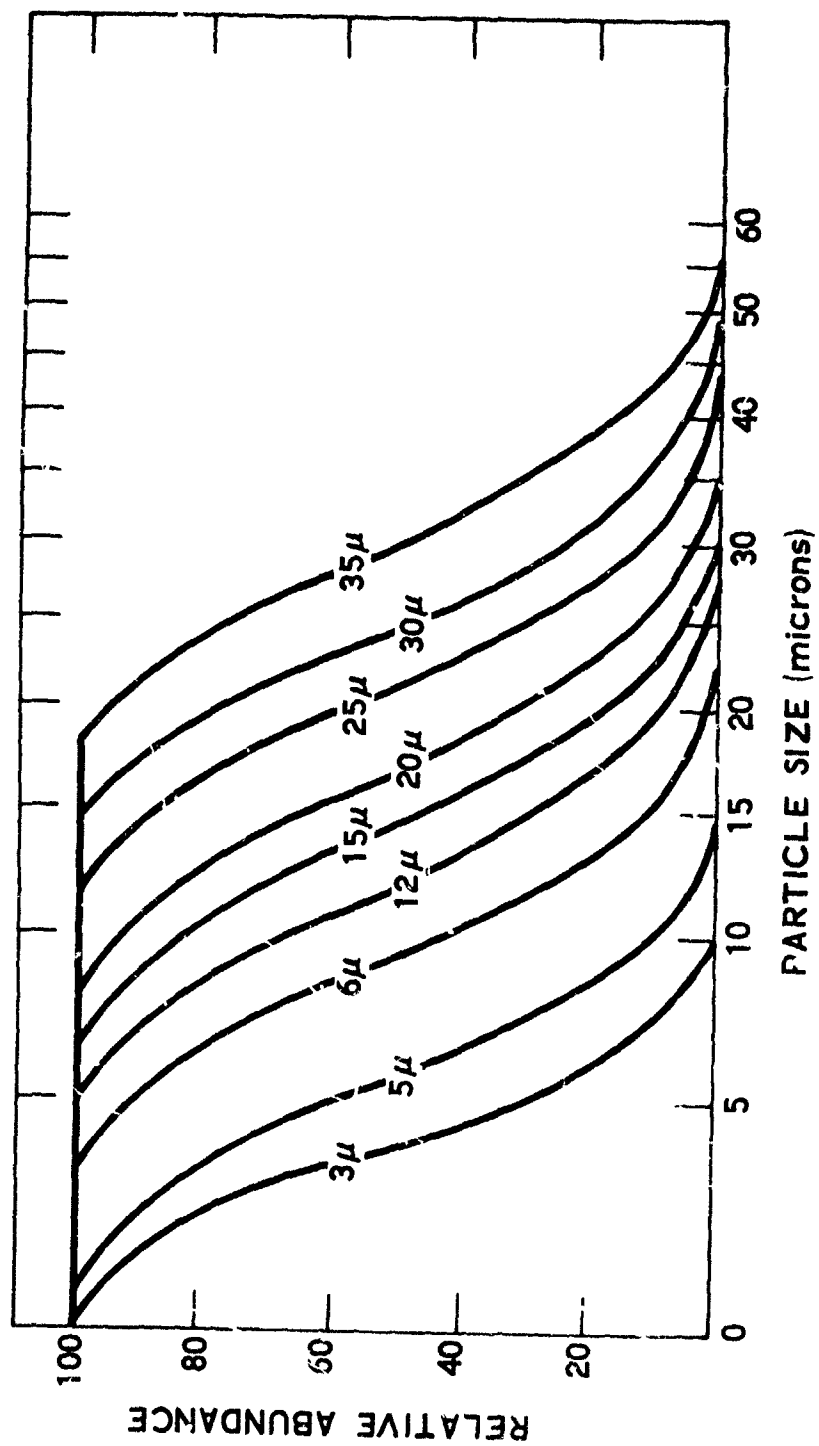
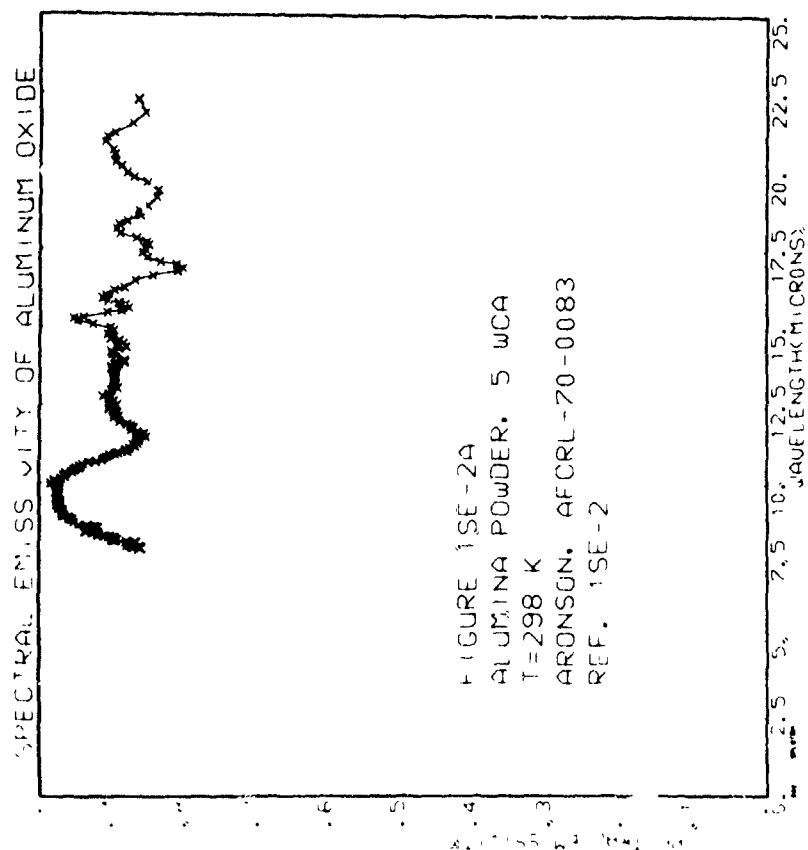
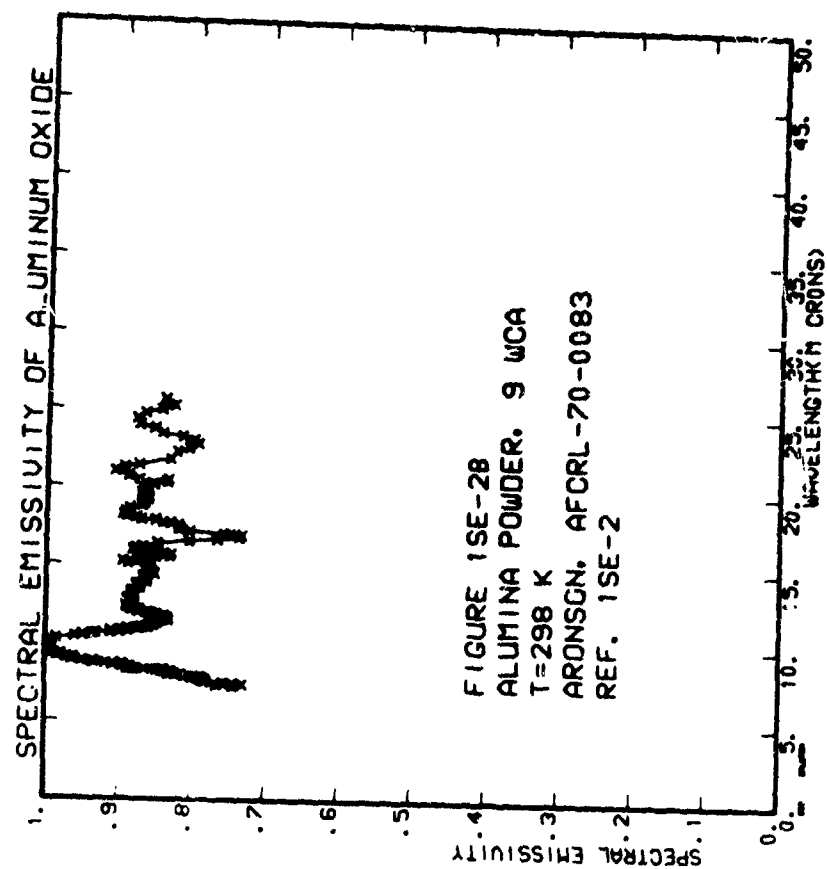
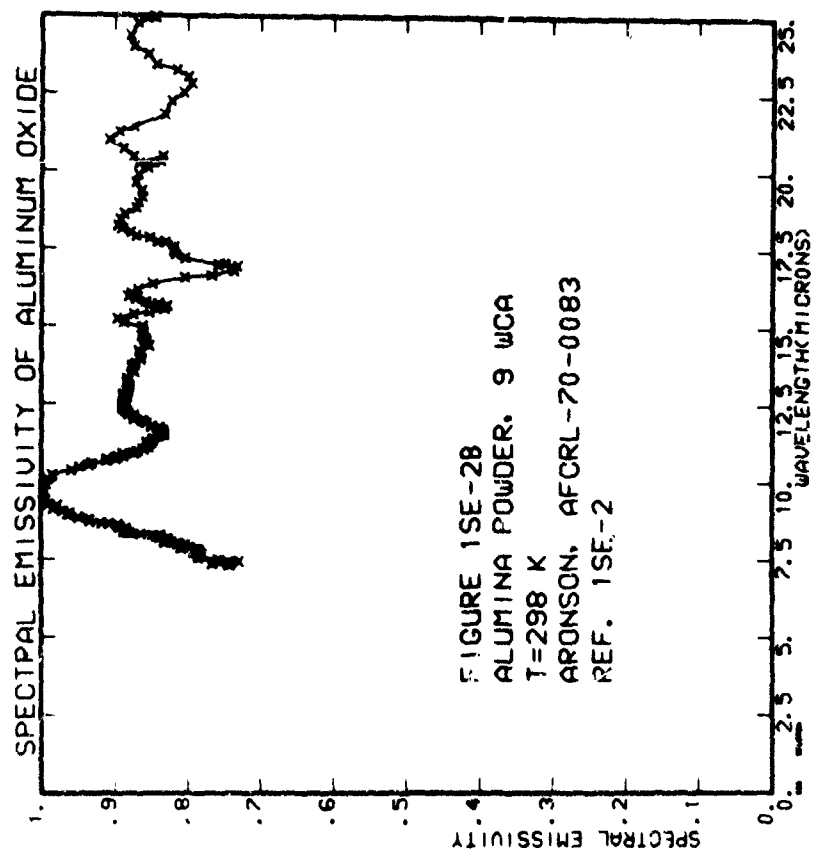


Figure III-1.3.1: Particle Size Distribution for WC-Alumina Lapping Powders







Aronson (Ref. 1SE-2)

c. WCA = 15

$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$
3.7	01	23.3	01	3.7	01	23.3	01
4.7	01	22.1	01	3.3	01	22.1	01
5.7	01	21.0	01	3.0	01	21.0	01
6.7	01	19.5	01	2.5	01	19.5	01
7.7	01	18.0	01	2.0	01	18.0	01
8.7	01	16.5	01	1.5	01	16.5	01
9.7	01	15.0	01	1.0	01	15.0	01
10.7	01	13.5	01	0.5	01	13.5	01
11.7	01	12.0	01	0.0	01	12.0	01
12.7	01	10.5	01	0.5	01	10.5	01
13.7	01	9.0	01	1.0	01	9.0	01
14.7	01	7.5	01	1.5	01	7.5	01
15.7	01	6.0	01	2.0	01	6.0	01
16.7	01	4.5	01	2.5	01	4.5	01
17.7	01	3.0	01	3.0	01	3.0	01
18.7	01	1.5	01	3.5	01	1.5	01
19.7	01	0.0	01	4.0	01	0.0	01
20.7	01	0.0	01	4.5	01	0.0	01
21.7	01	0.0	01	5.0	01	0.0	01
22.7	01	0.0	01	5.5	01	0.0	01
23.7	01	0.0	01	6.0	01	0.0	01
24.7	01	0.0	01	6.5	01	0.0	01
25.7	01	0.0	01	7.0	01	0.0	01
26.7	01	0.0	01	7.5	01	0.0	01
27.7	01	0.0	01	8.0	01	0.0	01
28.7	01	0.0	01	8.5	01	0.0	01
29.7	01	0.0	01	9.0	01	0.0	01
30.7	01	0.0	01	9.5	01	0.0	01
31.7	01	0.0	01	10.0	01	0.0	01
32.7	01	0.0	01	10.5	01	0.0	01
33.7	01	0.0	01	11.0	01	0.0	01
34.7	01	0.0	01	11.5	01	0.0	01
35.7	01	0.0	01	12.0	01	0.0	01
36.7	01	0.0	01	12.5	01	0.0	01
37.7	01	0.0	01	13.0	01	0.0	01
38.7	01	0.0	01	13.5	01	0.0	01
39.7	01	0.0	01	14.0	01	0.0	01
40.7	01	0.0	01	14.5	01	0.0	01
41.7	01	0.0	01	15.0	01	0.0	01
42.7	01	0.0	01	15.5	01	0.0	01
43.7	01	0.0	01	16.0	01	0.0	01
44.7	01	0.0	01	16.5	01	0.0	01
45.7	01	0.0	01	17.0	01	0.0	01
46.7	01	0.0	01	17.5	01	0.0	01
47.7	01	0.0	01	18.0	01	0.0	01
48.7	01	0.0	01	18.5	01	0.0	01
49.7	01	0.0	01	19.0	01	0.0	01
50.7	01	0.0	01	19.5	01	0.0	01
51.7	01	0.0	01	20.0	01	0.0	01
52.7	01	0.0	01	20.5	01	0.0	01
53.7	01	0.0	01	21.0	01	0.0	01
54.7	01	0.0	01	21.5	01	0.0	01
55.7	01	0.0	01	22.0	01	0.0	01
56.7	01	0.0	01	22.5	01	0.0	01
57.7	01	0.0	01	23.0	01	0.0	01
58.7	01	0.0	01	23.5	01	0.0	01
59.7	01	0.0	01	24.0	01	0.0	01
60.7	01	0.0	01	24.5	01	0.0	01
61.7	01	0.0	01	25.0	01	0.0	01
62.7	01	0.0	01	25.5	01	0.0	01
63.7	01	0.0	01	26.0	01	0.0	01
64.7	01	0.0	01	26.5	01	0.0	01
65.7	01	0.0	01	27.0	01	0.0	01
66.7	01	0.0	01	27.5	01	0.0	01
67.7	01	0.0	01	28.0	01	0.0	01
68.7	01	0.0	01	28.5	01	0.0	01
69.7	01	0.0	01	29.0	01	0.0	01
70.7	01	0.0	01	29.5	01	0.0	01
71.7	01	0.0	01	30.0	01	0.0	01
72.7	01	0.0	01	30.5	01	0.0	01
73.7	01	0.0	01	31.0	01	0.0	01
74.7	01	0.0	01	31.5	01	0.0	01
75.7	01	0.0	01	32.0	01	0.0	01
76.7	01	0.0	01	32.5	01	0.0	01
77.7	01	0.0	01	33.0	01	0.0	01
78.7	01	0.0	01	33.5	01	0.0	01
79.7	01	0.0	01	34.0	01	0.0	01
80.7	01	0.0	01	34.5	01	0.0	01
81.7	01	0.0	01	35.0	01	0.0	01
82.7	01	0.0	01	35.5	01	0.0	01
83.7	01	0.0	01	36.0	01	0.0	01
84.7	01	0.0	01	36.5	01	0.0	01
85.7	01	0.0	01	37.0	01	0.0	01
86.7	01	0.0	01	37.5	01	0.0	01
87.7	01	0.0	01	38.0	01	0.0	01
88.7	01	0.0	01	38.5	01	0.0	01
89.7	01	0.0	01	39.0	01	0.0	01
90.7	01	0.0	01	39.5	01	0.0	01
91.7	01	0.0	01	40.0	01	0.0	01
92.7	01	0.0	01	40.5	01	0.0	01
93.7	01	0.0	01	41.0	01	0.0	01
94.7	01	0.0	01	41.5	01	0.0	01
95.7	01	0.0	01	42.0	01	0.0	01
96.7	01	0.0	01	42.5	01	0.0	01
97.7	01	0.0	01	43.0	01	0.0	01
98.7	01	0.0	01	43.5	01	0.0	01
99.7	01	0.0	01	44.0	01	0.0	01
100.7	01	0.0	01	44.5	01	0.0	01

c. WCA = 15 (continued)

$\lambda$	$e$	$\lambda$	$e$	$\lambda$	$e$	$\lambda$	$e$
9.524	1.010E+00	9.531	1.009E+00	9.448	1.003E+00	9.448	1.003E+00
9.346	9.991E-01	9.245	9.735E-01	9.210	9.705E-01	9.210	9.705E-01
9.148	9.748E-01	9.100	9.600E-01	9.077	9.577E-01	9.077	9.577E-01
9.019	9.692E-01	9.004	9.542E-01	8.970	9.504E-01	8.970	9.504E-01
8.925	9.522E-01	8.913	9.529E-01	8.870	9.470E-01	8.870	9.470E-01
8.827	9.362E-01	8.794	9.353E-01	8.753	9.343E-01	8.753	9.343E-01
8.746	9.150E-01	8.759	9.142E-01	8.700	9.120E-01	8.700	9.120E-01
8.656	8.991E-01	8.643	8.984E-01	8.583	8.942E-01	8.583	8.942E-01
8.565	8.828E-01	8.520	8.721E-01	8.470	8.621E-01	8.470	8.621E-01
8.475	8.682E-01	8.404	8.586E-01	8.320	8.515E-01	8.320	8.515E-01
8.385	8.566E-01	8.306	8.483E-01	8.210	8.413E-01	8.210	8.413E-01
8.295	8.483E-01	8.204	8.404E-01	8.104	8.331E-01	8.104	8.331E-01

Aronson (Ref. 1SE-2)

d. WCA = 20

$\lambda$	$e$	$\lambda$	$e$	$\lambda$	$e$	$\lambda$	$e$
7.332	7.66E-01	7.370	7.41E-01	7.426	7.29E-01	7.426	7.29E-01
7.454	7.43E-01	7.490	7.19E-01	7.520	7.08E-01	7.520	7.08E-01
7.576	7.21E-01	7.670	7.00E-01	7.701	6.96E-01	7.701	6.96E-01
7.710	7.00E-01	7.810	6.82E-01	7.824	6.82E-01	7.824	6.82E-01
7.835	6.82E-01	7.939	6.65E-01	8.024	6.51E-01	8.024	6.51E-01
7.955	6.72E-01	8.022	6.50E-01	8.130	6.40E-01	8.130	6.40E-01
8.072	6.64E-01	8.129	6.42E-01	8.266	6.26E-01	8.266	6.26E-01
8.191	6.57E-01	8.220	6.35E-01	8.330	6.23E-01	8.330	6.23E-01
8.309	6.50E-01	8.272	6.28E-01	8.433	6.13E-01	8.433	6.13E-01
8.421	6.43E-01	8.320	6.20E-01	8.520	6.06E-01	8.520	6.06E-01
8.535	6.37E-01	8.370	6.13E-01	8.633	5.92E-01	8.633	5.92E-01
8.650	6.30E-01	8.420	6.06E-01	8.730	5.80E-01	8.730	5.80E-01
8.764	6.24E-01	8.470	5.99E-01	8.820	5.68E-01	8.820	5.68E-01
8.879	6.18E-01	8.520	5.92E-01	8.908	5.55E-01	8.908	5.55E-01
8.993	6.12E-01	8.570	5.85E-01	9.003	5.43E-01	9.003	5.43E-01
9.107	6.06E-01	8.620	5.78E-01	9.093	5.30E-01	9.093	5.30E-01
9.221	6.00E-01	8.670	5.71E-01	9.188	5.19E-01	9.188	5.19E-01
9.335	5.94E-01	8.720	5.64E-01	9.280	5.08E-01	9.280	5.08E-01
9.449	5.88E-01	8.770	5.57E-01	9.370	4.97E-01	9.370	4.97E-01
9.563	5.82E-01	8.820	5.50E-01	9.460	4.86E-01	9.460	4.86E-01
9.677	5.76E-01	8.870	5.43E-01	9.550	4.75E-01	9.550	4.75E-01
9.791	5.70E-01	8.920	5.36E-01	9.640	4.64E-01	9.640	4.64E-01
9.905	5.64E-01	8.970	5.29E-01	9.730	4.53E-01	9.730	4.53E-01
10.019	5.58E-01	9.020	5.22E-01	9.820	4.42E-01	9.820	4.42E-01
10.133	5.52E-01	9.070	5.15E-01	9.910	4.31E-01	9.910	4.31E-01
10.247	5.46E-01	9.120	5.08E-01	10.000	4.20E-01	10.000	4.20E-01
10.361	5.40E-01	9.170	5.01E-01	10.090	4.09E-01	10.090	4.09E-01
10.475	5.34E-01	9.220	4.94E-01	10.180	3.98E-01	10.180	3.98E-01
10.589	5.28E-01	9.270	4.87E-01	10.270	3.87E-01	10.270	3.87E-01
10.703	5.22E-01	9.320	4.80E-01	10.360	3.76E-01	10.360	3.76E-01
10.817	5.16E-01	9.370	4.73E-01	10.450	3.65E-01	10.450	3.65E-01
10.931	5.10E-01	9.420	4.66E-01	10.540	3.54E-01	10.540	3.54E-01
11.045	5.04E-01	9.470	4.59E-01	10.630	3.43E-01	10.630	3.43E-01
11.159	4.98E-01	9.520	4.52E-01	10.720	3.32E-01	10.720	3.32E-01
11.273	4.92E-01	9.570	4.45E-01	10.810	3.21E-01	10.810	3.21E-01
11.387	4.86E-01	9.620	4.38E-01	10.900	3.10E-01	10.900	3.10E-01
11.501	4.80E-01	9.670	4.31E-01	11.000	3.00E-01	11.000	3.00E-01
11.615	4.74E-01	9.720	4.24E-01	11.100	2.90E-01	11.100	2.90E-01
11.729	4.68E-01	9.770	4.17E-01	11.200	2.80E-01	11.200	2.80E-01
11.843	4.62E-01	9.820	4.10E-01	11.300	2.70E-01	11.300	2.70E-01
11.957	4.56E-01	9.870	4.03E-01	11.400	2.60E-01	11.400	2.60E-01
12.071	4.50E-01	9.920	3.96E-01	11.500	2.50E-01	11.500	2.50E-01
12.185	4.44E-01	9.970	3.89E-01	11.600	2.40E-01	11.600	2.40E-01
12.299	4.38E-01	10.020	3.82E-01	11.700	2.30E-01	11.700	2.30E-01
12.413	4.32E-01	10.070	3.75E-01	11.800	2.20E-01	11.800	2.20E-01
12.527	4.26E-01	10.120	3.68E-01	11.900	2.10E-01	11.900	2.10E-01
12.641	4.20E-01	10.170	3.61E-01	12.000	2.00E-01	12.000	2.00E-01

Aronson (Ref. 1SE-2)

d. WCA = 20 (continued)

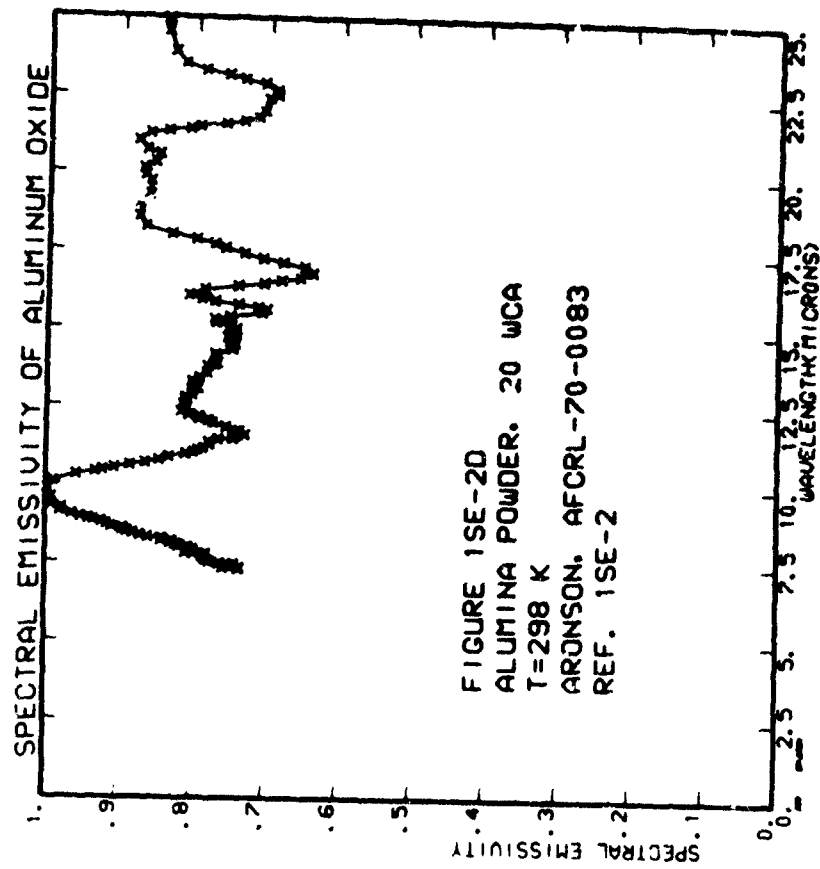
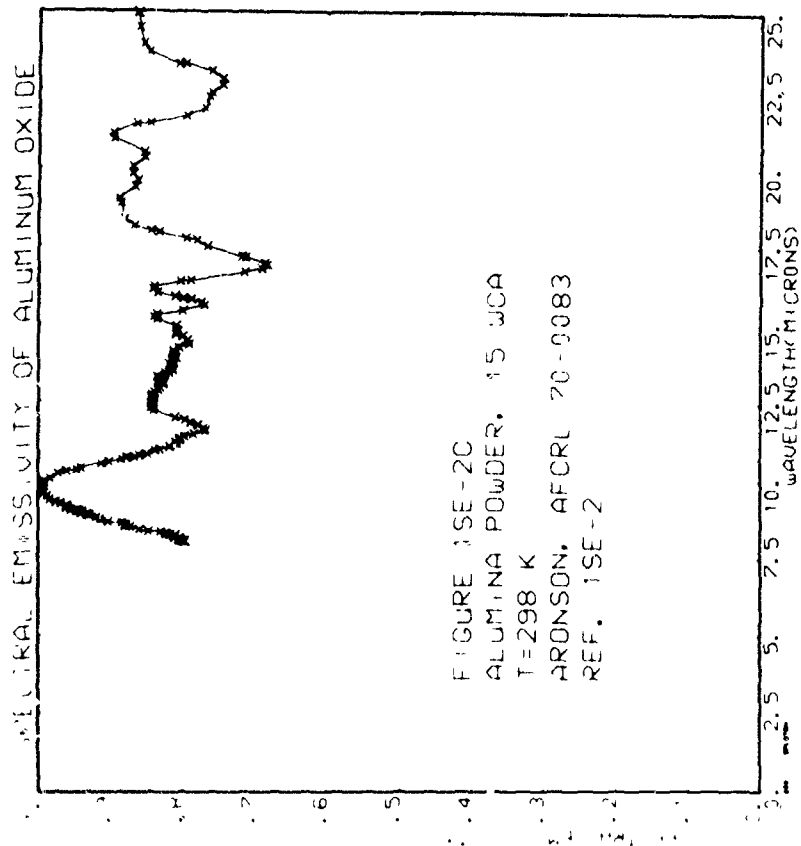
$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$
12.237	01	12.344	01	17.3E-01	01	12.462	01	8.109E-01	01
12.502	01	12.706	01	17.3E-01	01	12.785	01	8.121E-01	01
13.103	01	13.041	01	17.3E-01	01	13.085	01	7.950E-01	01
13.503	01	13.311	01	17.3E-01	01	13.430	01	7.931E-01	01
13.903	01	13.803	01	17.3E-01	01	13.857	01	7.723E-01	01
14.354	01	14.103	01	17.3E-01	01	14.175	01	7.718E-01	01
14.728	01	14.496	01	17.3E-01	01	14.594	01	7.512E-01	01
15.089	01	15.202	01	17.3E-01	01	15.499	01	7.430E-01	01
15.389	01	15.533	01	17.3E-01	01	15.636	01	7.733E-01	01
15.638	01	15.784	01	17.3E-01	01	17.036E-01	01	7.022E-01	01
16.037	01	16.090	01	17.3E-01	01	17.036E-01	01	7.35E-01	01
16.397	01	16.477	01	17.3E-01	01	17.036E-01	01	7.832E-01	01
16.911	01	16.823	01	17.3E-01	01	17.036E-01	01	6.512E-01	01
17.123	01	17.231	01	17.3E-01	01	17.036E-01	01	6.340E-01	01
17.427	01	17.731	01	17.3E-01	01	17.036E-01	01	6.788E-01	01
17.941	01	18.297	01	17.3E-01	01	17.036E-01	01	8.575E-01	01
18.011	01	18.635	01	17.3E-01	01	17.036E-01	01	8.10E-01	01
19.015	01	19.135	01	17.3E-01	01	17.036E-01	01	8.18E-01	01
20.015	01	20.135	01	17.3E-01	01	17.036E-01	01	7.034E-01	01
21.015	01	21.135	01	17.3E-01	01	17.036E-01	01	7.081E-01	01
22.015	01	22.135	01	17.3E-01	01	17.036E-01	01	7.908E-01	01
23.015	01	23.135	01	17.3E-01	01	17.036E-01	01	8.418E-01	01
24.015	01	24.135	01	17.3E-01	01	17.036E-01	01	8.316E-01	01

Aronson (Ref. 1SE-2)

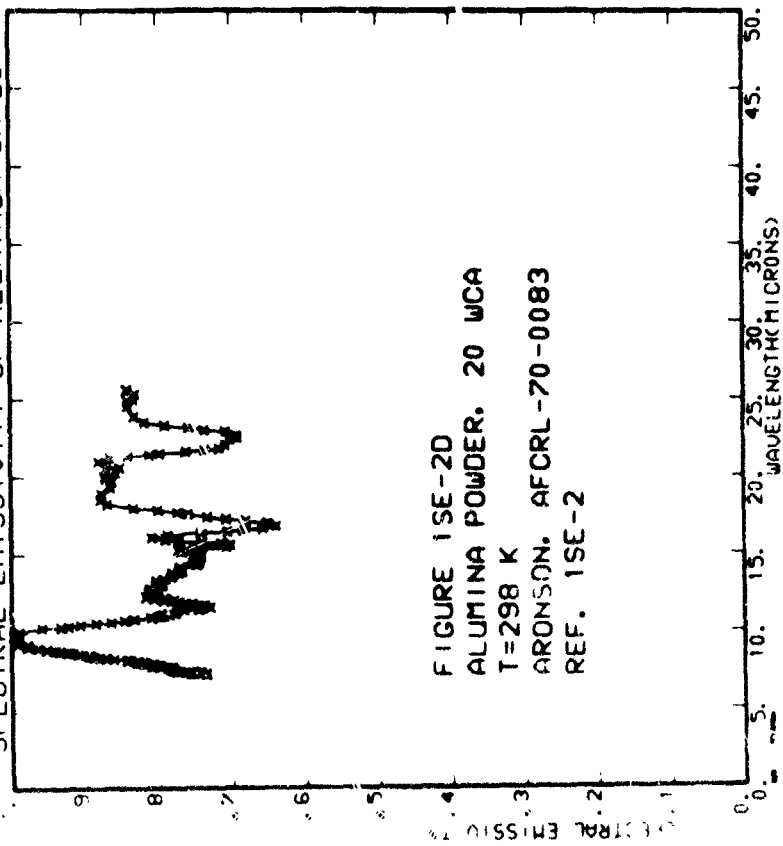
e. WCA = 30

$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$
22.434	01	22.140	01	21.762	01
23.159	01	23.140	01	21.720	01
24.607	01	24.355	01	20.202	01
19.935	01	19.793	01	19.665	01
19.476	01	19.242	01	18.817	01

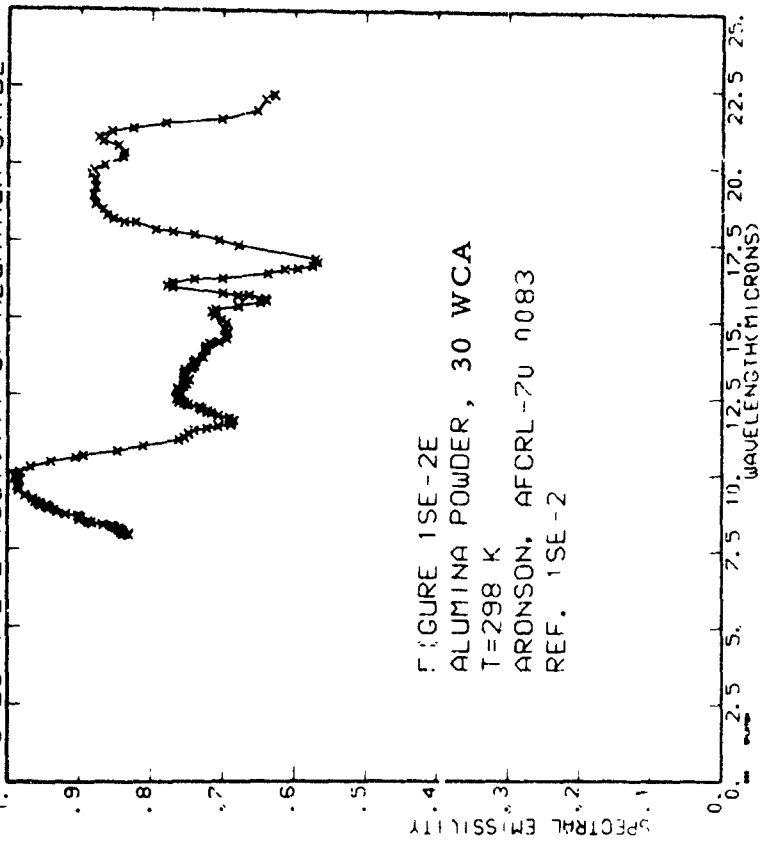




SPECTRAL EMISSIVITY OF ALUMINUM OXIDE



SPECTRAL EMISSIVITY OF ALUMINUM OXIDE





Bergquam (Ref. ISE-3)

Layers of 0.3 $\mu$ diameter Linde Type A alumina powder with a thickness of 0.2, 0.100, and 0.125 inches on a platinum substrate were studied with no particle compaction (7 percent solid), light compaction (14 percent solid) and heavy compaction (24.5 percent solid) using a conventional monochromator and detector system. Samples were heated to approximately 1000 $^{\circ}$ K, and measured with a thermocouple near the surface. No error analysis was given. Digitized from discrete points.

These data show values of  $\epsilon(\lambda)$  very much lower than the representative curves of Section I-1.3.

a. Thickness = 0.025 in., no compaction

$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$
1.011	.111	2.011	.121	3.008	.146
5.354	.154	4.323	.323	7.022	.527
9.364	.566	9.809	.664		
				4.012	.144
				8.033	.627

b. Thickness = 0.125 in., no compaction

$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$
1.013	.113	2.015	.041	3.026	.053
5.083	.119	4.346	.234	7.128	.340
9.374	.439	9.943	.425		
				4.055	.067
				8.043	.395

SPECTRAL EMISSIVITY OF ALUMINUM OXIDE

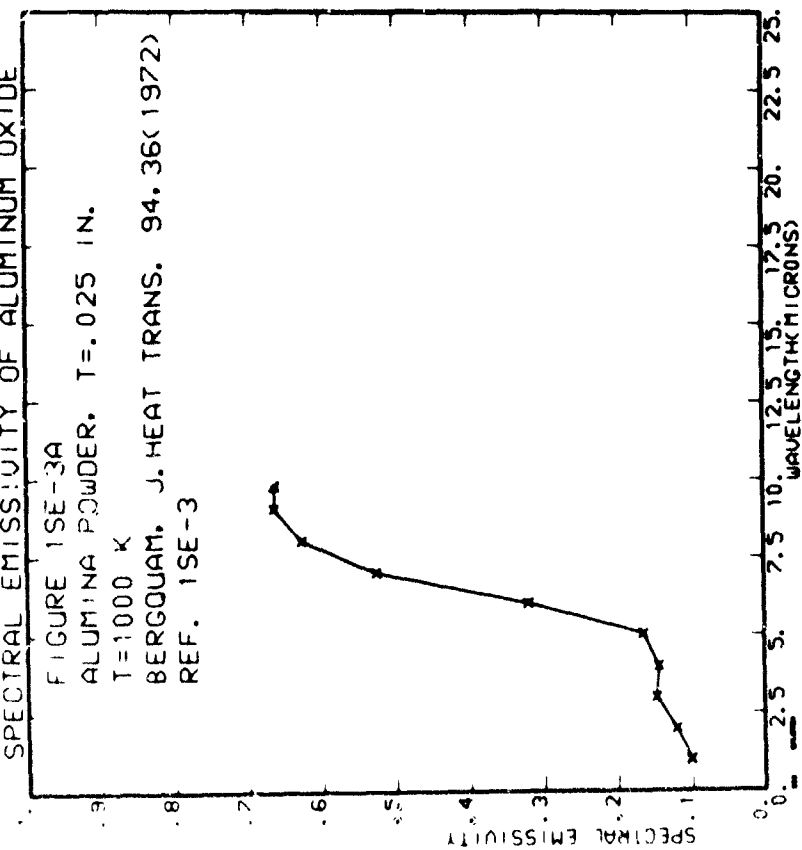
FIGURE 1SE-3A

ALUMINA POWDER. T=.025 IN.

T=1000 K

BERGQUAM. J. HEAT TRANS. 94.36(1972)

REF. 1SE-3



SPECTRAL EMISSIVITY OF ALUMINUM OXIDE

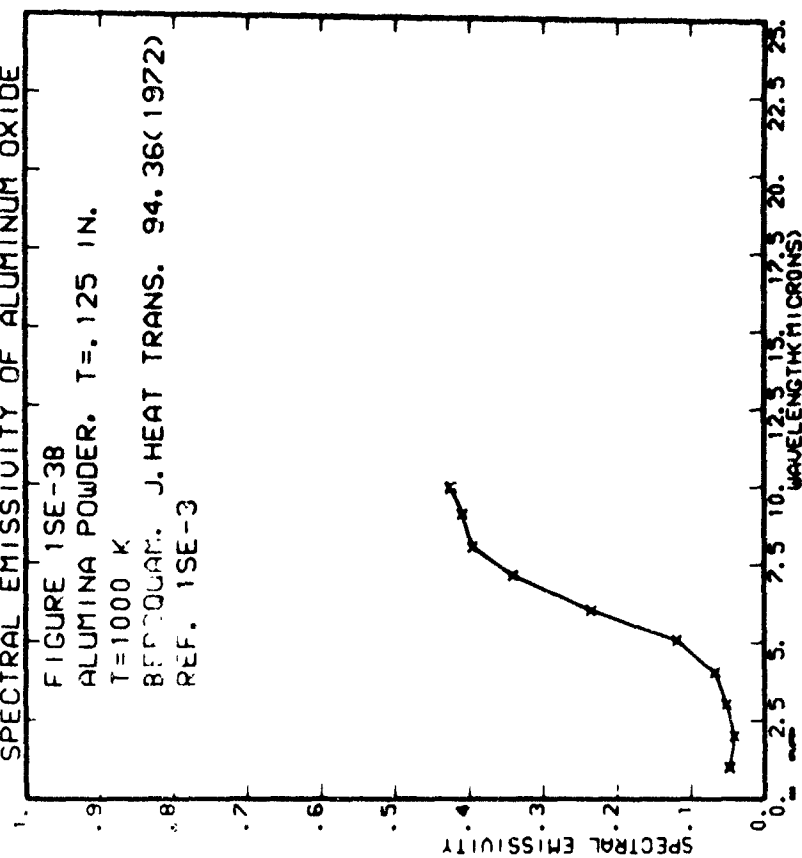
FIGURE 1SE-3B

ALUMINA POWDER. T=.125 IN.

T=1000 K

BERGQUAM. J. HEAT TRANS. 94.36(1972)

REF. 1SE-3



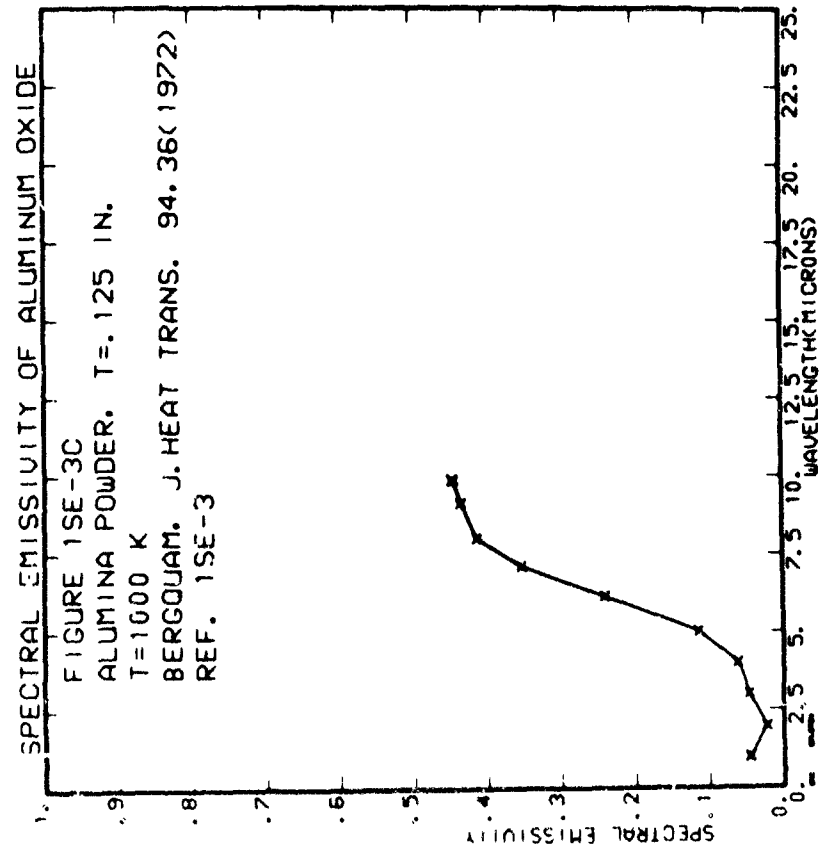
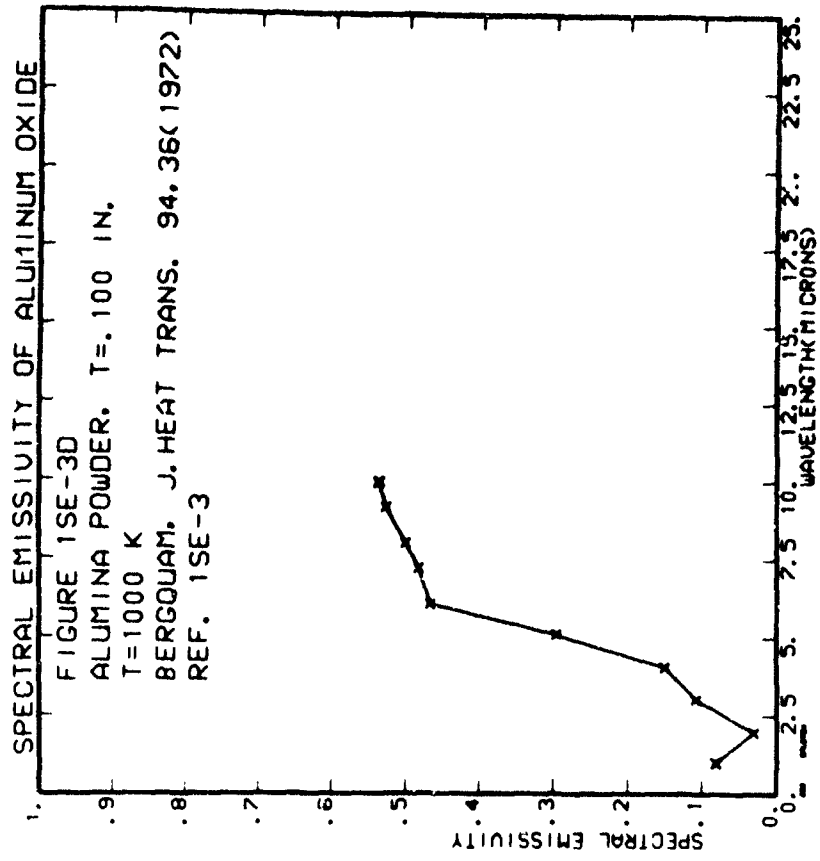
Bergquam (Ref. 1SE-3)

c. Thickness = 0.125 in., light compaction

$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$
1.008	.045	1.394	.023	3.029	.045	4.045	.061
5.044	.113	6.153	.239	7.120	.352	8.007	.413
9.128	.233	9.875	.444				

d. Thickness = 0.100 in., heavy compaction

$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$
1.015	.082	1.987	.030	3.031	.108	4.063	.150
5.096	.235	6.031	.468	7.152	.483	7.978	.502
9.118	.527	9.902	.538				



Blau (Ref. 1SE-4)

Samples of varying degrees of purity were held in a silicon carbide heating element at 873°K and 1303°K. Temperatures were measured by thermocouple and optical pyrometer, with an absolute precision estimated to be  $\pm 1$  percent. Emittances were measured using a prism spectrometer within specified resolutions and standard blackbody. Emittance errors are estimated to be  $\pm 4$  percent absolute,  $\pm 2$  percent relative. Essential features of  $\epsilon(\lambda)$  for alumina from 85 to 99 percent pure are the same, and these data are representative of alumina. The data were digitized from discrete points.

a. Coors AD-85 Alumina (85 percent pure), T = 873°K

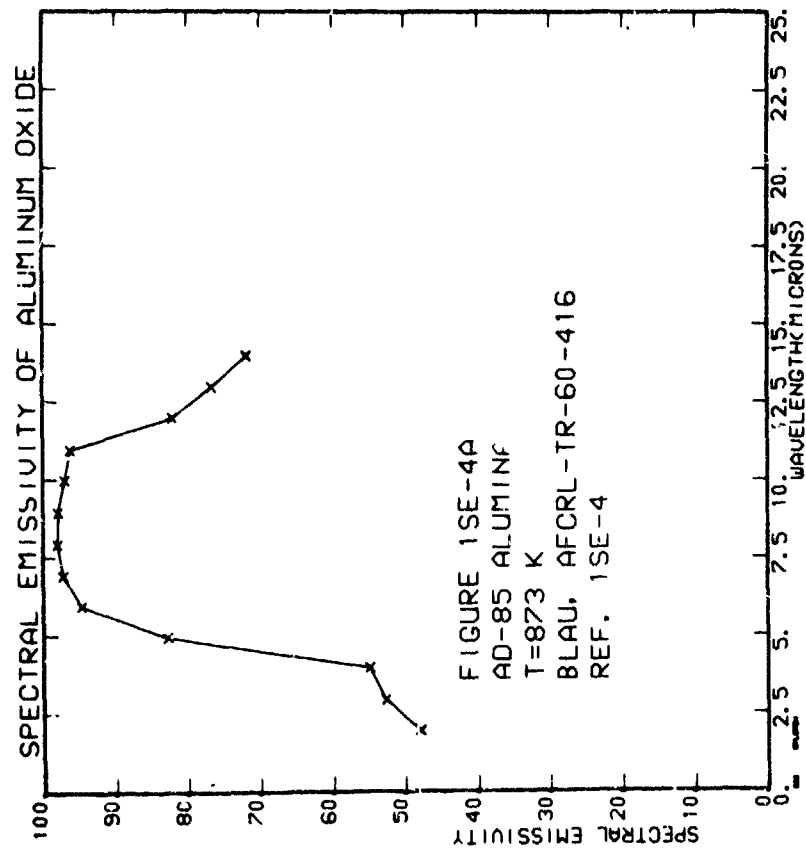
$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$
1.967	0.797E-01	2.955	5.277E-01	7.988	5.497E-01
3.333	0.766E-01	3.941	9.729E-01	9.939	9.808E-01
9.931	0.703E-01	10.972	9.632E-01	11.992	8.216E-01
12.995	0.188E-01			12.995	8.216E-01
				4.963	8.283E-01
				8.962	9.792E-01
				12.995	7.600E-01

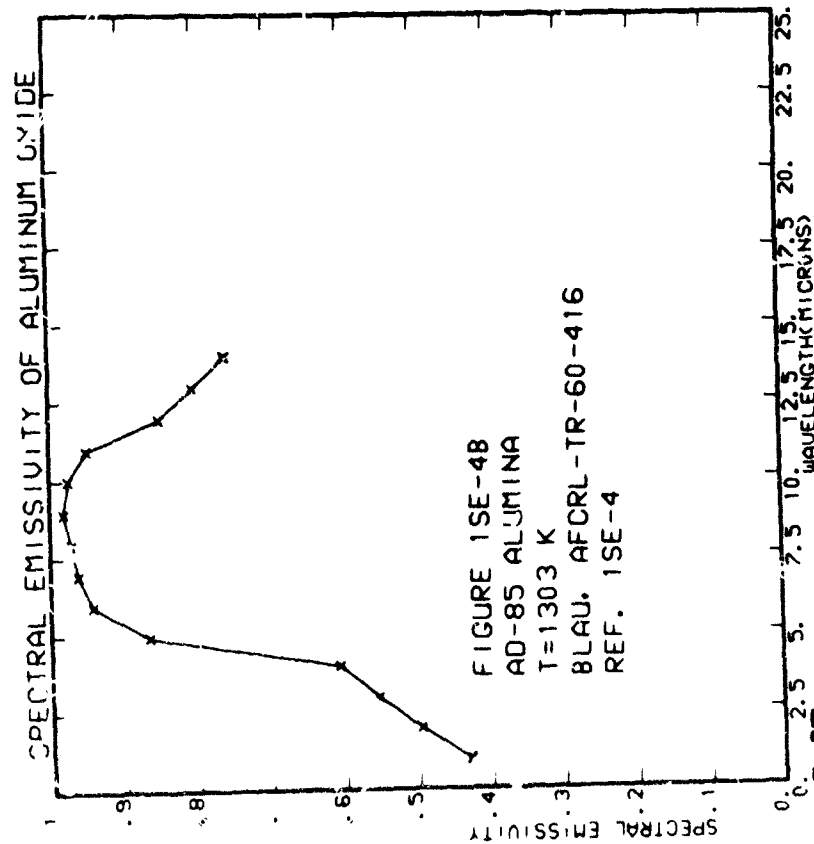
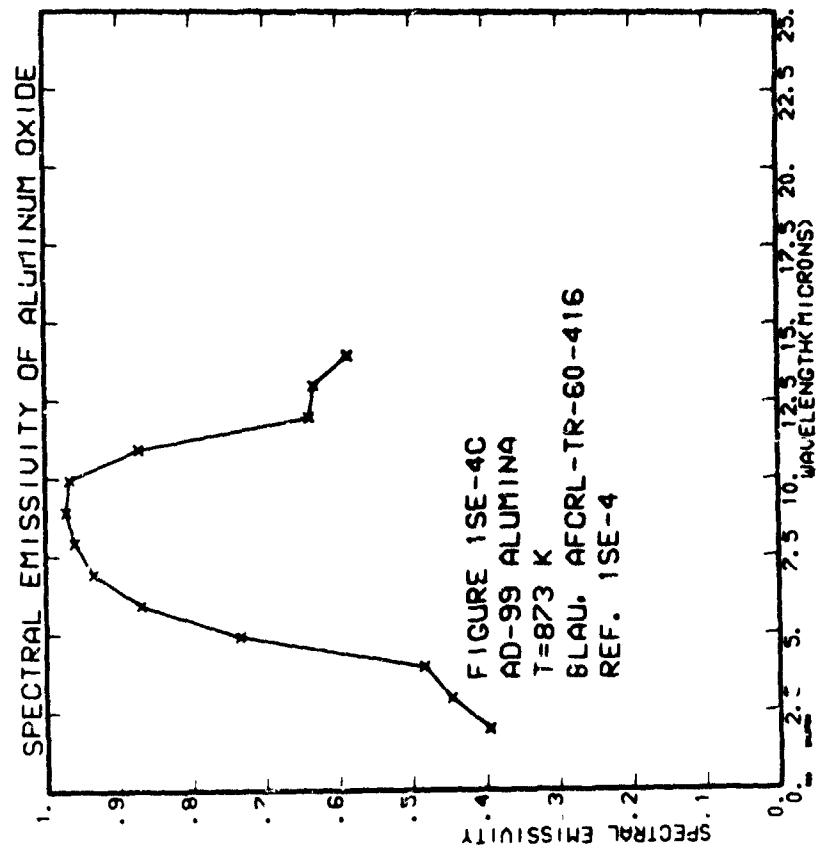
b. Coors AD-85 Alumina (85 percent pure), T = 1303°K.

$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$
1.950	0.428	1.955	0.496	2.955	0.555
4.933	0.367	5.943	0.945	6.947	0.962
8.943	0.992	9.973	0.974	10.955	0.945
12.955	0.804	13.973	0.759	3.984	0.606
				7.924	0.971
				11.965	0.850

c. Coors AD-99 Alumina (99 percent pure), T = 873°K.

$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$
1.971	0.395	2.958	0.447	3.969	0.485
5.938	0.871	6.935	0.935	7.931	0.960
9.961	0.967	10.931	0.874	11.961	0.640
13.965	0.589			4.934	0.737
				8.947	0.973
				12.986	0.633





Blau (Ref. ISE-4)

d. Coors AD-99 Alumina (99 percent pure), T = 1303°K.

$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$
1.074	.422	2.367	.453	3.967	.520	4.970	.795
1.376	.923	5.957	.972	7.975	.964	8.342	.983
2.361	.934	10.971	.924	11.984	.717	12.935	.673
14.011	.033						

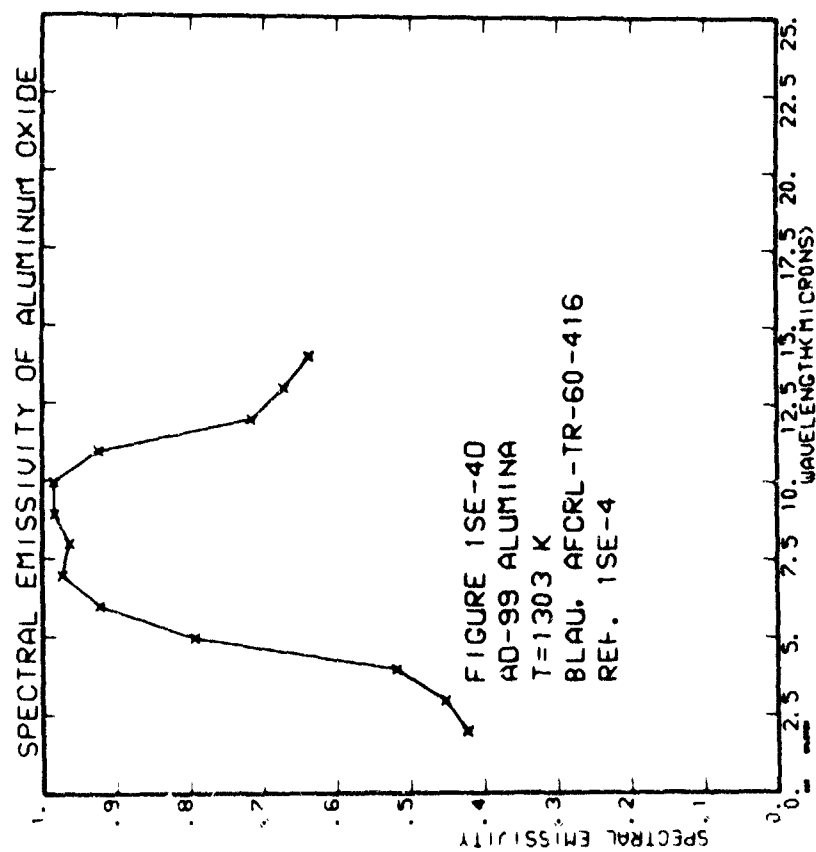
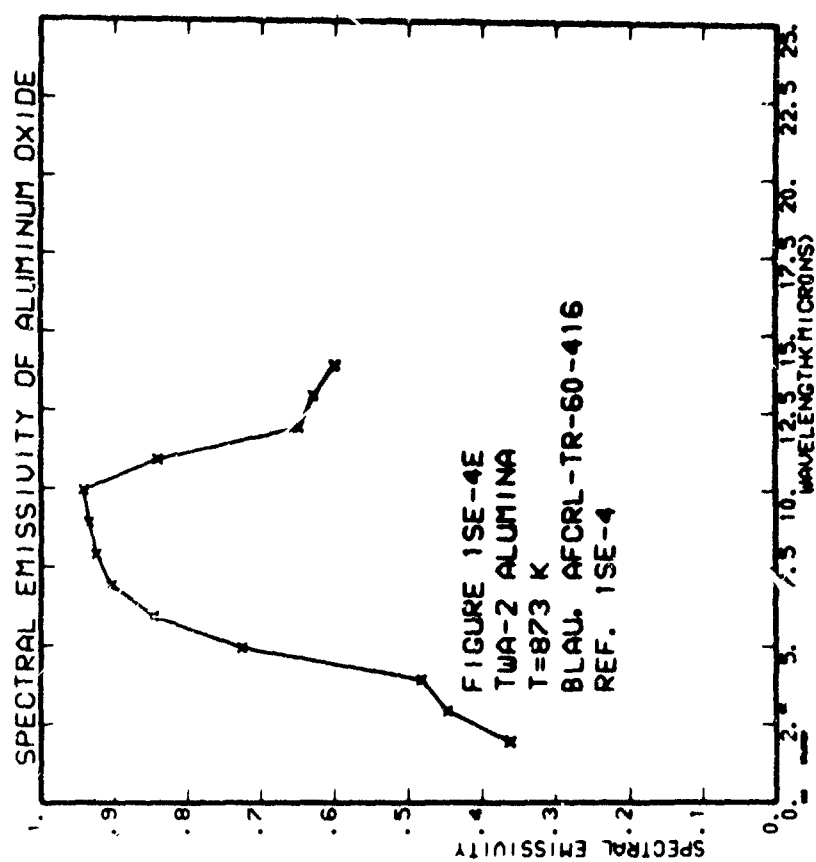
e. Norton TWA-2, A402 Alumina (93.56 percent pure), T = 873°K.

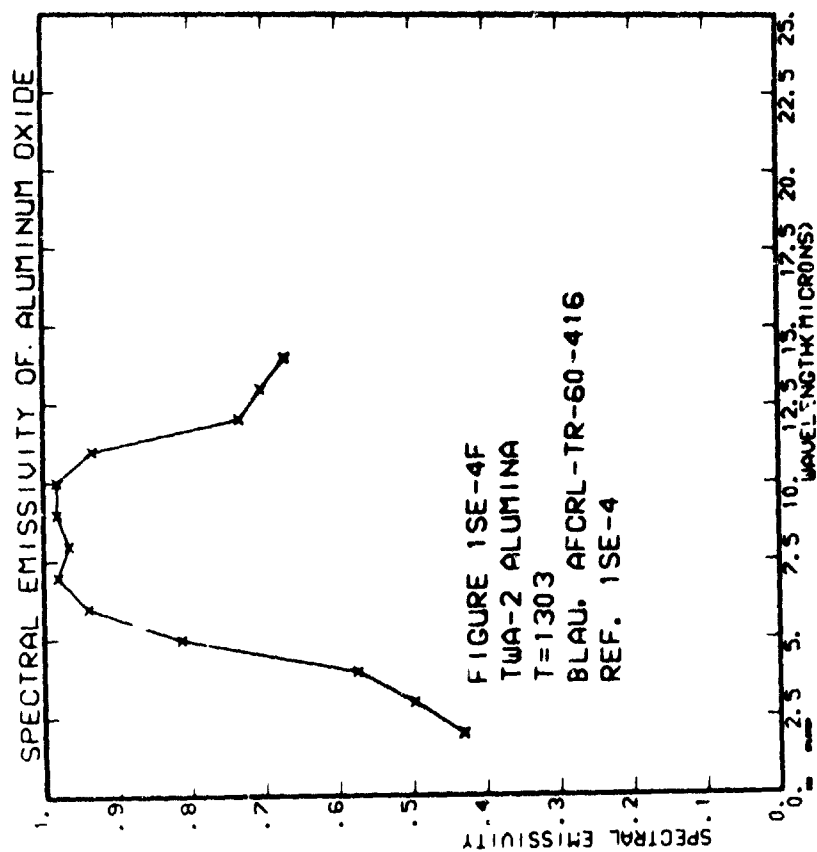
$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$
1.074	.363	2.337	.446	3.326	.482	4.941	.726
1.342	.845	5.932	.906	7.939	.925	8.931	.937
2.346	.944	10.935	.842	11.372	.650	12.974	.630
17.953	.011						

f. Norton TWA-2, A402 Alumina (98.56 percent pure), T = 1303°K.

$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$
1.344	.431	3.937	.499	3.964	.570	4.997	.814
1.395	.941	5.982	.951	7.984	.966	8.995	.983
1.398	.983	11.105	.935	12.026	.734	12.999	.705
17.999	.072						







Carlson (Ref. 1SE-6)

These data represent  $\epsilon(\lambda)$  for liquid  $Al_2O_3$  droplets 1 to 10  $\mu$  in diameter in a rocket flame. A grating spectrometer with a tungsten comparator source was used. These data indicate that a discontinuity at the alumina melting point occurs in  $\epsilon(\lambda)$ . No error analysis was given. Data were taken directly from a table.

a.  $\lambda = 1.3\mu$

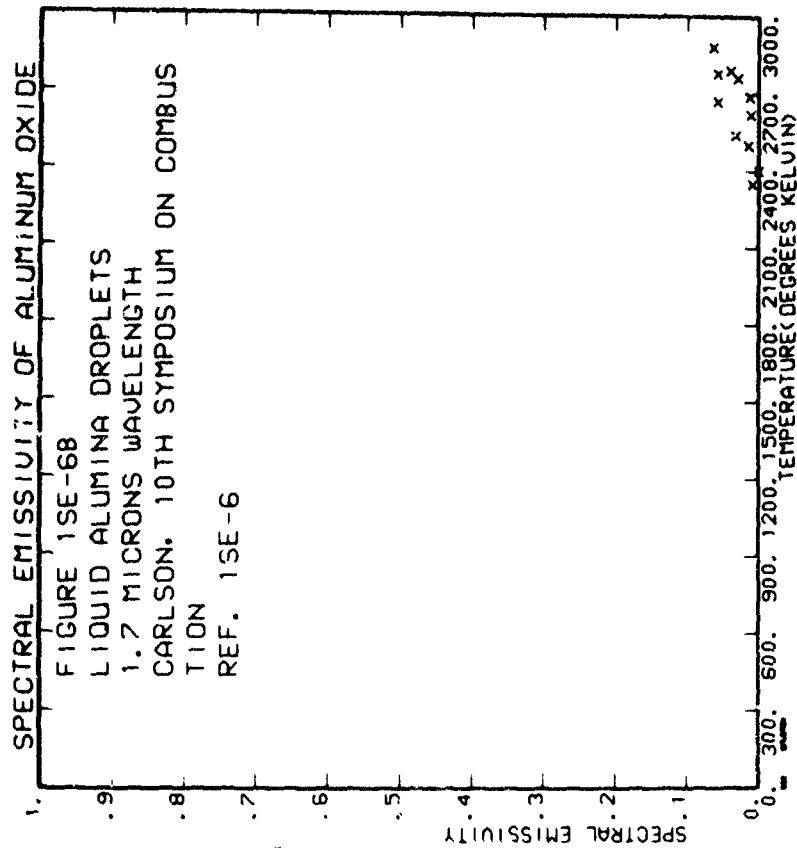
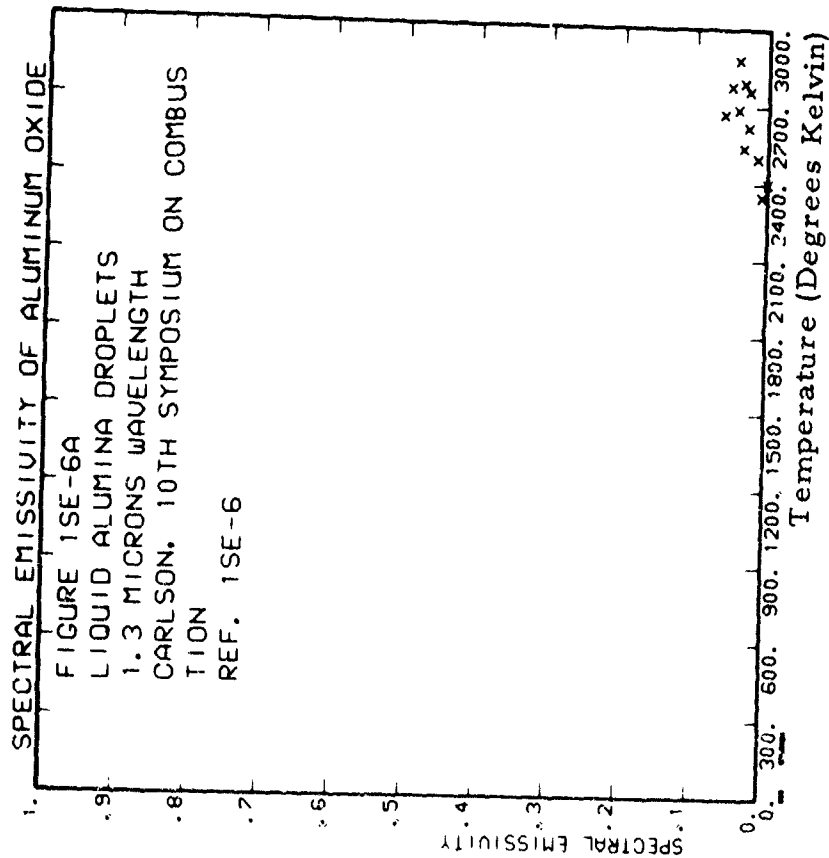
T	$\epsilon$	T	$\epsilon$	T	$\epsilon$
2000	.002	2500	.015	2750	.027
2100	.003	2600	.042	2800	.049
2200	.004	2700	.052	2850	.051
2300				2900	.020
				2950	.000

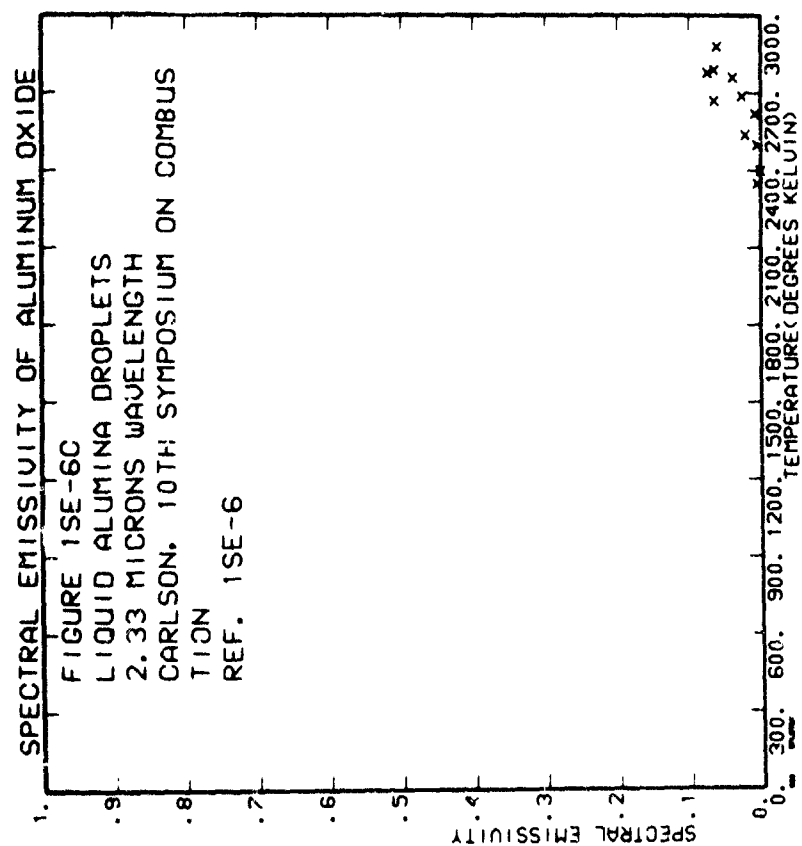
b.  $\lambda = 1.7\mu$

T	$\epsilon$	T	$\epsilon$	T	$\epsilon$
2000	.007	2500	.015	2750	.029
2100	.009	2600	.047	2800	.041
2200	.012	2700	.057	2850	.037
2300				2900	.012
				2950	.000

c.  $\lambda = 2.33\mu$

T	$\epsilon$	T	$\epsilon$	T	$\epsilon$
2000	.004	2500	.020	2750	.039
2100	.006	2600	.023	2800	.035
2200	.008	2700	.035	2850	.037
2300				2900	.000
				2950	.000





Clark (Ref. ISE-8)

Alumina specimens, 99.2 percent pure in a hollow cylindrical form with smooth, but not polished, surfaces were used. Measurements were made using a rotating furnace system and a double beam NaCl prism spectrometer with an unspecified bandpass. Thermocouples were used for temperature measurement. Maximum error limits in  $\epsilon(\lambda)$  were  $\pm 0.012$ ,  $-0.032$  (at  $2\mu$ ). These data were taken directly from a table.

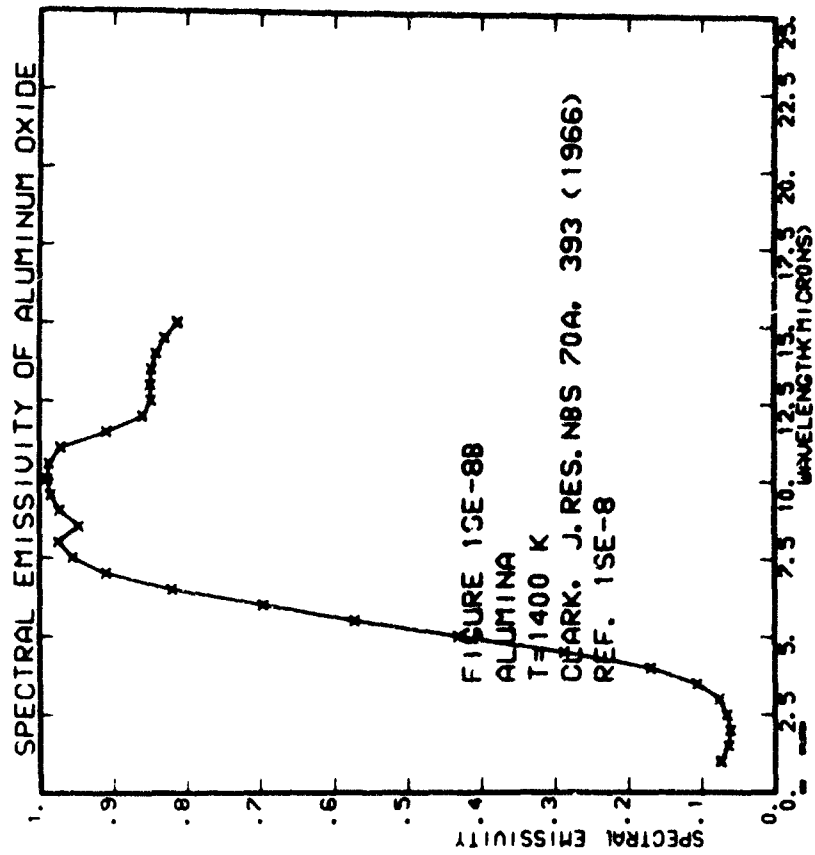
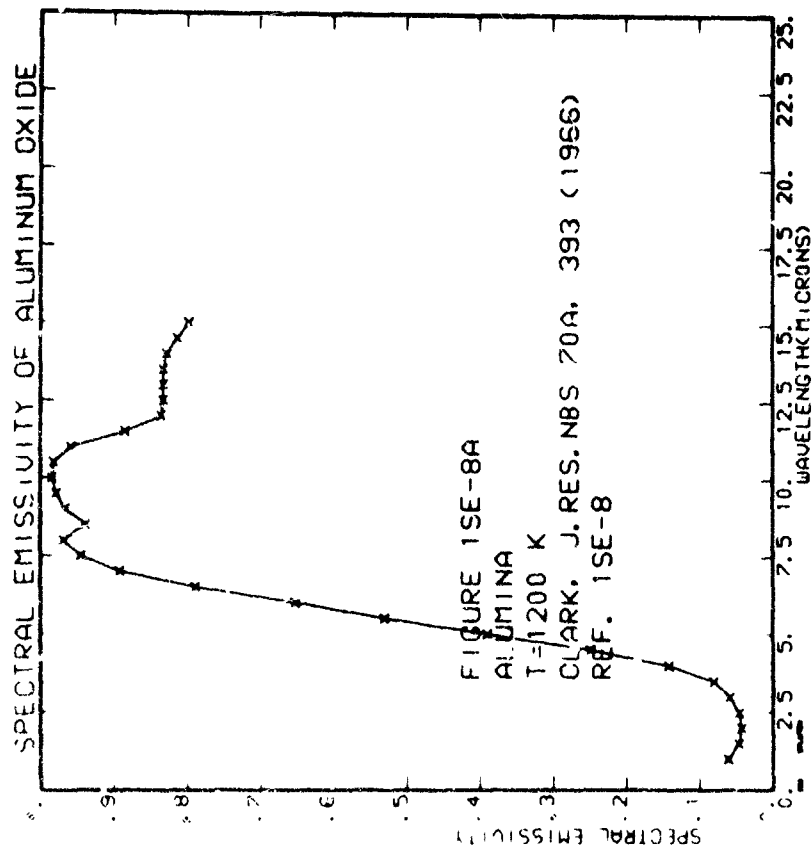
These data show  $\epsilon(\lambda)$  higher than the representative curve given in Section I-1.3 for wavelengths longer than  $12\mu$ .

a.  $T = 1200^\circ\text{K}$

$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$
1.000	.060	1.500	.046	2.000	.042	2.500	.024	3.000	.018
3.000	.058	3.500	.040	4.000	.041	4.500	.014	5.000	.012
7.000	.039	5.500	.039	6.000	.038	6.500	.033	7.000	.030
9.000	.065	9.500	.078	10.000	.084	10.500	.084	11.000	.082
11.000	.058	11.500	.055	12.000	.036	12.500	.033	13.000	.033
13.000	.033	13.500	.033	14.000	.028	14.500	.028	15.000	.028
15.000	.079								

b.  $T = 1400^\circ\text{K}$

$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$
1.000	.073	1.500	.053	2.000	.051	2.500	.067	3.000	.065
3.000	.075	3.500	.066	4.000	.069	4.500	.028	5.000	.024
5.000	.031	5.500	.052	6.000	.075	6.500	.031	7.000	.027
7.000	.010	7.500	.055	8.000	.089	8.500	.037	9.000	.034
9.000	.072	9.500	.085	10.000	.089	10.500	.038	11.000	.037
11.000	.049	11.500	.090	12.000	.060	12.500	.048	13.000	.048
13.000	.043	13.500	.088	14.000	.061	14.500	.030	15.000	.030

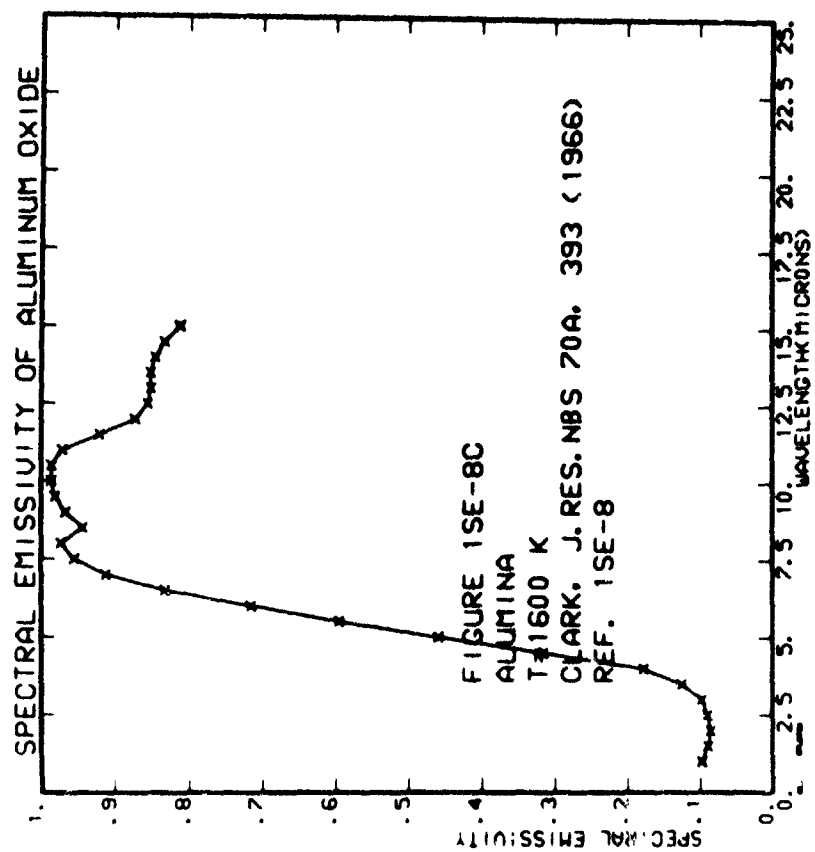


Clark (Ref. ISE-8)

c.  $T = 1600^{\circ}\text{K}$

[illegible]





# Mergerian (Ref. ISE-11)

The spectral emissivity of a rotating Linde sapphire sample in a furnace containing a blackbody reference was measured using an NaCl double pass prism monochromator with a band-pass of approximately 0.25  $\mu$ . Precision was not specifically stated. These data were digitized from discrete points.

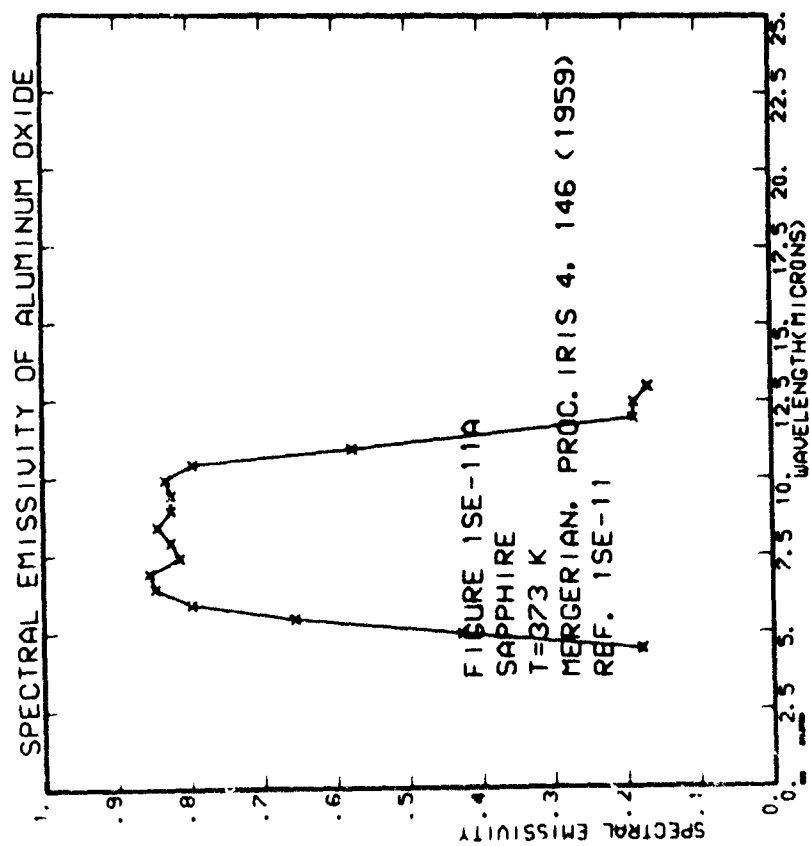
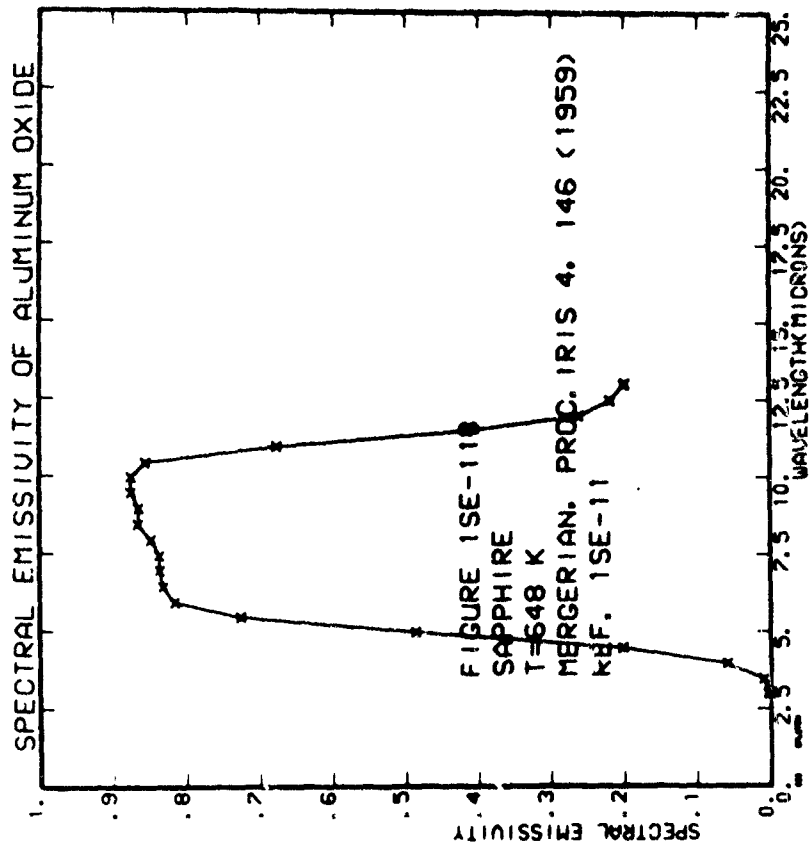
These data are in good agreement with the representative curves of Section I-1.3.

a.  $T = 373^{\circ}\text{K}$

$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$
4.475	.173	4.979	.423	5.451	.657	5.941	.798
6.443	.843	5.932	.857	7.430	.814	7.933	.827
8.432	.845	8.957	.825	9.462	.827	9.953	.834
10.451	.795	10.959	.577	11.963	.189	12.491	.188
12.336	.159						

b.  $T = 648^{\circ}\text{K}$

$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$
3.032	.004	3.496	.010	3.935	.059	4.486	.201
4.935	.437	5.468	.726	5.935	.817	6.446	.832
6.936	.837	7.440	.837	7.927	.849	8.443	.867
8.951	.866	9.458	.875	9.952	.876	10.445	.856
10.965	.677	11.481	.416	11.984	.261	12.494	.218
13.005	.199						



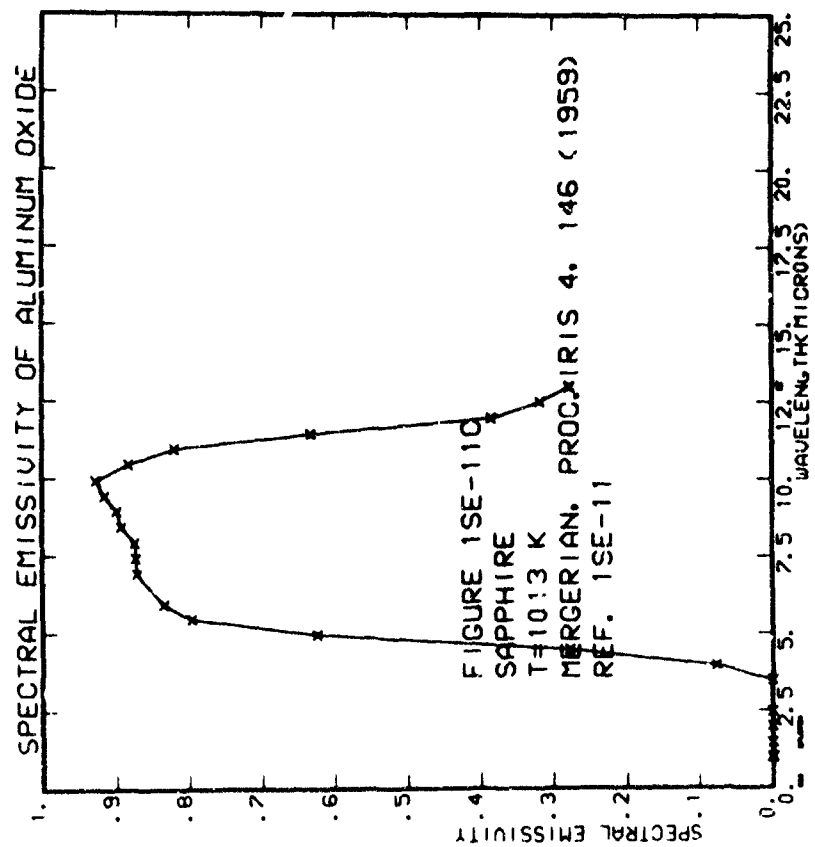
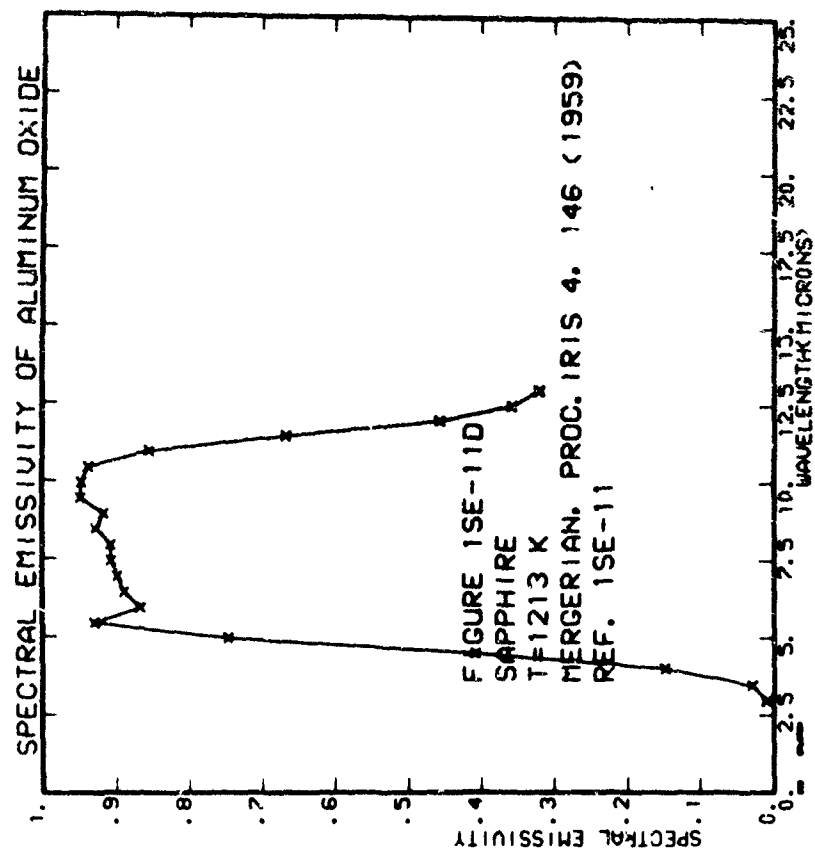
Mergerian (Ref. 1SE-11)

c.  $T = 1013^{\circ}\text{K}$

$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$
1.332	.463	1.493	.003	2.011	.000	2.491	.000	2.491	.000
3.367	.737	3.937	.073	4.798	.278	4.364	.278	4.364	.278
5.333	.797	5.937	.835	6.383	.871	7.437	.871	7.437	.871
7.335	.827	8.447	.894	9.449	.901	9.437	.901	9.437	.901
9.335	.827	10.457	.894	11.481	.821	11.444	.821	11.444	.821
11.365	.845	12.483	.317	13.481	.277	14.444	.277	14.444	.277

d.  $T = 1213^{\circ}\text{K}$

$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$
2.991	.159	3.492	.428	4.053	.148	4.474	.408	4.474	.408
3.960	.739	4.330	.923	5.037	.866	5.338	.866	5.338	.866
5.939	.339	6.300	.908	7.044	.908	8.446	.947	8.446	.947
8.947	.319	9.449	.948	10.448	.948	11.446	.948	11.446	.948
10.961	.320	11.449	.663	12.446	.458	13.446	.359	13.446	.359
12.963	.320								



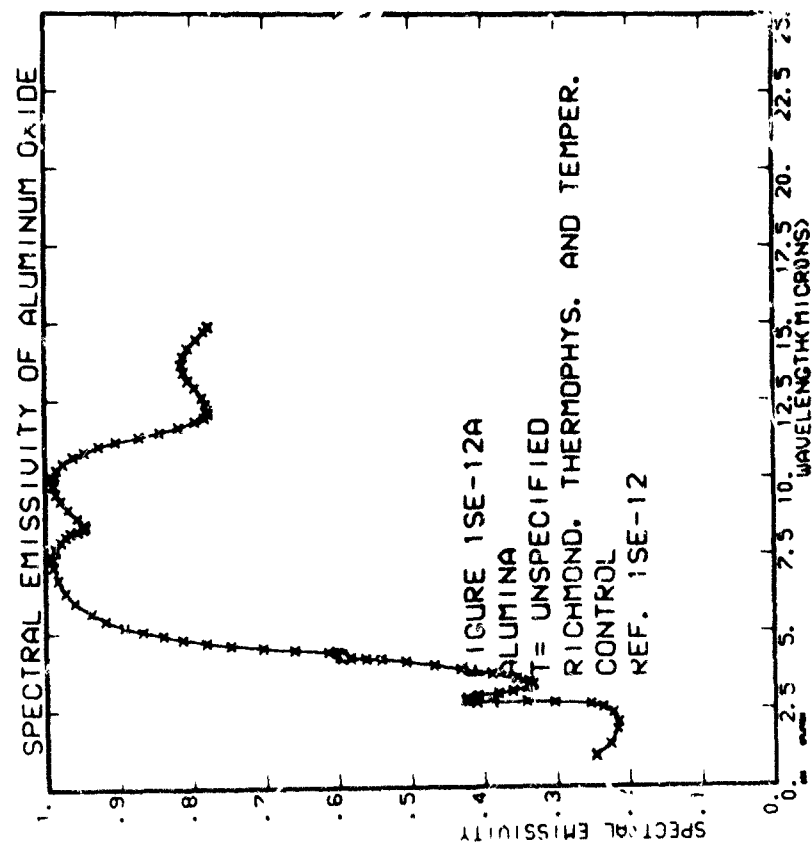
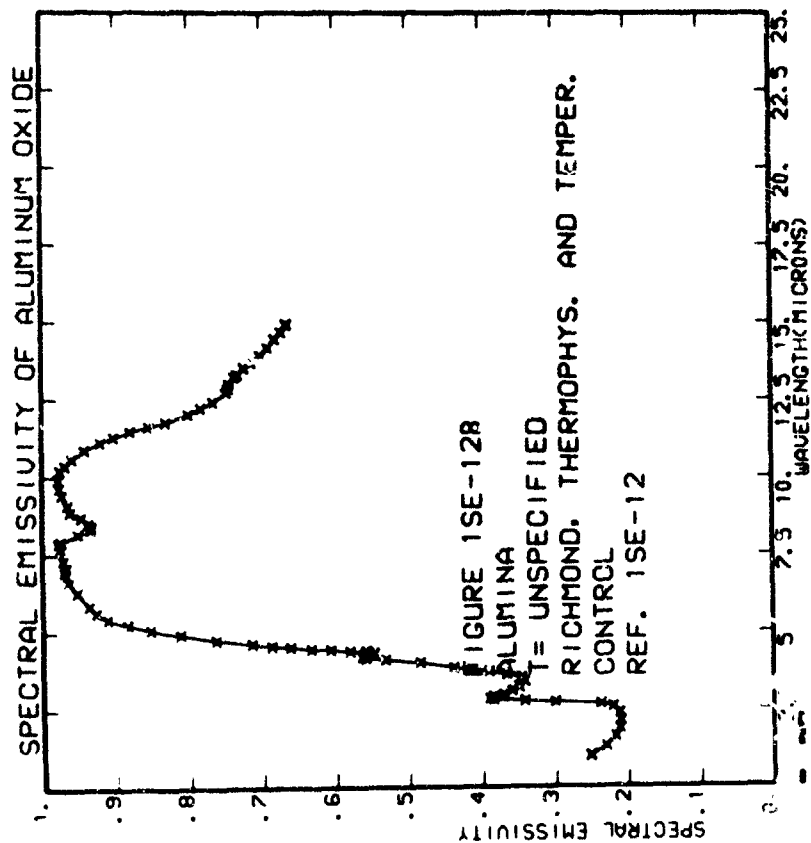
Richmond (Ref. ISE-12)

$\epsilon(\lambda)$  for alumina was measured at an unspecified temperature using the NBS rotating cylinder method (Ref. ISE-7, ISE-8) to determine the degree to which  $\epsilon(\lambda)$  is a function of surface roughness. It was found that no appreciable change in emissivity occurred below  $14\ \mu$  after the smooth alumina was grit blasted. The peak at  $3\ \mu$  is attributable to water. No error analysis is given. The data points were digitized from a curve.

a. Before grit blasting.

$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$
1.0	.240	1.0	.226	1.0	.349	1.0	.216	1.0	.216
1.2	.223	1.2	.237	1.2	.377	1.2	.253	1.2	.303
1.4	.216	1.4	.288	1.4	.477	1.4	.410	1.4	.422
1.6	.211	1.6	.388	1.6	.544	1.6	.499	1.6	.381
1.8	.203	1.8	.424	1.8	.666	1.8	.534	1.8	.332
2.0	.193	2.0	.541	2.0	.755	2.0	.598	2.0	.332
2.2	.187	2.2	.600	2.2	.899	2.2	.613	2.2	.332
2.4	.181	2.4	.674	2.4	.991	2.4	.633	2.4	.332
2.6	.175	2.6	.747	2.6	.991	2.6	.658	2.6	.332
2.8	.167	2.8	.806	2.8	.991	2.8	.683	2.8	.332
3.0	.161	3.0	.861	3.0	.991	3.0	.708	3.0	.332
3.2	.155	3.2	.911	3.2	.991	3.2	.733	3.2	.332
3.4	.149	3.4	.966	3.4	.991	3.4	.758	3.4	.332
3.6	.143	3.6	.991	3.6	.991	3.6	.783	3.6	.332
3.8	.137	3.8	.991	3.8	.991	3.8	.808	3.8	.332
4.0	.131	4.0	.991	4.0	.991	4.0	.833	4.0	.332
4.2	.125	4.2	.991	4.2	.991	4.2	.858	4.2	.332
4.4	.119	4.4	.991	4.4	.991	4.4	.883	4.4	.332
4.6	.113	4.6	.991	4.6	.991	4.6	.908	4.6	.332
4.8	.107	4.8	.991	4.8	.991	4.8	.933	4.8	.332
5.0	.101	5.0	.991	5.0	.991	5.0	.958	5.0	.332
5.2	.095	5.2	.991	5.2	.991	5.2	.983	5.2	.332
5.4	.089	5.4	.991	5.4	.991	5.4	.958	5.4	.332
5.6	.083	5.6	.991	5.6	.991	5.6	.983	5.6	.332
5.8	.077	5.8	.991	5.8	.991	5.8	.958	5.8	.332
6.0	.071	6.0	.991	6.0	.991	6.0	.983	6.0	.332
6.2	.065	6.2	.991	6.2	.991	6.2	.958	6.2	.332
6.4	.059	6.4	.991	6.4	.991	6.4	.983	6.4	.332
6.6	.053	6.6	.991	6.6	.991	6.6	.958	6.6	.332
6.8	.047	6.8	.991	6.8	.991	6.8	.983	6.8	.332
7.0	.041	7.0	.991	7.0	.991	7.0	.958	7.0	.332
7.2	.035	7.2	.991	7.2	.991	7.2	.983	7.2	.332
7.4	.029	7.4	.991	7.4	.991	7.4	.958	7.4	.332
7.6	.023	7.6	.991	7.6	.991	7.6	.983	7.6	.332
7.8	.017	7.8	.991	7.8	.991	7.8	.958	7.8	.332
8.0	.011	8.0	.991	8.0	.991	8.0	.983	8.0	.332
8.2	.005	8.2	.991	8.2	.991	8.2	.958	8.2	.332
8.4	.000	8.4	.991	8.4	.991	8.4	.983	8.4	.332
8.6	.000	8.6	.991	8.6	.991	8.6	.958	8.6	.332
8.8	.000	8.8	.991	8.8	.991	8.8	.983	8.8	.332
9.0	.000	9.0	.991	9.0	.991	9.0	.958	9.0	.332
9.2	.000	9.2	.991	9.2	.991	9.2	.983	9.2	.332
9.4	.000	9.4	.991	9.4	.991	9.4	.958	9.4	.332
9.6	.000	9.6	.991	9.6	.991	9.6	.983	9.6	.332
9.8	.000	9.8	.991	9.8	.991	9.8	.958	9.8	.332
10.0	.000	10.0	.991	10.0	.991	10.0	.983	10.0	.332
10.2	.000	10.2	.991	10.2	.991	10.2	.958	10.2	.332
10.4	.000	10.4	.991	10.4	.991	10.4	.983	10.4	.332
10.6	.000	10.6	.991	10.6	.991	10.6	.958	10.6	.332
10.8	.000	10.8	.991	10.8	.991	10.8	.983	10.8	.332
11.0	.000	11.0	.991	11.0	.991	11.0	.958	11.0	.332
11.2	.000	11.2	.991	11.2	.991	11.2	.983	11.2	.332
11.4	.000	11.4	.991	11.4	.991	11.4	.958	11.4	.332
11.6	.000	11.6	.991	11.6	.991	11.6	.983	11.6	.332
11.8	.000	11.8	.991	11.8	.991	11.8	.958	11.8	.332
12.0	.000	12.0	.991	12.0	.991	12.0	.983	12.0	.332
12.2	.000	12.2	.991	12.2	.991	12.2	.958	12.2	.332
12.4	.000	12.4	.991	12.4	.991	12.4	.983	12.4	.332
12.6	.000	12.6	.991	12.6	.991	12.6	.958	12.6	.332
12.8	.000	12.8	.991	12.8	.991	12.8	.983	12.8	.332
13.0	.000	13.0	.991	13.0	.991	13.0	.958	13.0	.332
13.2	.000	13.2	.991	13.2	.991	13.2	.983	13.2	.332
13.4	.000	13.4	.991	13.4	.991	13.4	.958	13.4	.332
13.6	.000	13.6	.991	13.6	.991	13.6	.983	13.6	.332
13.8	.000	13.8	.991	13.8	.991	13.8	.958	13.8	.332
14.0	.000	14.0	.991	14.0	.991	14.0	.983	14.0	.332





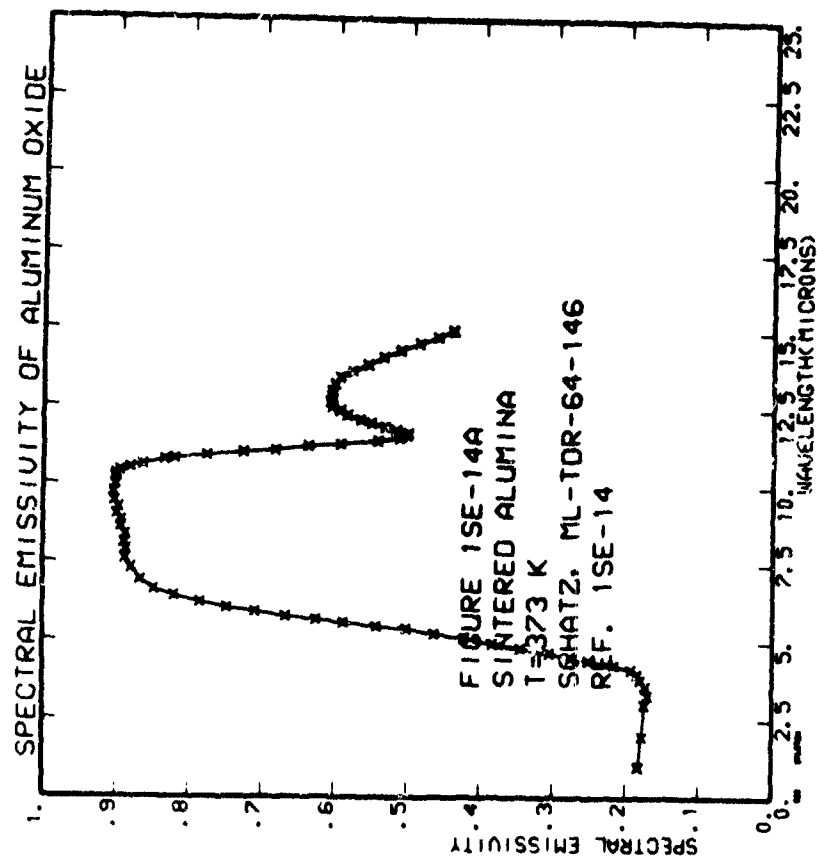


Schatz (Ref. ISE-14)

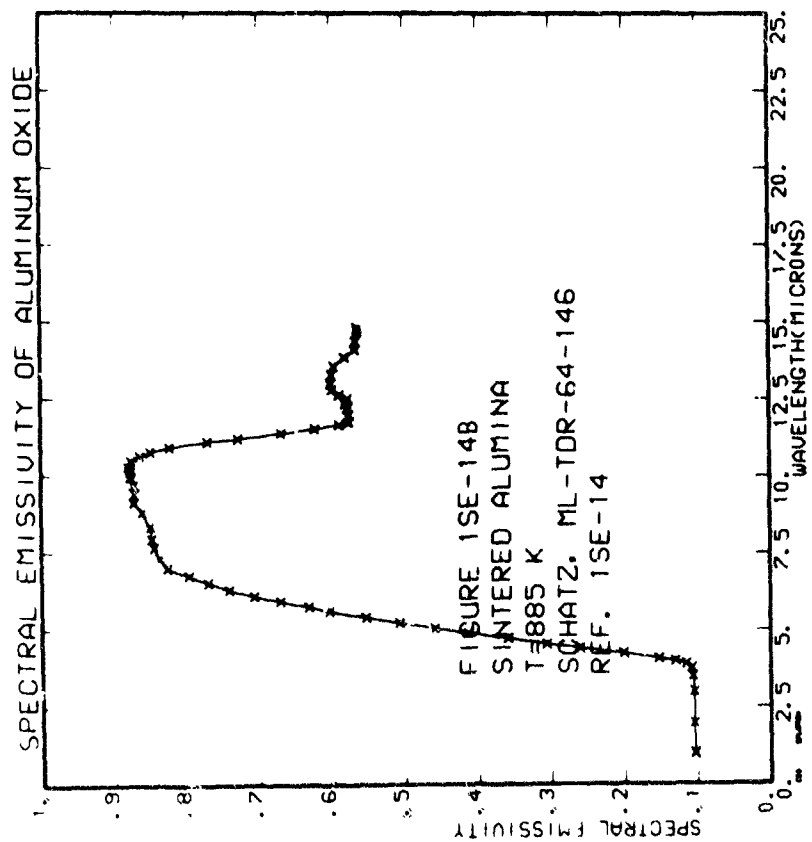
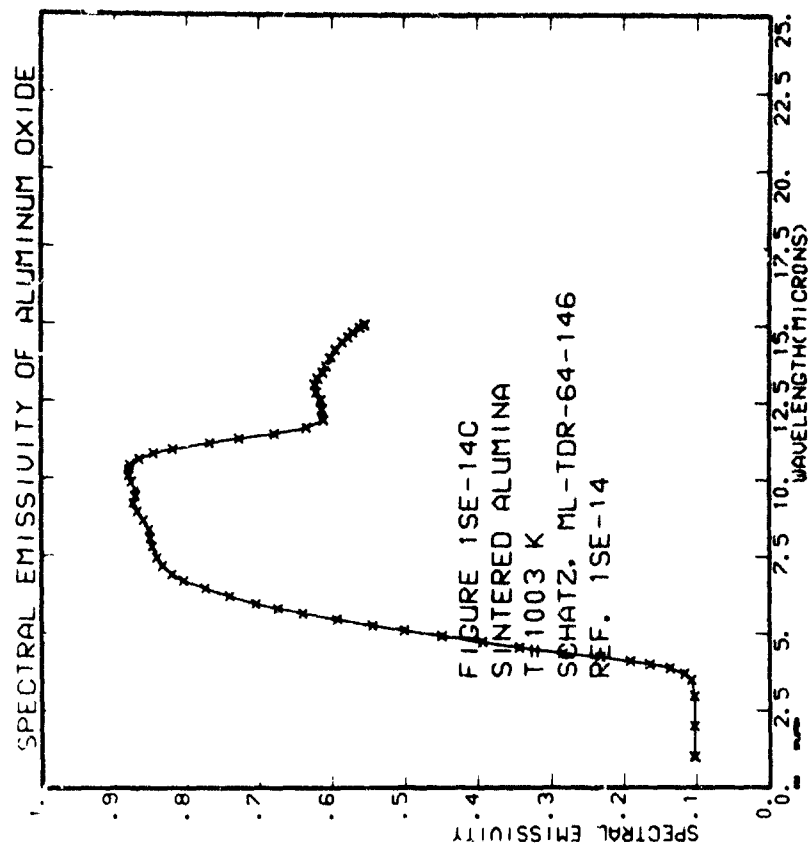
Spectral emissivity was measured for sintered  $Al_2O_3$ , 99 percent pure, from Linde Co. using a double beam spectrometer with unspecified bandpass and a standard blackbody. The sample was heated by conduction from a holder. The estimated accuracy is to within 5 percent for  $\lambda > 2 \mu$ . Data are digitized from curves and in very good agreement with the representative curves given in Section I-1.3, except for a small peak at  $13\mu$ .  $T = 373^\circ K$ ,  $1003^\circ K$ ,  $1148^\circ K$ , and  $1273^\circ K$ .

a.  $T = 373^\circ K$

$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$
1.005	.182	1.984	.177	3.011	.174	3.315	.171
3.607	.174	3.317	.180	3.980	.184	4.126	.193
4.291	.216	4.415	.251	4.504	.275	4.536	.306
5.375	.345	4.943	.383	5.098	.422	5.277	.464
5.793	.503	5.727	.544	5.575	.588	5.626	.626
6.447	.567	5.937	.710	6.068	.748	6.234	.787
7.619	.822	6.223	.849	6.538	.869	6.773	.881
8.634	.934	6.916	.898	6.812	.890	7.317	.897
9.469	.983	7.847	.894	8.027	.900	7.522	.902
10.327	.983	8.727	.914	9.977	.902	8.235	.905
11.122	.984	9.430	.822	10.535	.779	9.030	.865
11.505	.994	10.839	.679	11.308	.595	10.410	.729
11.895	.512	11.285	.504	11.656	.502	11.751	.518
12.379	.534	11.482	.533	12.061	.561	12.255	.585
13.018	.596	12.240	.602	12.672	.567	12.845	.580
13.858	.557	13.098	.535	13.460	.512	13.555	.548
14.758	.552	14.995	.440	14.325	.512	14.565	.487







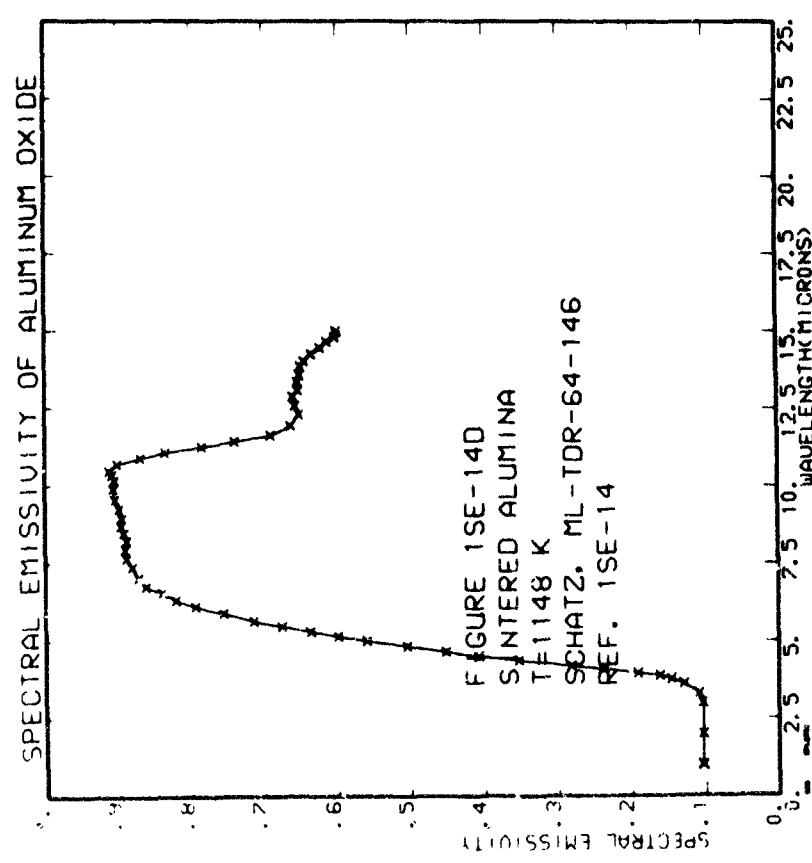
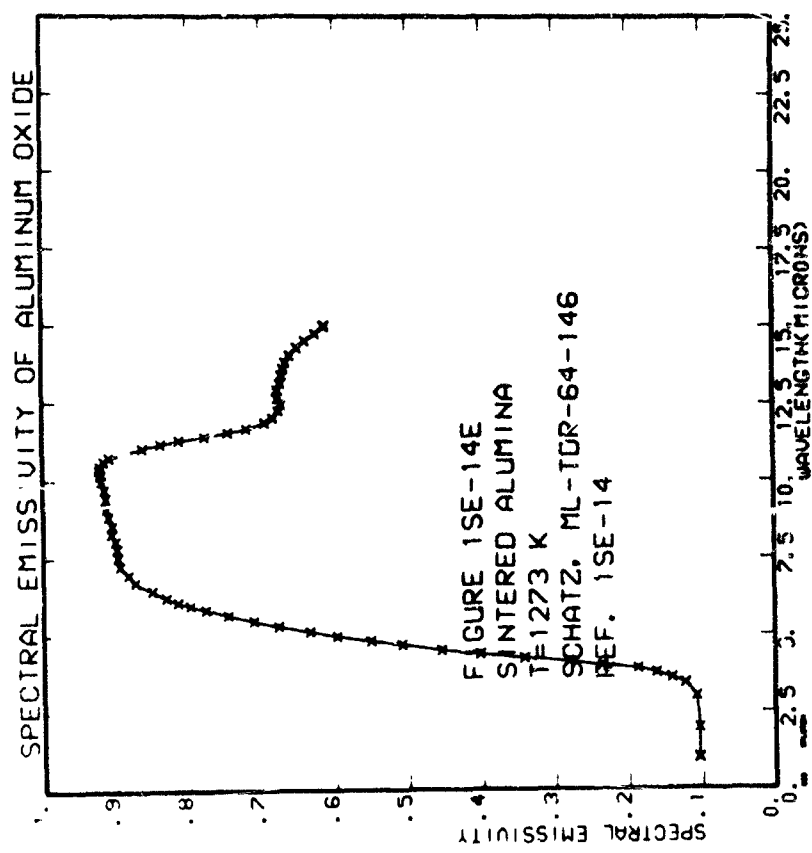
Schatz (Ref. ISE-14)

d.  $T = 1148^{\circ}\text{K}$

$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$
1.3046	1488	2.3022	104	3.3022	104	4.3022	104	5.3022	104
1.3046	1488	2.3022	104	3.3022	104	4.3022	104	5.3022	104
1.3046	1488	2.3022	104	3.3022	104	4.3022	104	5.3022	104
1.3046	1488	2.3022	104	3.3022	104	4.3022	104	5.3022	104
1.3046	1488	2.3022	104	3.3022	104	4.3022	104	5.3022	104
1.3046	1488	2.3022	104	3.3022	104	4.3022	104	5.3022	104
1.3046	1488	2.3022	104	3.3022	104	4.3022	104	5.3022	104
1.3046	1488	2.3022	104	3.3022	104	4.3022	104	5.3022	104
1.3046	1488	2.3022	104	3.3022	104	4.3022	104	5.3022	104
1.3046	1488	2.3022	104	3.3022	104	4.3022	104	5.3022	104

e.  $T = 1273^{\circ}\text{K}$

$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$
1.3046	1488	2.3022	104	3.3022	104	4.3022	104	5.3022	104
1.3046	1488	2.3022	104	3.3022	104	4.3022	104	5.3022	104
1.3046	1488	2.3022	104	3.3022	104	4.3022	104	5.3022	104
1.3046	1488	2.3022	104	3.3022	104	4.3022	104	5.3022	104
1.3046	1488	2.3022	104	3.3022	104	4.3022	104	5.3022	104
1.3046	1488	2.3022	104	3.3022	104	4.3022	104	5.3022	104
1.3046	1488	2.3022	104	3.3022	104	4.3022	104	5.3022	104
1.3046	1488	2.3022	104	3.3022	104	4.3022	104	5.3022	104
1.3046	1488	2.3022	104	3.3022	104	4.3022	104	5.3022	104
1.3046	1488	2.3022	104	3.3022	104	4.3022	104	5.3022	104



Sapphire, purity and crystal orientation unspecified, 0.79 mm thick, was studied using three single beam spectrometers to cover the entire spectral range of  $4\mu$  to  $125\mu$  using the standard blackbody comparison method. A temperature range of  $4.2^{\circ}\text{K}$  to  $200^{\circ}\text{K}$  was surveyed. An error analysis was not given. These data were digitized from curves.

a.  $T = 4.2^{\circ}\text{K}$ ,  $77^{\circ}\text{K}$ , and  $200^{\circ}\text{K}$ .  $\lambda < 24.1 \mu$ .

[illegible]

a. T = 4.2°K, 77°K, and 200°K.  $\lambda < 24.1\mu$ . (continued)

<p> <math>\gamma</math> </p> <p> <math>\delta</math> </p>	<p> <math>\gamma</math> </p> <p> <math>\delta</math> </p>	<p> <math>\gamma</math> </p> <p> <math>\delta</math> </p>
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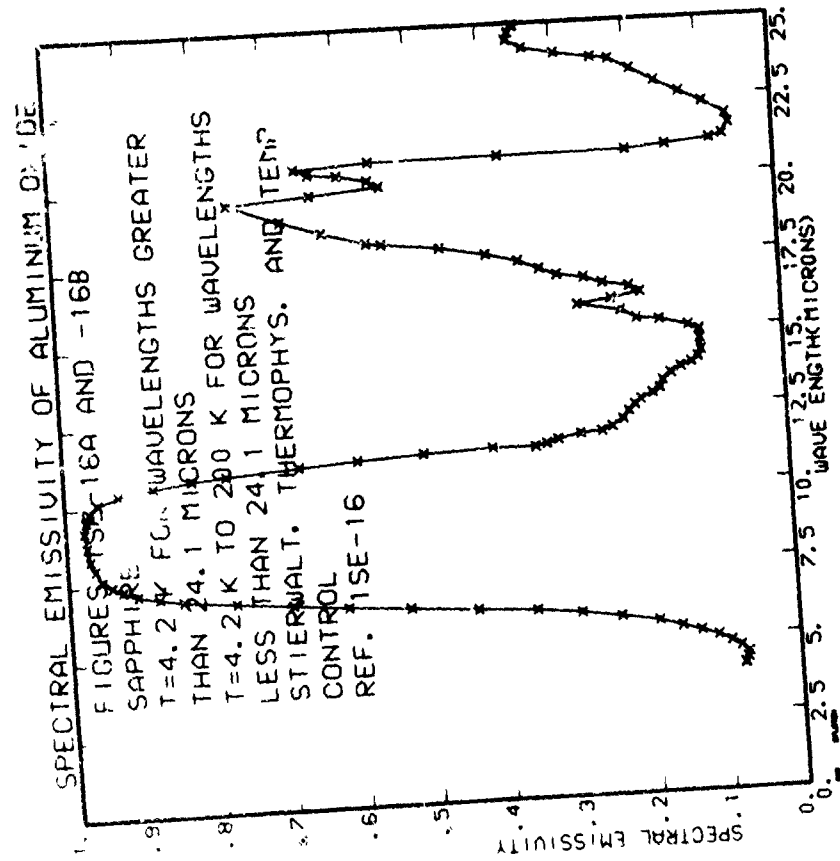
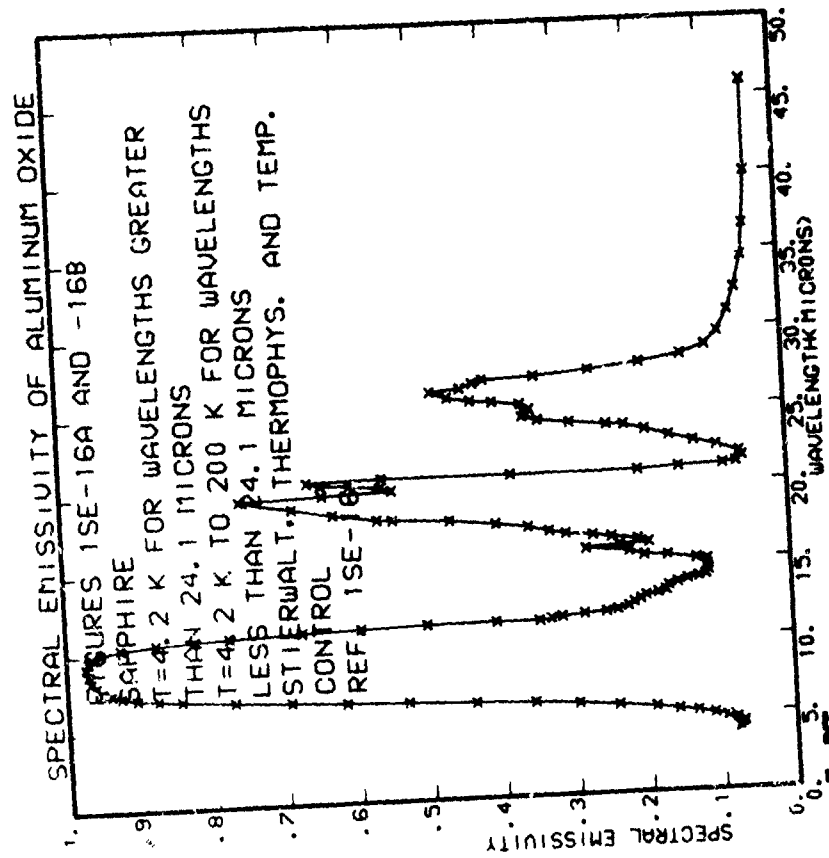
b.  $T = 4.2^{\circ}\text{K}$ ,  $\lambda > 24\mu$ .

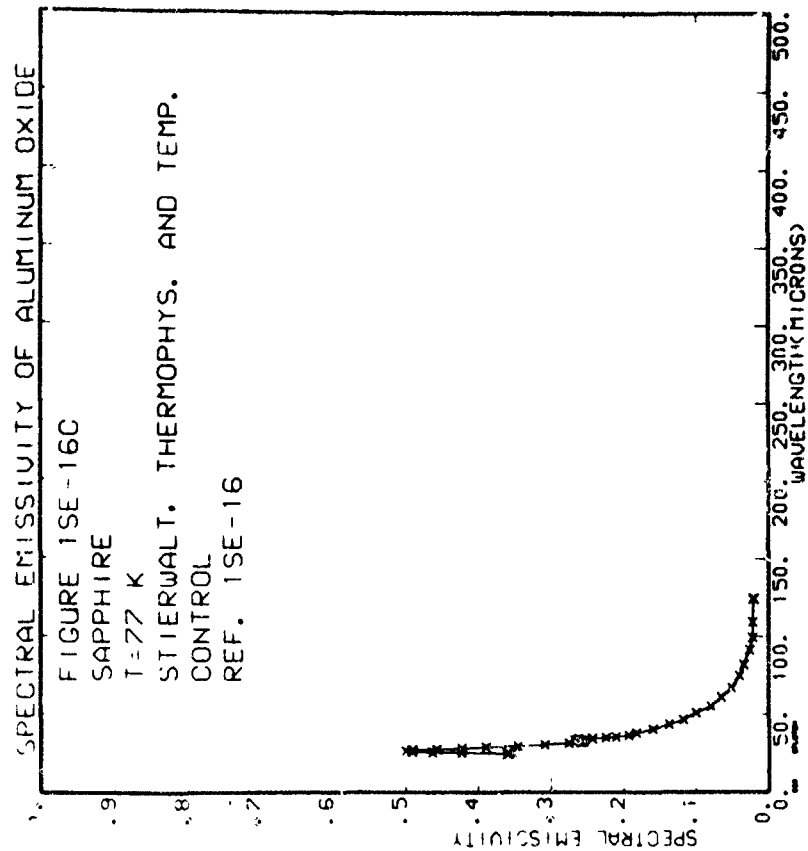
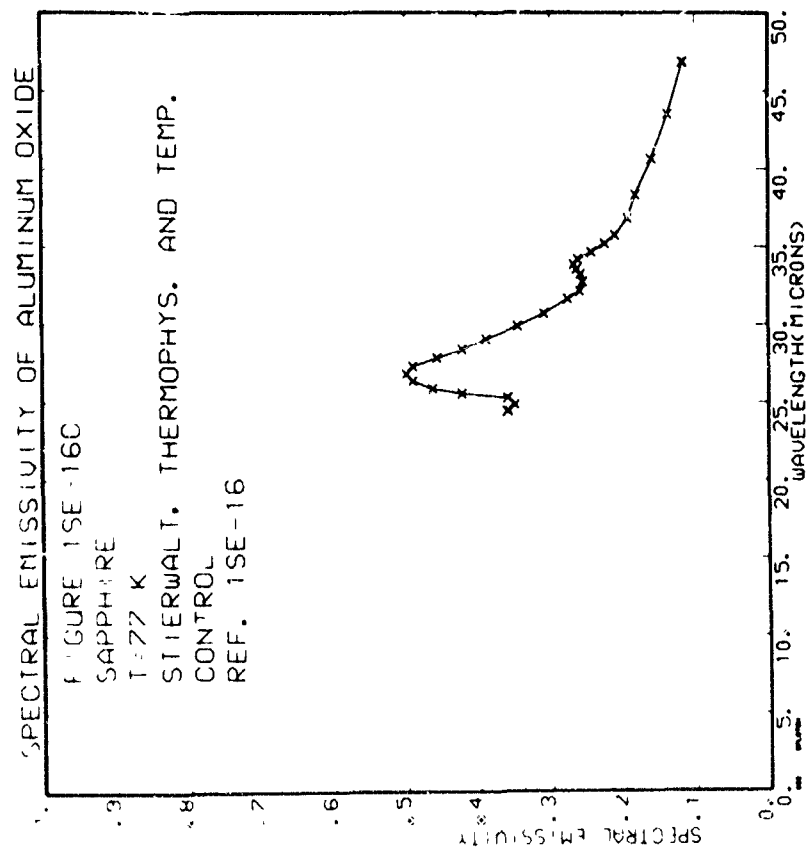
<p> <math>\lambda</math> </p> <p> <math>\epsilon</math> </p>	<p> <math>\lambda</math> </p> <p> <math>\epsilon</math> </p>	<p> <math>\lambda</math> </p> <p> <math>\epsilon</math> </p>	<p> <math>\lambda</math> </p> <p> <math>\epsilon</math> </p>
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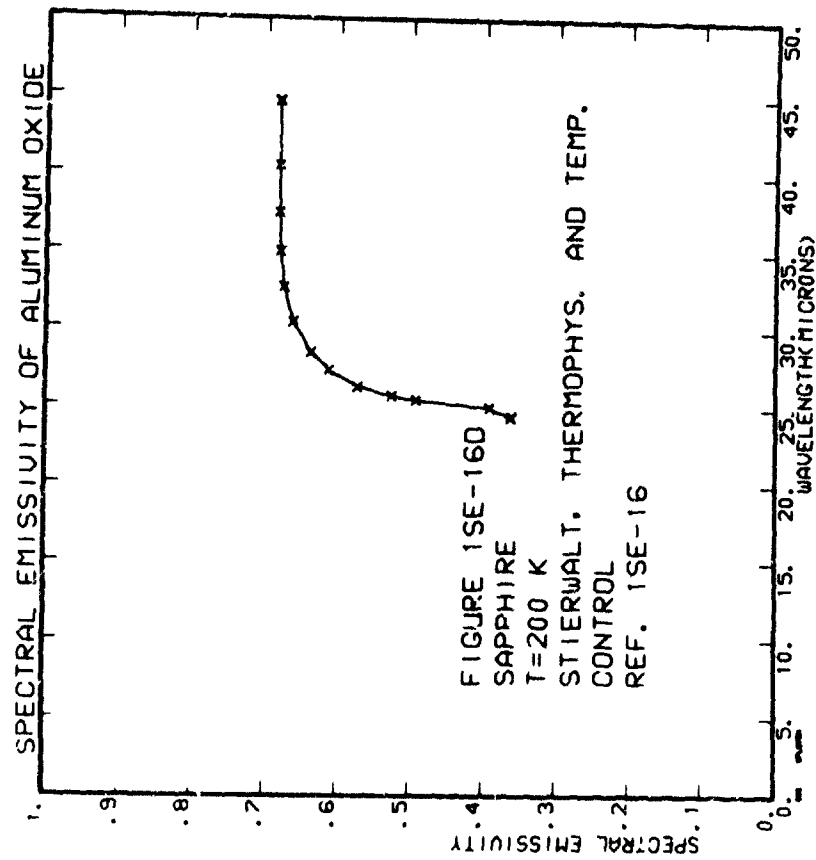


$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$
10	1	124	1	124	1
20	2	139	2	139	2
30	3	156	3	156	3
40	4	175	4	175	4
50	5	196	5	196	5
60	6	219	6	219	6
70	7	244	7	244	7
80	8	271	8	271	8
90	9	300	9	300	9
100	10	331	10	331	10
110	11	364	11	364	11
120	12	400	12	400	12
130	13	438	13	438	13
140	14	479	14	479	14
150	15	523	15	523	15
160	16	570	16	570	16
170	17	620	17	620	17
180	18	673	18	673	18
190	19	730	19	730	19
200	20	790	20	790	20
210	21	854	21	854	21
220	22	922	22	922	22
230	23	994	23	994	23
240	24	1071	24	1071	24
250	25	1153	25	1153	25
260	26	1241	26	1241	26
270	27	1335	27	1335	27
280	28	1436	28	1436	28
290	29	1543	29	1543	29
300	30	1657	30	1657	30
310	31	1778	31	1778	31
320	32	1906	32	1906	32
330	33	2042	33	2042	33
340	34	2186	34	2186	34
350	35	2339	35	2339	35
360	36	2499	36	2499	36
370	37	2668	37	2668	37
380	38	2846	38	2846	38
390	39	3034	39	3034	39
400	40	3232	40	3232	40
410	41	3441	41	3441	41
420	42	3661	42	3661	42
430	43	3893	43	3893	43
440	44	4137	44	4137	44
450	45	4394	45	4394	45
460	46	4664	46	4664	46
470	47	4948	47	4948	47
480	48	5247	48	5247	48
490	49	5562	49	5562	49
500	50	5894	50	5894	50
510	51	6244	51	6244	51
520	52	6613	52	6613	52
530	53	7003	53	7003	53
540	54	7415	54	7415	54
550	55	7849	55	7849	55
560	56	8307	56	8307	56
570	57	8790	57	8790	57
580	58	9300	58	9300	58
590	59	9837	59	9837	59
600	60	10403	60	10403	60
610	61	10997	61	10997	61
620	62	11621	62	11621	62
630	63	12276	63	12276	63
640	64	12964	64	12964	64
650	65	13687	65	13687	65
660	66	14447	66	14447	66
670	67	15246	67	15246	67
680	68	16086	68	16086	6

24.395	3.567E-01	$\lambda$	$\epsilon$
25.653	5.257E-01		
28.447	5.368E-01		
34.959	5.812E-01		
44.559	6.335E-01		
		$\lambda$	$\epsilon$
	24.355		
	26.276		
	30.426		
	37.484		
		$\lambda$	$\epsilon$
	3.323E-01		
	5.738E-01		
	6.630E-01		
	6.835E-01		
		$\lambda$	$\epsilon$
	25.396		
	27.316		
	32.668		
	40.496		
		$\lambda$	$\epsilon$
	4.924E-01		
	6.135E-01		
	6.767E-01		
	6.835E-01		







# Steed (ISE-17)

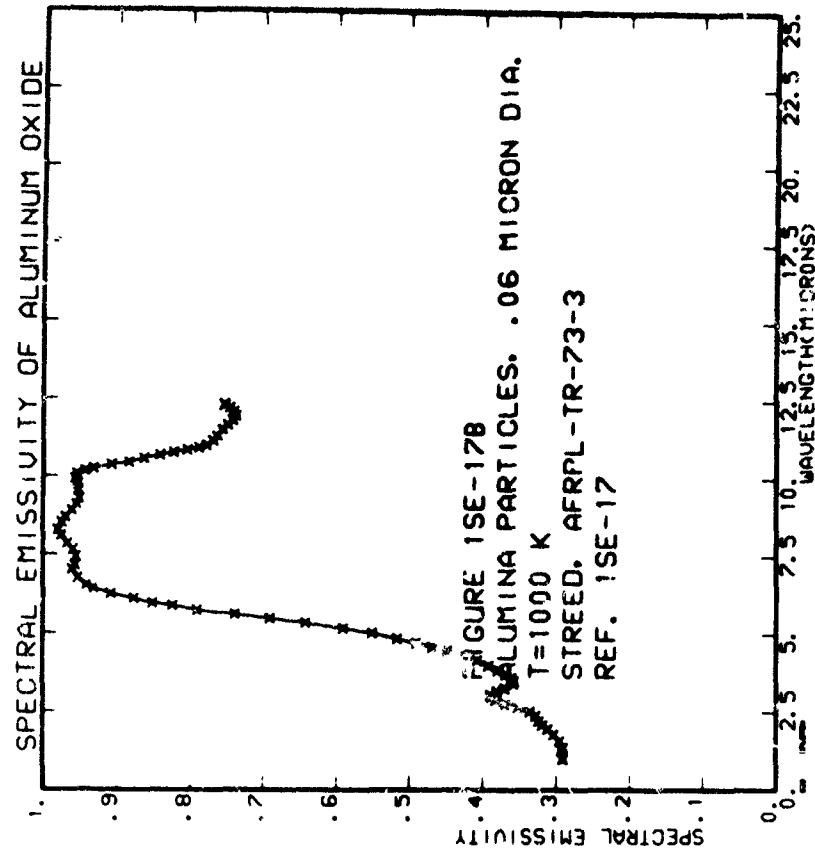
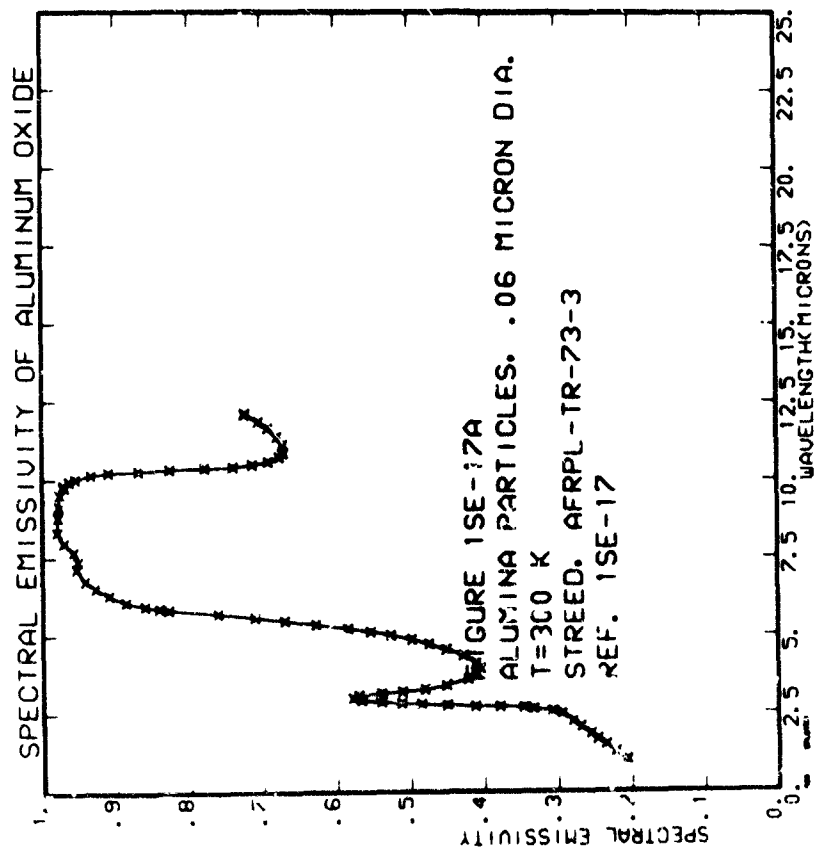
Flame sprayed alumina particles of 99.95 purity were heated in a graphite tube furnace and studied using a KBr prism spectrometer with a bandwidth of 0.016  $\mu$  to 0.15  $\mu$ . Temperatures were measured using thermocouples and an optical pyrometer; sample substrates were estimated to be within 45°K of the nominal temperature. Particles of 0.06, 1.0 and 8.0  $\mu$  diameter were studied over a temperature range of 300°K to 2000°K. The peak at 3  $\mu$  is water associated. No error analysis was given. Data are digitized from lines.

These data are similar to the representative alumina powder data presented in Section 1-1.3.2.

a. Particle size = .06  $\mu$ . T = 300°K.

$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$
1.057	203	1.293	223	1.544	239	1.690	247
1.058	205	2.189	232	2.272	273	2.518	294
1.074	202	2.776	332	2.816	347	2.845	373
1.082	211	3.201	451	3.000	480	3.100	514
1.128	223	3.790	513	3.200	575	3.408	571
1.157	227	4.551	411	3.960	405	4.111	451
1.159	227	5.511	451	4.743	474	4.377	493
1.165	271	7.12	552	5.243	562	5.360	628
1.175	271	8.51	712	5.711	767	5.540	829
1.185	279	9.42	851	6.090	847	6.302	909
1.193	359	9.71	942	7.155	954	7.419	952
1.195	359	9.77	971	8.343	980	8.801	980
1.197	359	9.77	971	9.753	971	9.843	971
1.197	359	10.345	956	10.149	934	10.223	909
1.197	359	10.584	826	10.374	780	10.408	741
1.197	359	11.582	693	10.745	677	10.802	672
1.197	359	11.582	681	11.661	632	11.871	706
1.197	359	13.730	771	14.213	768	14.435	767
1.197	359	14.729	770	15.215	770	15.525	788
1.197	359	15.198	756	16.581	751	16.981	745
1.197	359	17.740	731	18.214	725	18.681	725
1.197	359	19.943	732	20.144	749	20.607	757
1.197	359	21.589	772	21.919	779		





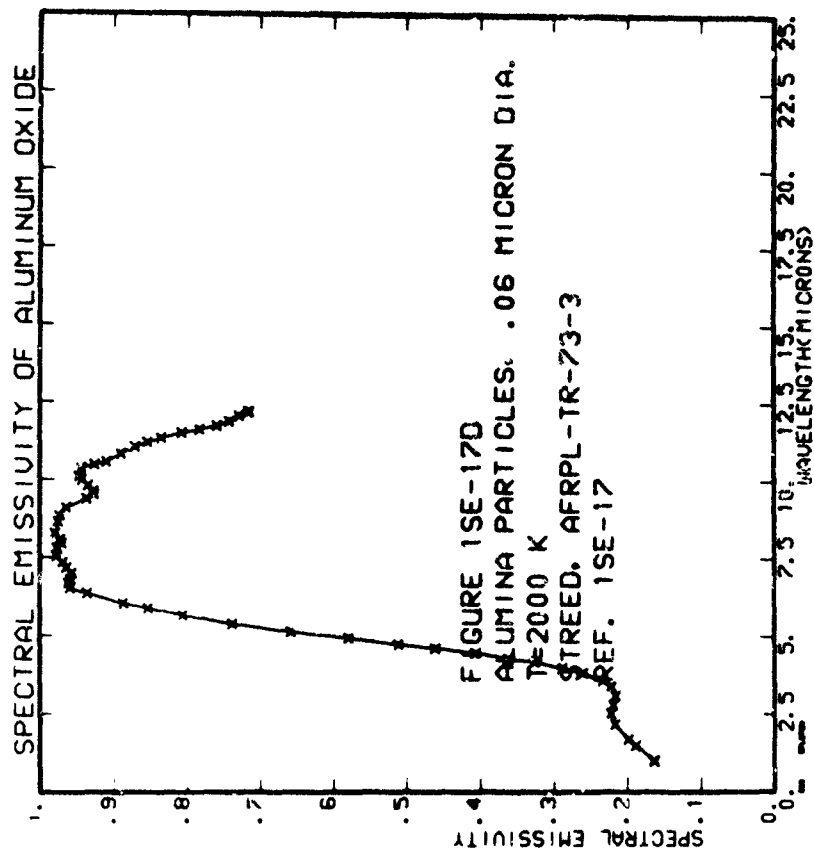
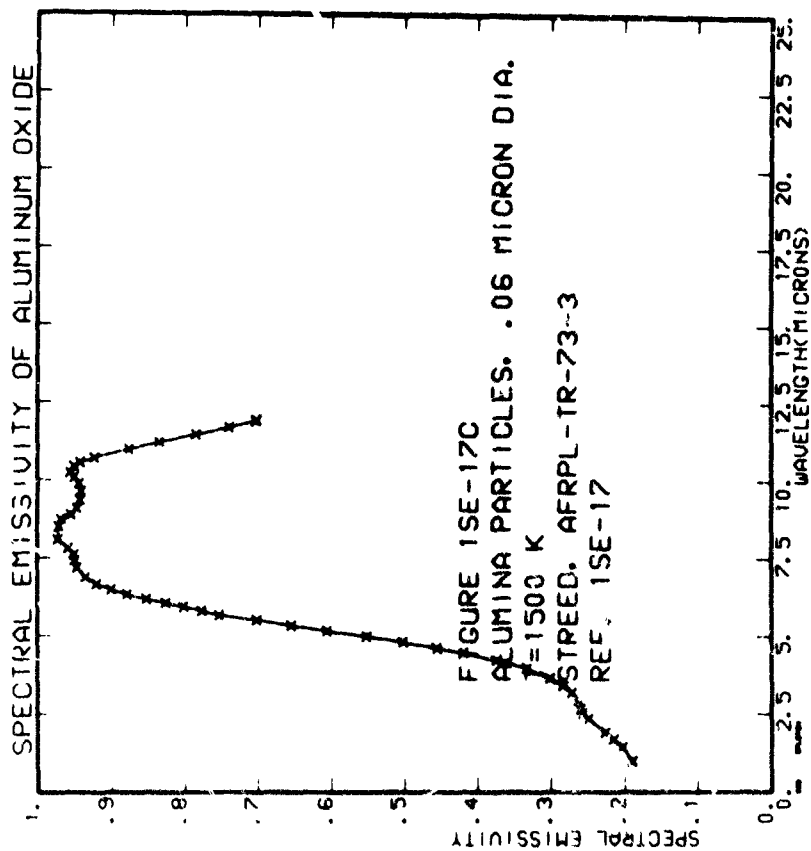
Streed (Ref. 1SE-17)

c. Particle size = 0.06  $\mu$ . T = 1500°K

$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$
1.708	18.9	1.709	23.4	1.710	23.4	1.711	23.4
2.151	24.8	2.152	25.2	2.153	25.2	2.154	25.2
2.445	27.5	2.446	27.5	2.447	27.5	2.448	27.5
2.961	32.2	2.962	32.2	2.963	32.2	2.964	32.2
3.529	35.6	3.530	35.6	3.531	35.6	3.532	35.6
4.149	38.9	4.150	38.9	4.151	38.9	4.152	38.9
4.821	41.0	4.822	41.0	4.823	41.0	4.824	41.0
5.547	43.6	5.548	43.6	5.549	43.6	5.550	43.6
6.328	45.3	6.329	45.3	6.330	45.3	6.331	45.3
7.164	47.0	7.165	47.0	7.166	47.0	7.167	47.0
8.057	48.5	8.058	48.5	8.059	48.5	8.060	48.5
8.999	49.8	8.999	49.8	8.999	49.8	8.999	49.8
9.999	50.5	9.999	50.5	9.999	50.5	9.999	50.5
10.999	51.4	10.999	51.4	10.999	51.4	10.999	51.4
11.999	52.5	11.999	52.5	11.999	52.5	11.999	52.5
12.999	53.8	12.999	53.8	12.999	53.8	12.999	53.8
13.999	55.3	13.999	55.3	13.999	55.3	13.999	55.3
14.999	56.9	14.999	56.9	14.999	56.9	14.999	56.9
15.999	58.5	15.999	58.5	15.999	58.5	15.999	58.5
16.999	60.2	16.999	60.2	16.999	60.2	16.999	60.2
17.999	62.0	17.999	62.0	17.999	62.0	17.999	62.0
18.999	63.9	18.999	63.9	18.999	63.9	18.999	63.9
19.999	65.9	19.999	65.9	19.999	65.9	19.999	65.9
20.999	68.0	20.999	68.0	20.999	68.0	20.999	68.0
21.999	70.1	21.999	70.1	21.999	70.1	21.999	70.1
22.999	72.2	22.999	72.2	22.999	72.2	22.999	72.2
23.999	74.3	23.999	74.3	23.999	74.3	23.999	74.3
24.999	76.4	24.999	76.4	24.999	76.4	24.999	76.4
25.999	78.5	25.999	78.5	25.999	78.5	25.999	78.5
26.999	80.6	26.999	80.6	26.999	80.6	26.999	80.6
27.999	82.7	27.999	82.7	27.999	82.7	27.999	82.7
28.999	84.8	28.999	84.8	28.999	84.8	28.999	84.8
29.999	86.9	29.999	86.9	29.999	86.9	29.999	86.9
30.999	89.0	30.999	89.0	30.999	89.0	30.999	89.0
31.999	91.1	31.999	91.1	31.999	91.1	31.999	91.1
32.999	93.2	32.999	93.2	32.999	93.2	32.999	93.2
33.999	95.3	33.999	95.3	33.999	95.3	33.999	95.3
34.999	97.4	34.999	97.4	34.999	97.4	34.999	97.4
35.999	99.5	35.999	99.5	35.999	99.5	35.999	99.5
36.999	101.6	36.999	101.6	36.999	101.6	36.999	101.6
37.999	103.7	37.999	103.7	37.999	103.7	37.999	103.7
38.999	105.8	38.999	105.8	38.999	105.8	38.999	105.8
39.999	107.9	39.999	107.9	39.999	107.9	39.999	107.9
40.999	110.0	40.999	110.0	40.999	110.0	40.999	110.0
41.999	112.1	41.999	112.1	41.999	112.1	41.999	112.1
42.999	114.2	42.999	114.2	42.999	114.2	42.999	114.2
43.999	116.3	43.999	116.3	43.999	116.3	43.999	116.3
44.999	118.4	44.999	118.4	44.999	118.4	44.999	118.4
45.999	120.5	45.999	120.5	45.999	120.5	45.999	120.5
46.999	122.6	46.999	122.6	46.999	122.6	46.999	122.6
47.999	124.7	47.999	124.7	47.999	124.7	47.999	124.7
48.999	126.8	48.999	126.8	48.999	126.8	48.999	126.8
49.999	128.9	49.999	128.9	49.999	128.9	49.999	128.9
50.999	131.0	50.999	131.0	50.999	131.0	50.999	131.0
51.999	133.1	51.999	133.1	51.999	133.1	51.999	133.1
52.999	135.2	52.999	135.2	52.999	135.2	52.999	135.2
53.999	137.3	53.999	137.3	53.999	137.3	53.999	137.3
54.999	139.4	54.999	139.4	54.999	139.4	54.999	139.4
55.999	141.5	55.999	141.5	55.999	141.5	55.999	141.5
56.999	143.6	56.999	143.6	56.999	143.6	56.999	143.6
57.999	145.7	57.999	145.7	57.999	145.7	57.999	145.7
58.999	147.8	58.999	147.8	58.999	147.8	58.999	147.8
59.999	149.9	59.999	149.9	59.999	149.9	59.999	149.9
60.999	152.0	60.999	152.0	60.999	152.0	60.999	152.0
61.999	154.1	61.999	154.1	61.999	154.1	61.999	154.1
62.999	156.2	62.999	156.2	62.999	156.2	62.999	156.2
63.999	158.3	63.999	158.3	63.999	158.3	63.999	158.3
64.999	160.4	64.999	160.4	64.999	160.4	64.999	160.4
65.999	162.5	65.999	162.5	65.999	162.5	65.999	162.5
66.999	164.6	66.999	164.6	66.999	164.6	66.999	164.6
67.999	166.7	67.999	166.7	67.999	166.7	67.999	166.7
68.999	168.8	68.999	168.8	68.999	168.8	68.999	168.8
69.999	170.9	69.999	170.9	69.999	170.9	69.999	170.9
70.999	173.0	70.999	173.0	70.999	173.0	70.999	173.0
71.999	175.1	71.999	175.1	71.999	175.1	71.999	175.1
72.999	177.2	72.999	177.2	72.999	177.2	72.999	177.2
73.999	179.3	73.999	179.3	73.999	179.3	73.999	179.3
74.999	181.4	74.999	181.4	74.999	181.4	74.999	181.4
75.999	183.5	75.999	183.5	75.999	183.5	75.999	183.5
76.999	185.6	76.999	185.6	76.999	185.6	76.999	185.6
77.999	187.7	77.999	187.7	77.999	187.7	77.999	187.7
78.999	189.8	78.999	189.8	78.999	189.8	78.999	189.8
79.999	191.9	79.999	191.9	79.999	191.9	79.999	191.9
80.999	194.0	80.999	194.0	80.999	194.0	80.999	194.0
81.999	196.1	81.999	196.1	81.999	196.1	81.999	196.1
82.999	198.2	82.999	198.2	82.999	198.2	82.999	198.2
83.999	200.3	83.999	200.3	83.999	200.3	83.999	200.3
84.999	202.4	84.999	202.4	84.999	202.4	84.999	202.4
85.999	204.5	85.999	204.5	85.999	204.5	85.999	204.5
86.999	206.6	86.999	206.6	86.999	206.6	86.999	206.6
87.999	208.7	87.999	208.7	87.999	208.7	87.999	208.7
88.999	210.8	88.999	210.8	88.999	210.8	88.999	210.8
89.999	212.9	89.999	212.9	89.999	212.9	89.999	212.9
90.999	215.0	90.999	215.0	90.999	215.0	90.999	215.0
91.999	217.1	91.999	217.1	91.999	217.1	91.999	217.1
92.999	219.2	92.999	219.2	92.999	219.2	92.999	219.2
93.999	221.3	93.999	221.3	93.999	221.3	93.999	221.3
94.999	223.4	94.999	223.4	94.999	223.4	94.999	223.4
95.999	225.5	95.999	225.5	95.999	225.5	95.999	225.5
96.999	227.6	96.999	227.6	96.999	227.6	96.999	227.6
97.999	229.7	97.999	229.7	97.999	229.7	97.999	229.7
98.999	231.8	98.999	231.8	98.999	231.8	98.999	231.8
99.999	233.9	99.999	233.9	99.999	233.9	99.999	233.9
100.999	236.0	100.999	236.0	100.999	236.0	100.999	236.0

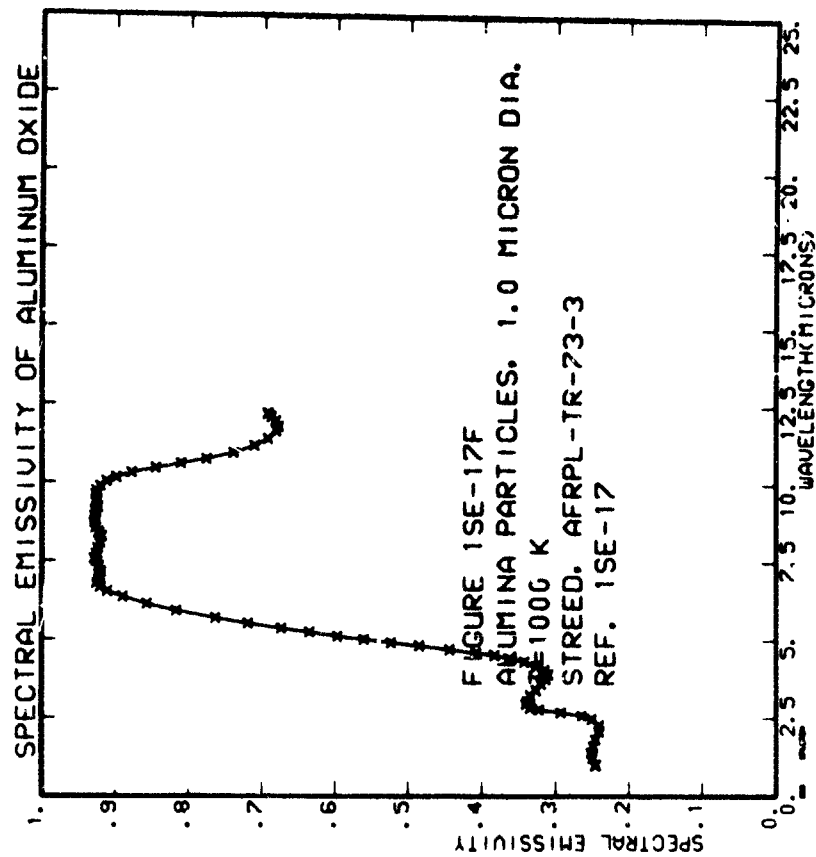
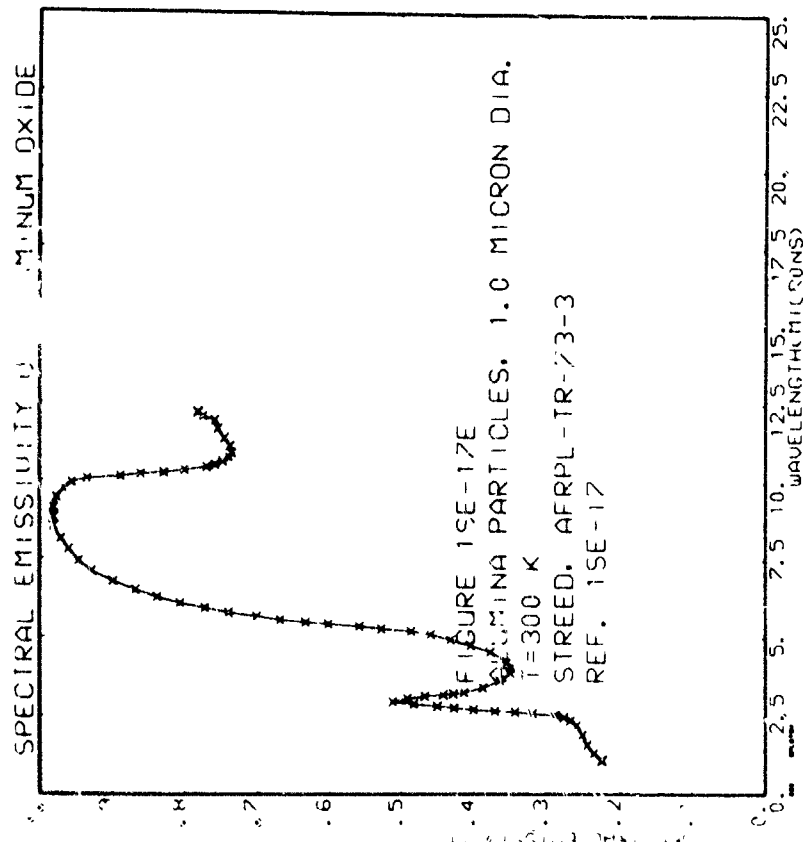












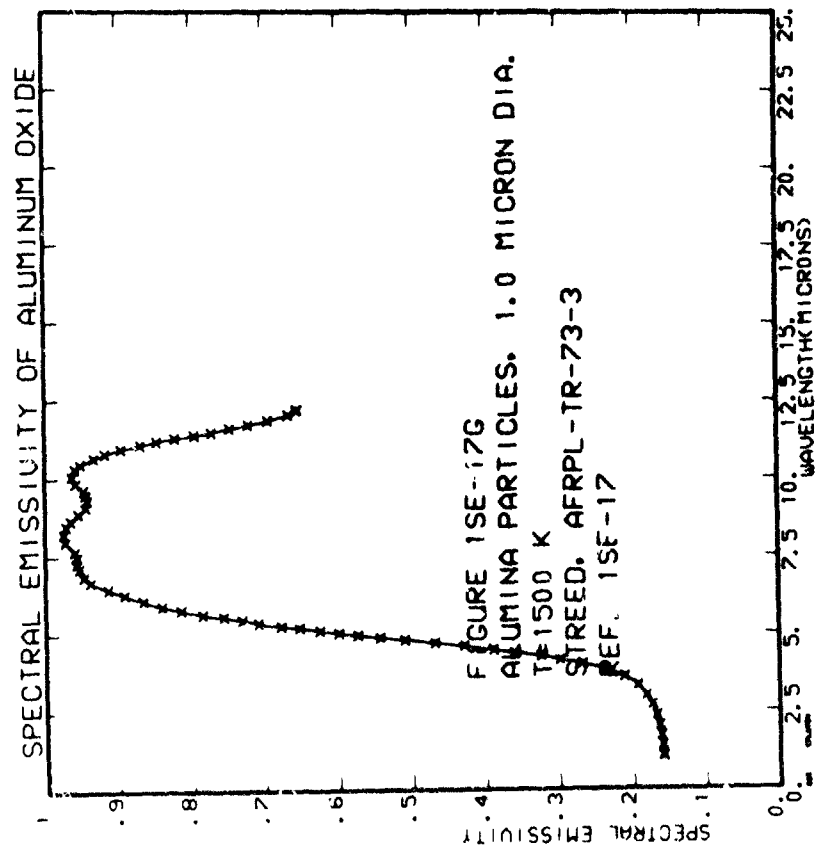
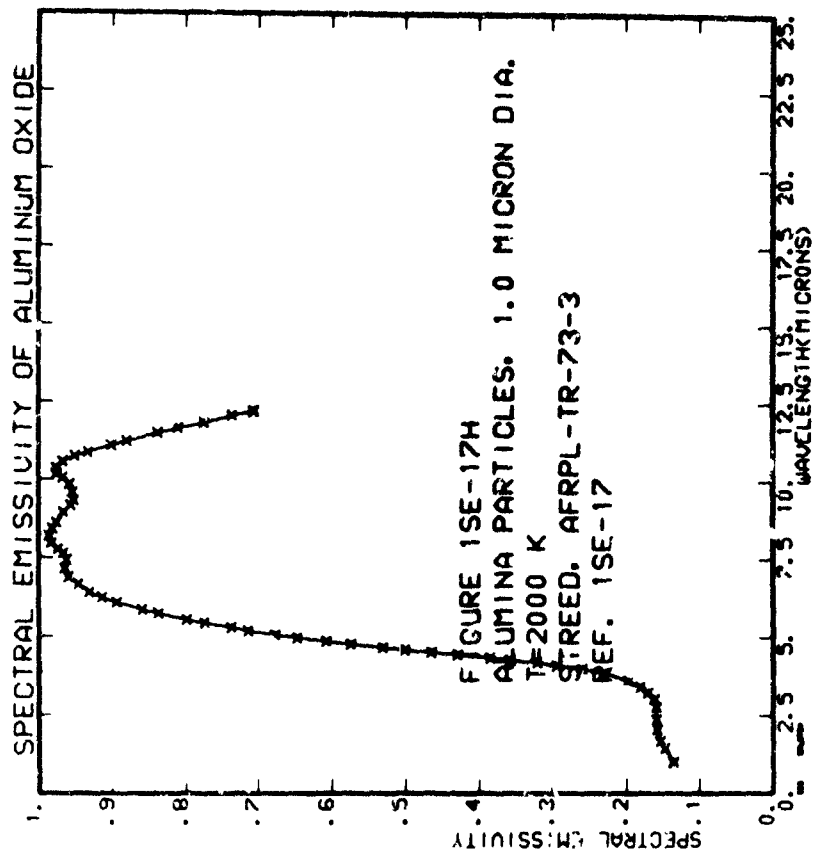
Streed (Ref. 1SE-17)

g. Particle size = 1.0  $\mu$ . T = 1500°K

$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$
1.0	15.87	1.0	16.49	1.0	16.49	1.0	16.49
1.5	16.15	1.5	16.63	1.5	16.63	1.5	16.63
2.0	16.42	2.0	16.90	2.0	16.90	2.0	16.90
2.5	16.68	2.5	17.16	2.5	17.16	2.5	17.16
3.0	16.94	3.0	17.42	3.0	17.42	3.0	17.42
3.5	17.19	3.5	17.67	3.5	17.67	3.5	17.67
4.0	17.44	4.0	17.92	4.0	17.92	4.0	17.92
4.5	17.68	4.5	18.16	4.5	18.16	4.5	18.16
5.0	17.92	5.0	18.40	5.0	18.40	5.0	18.40
5.5	18.16	5.5	18.64	5.5	18.64	5.5	18.64
6.0	18.40	6.0	18.88	6.0	18.88	6.0	18.88
6.5	18.64	6.5	19.12	6.5	19.12	6.5	19.12
7.0	18.88	7.0	19.36	7.0	19.36	7.0	19.36
7.5	19.12	7.5	19.60	7.5	19.60	7.5	19.60
8.0	19.36	8.0	19.84	8.0	19.84	8.0	19.84
8.5	19.60	8.5	20.08	8.5	20.08	8.5	20.08
9.0	19.84	9.0	20.32	9.0	20.32	9.0	20.32
9.5	20.08	9.5	20.56	9.5	20.56	9.5	20.56
10.0	20.32	10.0	20.80	10.0	20.80	10.0	20.80
10.5	20.56	10.5	21.04	10.5	21.04	10.5	21.04
11.0	20.80	11.0	21.28	11.0	21.28	11.0	21.28
11.5	21.04	11.5	21.52	11.5	21.52	11.5	21.52
12.0	21.28	12.0	21.76	12.0	21.76	12.0	21.76
12.5	21.52	12.5	22.00	12.5	22.00	12.5	22.00
13.0	21.76	13.0	22.24	13.0	22.24	13.0	22.24
13.5	22.00	13.5	22.48	13.5	22.48	13.5	22.48
14.0	22.24	14.0	22.72	14.0	22.72	14.0	22.72
14.5	22.48	14.5	22.96	14.5	22.96	14.5	22.96
15.0	22.72	15.0	23.20	15.0	23.20	15.0	23.20
15.5	22.96	15.5	23.44	15.5	23.44	15.5	23.44
16.0	23.20	16.0	23.68	16.0	23.68	16.0	23.68
16.5	23.44	16.5	23.92	16.5	23.92	16.5	23.92
17.0	23.68	17.0	24.16	17.0	24.16	17.0	24.16
17.5	23.92	17.5	24.40	17.5	24.40	17.5	24.40
18.0	24.16	18.0	24.64	18.0	24.64	18.0	24.64
18.5	24.40	18.5	24.88	18.5	24.88	18.5	24.88
19.0	24.64	19.0	25.12	19.0	25.12	19.0	25.12
19.5	24.88	19.5	25.36	19.5	25.36	19.5	25.36
20.0	25.12	20.0	25.60	20.0	25.60	20.0	25.60
20.5	25.36	20.5	25.84	20.5	25.84	20.5	25.84
21.0	25.60	21.0	26.08	21.0	26.08	21.0	26.08
21.5	25.84	21.5	26.32	21.5	26.32	21.5	26.32
22.0	26.08	22.0	26.56	22.0	26.56	22.0	26.56
22.5	26.32	22.5	26.80	22.5	26.80	22.5	26.80
23.0	26.56	23.0	27.04	23.0	27.04	23.0	27.04
23.5	26.80	23.5	27.28	23.5	27.28	23.5	27.28
24.0	27.04	24.0	27.52	24.0	27.52	24.0	27.52
24.5	27.28	24.5	27.76	24.5	27.76	24.5	27.76
25.0	27.52	25.0	28.00	25.0	28.00	25.0	28.00
25.5	27.76	25.5	28.24	25.5	28.24	25.5	28.24
26.0	28.00	26.0	28.48	26.0	28.48	26.0	28.48
26.5	28.24	26.5	28.72	26.5	28.72	26.5	28.72
27.0	28.48	27.0	28.96	27.0	28.96	27.0	28.96
27.5	28.72	27.5	29.20	27.5	29.20	27.5	29.20
28.0	28.96	28.0	29.44	28.0	29.44	28.0	29.44
28.5	29.20	28.5	29.68	28.5	29.68	28.5	29.68
29.0	29.44	29.0	29.92	29.0	29.92	29.0	29.92
29.5	29.68	29.5	30.16	29.5	30.16	29.5	30.16
30.0	29.92	30.0	30.40	30.0	30.40	30.0	30.40
30.5	30.16	30.5	30.64	30.5	30.64	30.5	30.64
31.0	30.40	31.0	30.88	31.0	30.88	31.0	30.88
31.5	30.64	31.5	31.12	31.5	31.12	31.5	31.12
32.0	30.88	32.0	31.36	32.0	31.36	32.0	31.36
32.5	31.12	32.5	31.60	32.5	31.60	32.5	31.60
33.0	31.36	33.0	31.84	33.0	31.84	33.0	31.84
33.5	31.60	33.5	32.08	33.5	32.08	33.5	32.08
34.0	31.84	34.0	32.32	34.0	32.32	34.0	32.32
34.5	32.08	34.5	32.56	34.5	32.56	34.5	32.56
35.0	32.32	35.0	32.80	35.0	32.80	35.0	32.80
35.5	32.56	35.5	33.04	35.5	33.04	35.5	33.04
36.0	32.80	36.0	33.28	36.0	33.28	36.0	33.28
36.5	33.04	36.5	33.52	36.5	33.52	36.5	33.52
37.0	33.28	37.0	33.76	37.0	33.76	37.0	33.76
37.5	33.52	37.5	34.00	37.5	34.00	37.5	34.00
38.0	33.76	38.0	34.24	38.0	34.24	38.0	34.24
38.5	34.00	38.5	34.48	38.5	34.48	38.5	34.48
39.0	34.24	39.0	34.72	39.0	34.72	39.0	34.72
39.5	34.48	39.5	34.96	39.5	34.96	39.5	34.96
40.0	34.72	40.0	35.20	40.0	35.20	40.0	35.20
40.5	34.96	40.5	35.44	40.5	35.44	40.5	35.44
41.0	35.20	41.0	35.68	41.0	35.68	41.0	35.68
41.5	35.44	41.5	35.92	41.5	35.92	41.5	35.92
42.0	35.68	42.0	36.16	42.0	36.16	42.0	36.16
42.5	35.92	42.5	36.40	42.5	36.40	42.5	36.40
43.0	36.16	43.0	36.64	43.0	36.64	43.0	36.64
43.5	36.40	43.5	36.88	43.5	36.88	43.5	36.88
44.0	36.64	44.0	37.12	44.0	37.12	44.0	37.12
44.5	36.88	44.5	37.36	44.5	37.36	44.5	37.36
45.0	37.12	45.0	37.60	45.0	37.60	45.0	37.60
45.5	37.36	45.5	37.84	45.5	37.84	45.5	37.84
46.0	37.60	46.0	38.08	46.0	38.08	46.0	38.08
46.5	37.84	46.5	38.32	46.5	38.32	46.5	38.32
47.0	38.08	47.0	38.56	47.0	38.56	47.0	38.56
47.5	38.32	47.5	38.80	47.5	38.80	47.5	38.80
48.0	38.56	48.0	39.04	48.0	39.04	48.0	39.04
48.5	38.80	48.5	39.28	48.5	39.28	48.5	39.28
49.0	39.04	49.0	39.52	49.0	39.52	49.0	39.52
49.5	39.28	49.5	39.76	49.5	39.76	49.5	39.76
50.0	39.52	50.0	40.00	50.0	40.00	50.0	40.00

h. Particle size = 1.0  $\mu$ . T = 2000°K

III-133

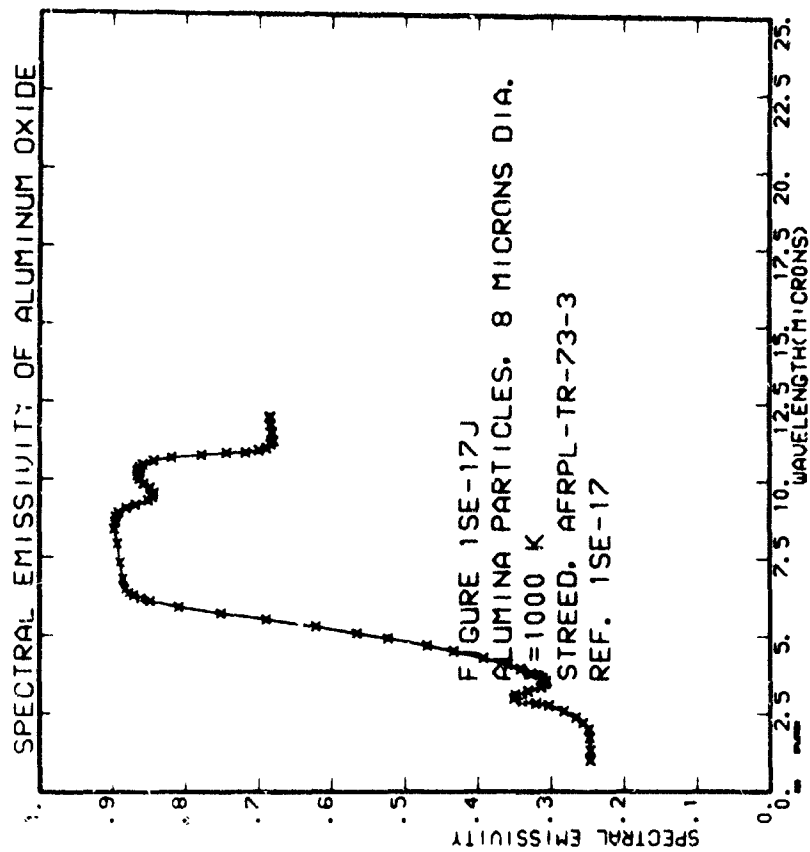
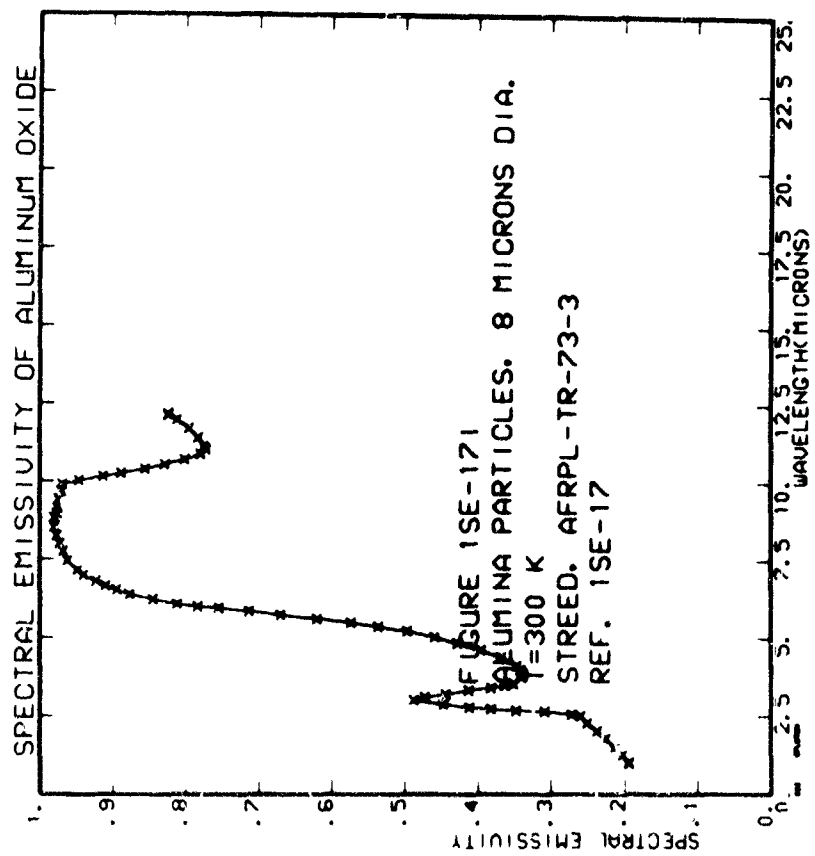






j. Particle size =  $8.0 \mu$ .  $T = 1000^{\circ}\text{K}$

III. 136



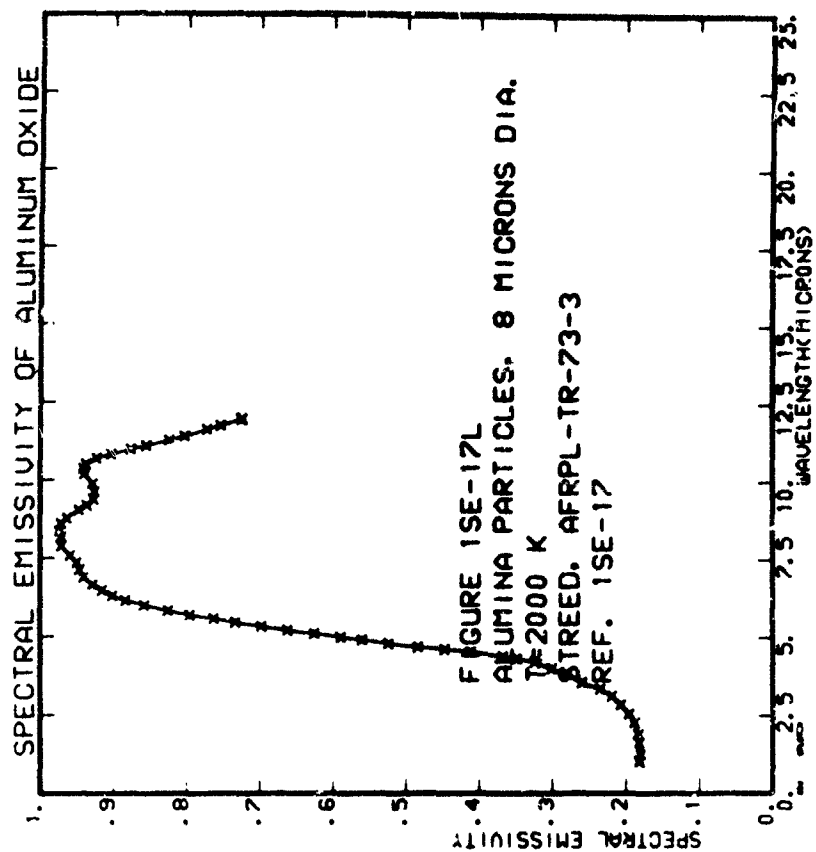
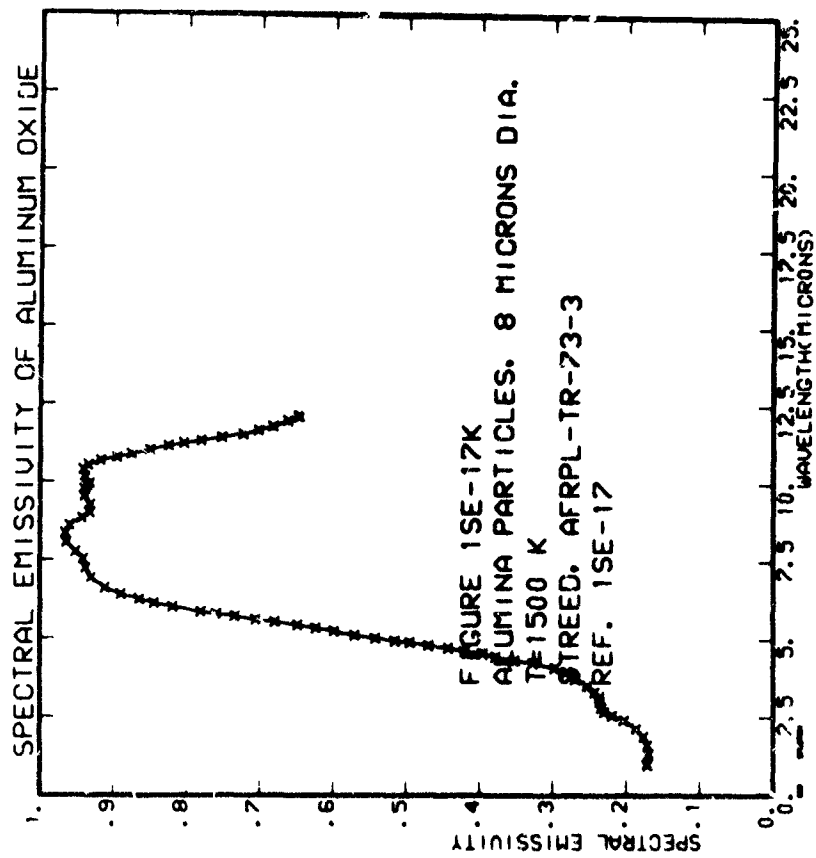
Streed (Ref. 1SE-17)

k. Particle size = 8.0  $\mu$ . T = 1500°K

$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$
1.001	172	1.352	169	1.640	171	1.902	177	2.184	183
2.018	187	2.411	204	2.568	219	2.820	230	3.082	243
3.016	235	3.745	232	3.937	239	4.137	250	4.343	259
4.013	327	4.322	342	4.609	370	4.896	382	5.183	399
5.010	420	5.437	443	5.724	460	6.011	482	6.298	499
6.007	514	6.737	549	7.024	566	7.311	582	7.598	599
7.004	607	7.845	660	8.132	677	8.419	693	8.706	710
8.001	700	8.953	733	9.240	750	9.527	766	9.814	782
9.000	793	9.960	819	10.247	827	10.534	843	10.821	859
10.000	886	10.967	899	11.244	914	11.531	930	11.818	946
11.000	979	11.964	984	12.241	1000	12.528	1016	12.815	1032
12.000	1072	13.061	1099	13.348	1117	13.635	1133	13.922	1149
13.000	1165	14.158	1184	14.445	1200	14.732	1216	15.019	1232
14.000	1258	15.355	1240	15.642	1264	15.929	1280	16.216	1296
15.000	1351	16.552	1325	16.839	1340	17.126	1356	17.413	1372
16.000	1444	17.749	1400	18.036	1400	18.323	1416	18.610	1432
17.000	1537	19.146	1488	19.433	1491	19.720	1507	20.007	1523
18.000	1630	20.253	1576	20.540	1507	20.827	1523	21.114	1539
19.000	1723	21.360	1664	21.647	1523	21.934	1539	22.221	1555
20.000	1816	22.467	1752	22.754	1539	23.041	1555	23.328	1571
21.000	1909	23.574	1840	23.861	1555	24.148	1571	24.435	1587

1. Particle size =  $8.0 \mu$ .  $T = 2000^{\circ}\text{K}$

III-139



Touloukian (Ref. ISE-18)

- a. The spectral emissivity of General Electric Lucalox, a cold-pressed and sintered alumina with MgO added to control grain growth is presented for material of unspecified purity. The sample surface is machined, and the temperature is 813°K. Precision is  $\pm 5$  percent. These data show a much higher  $\epsilon(\lambda)$  than the representative curve given in Section I, Figure I-1.3.1, and were digitized from discrete points.

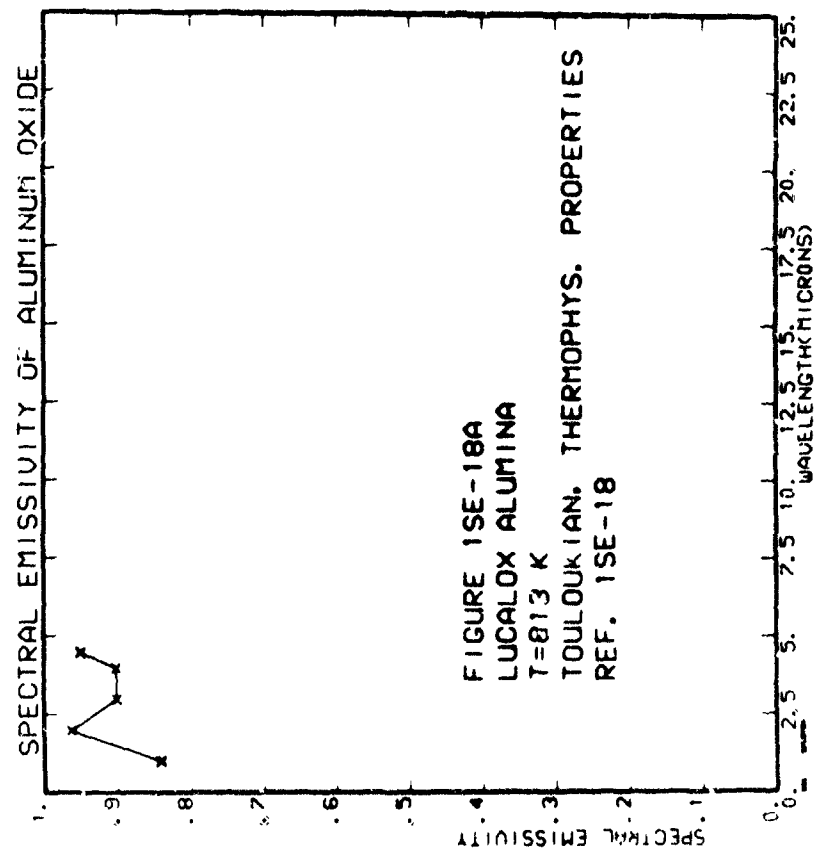
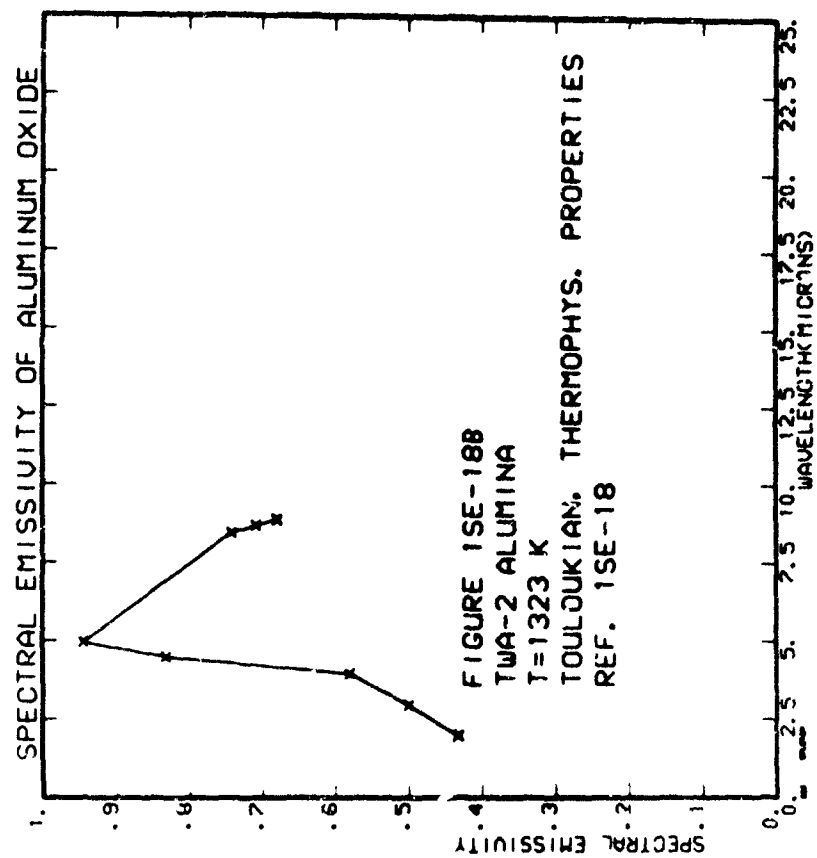
$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$
1.001	.841	1.983	.953	2.975	.901
4.431	.951			3.975	.903

- b. Measurements of the spectral emissivity of Norton TWA, No. 2 alumina is presented. The alumina was machined ultrasonically and given a diamond wheel finish and had a purity of 98.56 percent. A precision of  $\pm 4$  percent is claimed. The temperature is 1323°K. These data are in good agreement with the representative curve given in Section I-1.3, and were digitized from discrete points.

$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$
1.985	.732	2.975	.580	4.484	.533
4.966	.944	3.442	.709	8.978	.580

- c. Same as (b) above, but the temperature is 873°K.

$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$
1.985	.370	3.962	.438	4.425	.729
4.465	.902	5.950	.329	7.966	.930
8.212	.933		.527		.941





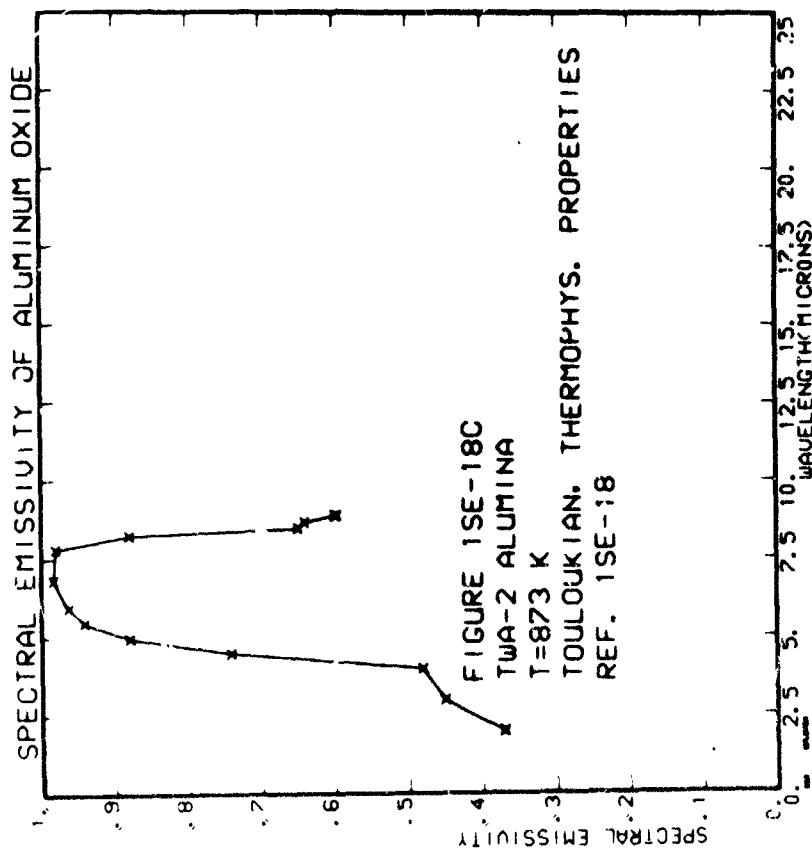
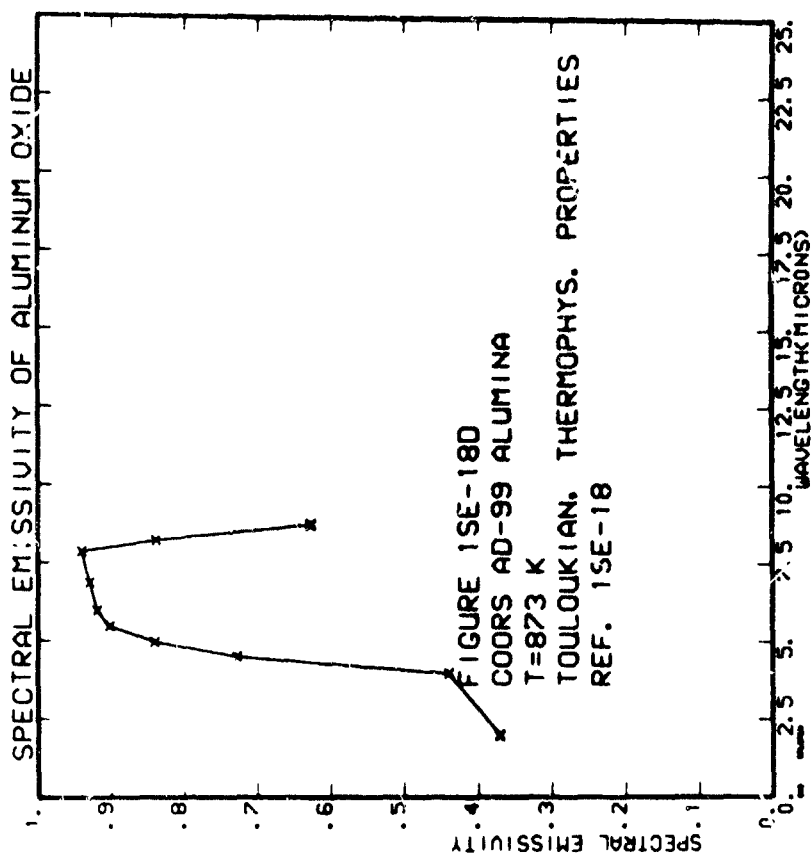
Touloukian (Ref. ISE-18)

- d. Coors AD-99 alumina, 99 percent pure  $\text{Al}_2\text{O}_3$ , machined ultrasonically with a diamond wheel finish was studied using unspecified techniques. A precision of  $\pm 4$  percent is claimed. The temperature is  $873^\circ\text{K}$ . These data are in good agreement with the representative curve given in Section I-1.3, and were digitized from discrete points.

$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$
1.998	.377	2.981	.451	3.980	.531	4.996	.613
2.948	.481	3.462	.522	4.940	.631	5.928	.713
3.979	.580	4.224	.590	5.961	.650	6.828	.783
4.937	.593					7.664	.841

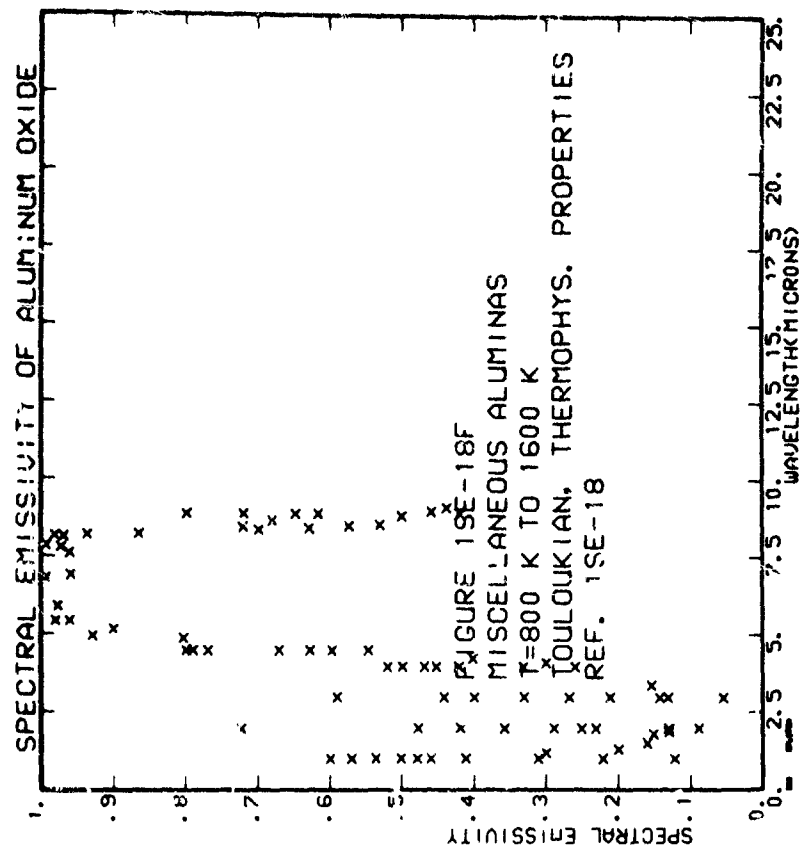
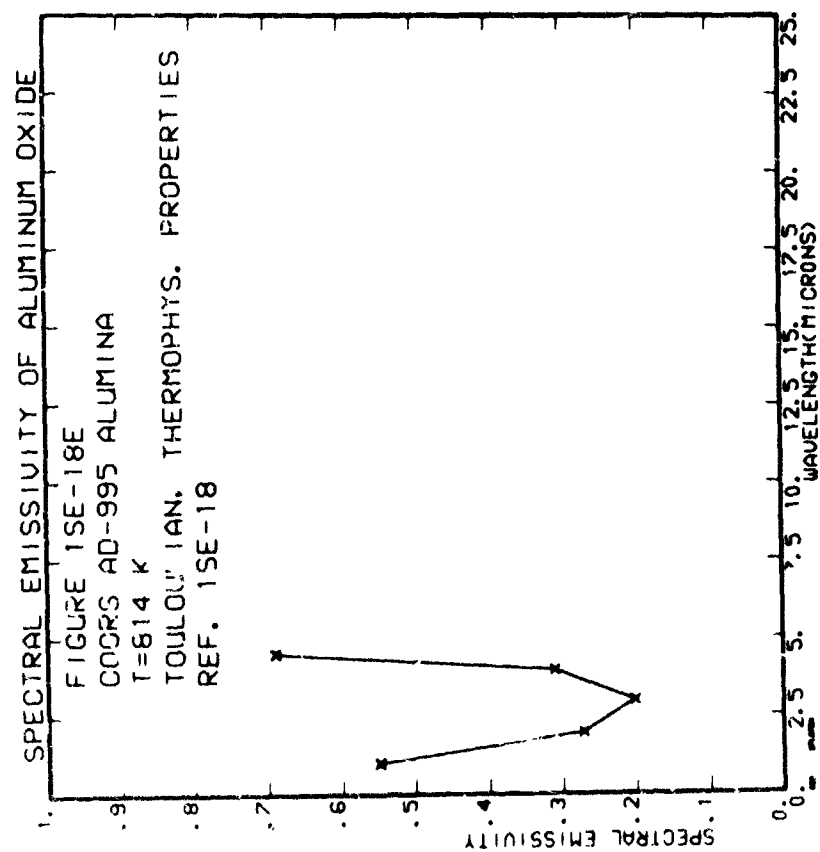
- e. Coors AD-995 alumina, 99.5 percent pure  $\text{Al}_2\text{O}_3$ , machined surface was studied using unspecified techniques. A precision of  $\pm 5$  percent is claimed. The temperature is  $814^\circ\text{K}$ . These data show  $\epsilon(\lambda)$  much lower at  $3\mu$  than the representative curve given in Section I, Figure I-1.3, and were digitized from discrete points.

$\lambda$	$\epsilon$	$\lambda$	$\epsilon$	$\lambda$	$\epsilon$
1.902	.543	1.981	.271	3.005	.201
4.201	.591			3.984	.310



f. These are the remaining materials of Ref. 1SE-18, including Coors AD-99, Coors AD-96, Coors AD 96 + 1  $\text{CoCO}_3$ , McDanel AP-30 (99 percent), McDanel AV30, vitrified alumina (96 percent), and McDanel AP-35 (isostatic)(99 percent). Precision is  $\pm 5$  percent in general, and the temperature ranges from  $800^\circ\text{K}$  to  $1600^\circ\text{K}$ . These data were digitized from distinct points, and show good agreement with the representative curve for  $\lambda < 3 \mu$ . For  $\lambda > 3 \mu$  there is a large variation within the data.

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### Section III-1.4 Tabulated Total Emissivity Data - Aluminum Oxide

#### Contents:

- ITE-1: Gannon; Norton Co. E111 alumina for  $T = 958^{\circ}\text{K}$  to  $1158^{\circ}\text{K}$ ; study of porosity and surface roughness effects.
- ITE-2: Mergerian; Sapphire,  $T = 373^{\circ}\text{K}$  to  $1273^{\circ}\text{K}$ .
- ITE-3: Morizumi; rocket exhaust particles,  $T = 1389^{\circ}\text{K}$  to  $2222^{\circ}\text{K}$ .
- ITE-4: Olson; Norton RA-4213 and LA-603 Aluminas,  $T = 63^{\circ}\text{K}$  to  $1800^{\circ}\text{K}$ .
- ITE-5: Touloukian; various aluminas,  $T = 63^{\circ}\text{K}$  to  $1800^{\circ}\text{K}$ .
- ITE-6: Wittenberg; sapphire,  $T = 200^{\circ}\text{K}$  to  $373^{\circ}\text{K}$ .

Cannon (Ref. I TE-1)

The emittance of Norton Co. Elll alumina as a function of porosity and roughness was studied using a thermistor bolometer and a blackbody furnace. Samples were prepared by cold-pressing and sintering at 1973°K. Measurements were made between 958°K and 1158°K. No error analysis was given. Data were taken from a table.

The values measured for  $\epsilon(T)$  are considerably lower than the representative curve given in Section I - 1.4.

Porosity (percent)	$\epsilon_n$ (958°K $\leq T \leq$ 1158°K)
9.7	0.34
14.0	0.37
19.0	0.34
23.0	0.35
30.0	0.35

Surface Roughness	(Center Line Average)
< 20 $\mu$ inch	0.35
> 20 $\mu$ inch	0.36

# Mergerian (Ref. 1TE-2)

Measurements of the total integrated (1  $\mu$  to 13  $\mu$ ) emissivity of synthetic sapphire from T = 373°K to 1273°K were made using a Perkin-Elmer Model 99, NaCl monochromator and a blackbody furnace. No estimates of precision are given. These data are approximately 0.1 higher than Wittenberg's' (Ref. 1TE-6) at 373°K, where they overlap. No representative curve was constructed for sapphire, and all measured total emissivities for sapphire are lower than the representative curve for alumina given in Section I - 1.4.

T	$\epsilon$	T	$\epsilon$	T	$\epsilon$
358.420	.460	645.358	.489	1012.585	.545
				1269.627	.577

Morizumi (Ref TE-3)

The emissivity of rocket engine exhaust particles ranging from 0.79  $\mu$  to 3.95  $\mu$  in diameter was measured using narrow angle radiometers, black surfaced asymptotic calorimeters, and scanning spectrometers. It is concluded that  $\epsilon(T)$  for small alumina particles is comparable to bulk alumina instead of sapphire. No error analysis was given. Data are digitized from distinct points. Sample temperature ranged from  $T = 1389^{\circ}\text{K}$  to  $2222^{\circ}\text{K}$ . These data show emissivities slightly lower than the representative alumina curve given in Section I - 1.4.

a. Small rocket, expansion ratio 19:1 and exhaust diameter 12 in., measured by radiometer.

T	$\epsilon$	T	$\epsilon$	T	$\epsilon$
1987.342	.175	1985.397	.155	2053.609	.116
2152.558	.245			2152.558	.195

b. Large rocket, expansion ratio 23.5:1 and exit diameter 26 in., measured by radiometer.

T	$\epsilon$	T	$\epsilon$	T	$\epsilon$
1977.551	.222	1977.641	.193	1762.335	.244
1937.431	.251			1884.234	.251

c. Same rocket as b., measured by spectrometer.

T	$\epsilon$
1-81.236	.235



Olson (Ref. ITE-4)

$\epsilon(T)$  was measured for Norton RA-4213 alumina and LA-603 alumina in air. Experimental details were not given. These data were digitized from curves.

These points were selected together with data from Ref. ITE-5, to construct the representative curve given in Section I, Figure I - 1.4.

a. Norton RA-4213

T	$\epsilon$	T	$\epsilon$	T	$\epsilon$
224.685	.703	63.709	.770	81.217	.764
397.213	.617	255.051	.790	318.078	.651
547.561	.565	433.448	.671	523.554	.538
764.531	.510	597.320	.533	743.734	.482
1373.437	.395	775.742	.488	800.114	.408
1656.130	.313	1376.423	.335	1496.028	.381
		1714.156	.331	1519.252	.325
				174.917	.749
				369.490	.665
				529.417	.558
				751.046	.523
				1049.006	.407
				1519.252	.290

b. Norton LA-603

T	$\epsilon$	T	$\epsilon$	T	$\epsilon$
330.336	.735	158.109	.773	328.775	.741
524.368	.699	406.522	.700	520.297	.658
699.365	.622	563.058	.624	610.849	.625
1068.364	.516	761.444	.566	783.547	.567
1470.481	.441	1304.735	.506	1364.147	.536
		1472.472	.459		
				328.775	.741
				520.297	.658
				610.849	.625
				783.547	.567
				1364.147	.536

# Touloukian (Ref. 1TE-5)

Various aluminas were studied, including Norton 603 and RA-4213. Measurements were made in air, argon, and vacuum. No error analysis was given. These data were digitized from specific points, and were selected together with data from Ref. 1T-4, to construct the representative curve given in Section I, Figure I - 1.4.

T	e	T	e	T	e	T	e
53.488	.725	67.001	.700	327.044	.779	359.245	.769
419.258	.768	427.046	.753	467.745	.763	496.638	.704
657.755	.783	598.007	.659	606.053	.741	645.145	.665
749.170	.712	662.547	.616	637.011	.700	693.317	.678
861.692	.695	767.213	.650	784.368	.536	837.390	.631
923.632	.616	791.177	.667	805.473	.643	885.429	.615
962.102	.614	864.577	.630	869.154	.573	950.429	.333
1010.652	.670	948.259	.360	948.259	.349	1000.420	.386
1040.358	.565	968.134	.287	999.147	.482	1069.762	.408
1095.306	.432	1025.226	.510	1064.944	.570	1144.793	.349
1120.358	.338	1137.112	.510	1149.887	.356	1204.467	.337
1220.426	.420	1223.934	.469	1243.401	.483	1360.406	.445
1328.497	.509	1333.340	.519	1363.452	.545	1499.975	.947
1480.945	.263	1487.320	.493	1485.649	.329	1600.936	.307
1524.533	.285	1569.014	.277	1657.649	.433	1784.071	.322
1677.623	.283	1722.630	.330	1743.869	.450		

Wittenberg (Ref. 1TE-6)

A calorimetric measurement was made of  $\epsilon(T)$  for polished sapphire with the C-axis perpendicular and parallel to the surface normal. An error analysis indicates a relative accuracy of  $\pm 1.5$  percent and an absolute accuracy of  $\pm 3.0$  percent. These data were digitized from points. At  $373^\circ\text{K}$ , where these data overlap measurements made by Mergerian (Ref. 1TE-2), they show  $\epsilon(T)$  being approximately 0.1 lower than Mergerian's. No representative curve for sapphire was constructed. All measured values for  $\epsilon(T)$  of sapphire are lower than the representative curve for alumina given in Section I - 1.4.

a. C axis parallel to the sample surface

T	$\epsilon$	T	$\epsilon$	T	$\epsilon$
204.631	.496	205.146	.503	216.123	.503
244.481	.504	254.248	.518	270.658	.523
313.744	.543	325.367	.549	337.091	.555
371.250	.565	373.369	.568		
				226.484	.500
				295.645	.536
				354.801	.562

b. C axis perpendicular to the sample surface

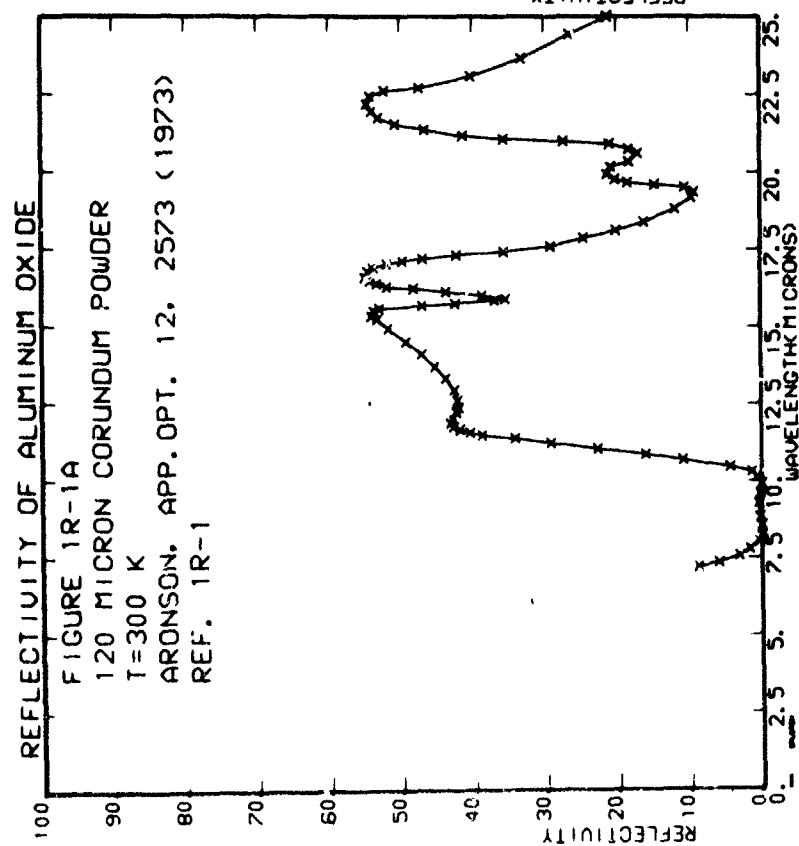
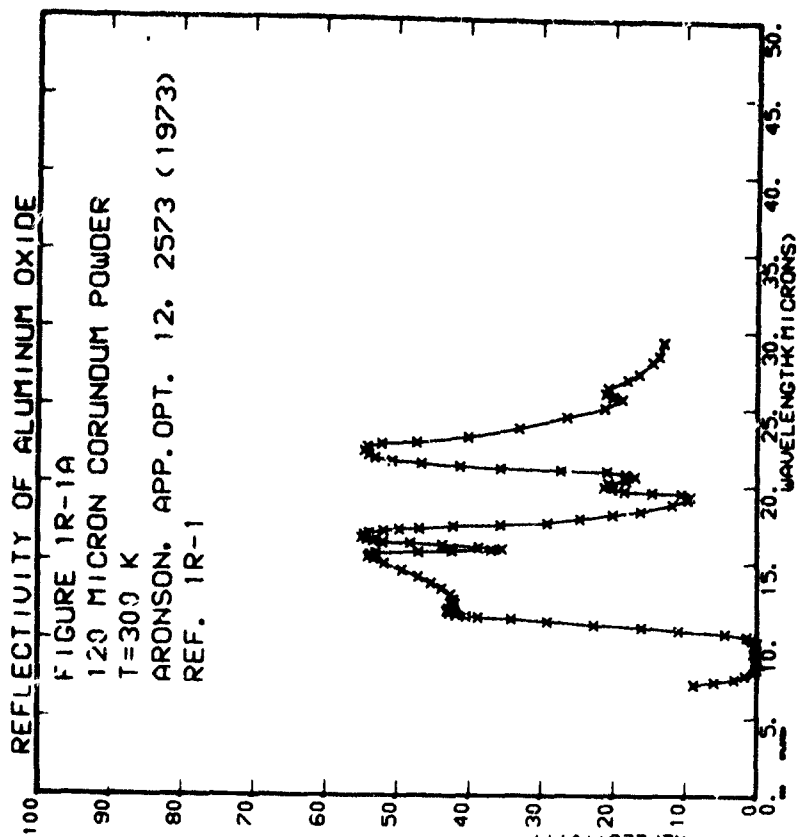
T	$\epsilon$	T	$\epsilon$	T	$\epsilon$
210.955	.474	212.551	.471	235.141	.479
256.507	.496	269.393	.504	296.892	.524
322.484	.534	322.822	.531	338.236	.541
371.355	.550				
				240.452	.487
				320.456	.533
				370.893	.552

### III-1.5 Tabulated Reflectivity Data - Aluminum Oxide

#### Contents:

- 1R-1: Aronson; corundum powders and spheres ranging in size from  $0.3\mu$  to  $135\mu$  diameter; the effects of surface abrasion on randomly oriented sapphire.
- 1R-3: Aronson; sapphire at long wavelengths,  $T = 10^{\circ}\text{K}$ ,  $300^{\circ}\text{K}$ .
- 1R-4: Barker; sapphire and ruby for ordinary and extraordinary ray orientations; the effect of surface etching and abrasion on the appearance of bands due to forbidden phonon modes.
- 1R-6: Clark; fine grained 99 + percent pure alumina.
- 1R-7: Gervais; sapphire heated to  $960^{\circ}\text{K}$  to  $2070^{\circ}\text{K}$  by a furnace and a  $944\text{ cm}^{-1}$  laser.
- 1R-8: Harris; 50, 100, 200 volt  $\text{Al}_2\text{O}_3$  films,  $T = 300^{\circ}\text{K}$ .
- 1R-10: Levy; pelletized spinel alumina powder,  $T = 300^{\circ}\text{K}$ .
- 1R-11: McCarthy; sapphire, 2 mm thick,  $T = 300^{\circ}\text{K}$ .
- 1R-12: McCarthy; sapphire, 3 mm thick,  $T = 300^{\circ}\text{K}$ .
- 1R-15: Piriou; sapphire,  $T = 293^{\circ}\text{K}$ ,  $1773^{\circ}\text{K}$ .
- 1R-17: Salama; RF sputtered  $\text{Al}_2\text{O}_3$  film,  $T = 300^{\circ}\text{K}$ .
- 1R-18: Tipunin; pure corundum,  $T = 300^{\circ}\text{K}$ .

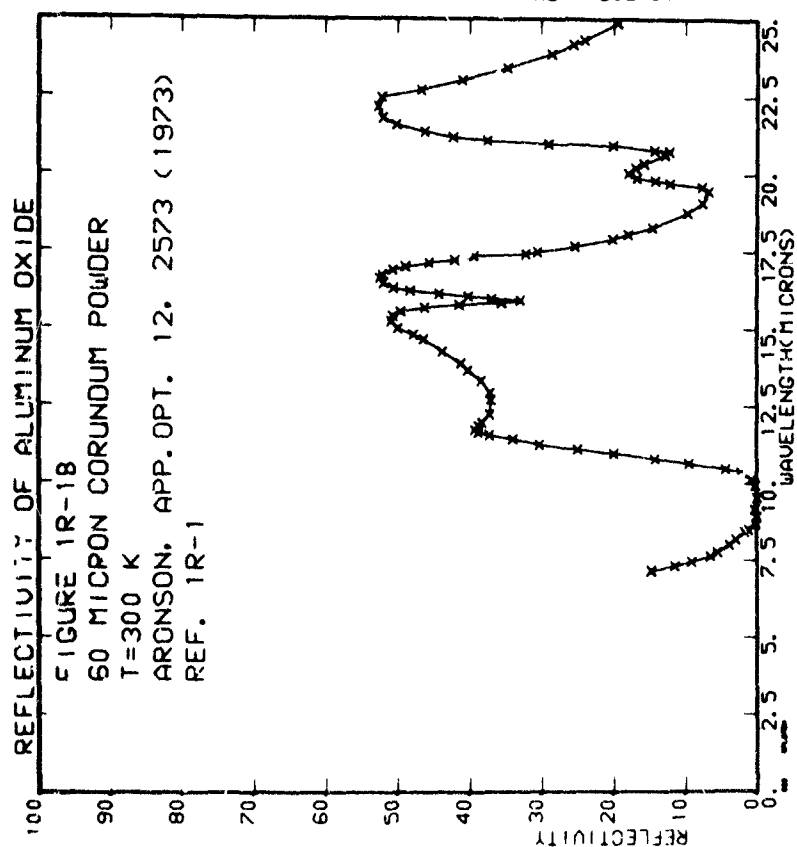
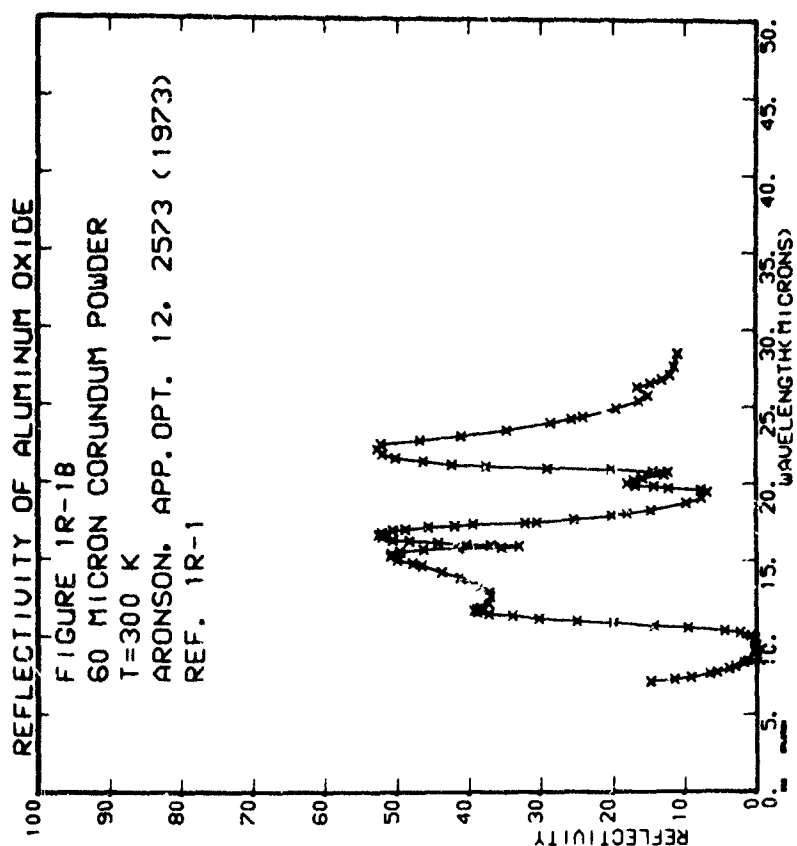




b. Particle size =  $30\mu$  diameter. LWA powder from Microabrasives Corp.

b. Particle size =  $50\mu$  diameter.

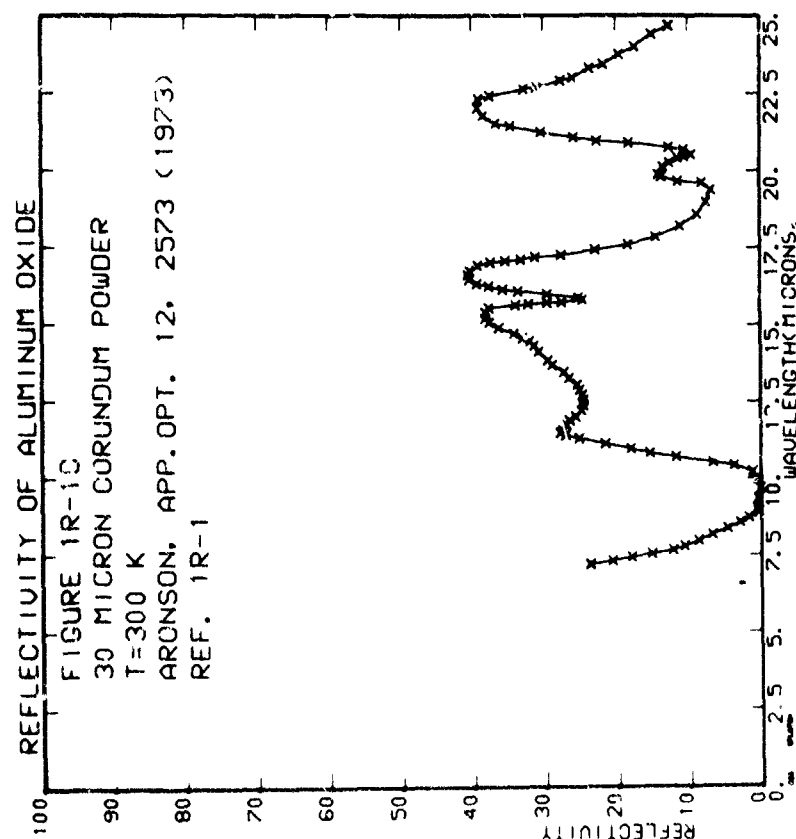
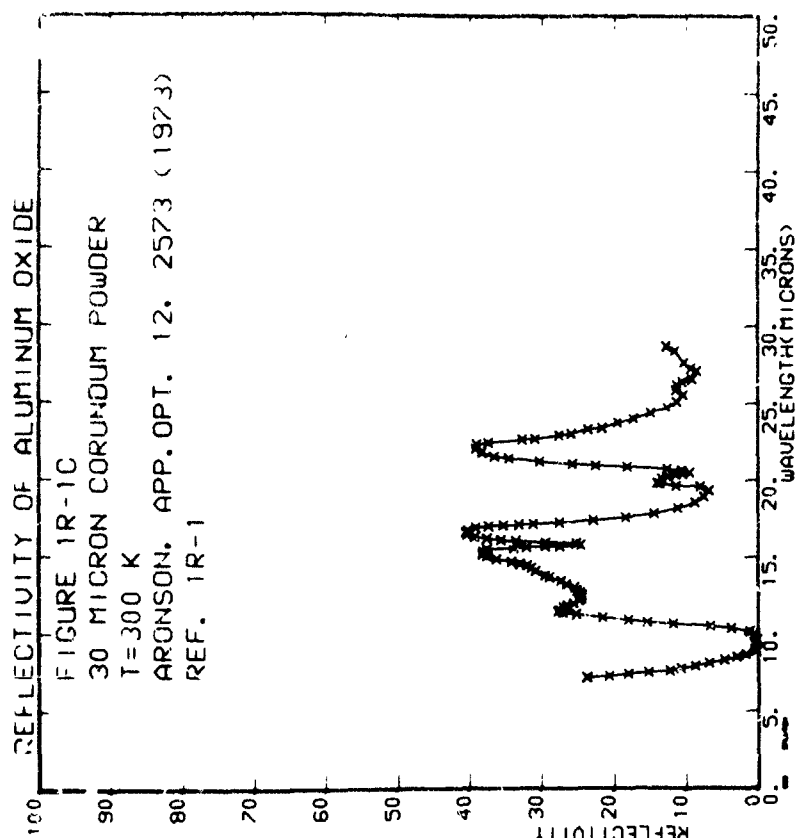
III-158



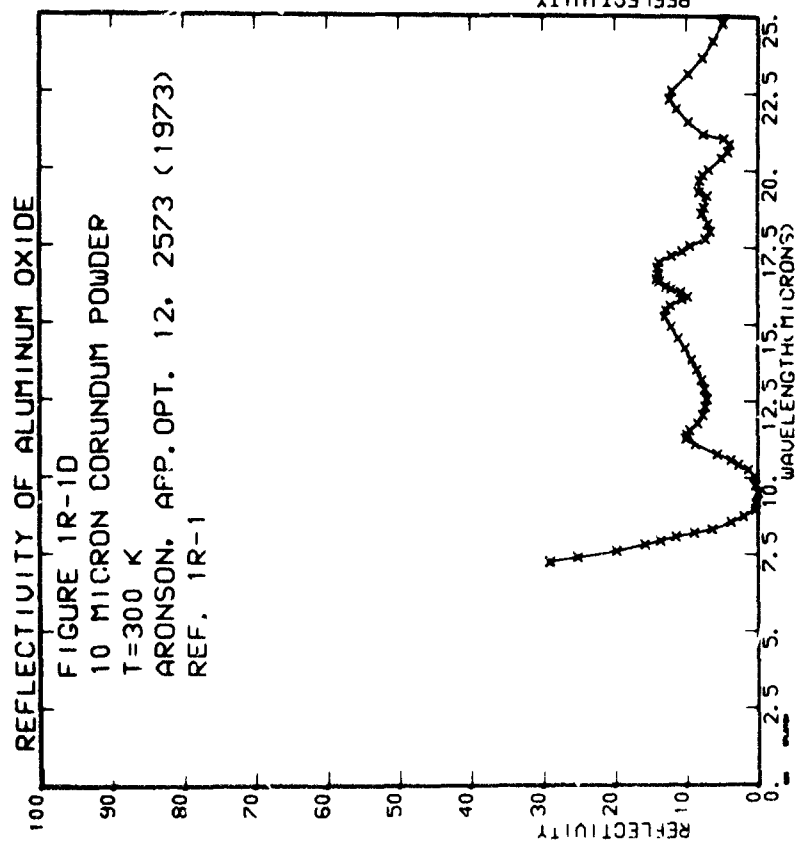
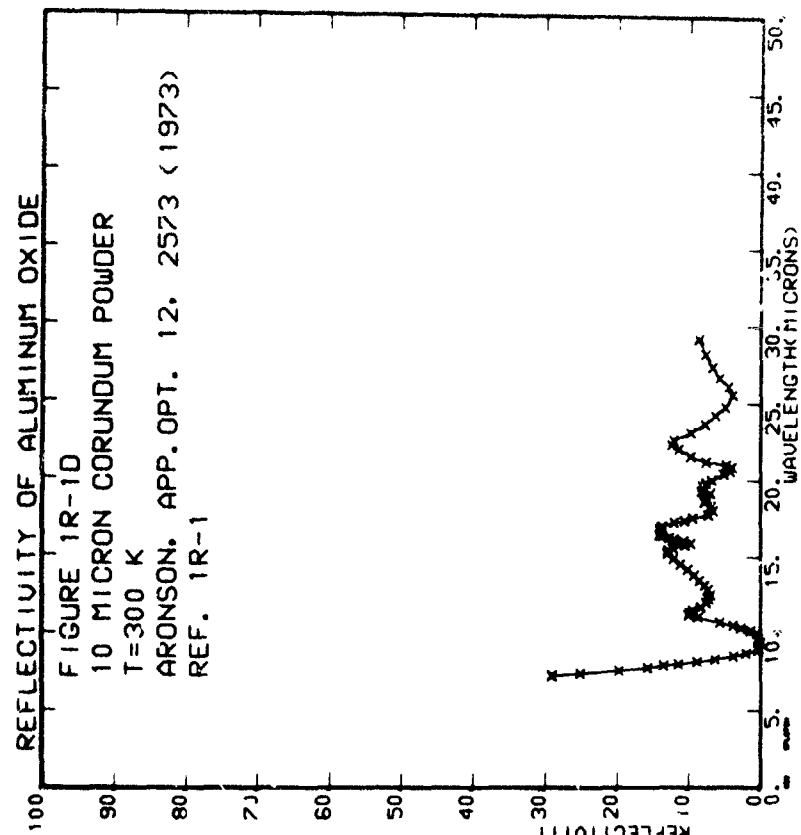


c. Particle size = 30  $\mu$ m diameter. LWA powder from Microabrasives Corp.

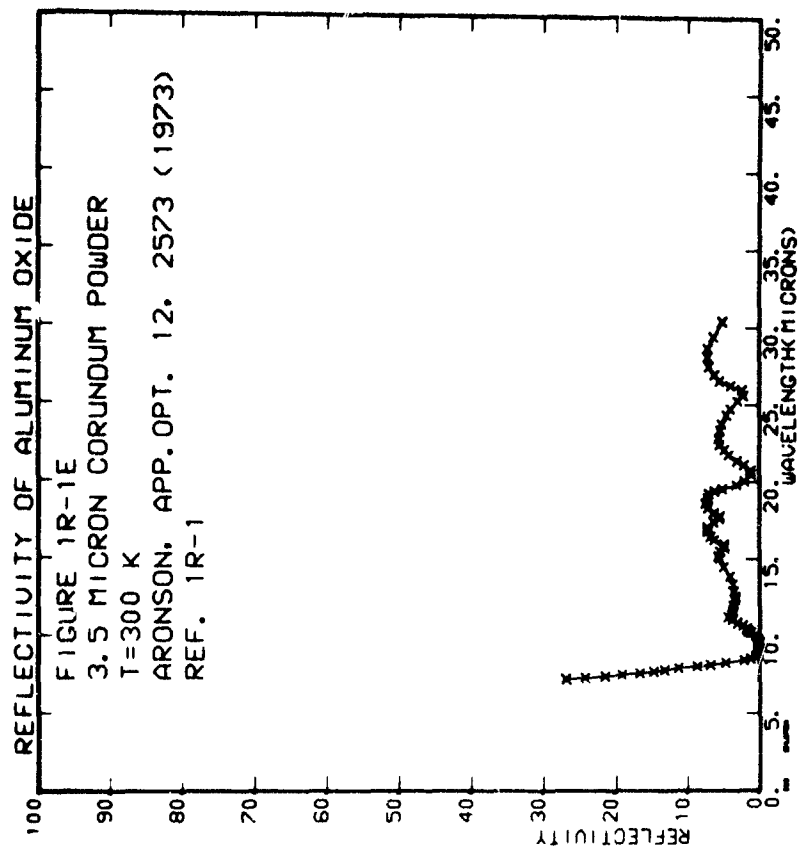
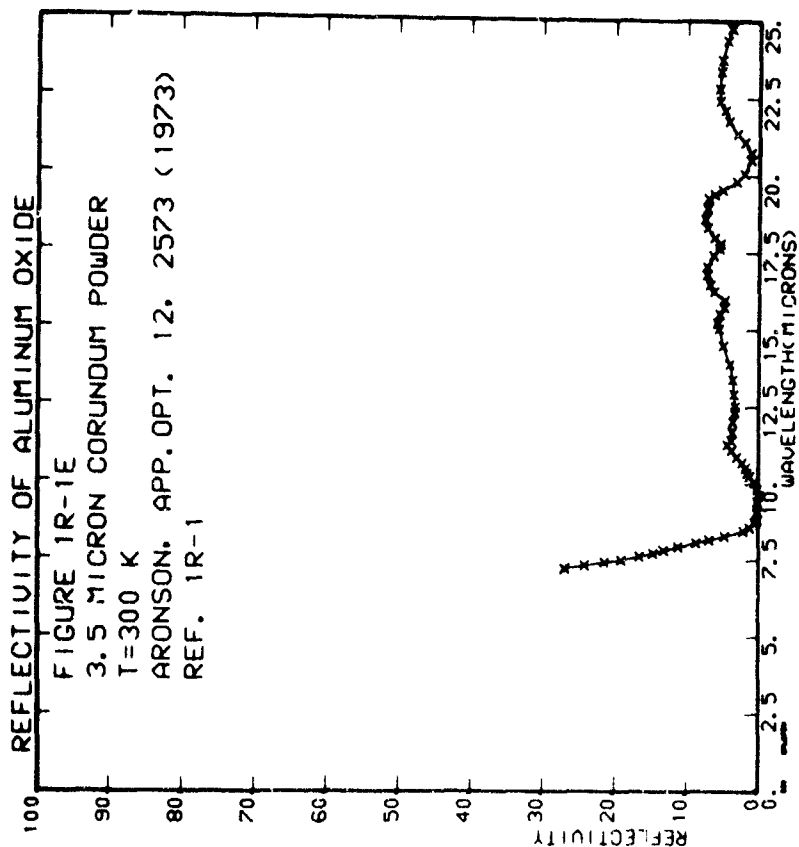
II - 160



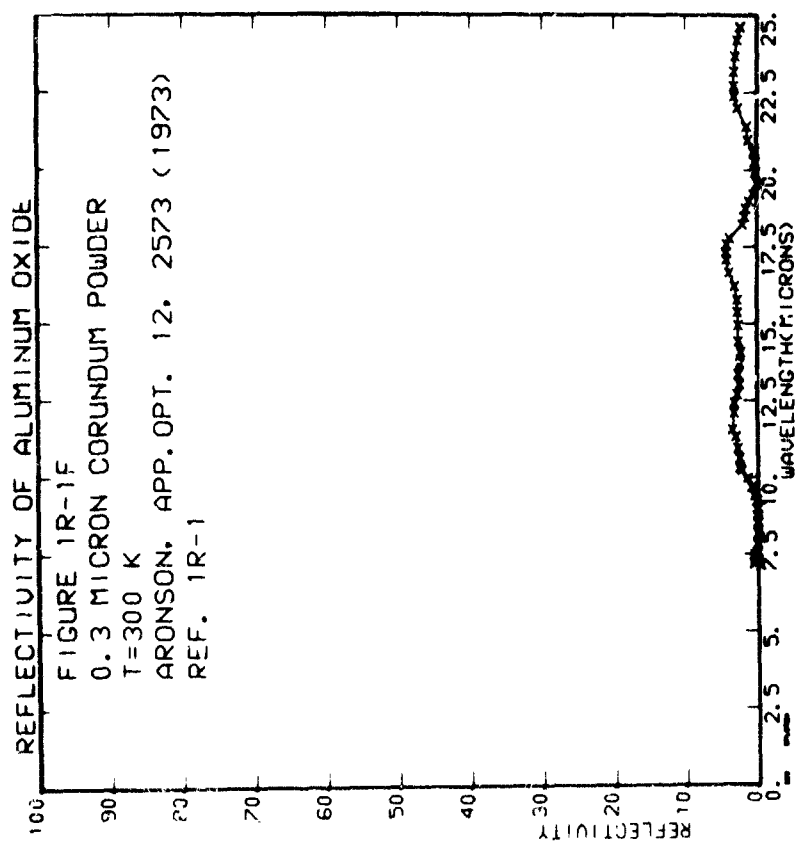
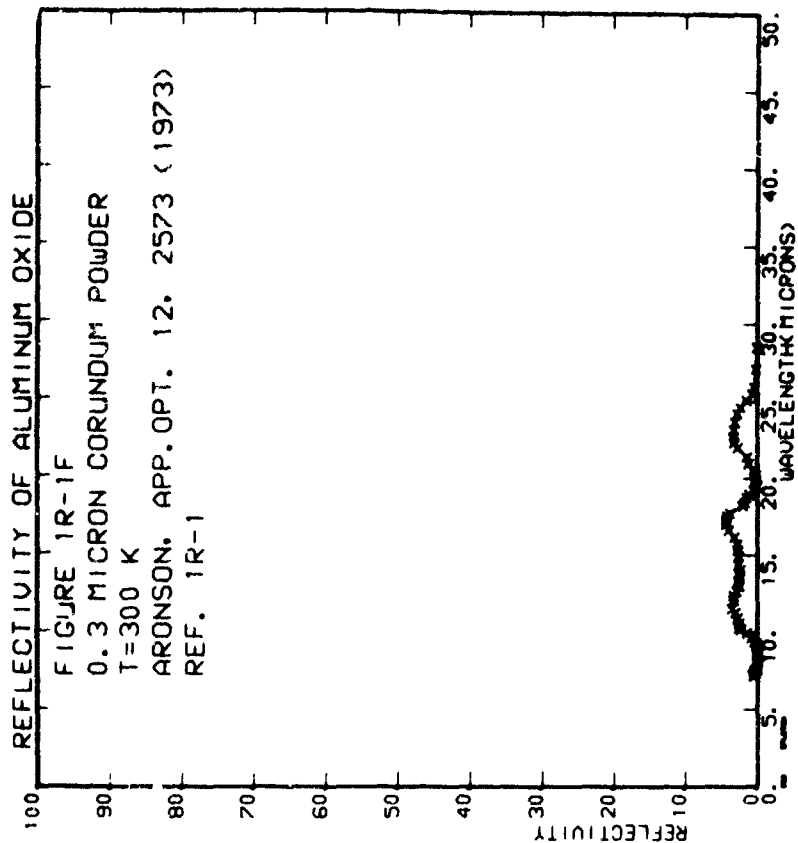








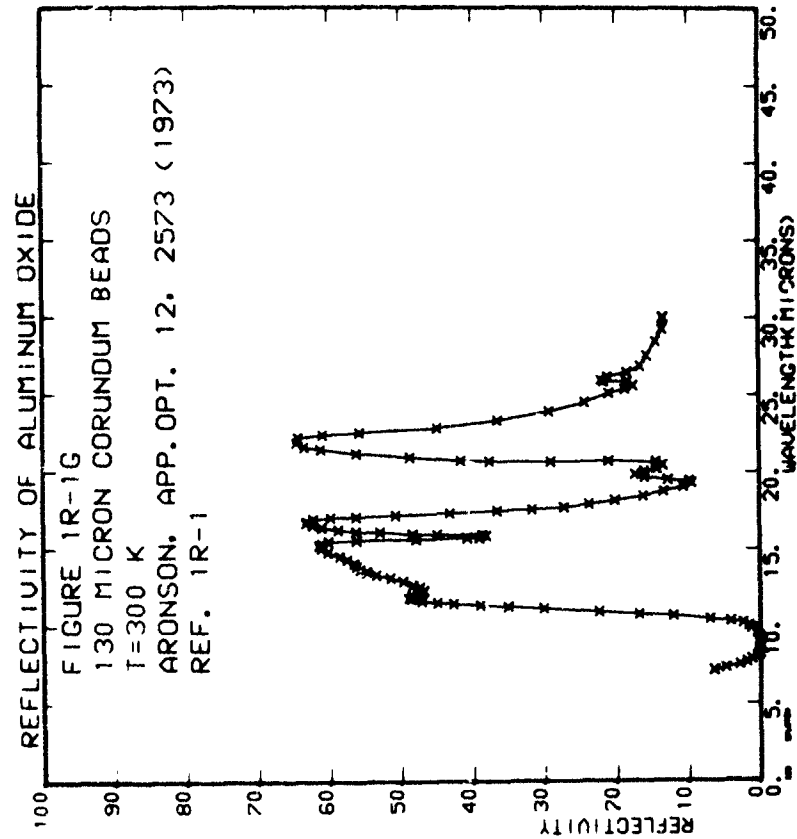
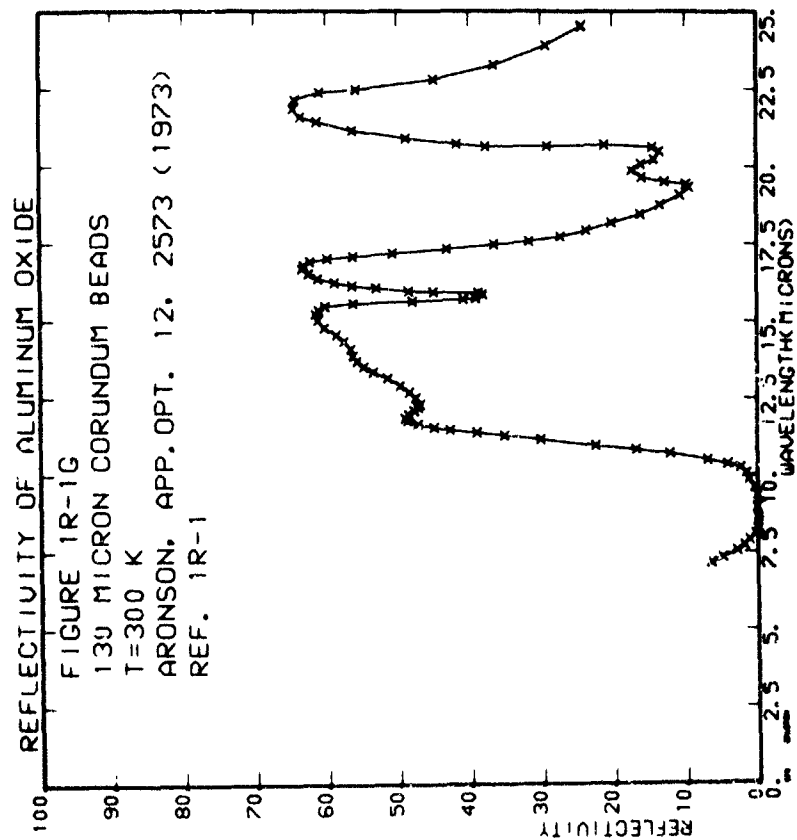




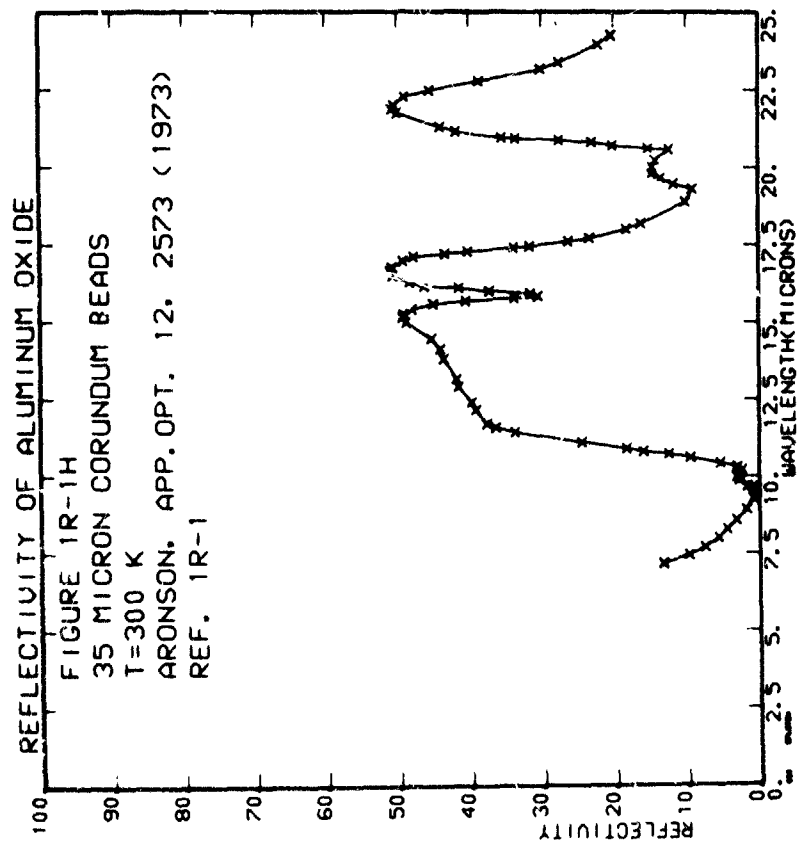
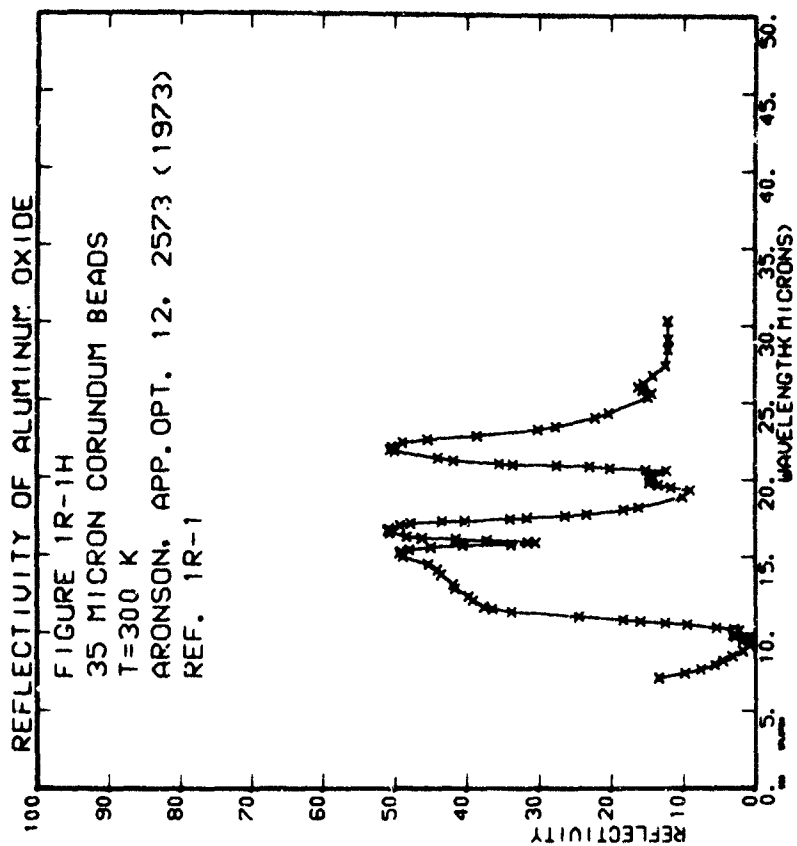


ii) The reflectivity of corundum beads of  $35\mu$  and  $130\mu$  diameter has been measured using a Aronson (Ket. IR-1) Michaelson interferometer. The beads have been melted to a spherical shape and annealed until the composition was entirely  $\alpha$  -  $\text{Al}_2\text{O}_3$ . No spectral bandpass or error analysis is given. The temperature is approximately  $300^\circ\text{K}$ . Data were digitized from lines.

$\lambda$	R	$\lambda$	R	$\lambda$	R
7.131	3	7.137	5	7.143	7
7.132	3	7.138	5	7.144	7
7.133	3	7.139	5	7.145	7
7.134	3	7.140	5	7.146	7
7.135	3	7.141	5	7.147	7
7.136	3	7.142	5	7.148	7
7.137	3	7.143	5	7.149	7
7.138	3	7.144	5	7.150	7
7.139	3	7.145	5	7.151	7
7.140	3	7.146	5	7.152	7
7.141	3	7.147	5	7.153	7
7.142	3	7.148	5	7.154	7
7.143	3	7.149	5	7.155	7
7.144	3	7.150	5	7.156	7
7.145	3	7.151	5	7.157	7
7.146	3	7.152	5	7.158	7
7.147	3	7.153	5	7.159	7
7.148	3	7.154	5	7.160	7
7.149	3	7.155	5	7.161	7
7.150	3	7.156	5	7.162	7
7.151	3	7.157	5	7.163	7
7.152	3	7.158	5	7.164	7
7.153	3	7.159	5	7.165	7
7.154	3	7.160	5	7.166	7
7.155	3	7.161	5	7.167	7
7.156	3	7.162	5	7.168	7
7.157	3	7.163	5	7.169	7
7.158	3	7.164	5	7.170	7
7.159	3	7.165	5	7.171	7
7.160	3	7.166	5	7.172	7
7.161	3	7.167	5	7.173	7
7.162	3	7.168	5	7.174	7
7.163	3	7.169	5	7.175	7
7.164	3	7.170	5	7.176	7
7.165	3	7.171	5	7.177	7
7.166	3	7.172	5	7.178	7
7.167	3	7.173	5	7.179	7
7.168	3	7.174	5	7.180	7
7.169	3	7.175	5	7.181	7
7.170	3	7.176	5	7.182	7
7.171	3	7.177	5	7.183	7
7.172	3	7.178	5	7.184	7
7.173	3	7.179	5	7.185	7
7.174	3	7.180	5	7.186	7
7.175	3	7.181	5	7.187	7
7.176	3	7.182	5	7.188	7
7.177	3	7.183	5	7.189	7
7.178	3	7.184	5	7.190	7
7.179	3	7.185	5	7.191	7
7.180	3	7.186	5	7.192	7
7.181	3	7.187	5	7.193	7
7.182	3	7.188	5	7.194	7
7.183	3	7.189	5	7.195	7
7.184	3	7.190	5	7.196	7
7.185	3	7.191	5	7.197	7
7.186	3	7.192	5	7.198	7
7.187	3	7.193	5	7.199	7
7.188	3	7.194	5	7.200	7
7.189	3	7.195	5	7.201	7
7.190	3	7.196	5	7.202	7
7.191	3	7.197	5	7.203	7
7.192	3	7.198	5	7.204	7
7.193	3	7.199	5	7.205	7
7.194	3	7.200	5	7.206	7
7.195	3	7.201	5	7.207	7
7.196	3	7.202	5	7.208	7



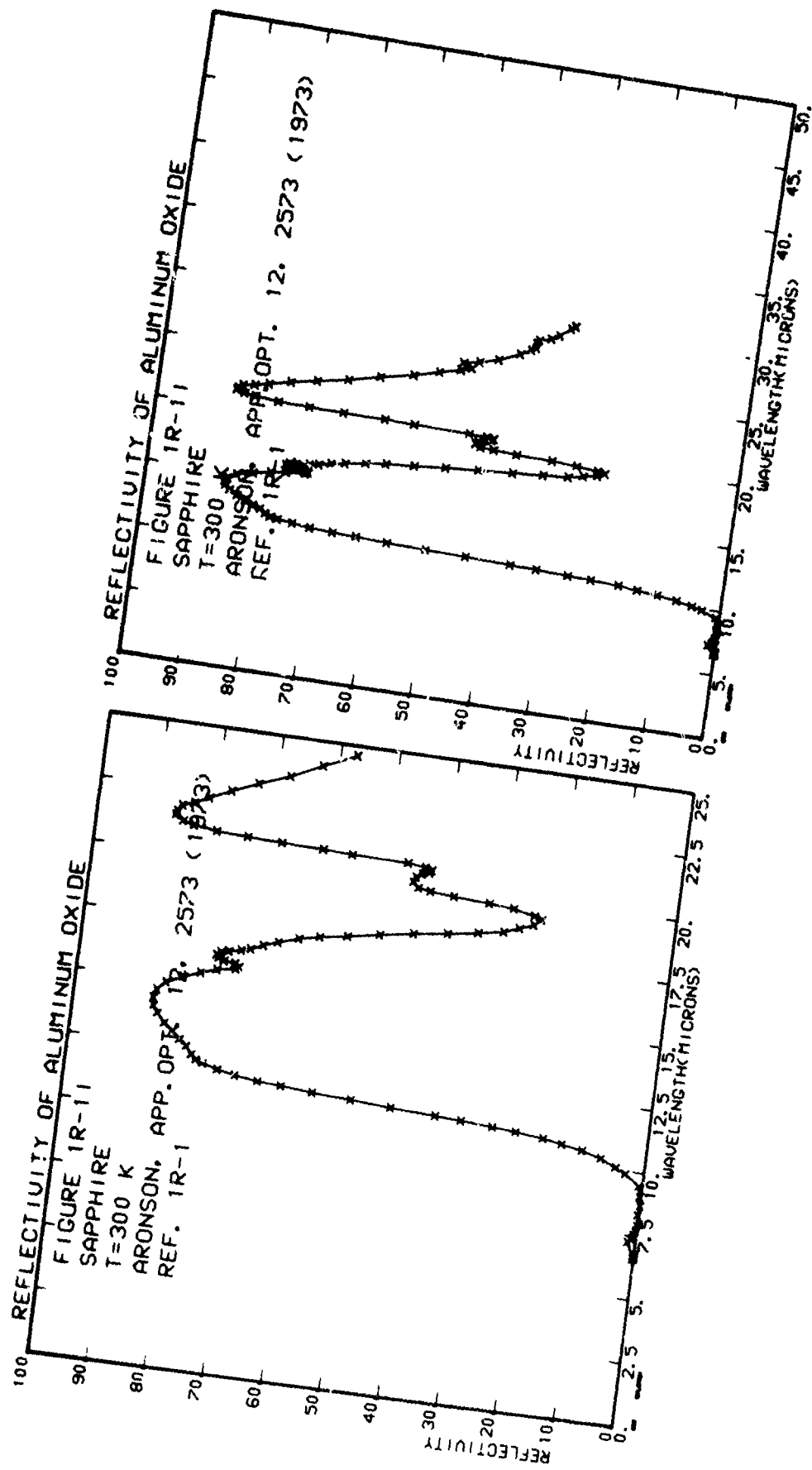




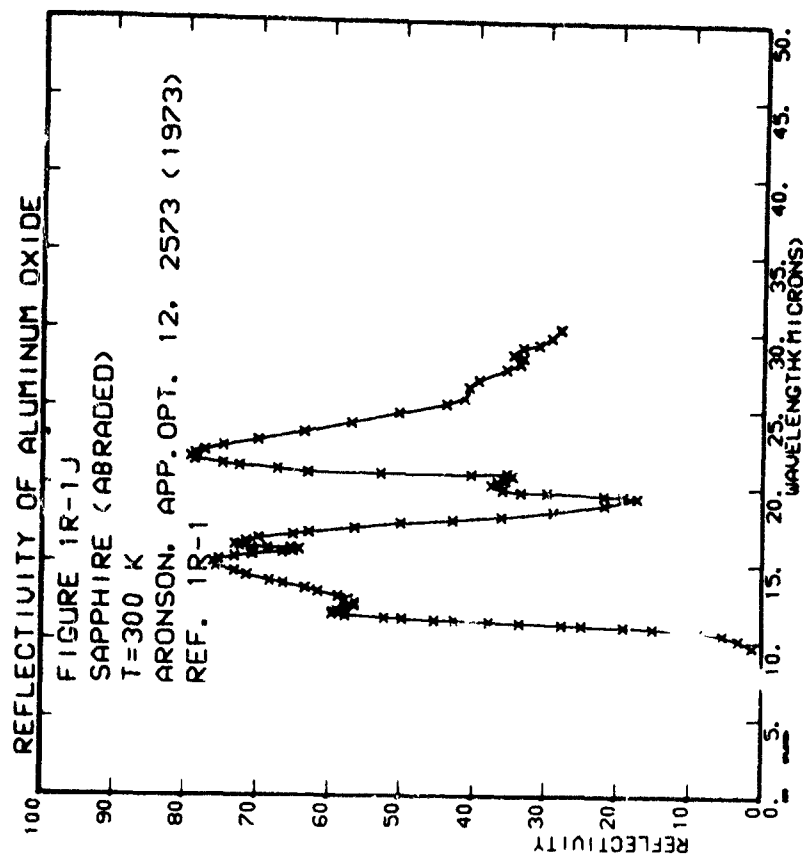
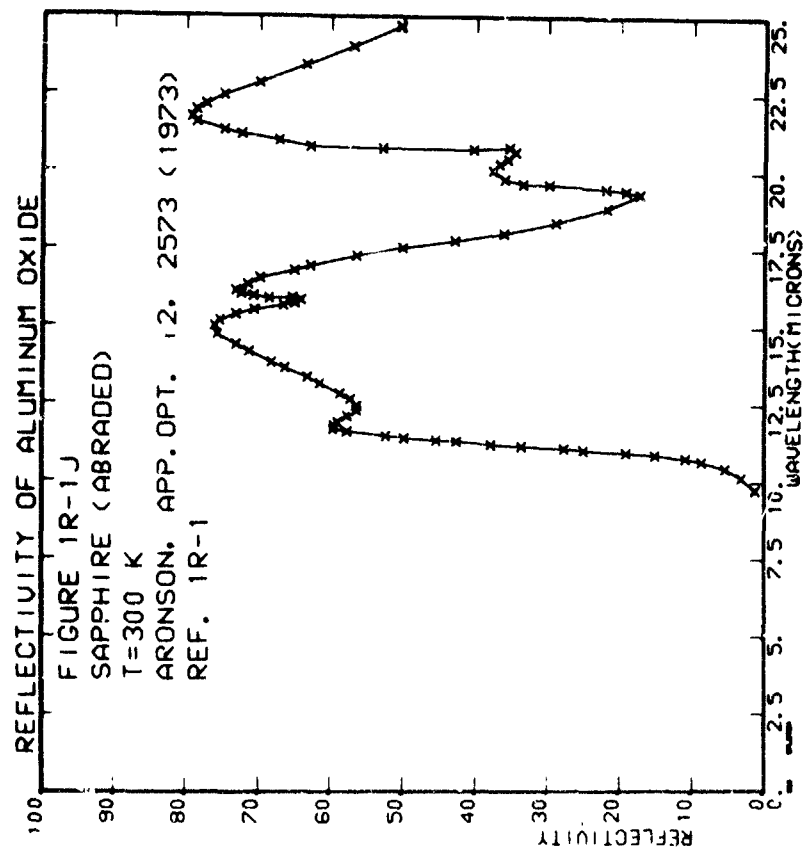
iii) The changes in reflectivity of randomly oriented sapphire occurring from abrasion by  $15\mu$  diamond polishing compound shows the change in magnitude but not shape of the reflectance caused by surface asperities. No spectral bandpass or error analysis is given. The temperature is approximately  $300^{\circ}\text{K}$ . Data were digitized from lines.

i. Sapphire crystal, unabraded surface.

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Aronson (IR-3)

A Perkin-Elmer Model 201-C spectrophotometer was used to measure the far-infrared reflection spectrum of alumina (Z-cut sapphire). Experimental details and bandpass information were not given. The data were digitized from a curve.

The representative curve for sapphire reflectance was in part constructed from this curve and is given in Section I - 1.6.

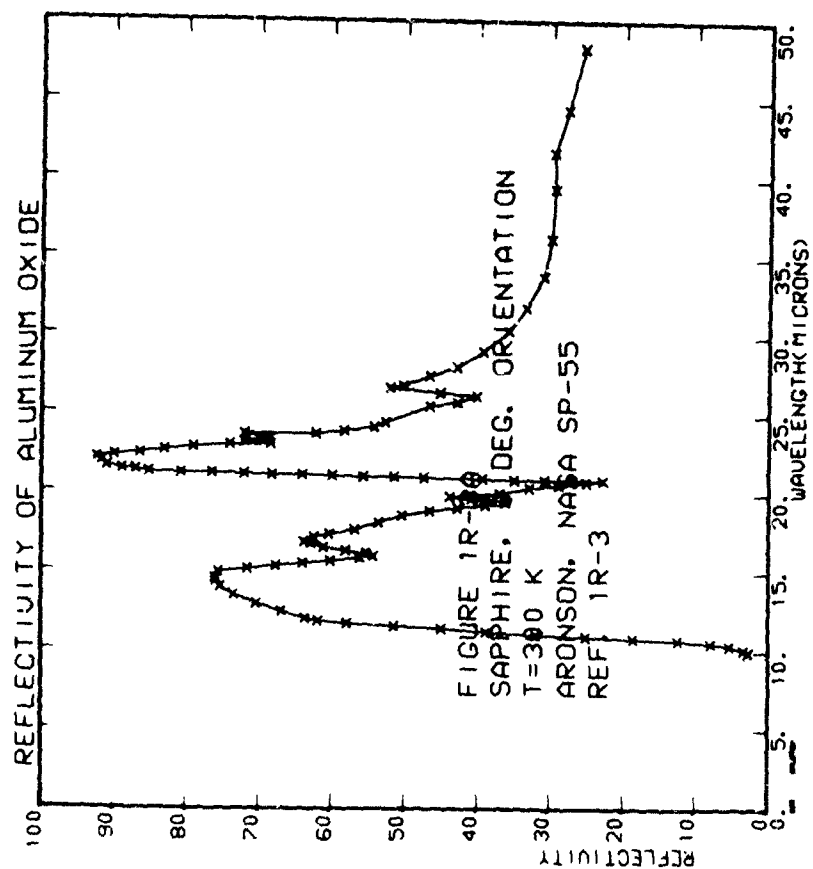
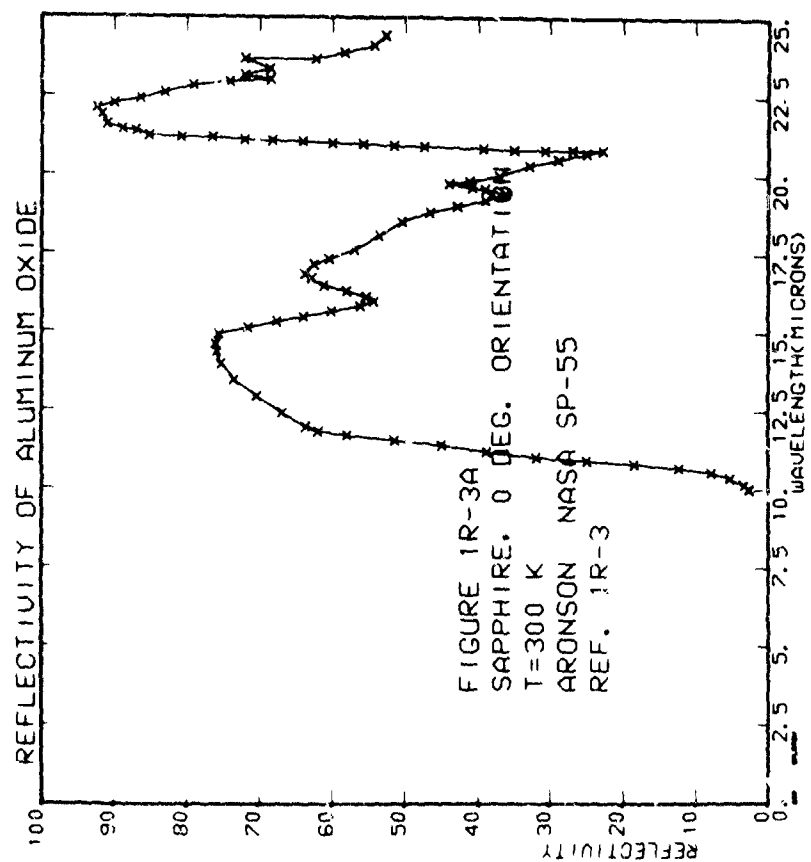
a T = 300°K; 0° orientation.

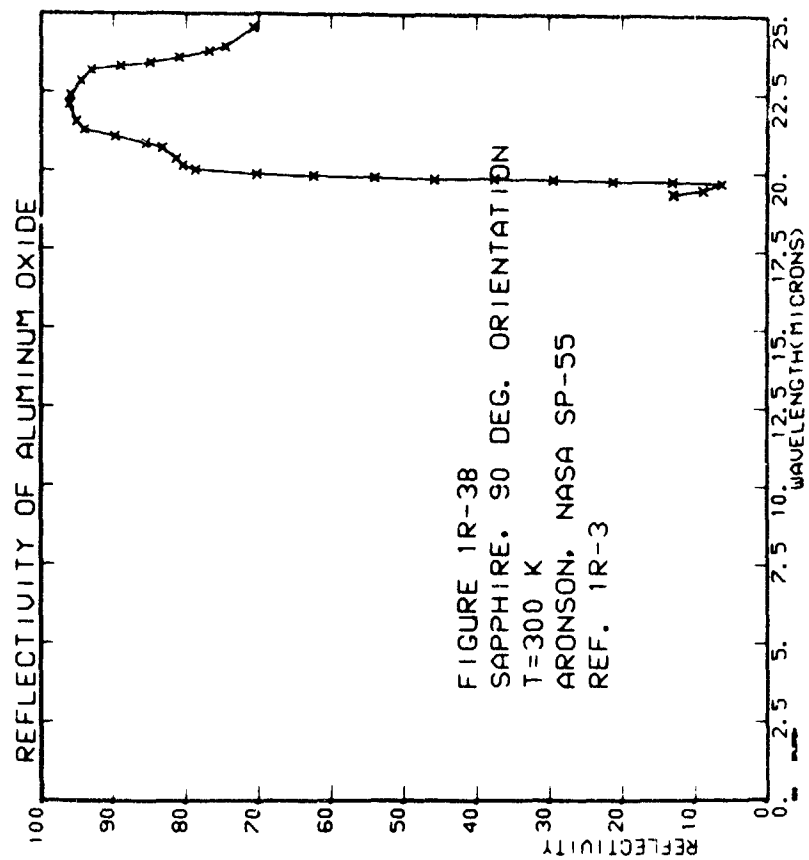
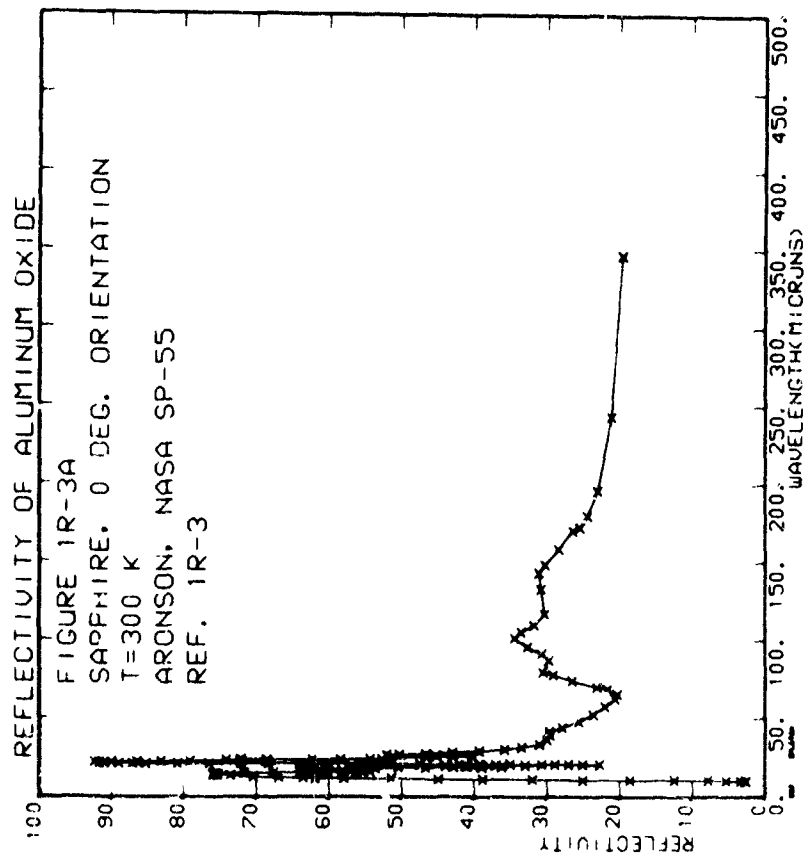
$\lambda$	R	$\lambda$	R	$\lambda$	R
243.0	0.000	115.0	0.000	621.7	0.000
172.0	0.000	114.0	0.000	195.2	0.000
146.0	0.000	113.0	0.000	170.3	0.000
101.0	0.000	112.0	0.000	149.5	0.000
97.4	0.000	111.0	0.000	109.5	0.000
92.4	0.000	110.0	0.000	79.0	0.000
87.8	0.000	109.0	0.000	70.2	0.000
82.8	0.000	108.0	0.000	63.5	0.000
79.0	0.000	107.0	0.000	57.9	0.000
75.0	0.000	106.0	0.000	52.6	0.000
70.2	0.000	105.0	0.000	47.6	0.000
65.0	0.000	104.0	0.000	43.3	0.000
60.5	0.000	103.0	0.000	39.3	0.000
56.2	0.000	102.0	0.000	35.7	0.000
52.6	0.000	101.0	0.000	32.2	0.000
49.1	0.000	100.0	0.000	28.9	0.000
45.9	0.000	99.0	0.000	25.9	0.000
42.7	0.000	98.0	0.000	23.2	0.000
39.3	0.000	97.0	0.000	20.7	0.000
36.5	0.000	96.0	0.000	18.5	0.000
33.7	0.000	95.0	0.000	16.5	0.000
31.0	0.000	94.0	0.000	14.7	0.000
28.9	0.000	93.0	0.000	13.1	0.000
25.9	0.000	92.0	0.000	11.6	0.000
23.2	0.000	91.0	0.000	10.3	0.000
20.7	0.000	90.0	0.000	9.2	0.000
18.5	0.000	89.0	0.000	8.2	0.000
16.5	0.000	88.0	0.000	7.4	0.000
14.7	0.000	87.0	0.000	6.7	0.000
13.1	0.000	86.0	0.000	6.1	0.000
11.6	0.000	85.0	0.000	5.6	0.000
10.3	0.000	84.0	0.000	5.1	0.000
9.2	0.000	83.0	0.000	4.7	0.000
8.2	0.000	82.0	0.000	4.3	0.000
7.4	0.000	81.0	0.000	4.0	0.000
6.7	0.000	80.0	0.000	3.7	0.000
6.1	0.000	79.0	0.000	3.4	0.000
5.6	0.000	78.0	0.000	3.2	0.000
5.1	0.000	77.0	0.000	3.0	0.000
4.7	0.000	76.0	0.000	2.8	0.000
4.3	0.000	75.0	0.000	2.6	0.000
4.0	0.000	74.0	0.000	2.5	0.000
3.7	0.000	73.0	0.000	2.4	0.000
3.4	0.000	72.0	0.000	2.3	0.000
3.2	0.000	71.0	0.000	2.2	0.000
3.0	0.000	70.0	0.000	2.1	0.000
2.8	0.000	69.0	0.000	2.0	0.000
2.6	0.000	68.0	0.000	1.9	0.000
2.5	0.000	67.0	0.000	1.8	0.000
2.4	0.000	66.0	0.000	1.7	0.000
2.3	0.000	65.0	0.000	1.6	0.000
2.2	0.000	64.0	0.000	1.5	0.000
2.1	0.000	63.0	0.000	1.4	0.000
2.0	0.000	62.0	0.000	1.3	0.000
1.9	0.000	61.0	0.000	1.2	0.000
1.8	0.000	60.0	0.000	1.1	0.000
1.7	0.000	59.0	0.000	1.0	0.000
1.6	0.000	58.0	0.000	0.9	0.000
1.5	0.000	57.0	0.000	0.8	0.000
1.4	0.000	56.0	0.000	0.7	0.000
1.3	0.000	55.0	0.000	0.6	0.000
1.2	0.000	54.0	0.000	0.5	0.000
1.1	0.000	53.0	0.000	0.4	0.000
1.0	0.000	52.0	0.000	0.3	0.000
0.9	0.000	51.0	0.000	0.2	0.000
0.8	0.000	50.0	0.000	0.1	0.000
0.7	0.000	49.0	0.000	0.0	0.000
0.6	0.000	48.0	0.000	0.0	0.000
0.5	0.000	47.0	0.000	0.0	0.000
0.4	0.000	46.0	0.000	0.0	0.000
0.3	0.000	45.0	0.000	0.0	0.000
0.2	0.000	44.0	0.000	0.0	0.000
0.1	0.000	43.0	0.000	0.0	0.000
0.0	0.000	42.0	0.000	0.0	0.000
0.0	0.000	41.0	0.000	0.0	0.000
0.0	0.000	40.0	0.000	0.0	0.000
0.0	0.000	39.0	0.000	0.0	0.000
0.0	0.000	38.0	0.000	0.0	0.000
0.0	0.000	37.0	0.000	0.0	0.000
0.0	0.000	36.0	0.000	0.0	0.000
0.0	0.000	35.0	0.000	0.0	0.000
0.0	0.000	34.0	0.000	0.0	0.000
0.0	0.000	33.0	0.000	0.0	0.000
0.0	0.000	32.0	0.000	0.0	0.000
0.0	0.000	31.0	0.000	0.0	0.000
0.0	0.000	30.0	0.000	0.0	0.000
0.0	0.000	29.0	0.000	0.0	0.000
0.0	0.000	28.0	0.000	0.0	0.000
0.0	0.000	27.0	0.000	0.0	0.000
0.0	0.000	26.0	0.000	0.0	0.000
0.0	0.000	25.0	0.000	0.0	0.000
0.0	0.000	24.0	0.000	0.0	0.000
0.0	0.000	23.0	0.000	0.0	0.000
0.0	0.000	22.0	0.000	0.0	0.000
0.0	0.000	21.0	0.000	0.0	0.000
0.0	0.000	20.0	0.000	0.0	0.000
0.0	0.000	19.0	0.000	0.0	0.000
0.0	0.000	18.0	0.000	0.0	0.000
0.0	0.000	17.0	0.000	0.0	0.000
0.0	0.000	16.0	0.000	0.0	0.000
0.0	0.000	15.0	0.000	0.0	0.000
0.0	0.000	14.0	0.000	0.0	0.000
0.0	0.000	13.0	0.000	0.0	0.000
0.0	0.000	12.0	0.000	0.0	0.000
0.0	0.000	11.0	0.000	0.0	0.000
0.0	0.000	10.0	0.000	0.0	0.000
0.0	0.000	9.0	0.000	0.0	0.000
0.0	0.000	8.0	0.000	0.0	0.000
0.0	0.000	7.0	0.000	0.0	0.000
0.0	0.000	6.0	0.000	0.0	0.000
0.0	0.000	5.0	0.000	0.0	0.000
0.0	0.000	4.0	0.000	0.0	0.000
0.0	0.000	3.0	0.000	0.0	0.000
0.0	0.000	2.0	0.000	0.0	0.000
0.0	0.000	1.0	0.000	0.0	0.000
0.0	0.000	0.0	0.000	0.0	0.000

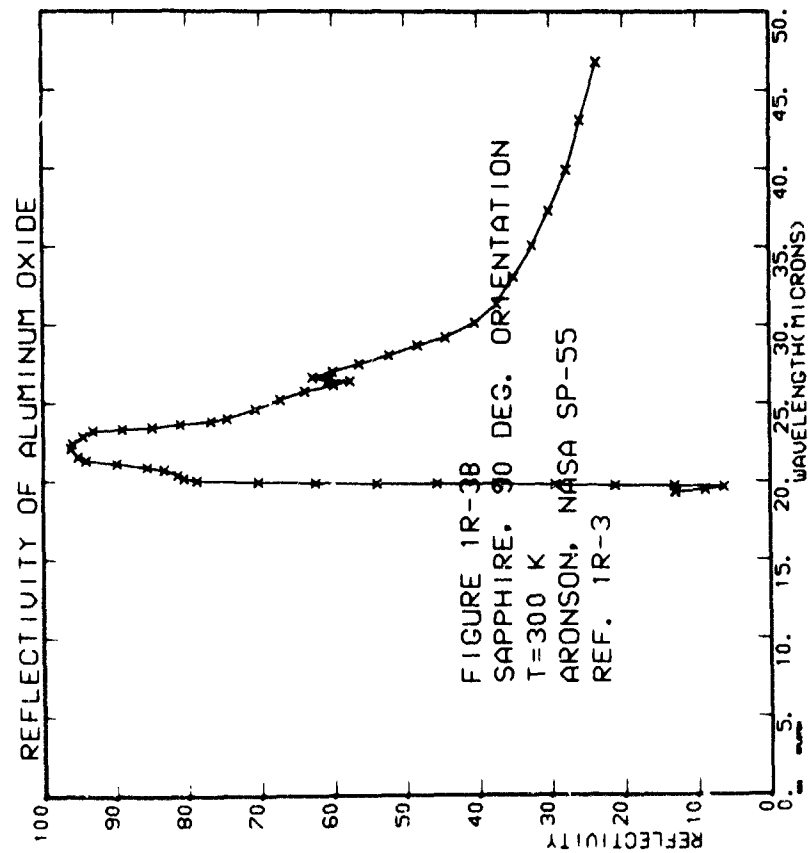
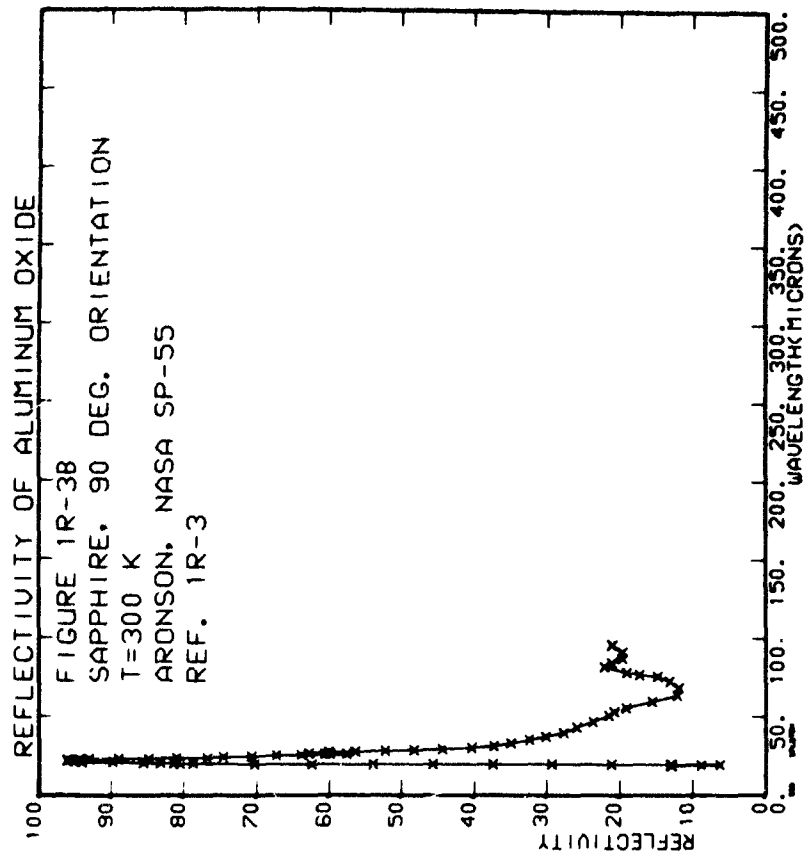
**a. continued**

b.  $T = 300^\circ\text{K}$ ;  $90^\circ$  orientation

III-177

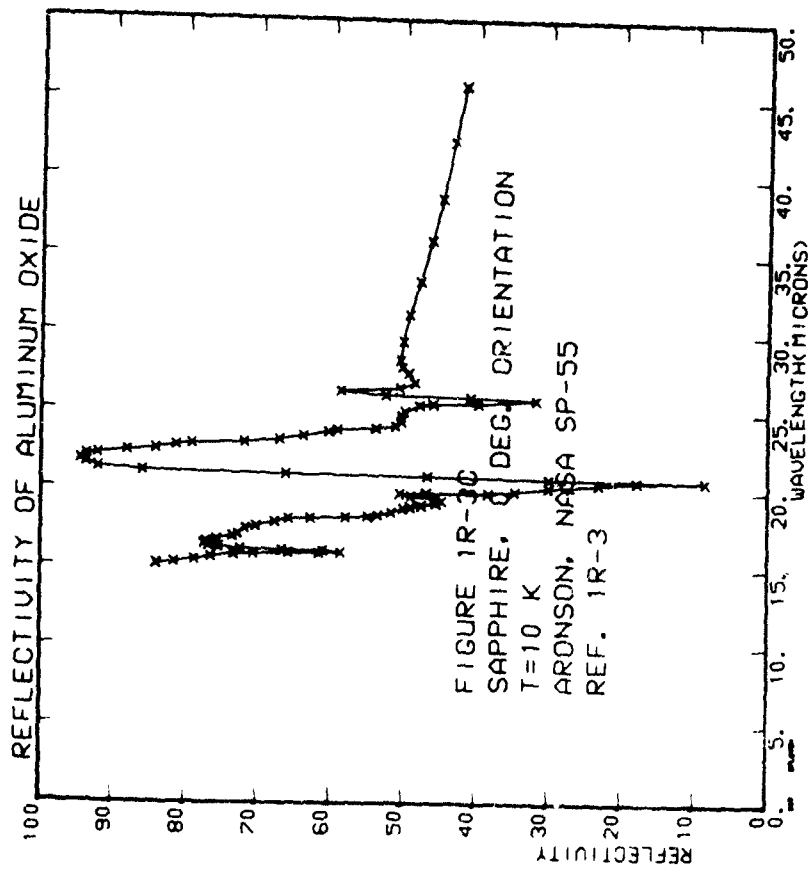
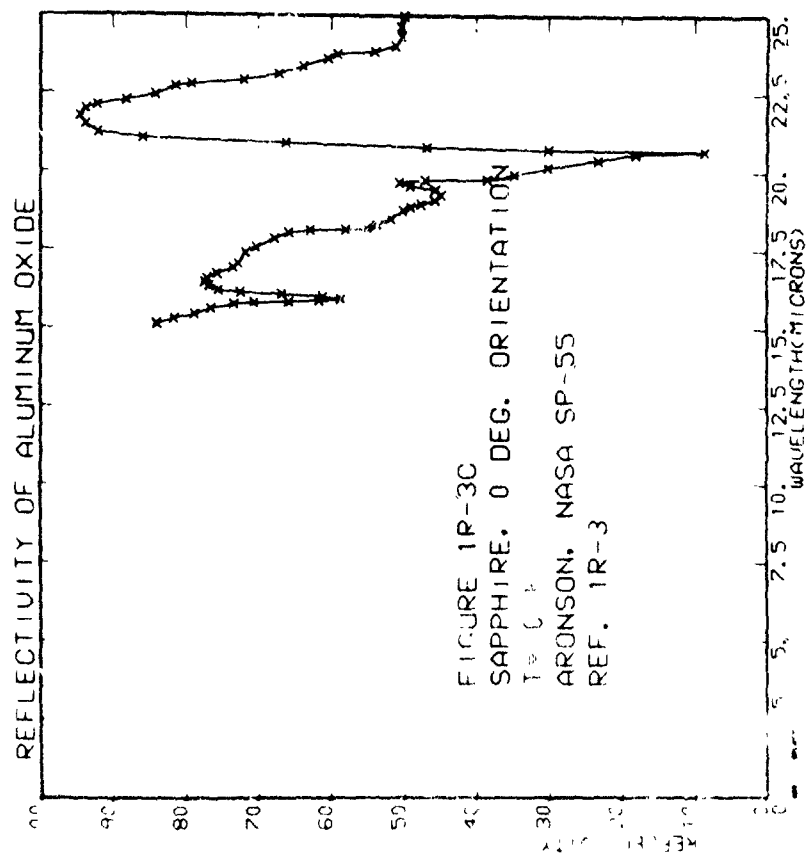


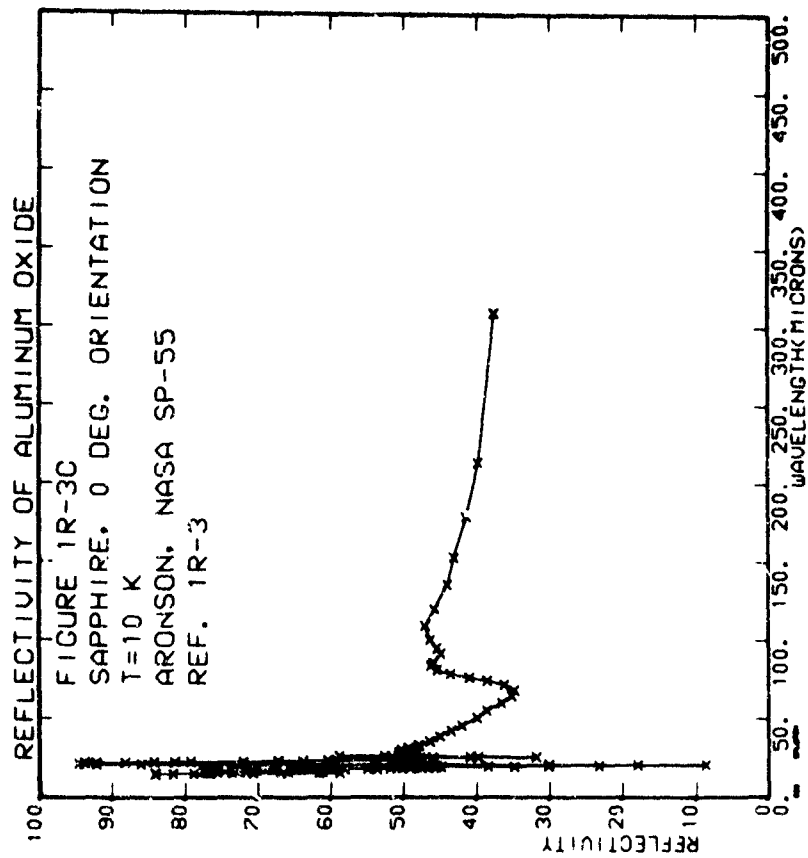




Aronson (Ref. 1R-3)  
 c.  $T \leq 10^{\circ}\text{K}$ ;  $0^{\circ}$  orientation.

$\lambda$	R	$\lambda$	R	$\lambda$	R	$\lambda$	R	$\lambda$	R	$\lambda$	R	$\lambda$	R
7.6	758E+01	213.143	3.333E+01	178.822	3.333E+01	292.282	3.333E+01	178.822	3.333E+01	292.282	3.333E+01	178.822	3.333E+01
9.2	758E+01	134.418	4.453E+01	119.939	4.453E+01	232.232	4.453E+01	119.939	4.453E+01	232.232	4.453E+01	119.939	4.453E+01
10.8	758E+01	100.735	4.453E+01	94.745	4.453E+01	205.205	4.453E+01	94.745	4.453E+01	205.205	4.453E+01	94.745	4.453E+01
13.7	758E+01	85.304	4.453E+01	78.304	4.453E+01	185.185	4.453E+01	78.304	4.453E+01	185.185	4.453E+01	78.304	4.453E+01
15.3	758E+01	71.043	4.453E+01	65.043	4.453E+01	165.165	4.453E+01	65.043	4.453E+01	165.165	4.453E+01	65.043	4.453E+01
16.8	758E+01	58.840	4.453E+01	55.840	4.453E+01	145.145	4.453E+01	55.840	4.453E+01	145.145	4.453E+01	55.840	4.453E+01
19.2	758E+01	48.0	4.453E+01	48.0	4.453E+01	125.125	4.453E+01	48.0	4.453E+01	125.125	4.453E+01	48.0	4.453E+01
21.7	758E+01	37.2	4.453E+01	37.2	4.453E+01	105.105	4.453E+01	37.2	4.453E+01	105.105	4.453E+01	37.2	4.453E+01
23.9	758E+01	27.3	4.453E+01	27.3	4.453E+01	85.858	4.453E+01	27.3	4.453E+01	85.858	4.453E+01	27.3	4.453E+01
25.8	758E+01	22.3	4.453E+01	22.3	4.453E+01	65.656	4.453E+01	22.3	4.453E+01	65.656	4.453E+01	22.3	4.453E+01
27.6	758E+01	17.5	4.453E+01	17.5	4.453E+01	45.454	4.453E+01	17.5	4.453E+01	45.454	4.453E+01	17.5	4.453E+01
29.7	758E+01	12.5	4.453E+01	12.5	4.453E+01	25.252	4.453E+01	12.5	4.453E+01	25.252	4.453E+01	12.5	4.453E+01
31.3	758E+01	9.7	4.453E+01	9.7	4.453E+01	15.151	4.453E+01	9.7	4.453E+01	15.151	4.453E+01	9.7	4.453E+01
33.7	758E+01	7.5	4.453E+01	7.5	4.453E+01	10.101	4.453E+01	7.5	4.453E+01	10.101	4.453E+01	7.5	4.453E+01
35.9	758E+01	5.8	4.453E+01	5.8	4.453E+01	7.777	4.453E+01	5.8	4.453E+01	7.777	4.453E+01	5.8	4.453E+01
38.9	758E+01	4.8	4.453E+01	4.8	4.453E+01	6.666	4.453E+01	4.8	4.453E+01	6.666	4.453E+01	4.8	4.453E+01
41.9	758E+01	3.8	4.453E+01	3.8	4.453E+01	5.555	4.453E+01	3.8	4.453E+01	5.555	4.453E+01	3.8	4.453E+01
43.9	758E+01	3.2	4.453E+01	3.2	4.453E+01	4.444	4.453E+01	3.2	4.453E+01	4.444	4.453E+01	3.2	4.453E+01
45.8	758E+01	2.7	4.453E+01	2.7	4.453E+01	3.333	4.453E+01	2.7	4.453E+01	3.333	4.453E+01	2.7	4.453E+01
47.8	758E+01	2.2	4.453E+01	2.2	4.453E+01	2.222	4.453E+01	2.2	4.453E+01	2.222	4.453E+01	2.2	4.453E+01
49.7	758E+01	1.7	4.453E+01	1.7	4.453E+01	1.666	4.453E+01	1.7	4.453E+01	1.666	4.453E+01	1.7	4.453E+01
51.3	758E+01	1.3	4.453E+01	1.3	4.453E+01	1.250	4.453E+01	1.3	4.453E+01	1.250	4.453E+01	1.3	4.453E+01
53.7	758E+01	1.0	4.453E+01	1.0	4.453E+01	1.000	4.453E+01	1.0	4.453E+01	1.000	4.453E+01	1.0	4.453E+01
55.9	758E+01	0.8	4.453E+01	0.8	4.453E+01	0.800	4.453E+01	0.8	4.453E+01	0.800	4.453E+01	0.8	4.453E+01
58.9	758E+01	0.6	4.453E+01	0.6	4.453E+01	0.600	4.453E+01	0.6	4.453E+01	0.600	4.453E+01	0.6	4.453E+01
61.9	758E+01	0.5	4.453E+01	0.5	4.453E+01	0.500	4.453E+01	0.5	4.453E+01	0.500	4.453E+01	0.5	4.453E+01
63.9	758E+01	0.4	4.453E+01	0.4	4.453E+01	0.400	4.453E+01	0.4	4.453E+01	0.400	4.453E+01	0.4	4.453E+01
65.8	758E+01	0.3	4.453E+01	0.3	4.453E+01	0.300	4.453E+01	0.3	4.453E+01	0.300	4.453E+01	0.3	4.453E+01
67.8	758E+01	0.2	4.453E+01	0.2	4.453E+01	0.200	4.453E+01	0.2	4.453E+01	0.200	4.453E+01	0.2	4.453E+01
69.7	758E+01	0.1	4.453E+01	0.1	4.453E+01	0.100	4.453E+01	0.1	4.453E+01	0.100	4.453E+01	0.1	4.453E+01







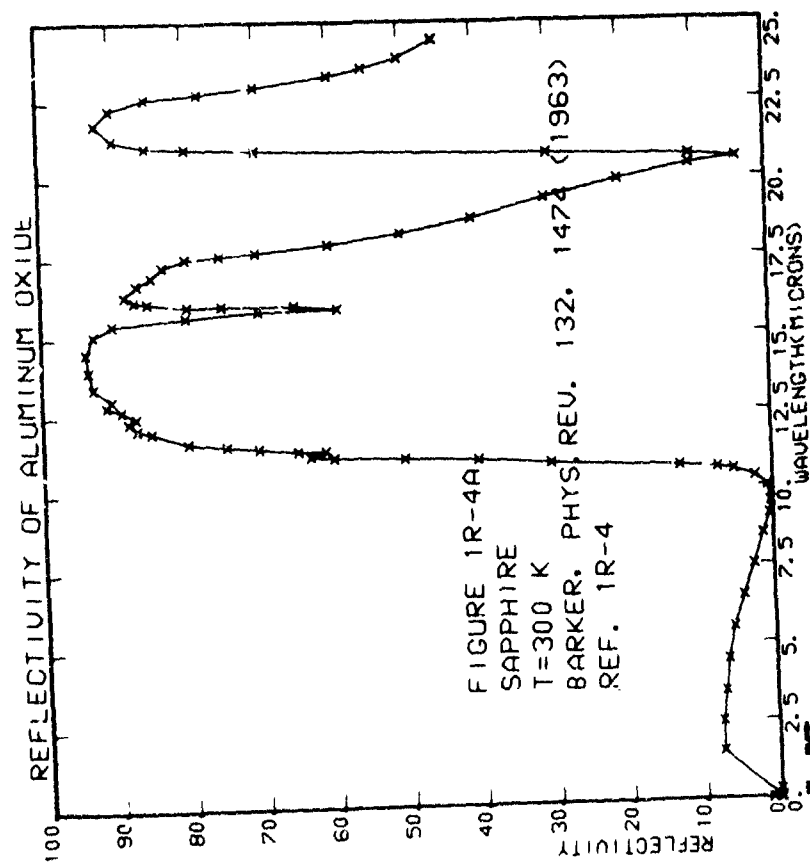
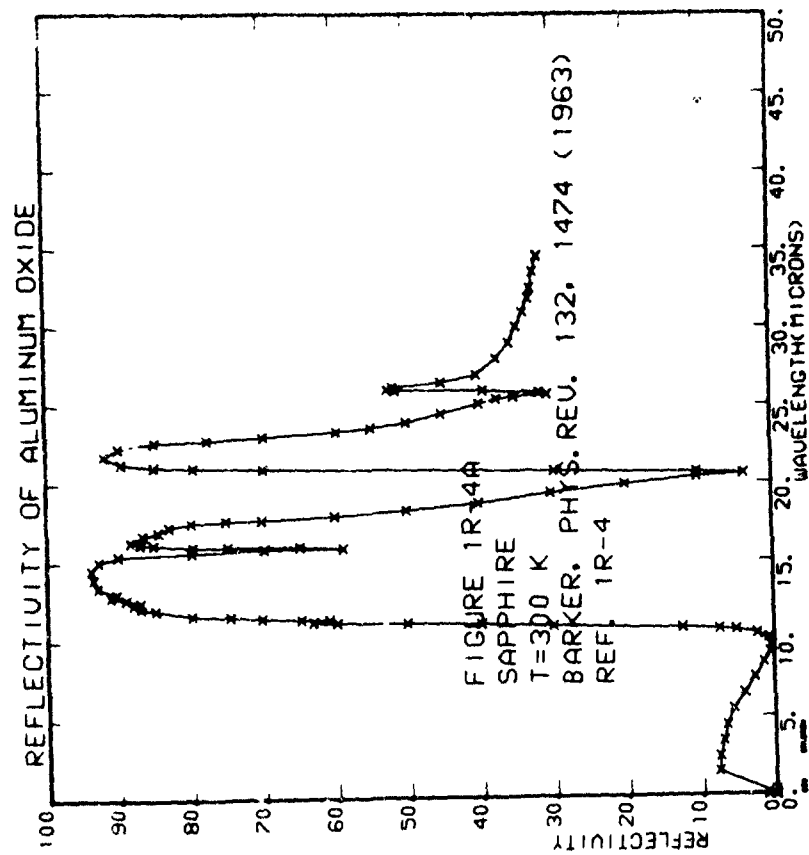
## Barker (Ref. 1R-4)

The reflectivity of sapphire and ruby were studied from 1 - 35 $\mu$  using a prism spectrometer. It was determined that the presence of chromium in the ruby was undetectable in the infrared to 2.4 x 10<sup>20</sup> ions/cm<sup>3</sup>, but that crystal orientation was extremely important. Reflectivities for the ordinary ray (E  $\perp$  C axis) and the extraordinary ray (E  $\parallel$  C axis) are included, and the effect on forbidden phonon modes of etching several microns of surface from the crystal using molten boron oxide and lead oxide was studied. No error analysis or bandpass was given. The temperature is unspecified (room temperature). Data were digitized from points.

These data were selected in part to construct the representative curve for sapphire in Section I, Figure I - 1.6.

a. Ordinary ray reflectivity, Linde flame fusion white sapphire.

R  
λ  
R  
λ  
R  
λ  
R  
λ  
R  
λ

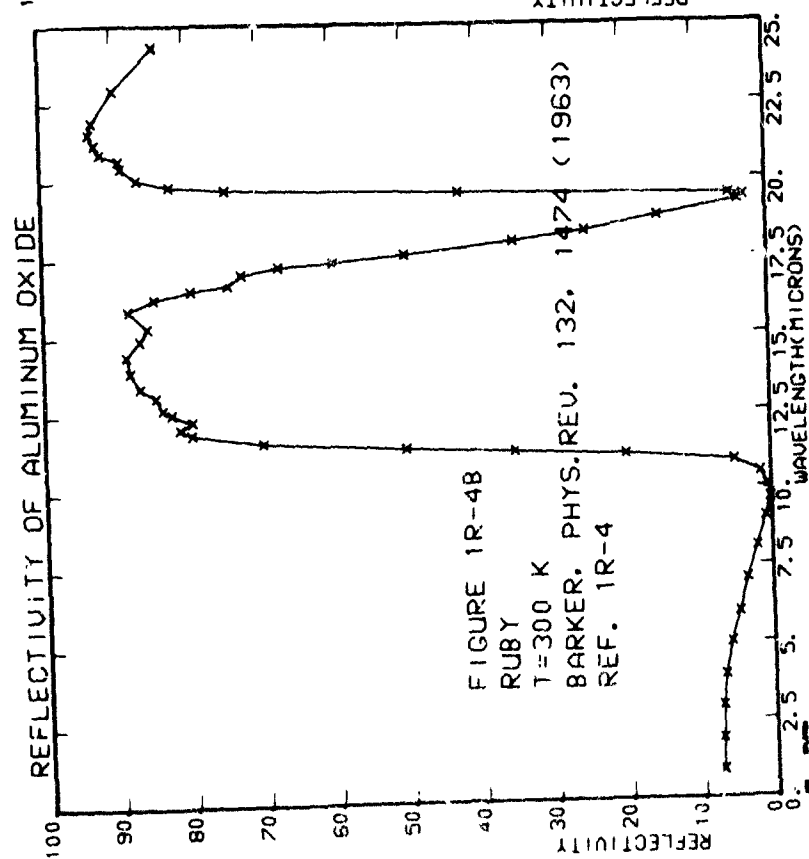
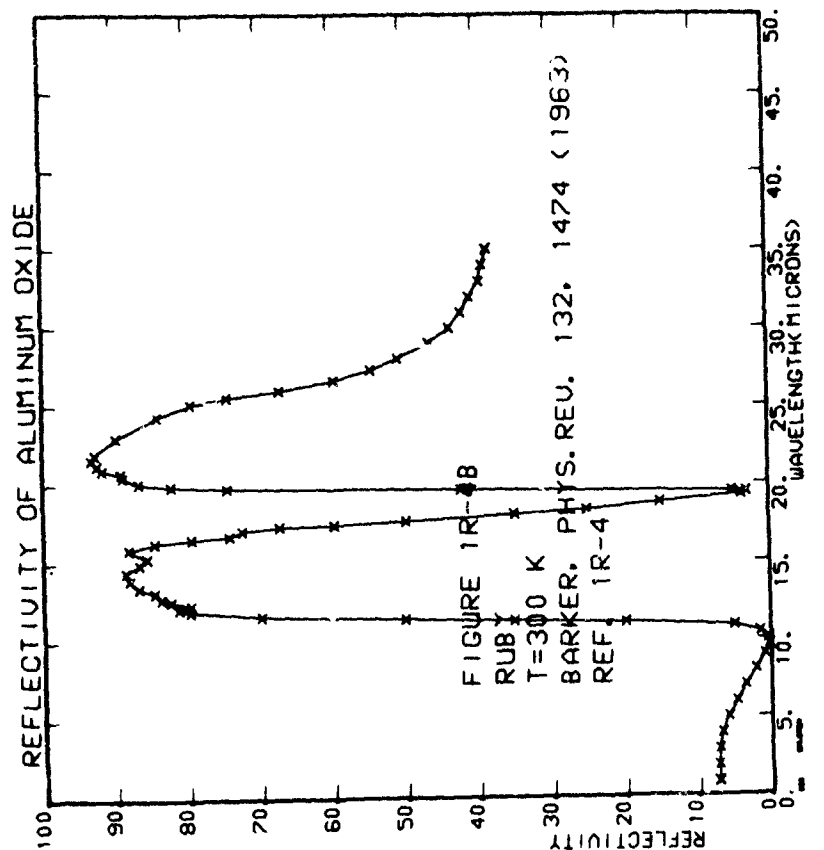


b. Extraordinary ray reflectivity, Linde fusion ruby,  $1.8 \times 10^{18}$  chromium ions/cm<sup>3</sup>.

[illegible]

c. Ordinary ray reflectivity, Meller sapphire, before etch.

[illegible]



Barker (Ref. IR-4)

d. Ordinary ray reflectivity, Meller sapphire, after etch.

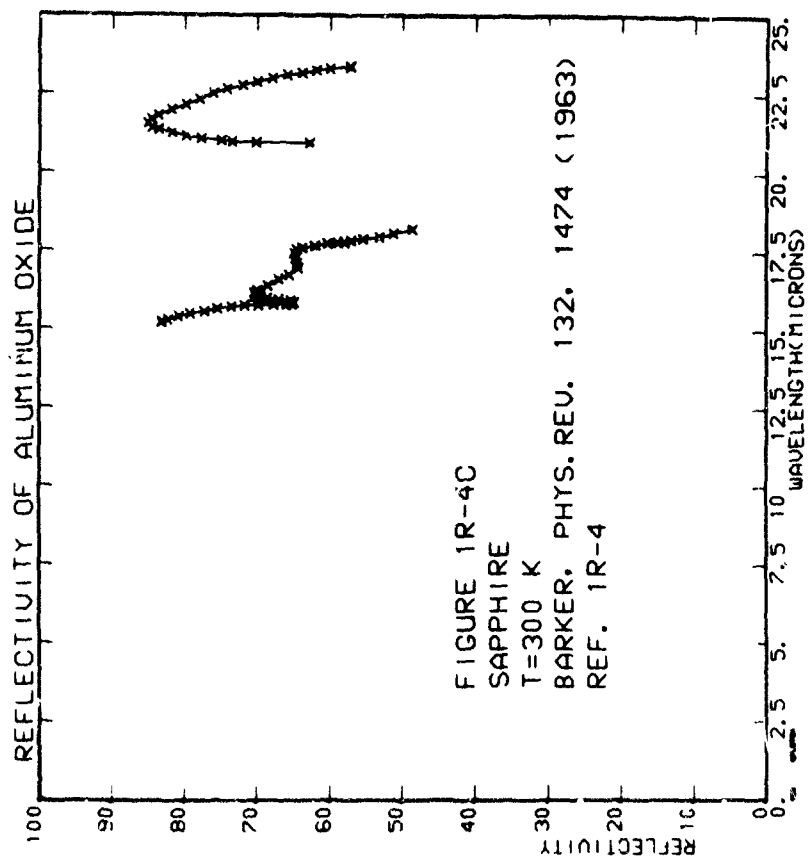
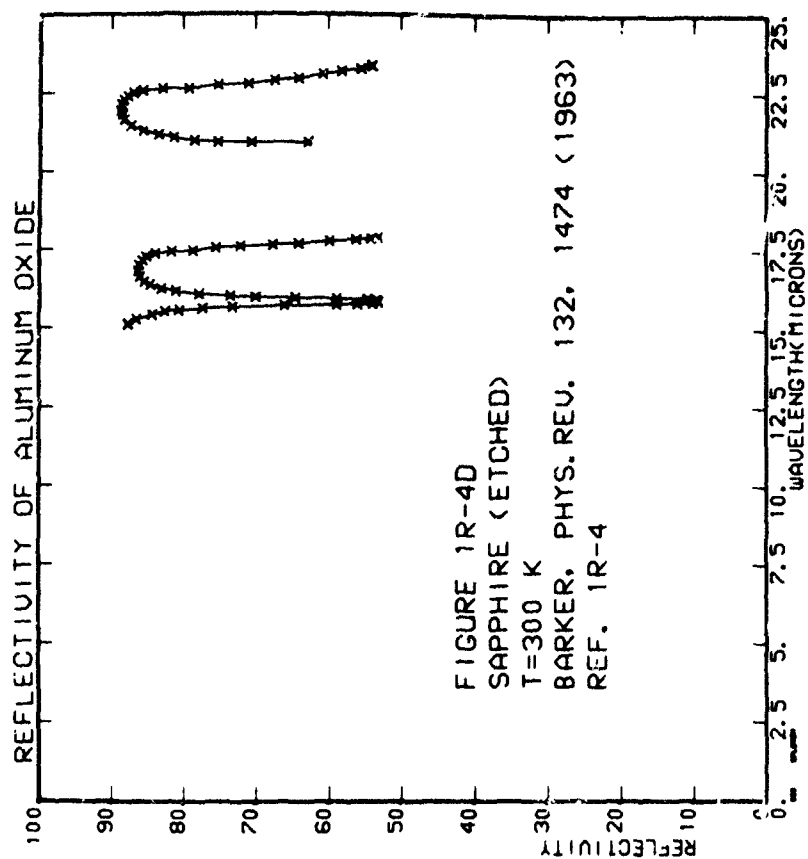
$\lambda$	R	$\lambda$	R	$\lambda$	R	$\lambda$	R
15.139	7.75E+01	15.298	9.53E+01	15.476	7.48E+01	15.733	8.92E+01
15.773	7.75E+01	15.408	9.53E+01	15.935	7.48E+01	16.022	8.92E+01
16.145	7.75E+01	15.970	9.53E+01	16.101	7.48E+01	16.253	8.92E+01
16.375	7.75E+01	16.039	9.53E+01	16.164	7.48E+01	16.383	8.92E+01
16.588	7.75E+01	17.035	9.53E+01	17.164	7.48E+01	17.253	8.92E+01
17.013	7.75E+01	17.539	9.53E+01	17.336	7.48E+01	17.423	8.92E+01
17.253	7.75E+01	17.962	9.53E+01	17.938	7.48E+01	18.022	8.92E+01
17.933	7.75E+01	20.342	9.53E+01	21.002	7.48E+01	21.127	8.92E+01
21.127	7.75E+01	21.345	9.53E+01	22.152	7.48E+01	22.253	8.92E+01
22.253	7.75E+01	22.510	9.53E+01	23.139	7.48E+01	23.253	8.92E+01
23.253	7.75E+01	23.105	9.53E+01				

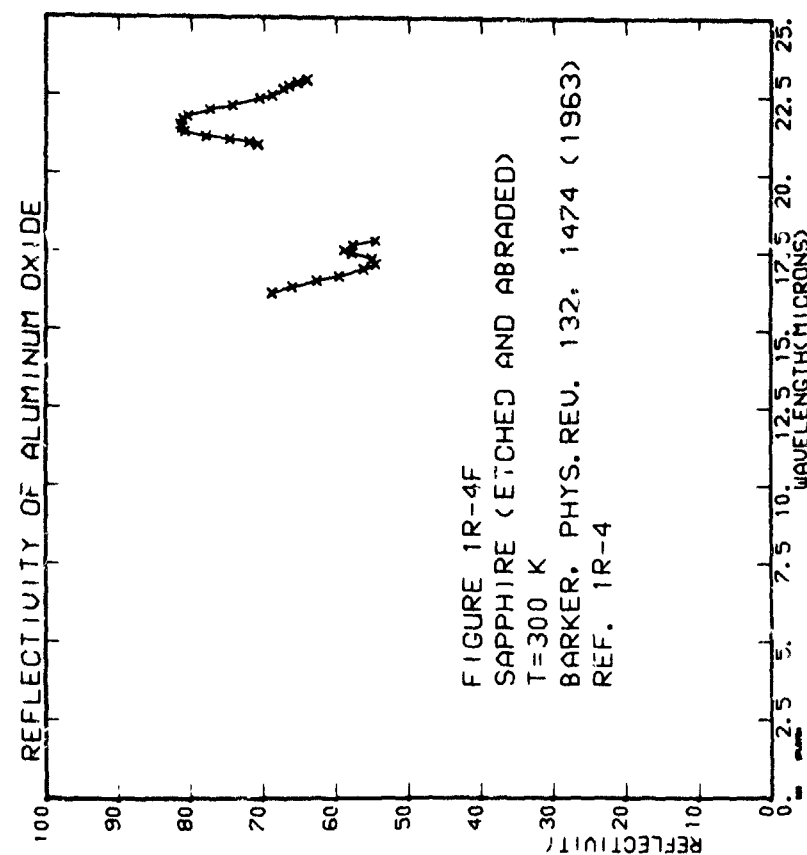
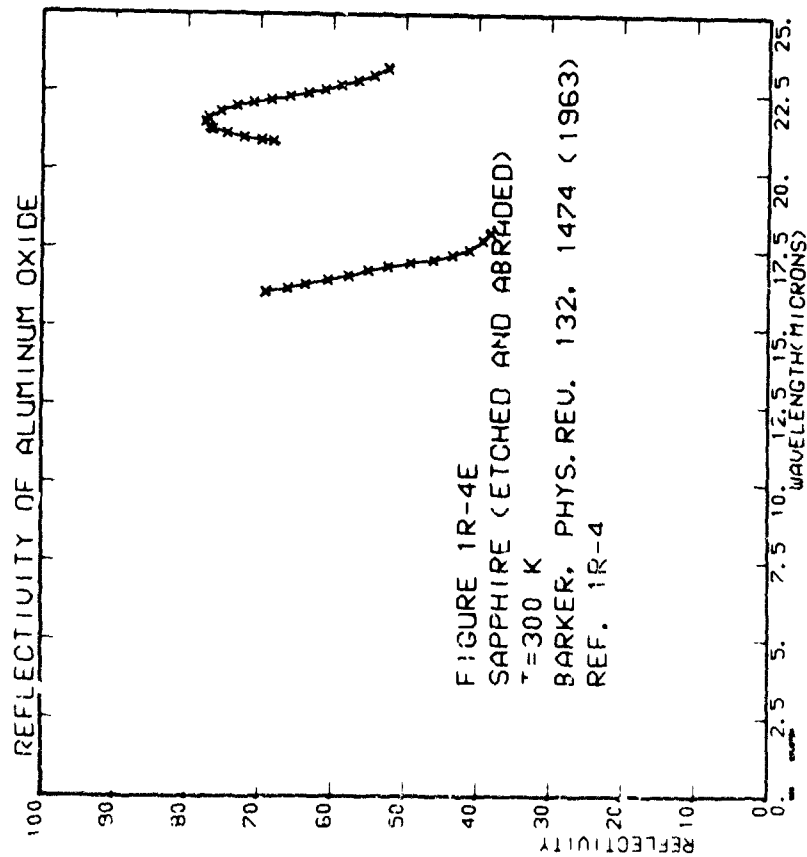
e. Ordinary ray reflectivity, Meller sapphire, after etch and 15 $\mu$  grit abrasion.

$\lambda$	R	$\lambda$	R	$\lambda$	R	$\lambda$	R
15.103	7.75E+01	15.274	6.11E+01	16.368	7.75E+01	16.503	6.4E+01
15.773	7.75E+01	15.401	6.11E+01	16.930	7.75E+01	17.053	6.4E+01
16.145	7.75E+01	16.939	6.11E+01	17.983	7.75E+01	17.785	6.4E+01
16.375	7.75E+01	20.342	6.11E+01	21.070	7.75E+01	21.523	6.4E+01
16.588	7.75E+01	21.345	6.11E+01	22.152	7.75E+01	22.181	6.4E+01
17.013	7.75E+01	22.510	6.11E+01	23.139	7.75E+01	23.253	6.4E+01
17.253	7.75E+01	23.105	6.11E+01				

f. Ordinary ray reflectivity, Meller sapphire, after etch and 6 $\mu$  grit abrasion.

$\lambda$	R	$\lambda$	R	$\lambda$	R	$\lambda$	R
16.145	9.89E+01	16.356	6.51E+01	16.552	6.27E+01	16.721	5.95E+01
16.375	9.89E+01	17.192	5.75E+01	17.389	5.51E+01	17.633	5.78E+01
16.588	9.89E+01	21.161	7.75E+01	21.196	7.90E+01	21.343	8.09E+01
16.773	9.89E+01	22.197	7.15E+01	22.172	6.10E+01	22.352	6.09E+01
16.933	9.89E+01	22.800	6.65E+01	22.926	6.53E+01	23.000	6.40E+01





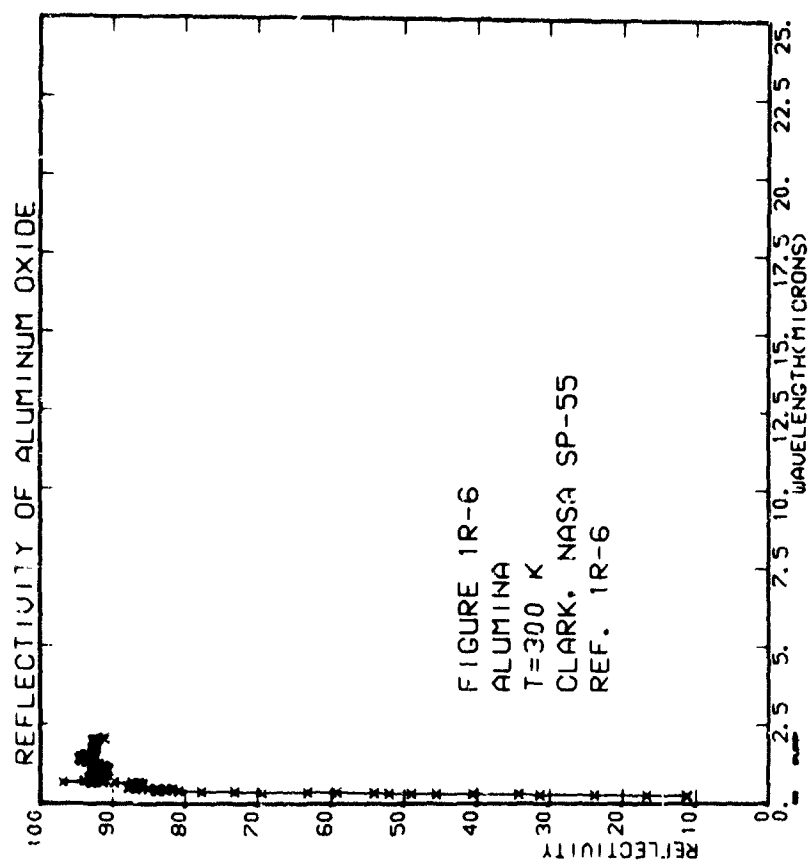
Clark (Ref. 1R-6)

A Cary 14M spectrophotometer was used to measure the reflectance of fine grained, 99 + percent pure alumina with a porosity of 36 percent. No error analysis or spectral bandpass is given. Data were digitized from a continuous line.

These data were selected in part to construct the representative curve in Section I, Figure I - 1.6.

$\lambda$	R	$\lambda$	R	$\lambda$	R	$\lambda$	R	$\lambda$	R	$\lambda$	R
253	11.211	271	15.815	281	23.946	292	31.436	304	39.009	313	43.228
253	37.308	304	43.632	311	49.139	313	49.228	323	60.944	356	81.832
333	52.159	343	54.133	350	57.247	356	60.944	356	81.832	356	81.832
369	69.634	373	73.675	377	83.655	377	83.655	377	83.655	377	83.655
429	82.672	433	83.675	435	85.824	435	85.824	435	85.824	435	85.824
469	87.654	483	86.824	495	87.361	495	87.361	495	87.361	495	87.361
528	92.832	556	96.403	584	93.073	584	93.073	584	93.073	584	93.073
633	92.971	651	92.462	669	92.598	669	92.598	669	92.598	669	92.598
683	91.392	740	92.615	768	92.643	768	92.643	768	92.643	768	92.643
743	93.639	844	92.643	873	92.643	873	92.643	873	92.643	873	92.643
843	92.243	971	92.643	995	92.643	995	92.643	995	92.643	995	92.643
942	91.138	1061	92.643	1104	92.643	1104	92.643	1104	92.643	1104	92.643
1041	91.353	1228	92.643	1241	92.643	1241	92.643	1241	92.643	1241	92.643
1181	93.837	1577	92.643	1603	92.643	1603	92.643	1603	92.643	1603	92.643
1353	92.530	1599	92.643	1637	92.643	1637	92.643	1637	92.643	1637	92.643
1557	92.531	1699	92.643	1769	92.643	1769	92.643	1769	92.643	1769	92.643
1699	92.531	1899	92.643	1998	92.643	1998	92.643	1998	92.643	1998	92.643
2099	92.531	2199	92.643	2299	92.643	2299	92.643	2299	92.643	2299	92.643
2199	92.531	2399	92.643	2499	92.643	2499	92.643	2499	92.643	2499	92.643
2399	92.531	2599	92.643	2699	92.643	2699	92.643	2699	92.643	2699	92.643
2599	92.531	2799	92.643	2899	92.643	2899	92.643	2899	92.643	2899	92.643
2799	92.531	2999	92.643	3099	92.643	3099	92.643	3099	92.643	3099	92.643
2999	92.531	3199	92.643	3299	92.643	3299	92.643	3299	92.643	3299	92.643
3199	92.531	3399	92.643	3499	92.643	3499	92.643	3499	92.643	3499	92.643
3399	92.531	3599	92.643	3699	92.643	3699	92.643	3699	92.643	3699	92.643
3599	92.531	3799	92.643	3899	92.643	3899	92.643	3899	92.643	3899	92.643
3799	92.531	3999	92.643	4099	92.643	4099	92.643	4099	92.643	4099	92.643
3999	92.531	4199	92.643	4299	92.643	4299	92.643	4299	92.643	4299	92.643
4199	92.531	4399	92.643	4499	92.643	4499	92.643	4499	92.643	4499	92.643
4399	92.531	4599	92.643	4699	92.643	4699	92.643	4699	92.643	4699	92.643
4599	92.531	4799	92.643	4899	92.643	4899	92.643	4899	92.643	4899	92.643
4799	92.531	4999	92.643	5099	92.643	5099	92.643	5099	92.643	5099	92.643
4999	92.531	5199	92.643	5299	92.643	5299	92.643	5299	92.643	5299	92.643
5199	92.531	5399	92.643	5499	92.643	5499	92.643	5499	92.643	5499	92.643
5399	92.531	5599	92.643	5699	92.643	5699	92.643	5699	92.643	5699	92.643
5599	92.531	5799	92.643	5899	92.643	5899	92.643	5899	92.643	5899	92.643
5799	92.531	5999	92.643	6099	92.643	6099	92.643	6099	92.643	6099	92.643
5999	92.531	6199	92.643	6299	92.643	6299	92.643	6299	92.643	6299	92.643
6199	92.531	6399	92.643	6499	92.643	6499	92.643	6499	92.643	6499	92.643
6399	92.531	6599	92.643	6699	92.643	6699	92.643	6699	92.643	6699	92.643
6599	92.531	6799	92.643	6899	92.643	6899	92.643	6899	92.643	6899	92.643
6799	92.531	6999	92.643	7099	92.643	7099	92.643	7099	92.643	7099	92.643
6999	92.531	7199	92.643	7299	92.643	7299	92.643	7299	92.643	7299	92.643
7199	92.531	7399	92.643	7499	92.643	7499	92.643	7499	92.643	7499	92.643
7399	92.531	7599	92.643	7699	92.643	7699	92.643	7699	92.643	7699	92.643
7599	92.531	7799	92.643	7899	92.643	7899	92.643	7899	92.643	7899	92.643
7799	92.531	7999	92.643	8099	92.643	8099	92.643	8099	92.643	8099	92.643
7999	92.531	8199	92.643	8299	92.643	8299	92.643	8299	92.643	8299	92.643
8199	92.531	8399	92.643	8499	92.643	8499	92.643	8499	92.643	8499	92.643
8399	92.531	8599	92.643	8699	92.643	8699	92.643	8699	92.643	8699	92.643
8599	92.531	8799	92.643	8899	92.643	8899	92.643	8899	92.643	8899	92.643
8799	92.531	8999	92.643	9099	92.643	9099	92.643	9099	92.643	9099	92.643
8999	92.531	9199	92.643	9299	92.643	9299	92.643	9299	92.643	9299	92.643
9199	92.531	9399	92.643	9499	92.643	9499	92.643	9499	92.643	9499	92.643
9399	92.531	9599	92.643	9699	92.643	9699	92.643	9699	92.643	9699	92.643
9599	92.531	9799	92.643	9899	92.643	9899	92.643	9899	92.643	9899	92.643
9799	92.531	9999	92.643	10099	92.643	10099	92.643	10099	92.643	10099	92.643



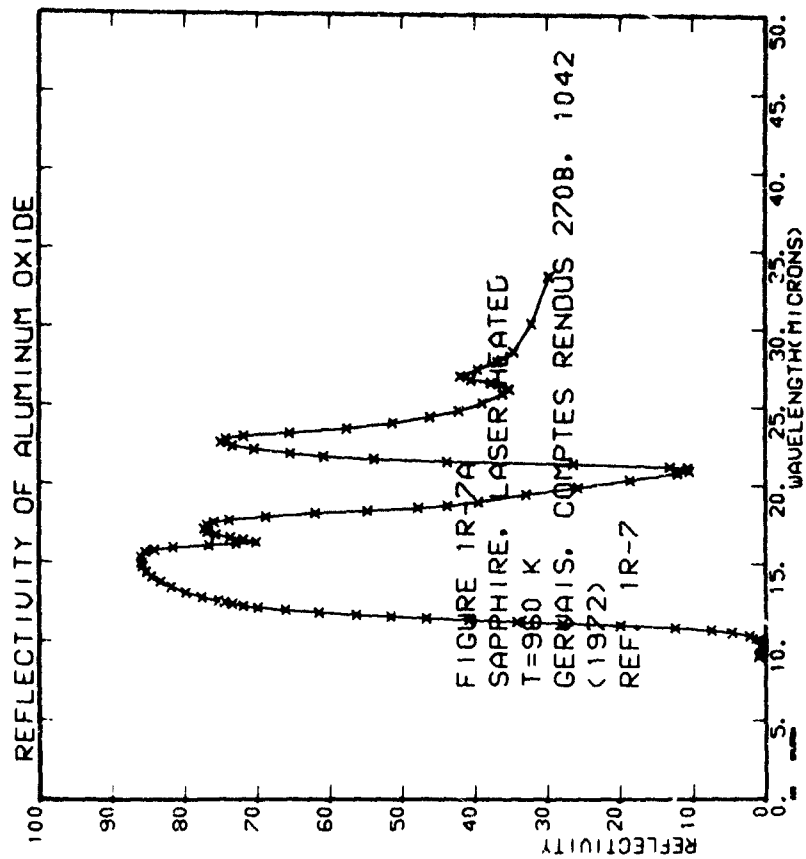
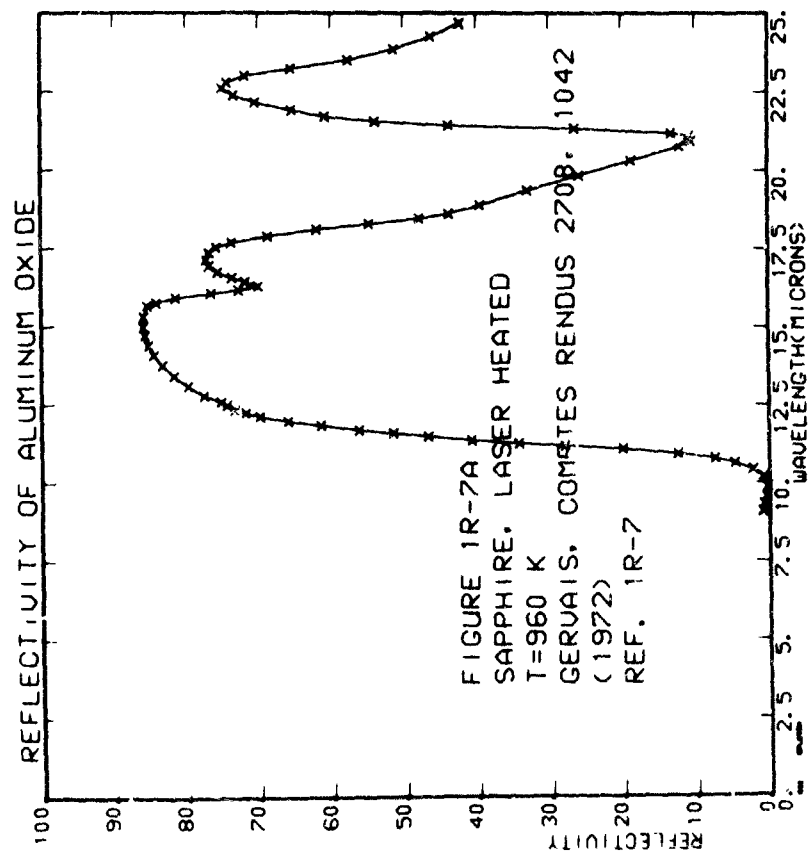


The reflection spectrum of sapphire ( $E \perp C$ ) was studied from  $9\mu$  to  $33\mu$  over a temperature range of  $960^\circ\text{K}$  to  $2070^\circ\text{K}$  using a Perkin-Elmer 12C spectrometer with a  $2$  to  $4\text{ cm}^{-1}$  bandpass. Samples were heated by furnace and by laser radiation at  $944\text{ cm}^{-1}$ . The measurements have an estimated precision of 1 percent, and the largest temperature uncertainty is  $+50^\circ\text{K}$  at  $1550^\circ\text{K}$ . Data were digitized from continuous lines.

Agreement of these data with the representative curve given in Section I - 1.6 is generally good.

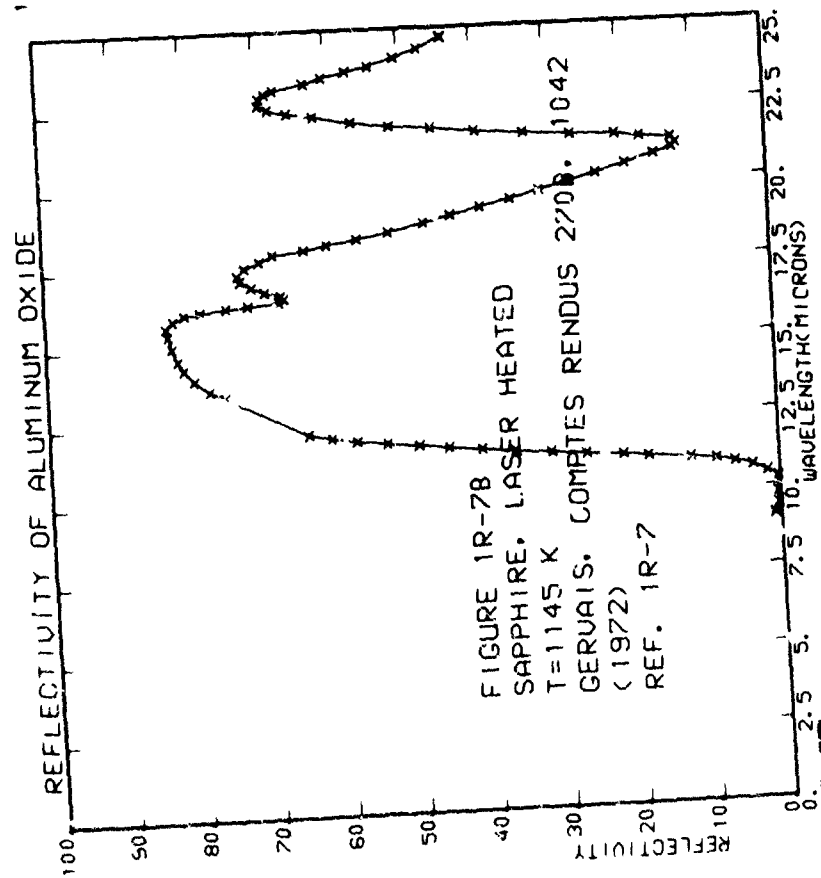
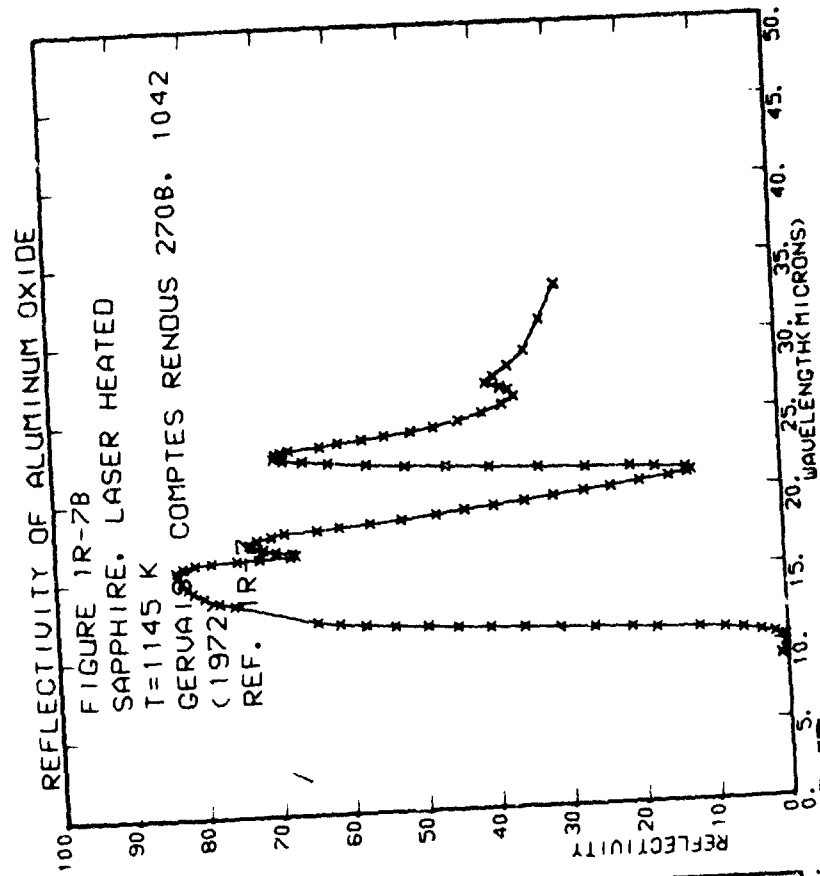
a.  $T = 960^{\circ}\text{K} + 20^{\circ}$ , laser heated.

[illegible]




b.  $T = 1145^{\circ}\text{K} + 40^{\circ}$ , laser heated.

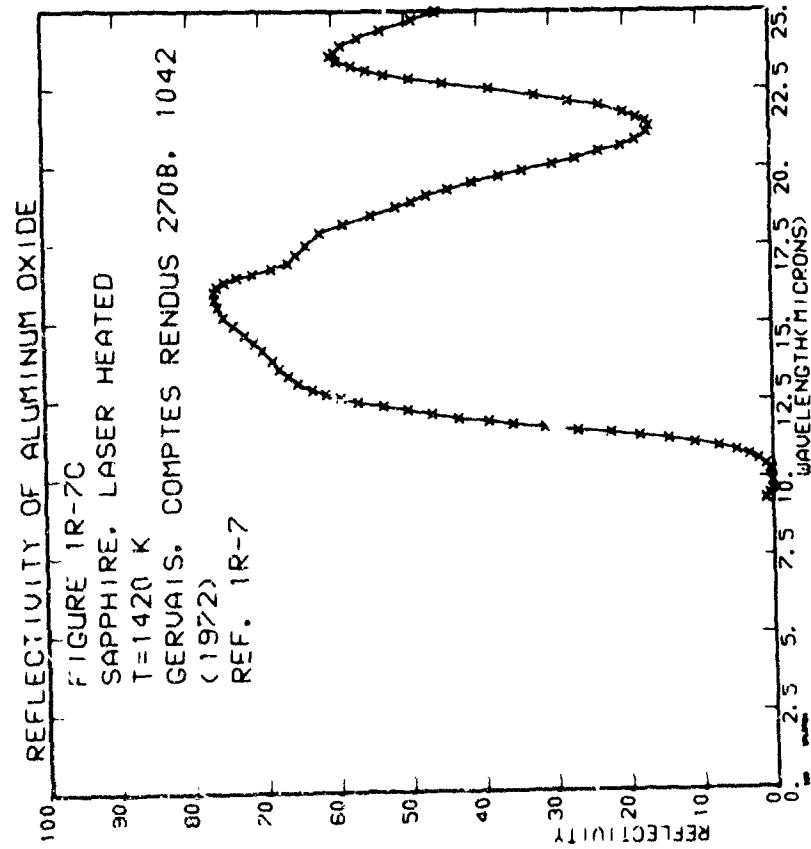
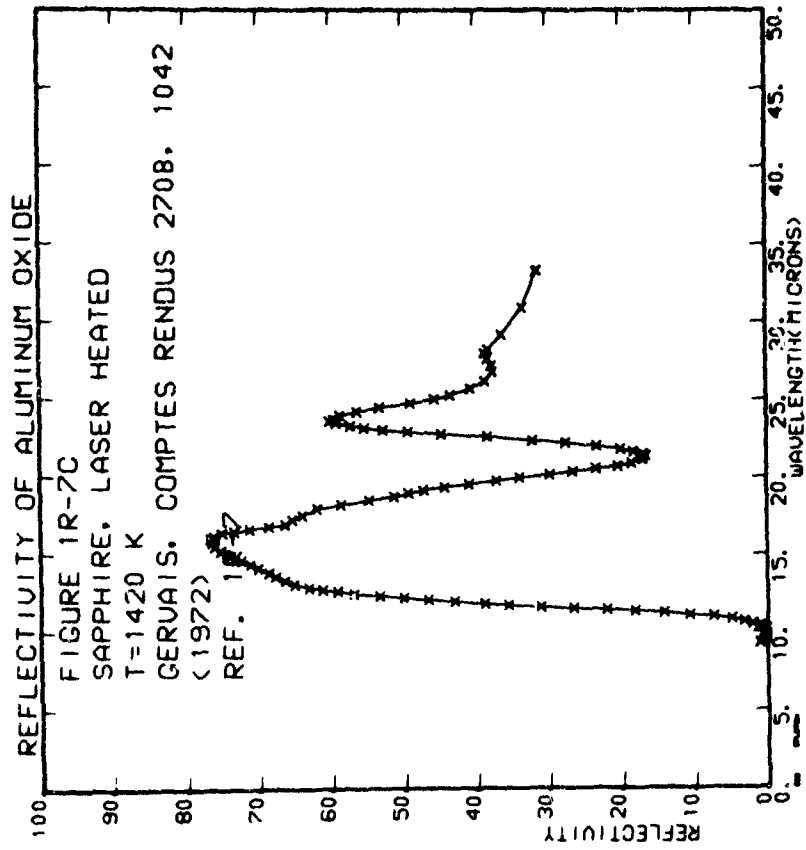
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c.  $T = 1420^{\circ}\text{K} + 30^{\circ}$ , laser heated.

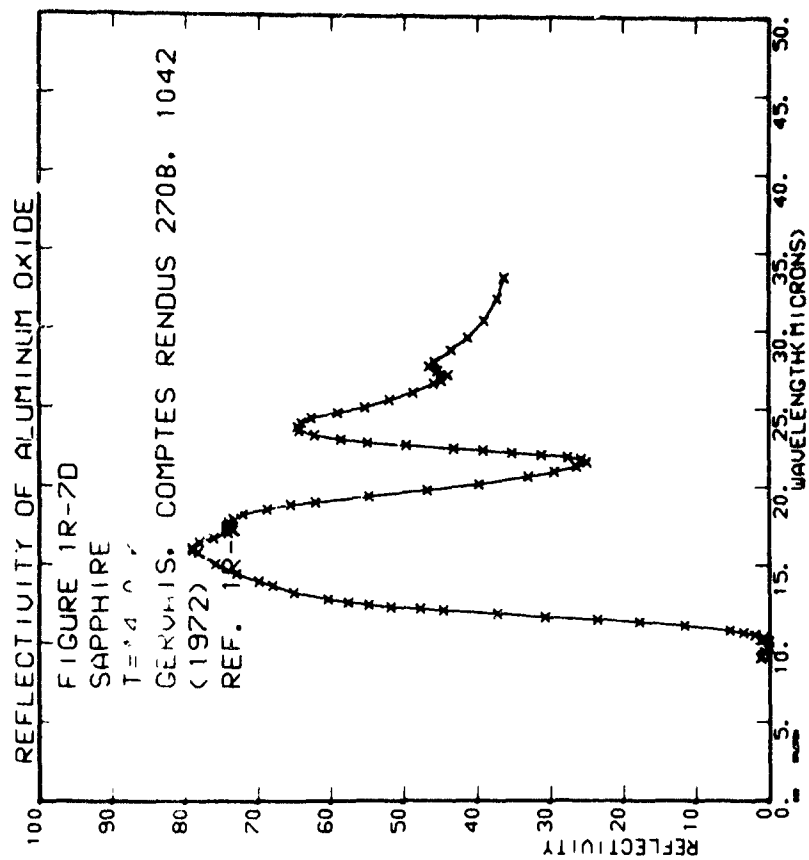
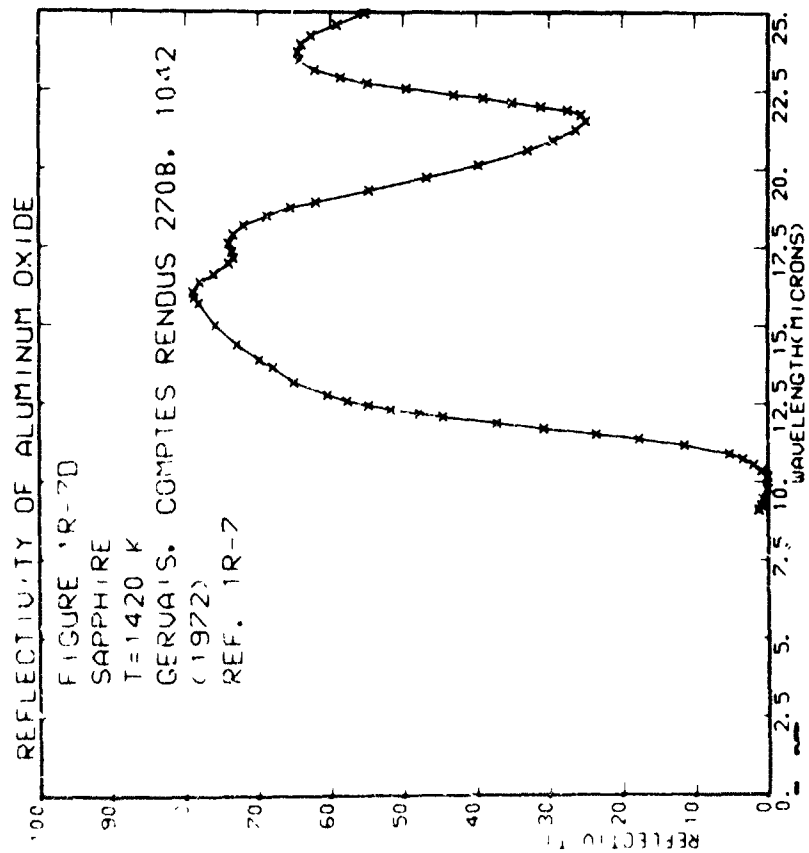


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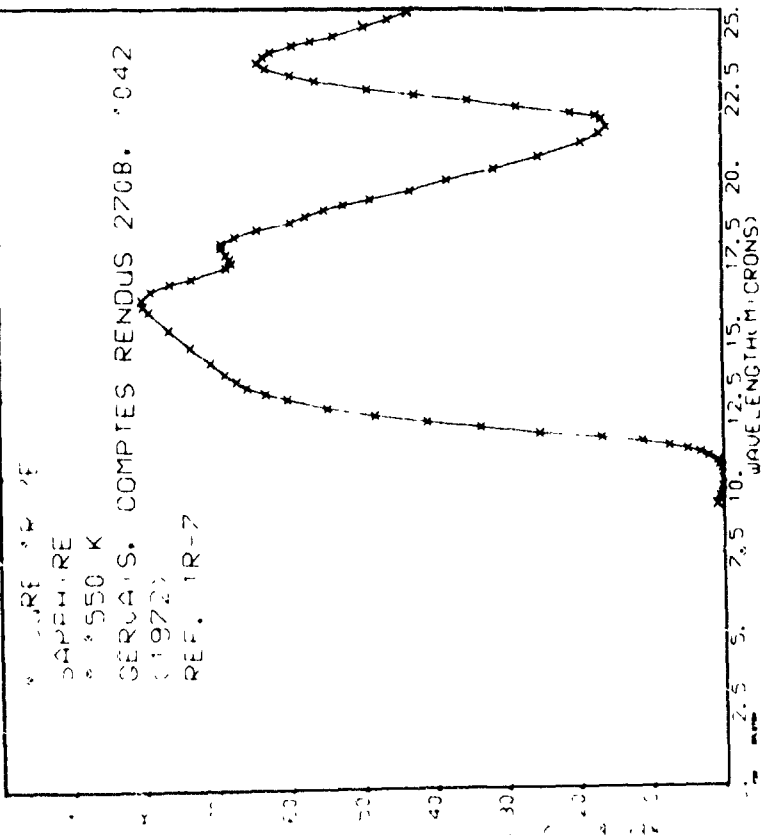




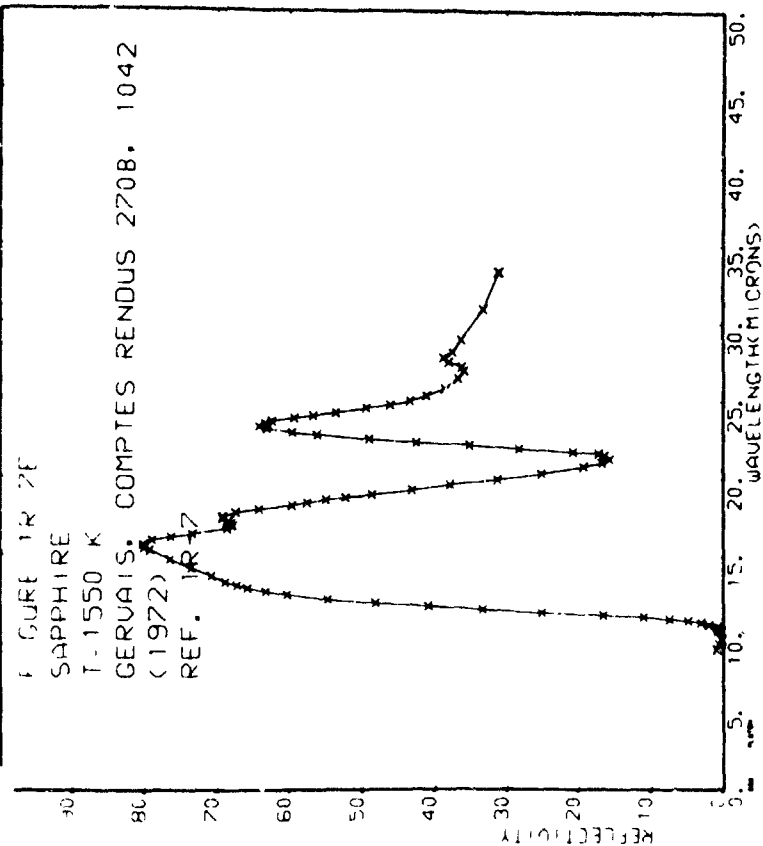




REFLECTIVITY OF ALUMINUM OXIDE



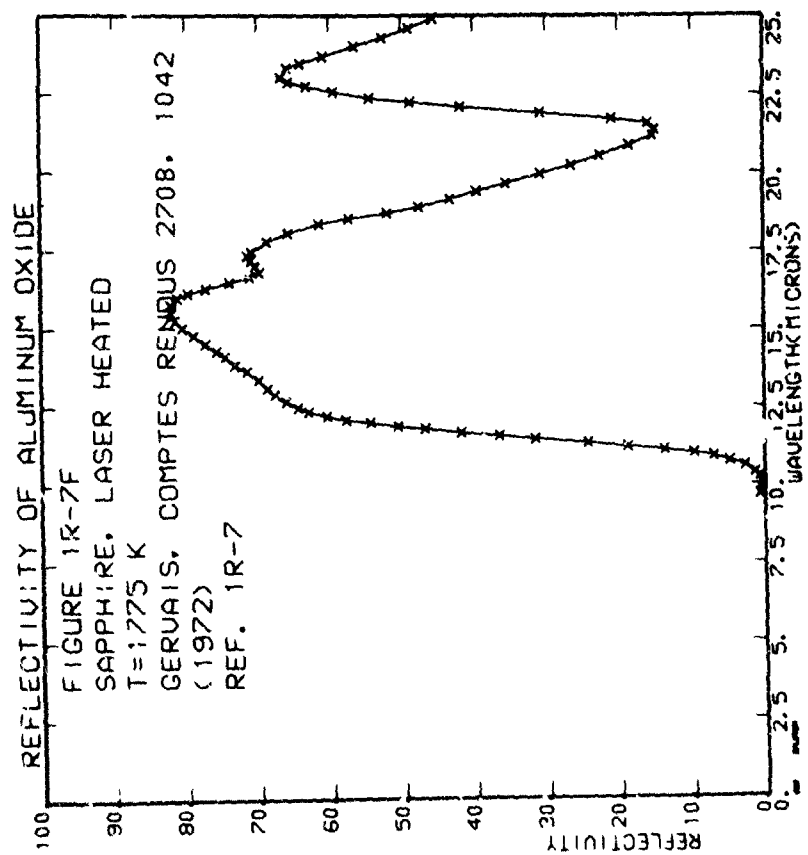
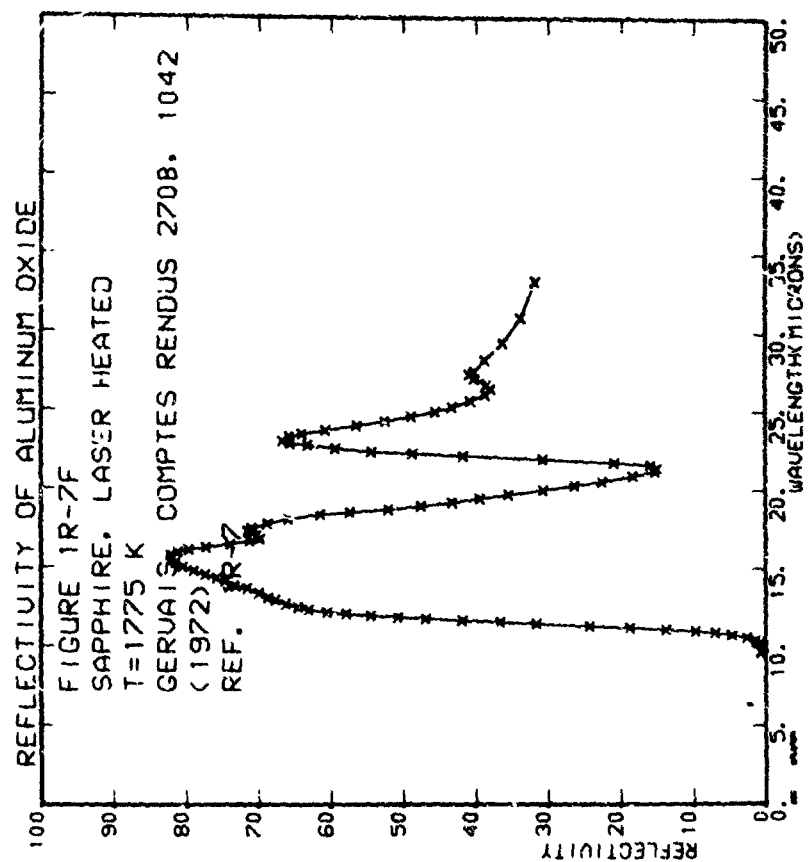
REFLECTIVITY OF ALUMINUM OXIDE



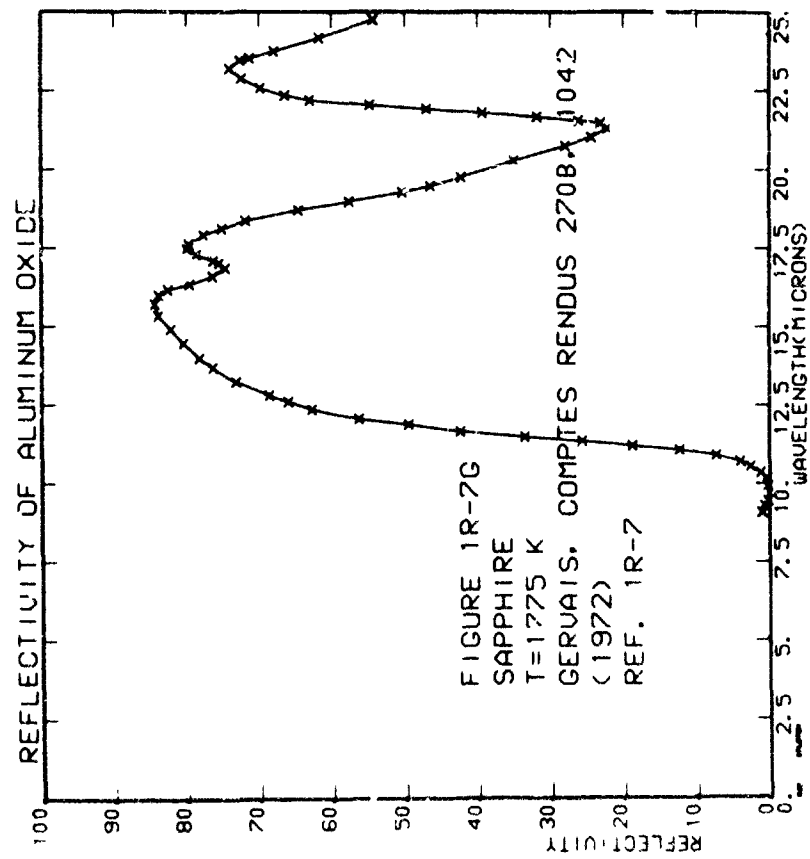
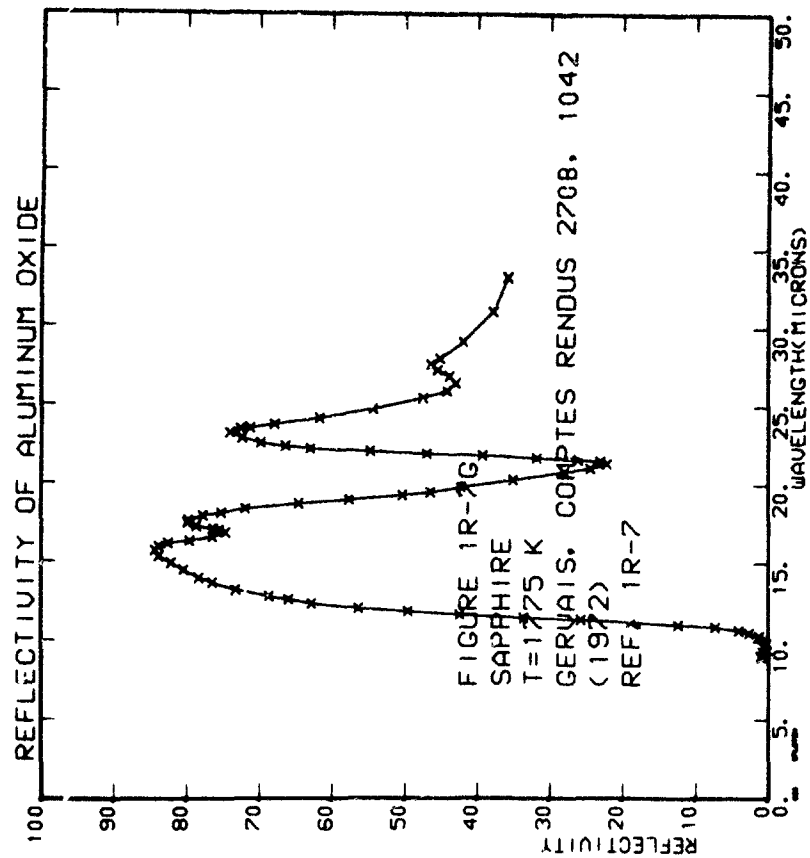
f.  $T = 175^{\circ}\text{K} + 20^{\circ}$ , laser heated.

[illegible]

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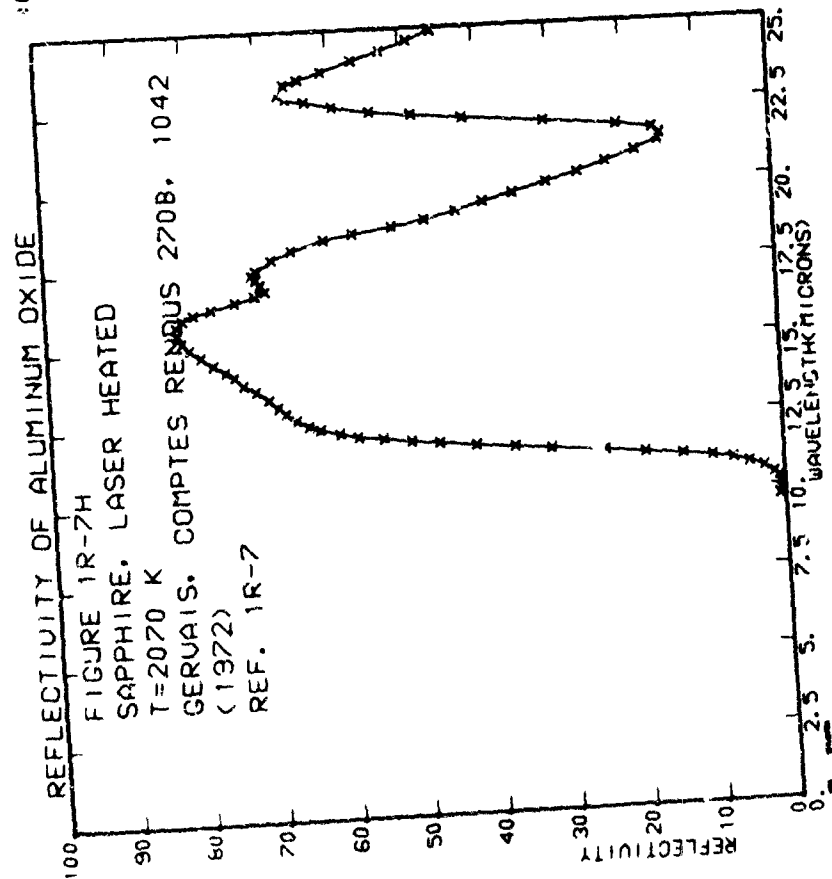
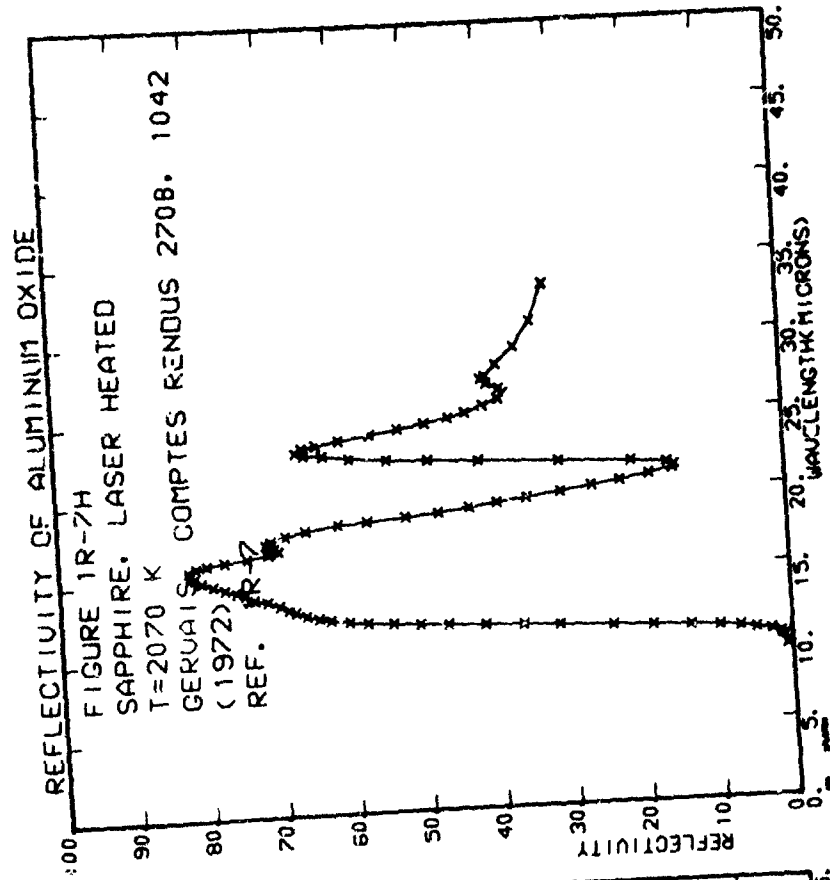
$T = 1775^{\circ}\text{K} + 20^{\circ}$ , furnace heated.[illegible]



h.  $T = 2970^{\circ}\text{K} + 20^{\circ}$ , laser heated.

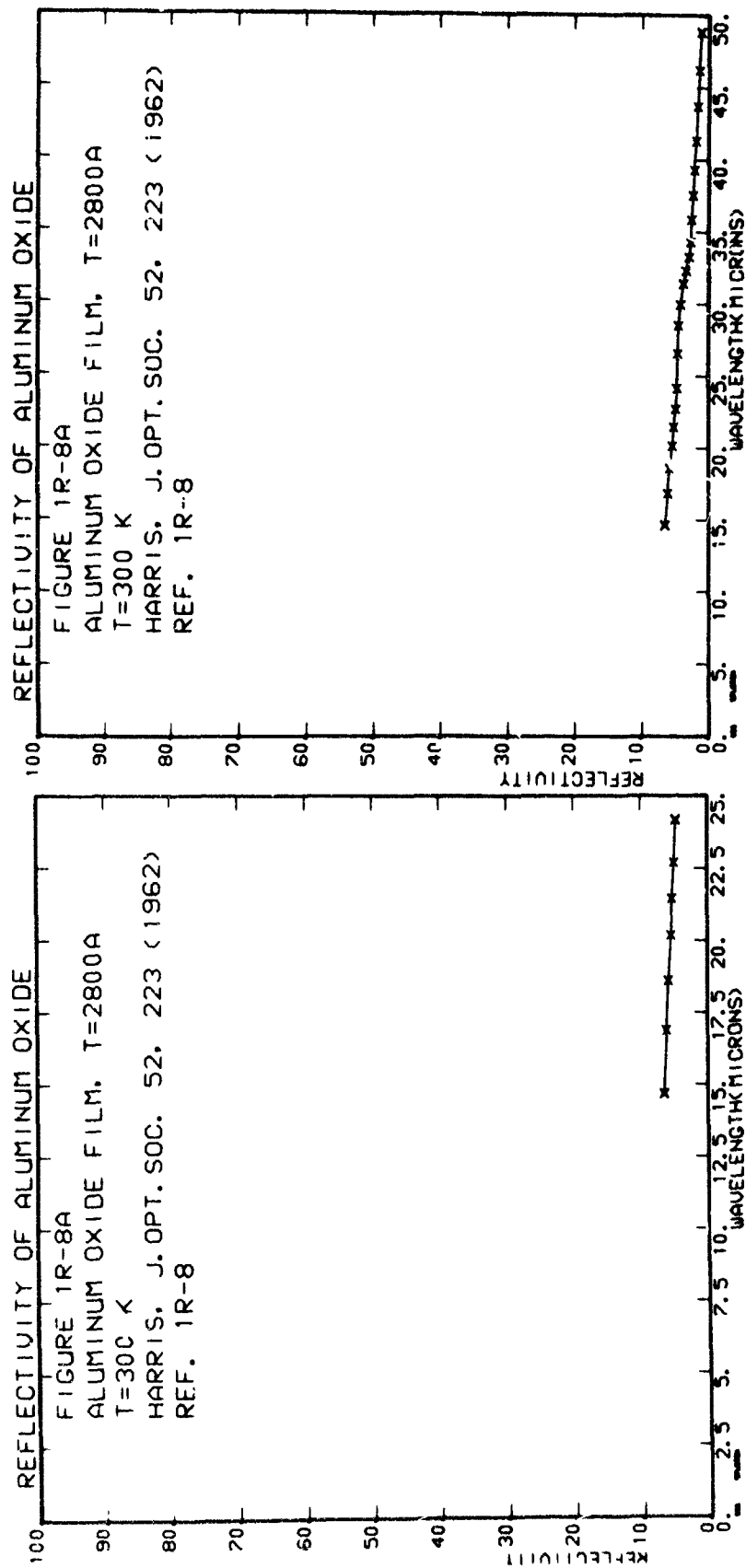
[illegible]

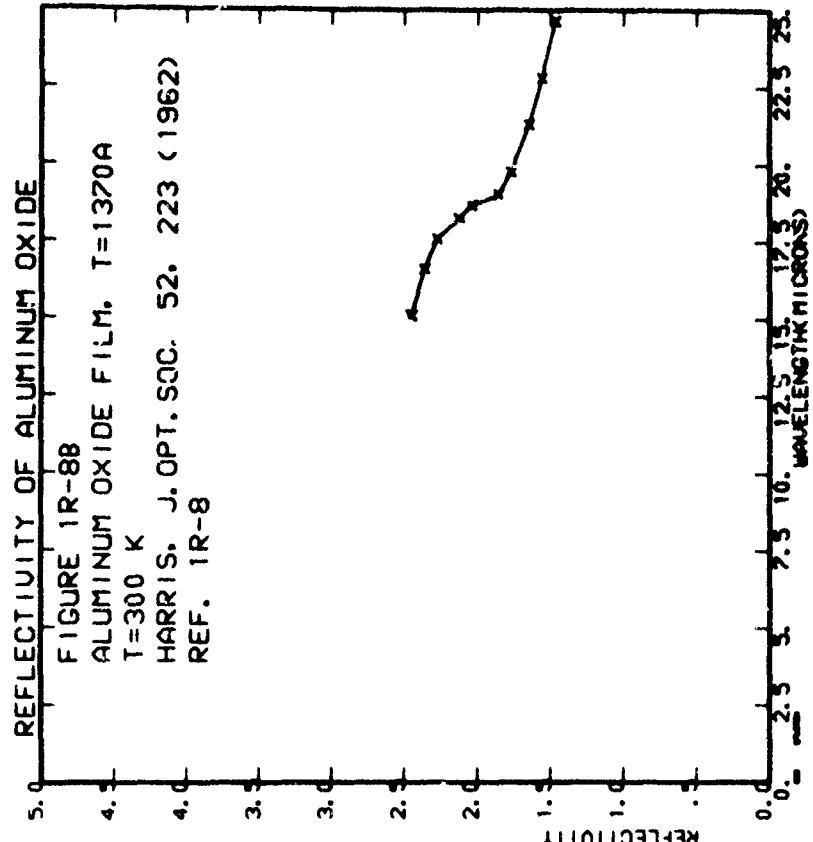
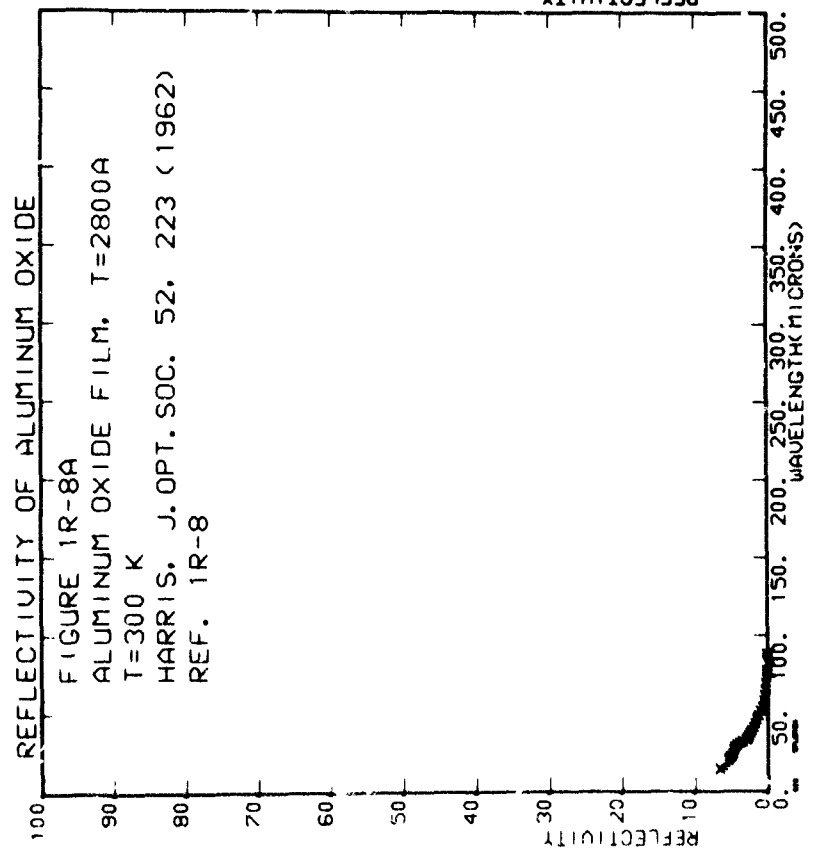


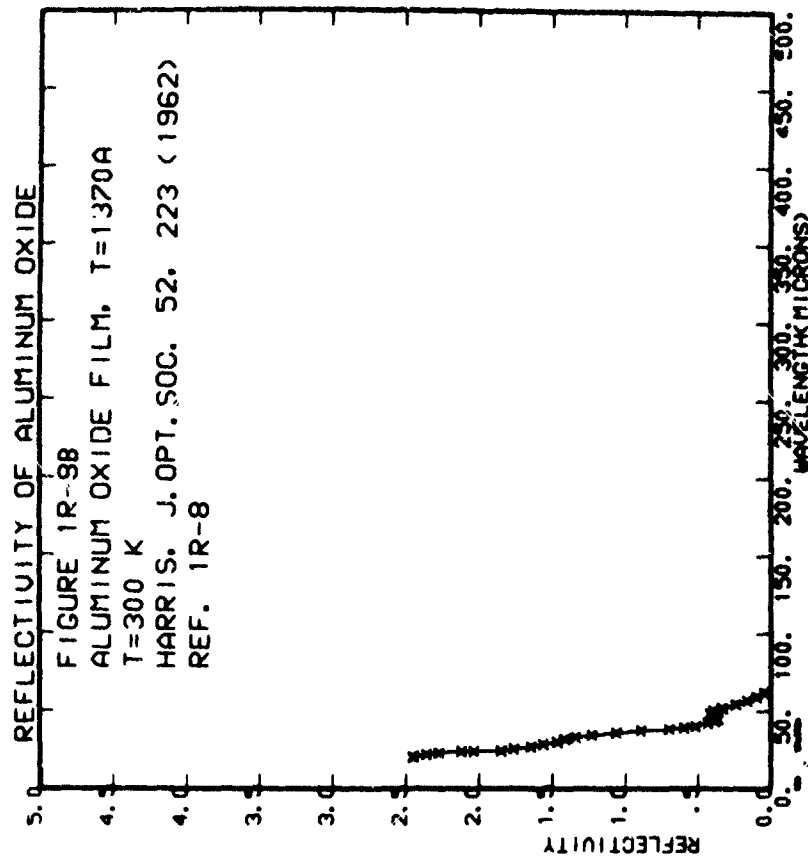
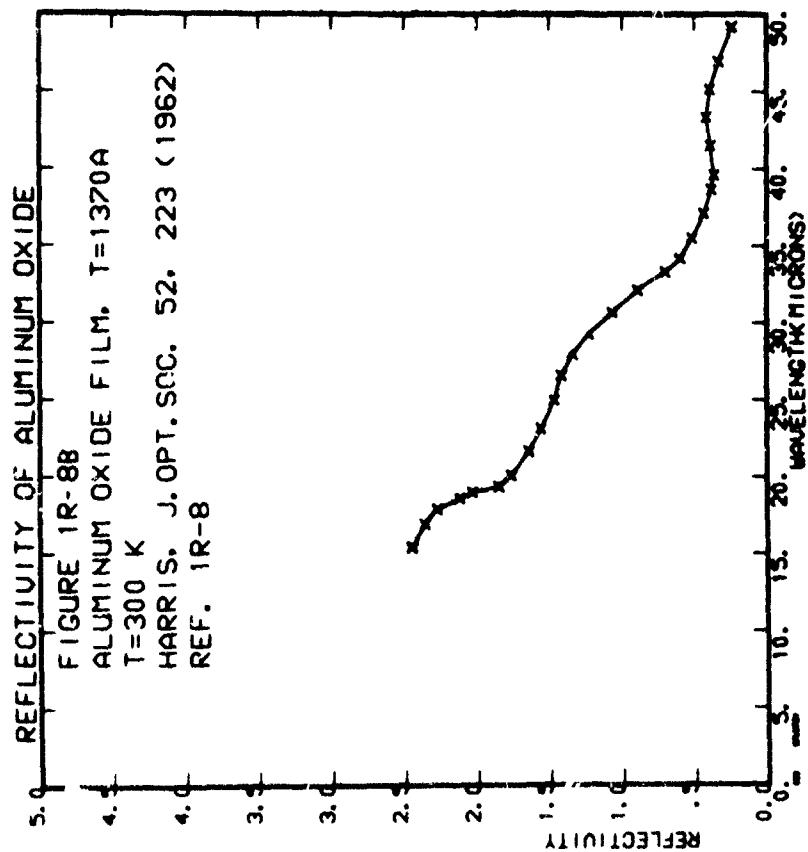


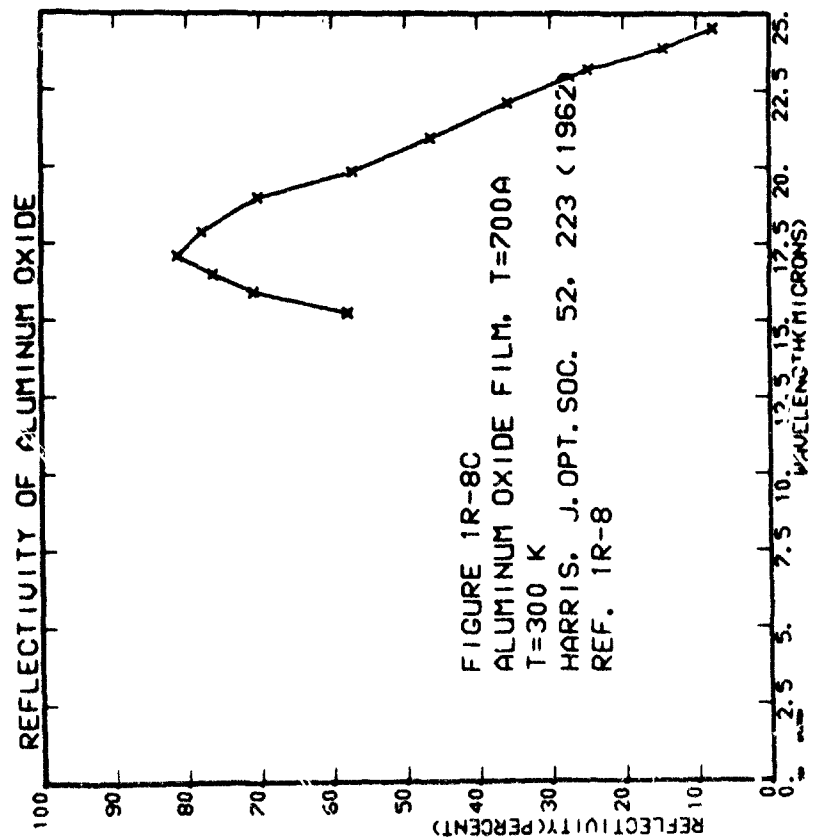
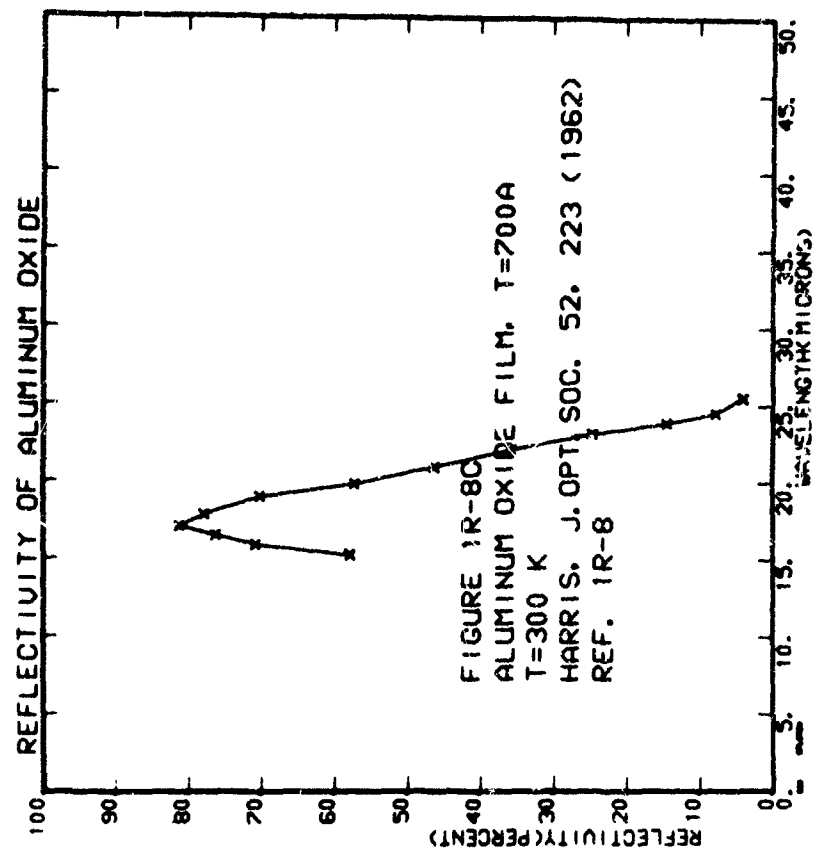
The reflectance of 50, 100, and 200 volt aluminum oxide films from  $14\mu$  to  $90\mu$  was measured using a grating spectrometer. No estimates of error were given. Data were digitized from lines.

[illegible][illegible][illegible]









Levy (Ref. 1R-10)

The relative reflectance of pelletized spinel alumina powder was measured on a Beckman IR-5 infrared spectrometer. The position and shape of the reflection maximum were found to be independent of pelletizing pressure or time and of the angle of incidence. No bandpass or error analysis data were given. Data points were digitized from a line.

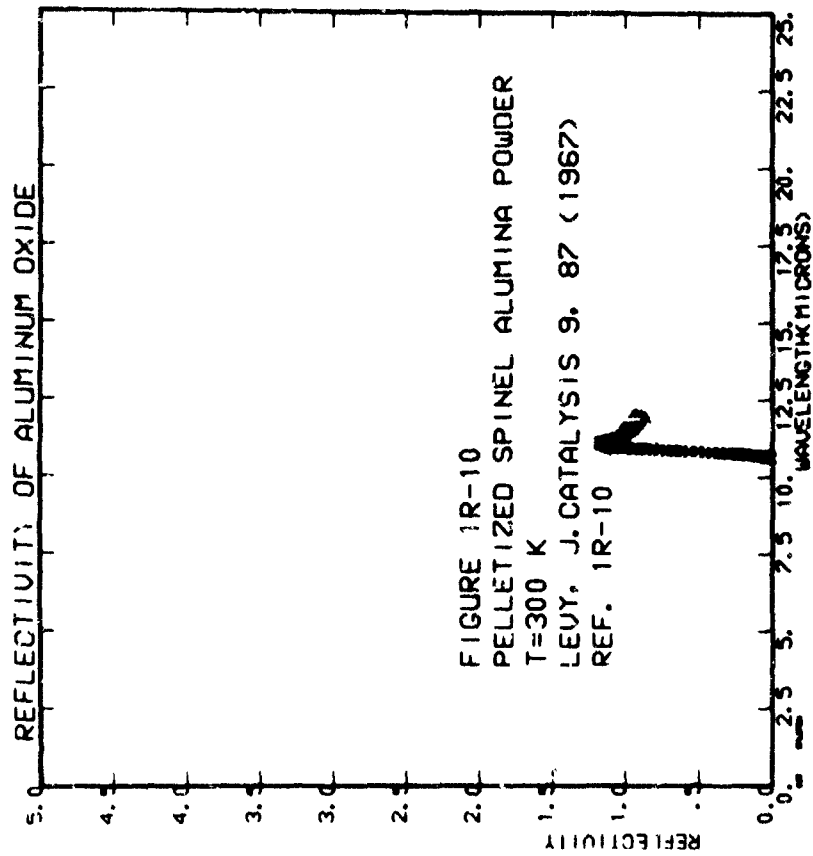
These data are in generally good agreement with the representative curve given in Section I - 1.6. except for the peak shown at  $11\mu$ .

$\lambda$	R	$\lambda$	R	$\lambda$	R	$\lambda$	R
10.342	1.277	10.391	3.765	10.370	3.588	10.370	3.588
10.351	1.277	10.429	3.765	10.402	3.588	10.402	3.588
10.361	1.277	10.463	3.765	10.435	3.588	10.435	3.588
10.372	1.277	10.499	3.765	10.468	3.588	10.468	3.588
10.382	1.277	10.533	3.765	10.508	3.588	10.508	3.588
10.392	1.277	10.563	3.765	10.539	3.588	10.539	3.588
10.402	1.277	10.591	3.765	10.567	3.588	10.567	3.588
10.412	1.277	10.633	3.765	10.593	3.588	10.593	3.588
10.422	1.277	10.681	3.765	10.619	3.588	10.619	3.588
10.432	1.277	10.713	3.765	10.647	3.588	10.647	3.588
10.442	1.277	10.757	3.765	10.673	3.588	10.673	3.588
10.452	1.277	10.803	3.765	10.699	3.588	10.699	3.588
10.462	1.277	10.857	3.765	10.723	3.588	10.723	3.588
10.472	1.277	10.903	3.765	10.749	3.588	10.749	3.588
10.482	1.277	10.957	3.765	10.773	3.588	10.773	3.588
10.492	1.277	11.003	3.765	10.799	3.588	10.799	3.588
10.502	1.277	11.057	3.765	10.823	3.588	10.823	3.588
10.512	1.277	11.103	3.765	10.849	3.588	10.849	3.588
10.522	1.277	11.157	3.765	10.873	3.588	10.873	3.588
10.532	1.277	11.203	3.765	10.899	3.588	10.899	3.588
10.542	1.277	11.257	3.765	10.923	3.588	10.923	3.588
10.552	1.277	11.303	3.765	10.949	3.588	10.949	3.588
10.562	1.277	11.357	3.765	10.973	3.588	10.973	3.588
10.572	1.277	11.403	3.765	10.999	3.588	10.999	3.588
10.582	1.277	11.457	3.765	11.023	3.588	11.023	3.588
10.592	1.277	11.503	3.765	11.049	3.588	11.049	3.588
10.602	1.277	11.557	3.765	11.073	3.588	11.073	3.588
10.612	1.277	11.603	3.765	11.099	3.588	11.099	3.588
10.622	1.277	11.657	3.765	11.123	3.588	11.123	3.588
10.632	1.277	11.703	3.765	11.149	3.588	11.149	3.588
10.642	1.277	11.757	3.765	11.173	3.588	11.173	3.588
10.652	1.277	11.803	3.765	11.199	3.588	11.199	3.588
10.662	1.277	11.857	3.765	11.223	3.588	11.223	3.588
10.672	1.277	11.903	3.765	11.249	3.588	11.249	3.588
10.682	1.277	11.957	3.765	11.273	3.588	11.273	3.588
10.692	1.277	12.003	3.765	11.299	3.588	11.299	3.588
10.702	1.277	12.057	3.765	11.323	3.588	11.323	3.588
10.712	1.277	12.103	3.765	11.349	3.588	11.349	3.588
10.722	1.277	12.157	3.765	11.373	3.588	11.373	3.588
10.732	1.277	12.203	3.765	11.399	3.588	11.399	3.588
10.742	1.277	12.257	3.765	11.423	3.588	11.423	3.588
10.752	1.277	12.303	3.765	11.449	3.588	11.449	3.588
10.762	1.277	12.357	3.765	11.473	3.588	11.473	3.588
10.772	1.277	12.403	3.765	11.499	3.588	11.499	3.588
10.782	1.277	12.457	3.765	11.523	3.588	11.523	3.588
10.792	1.277	12.503	3.765	11.549	3.588	11.549	3.588
10.802	1.277	12.557	3.765	11.573	3.588	11.573	3.588
10.812	1.277	12.603	3.765	11.599	3.588	11.599	3.588
10.822	1.277	12.657	3.765	11.623	3.588	11.623	3.588
10.832	1.277	12.703	3.765	11.649	3.588	11.649	3.588
10.842	1.277	12.757	3.765	11.673	3.588	11.673	3.588
10.852	1.277	12.803	3.765	11.699	3.588	11.699	3.588
10.862	1.277	12.857	3.765	11.723	3.588	11.723	3.588
10.872	1.277	12.903	3.765	11.749	3.588	11.749	3.588
10.882	1.277	12.957	3.765	11.773	3.588	11.773	3.588
10.892	1.277	13.003	3.765	11.799	3.588	11.799	3.588
10.902	1.277	13.057	3.765	11.823	3.588	11.823	3.588
10.912	1.277	13.103	3.765	11.849	3.588	11.849	3.588
10.922	1.277	13.157	3.765	11.873	3.588	11.873	3.588
10.932	1.277	13.203	3.765	11.899	3.588	11.899	3.588
10.942	1.277	13.257	3.765	11.923	3.588	11.923	3.588
10.952	1.277	13.303	3.765	11.949	3.588	11.949	3.588
10.962	1.277	13.357	3.765	11.973	3.588	11.973	3.588
10.972	1.277	13.403	3.765	11.999	3.588	11.999	3.588
10.982	1.277	13.457	3.765	12.023	3.588	12.023	3.588
10.992	1.277	13.503	3.765	12.049	3.588	12.049	3.588
11.002	1.277	13.557	3.765	12.073	3.588	12.073	3.588
11.012	1.277	13.603	3.765	12.099	3.588	12.099	3.588
11.022	1.277	13.657	3.765	12.123	3.588	12.123	3.588
11.032	1.277	13.703	3.765	12.149	3.588	12.149	3.588
11.042	1.277	13.757	3.765	12.173	3.588	12.173	3.588
11.052	1.277	13.803	3.765	12.199	3.588	12.199	3.588
11.062	1.277	13.857	3.765	12.223	3.588	12.223	3.588
11.072	1.277	13.903	3.765	12.249	3.588	12.249	3.588
11.082	1.277	13.957	3.765	12.273	3.588	12.273	3.588
11.092	1.277	14.003	3.765	12.299	3.588	12.299	3.588
11.102	1.277	14.057	3.765	12.323	3.588	12.323	3.588
11.112	1.277	14.103	3.765	12.349	3.588	12.349	3.588
11.122	1.277	14.157	3.765	12.373	3.588	12.373	3.588
11.132	1.277	14.203	3.765	12.399	3.588	12.399	3.588
11.142	1.277	14.257	3.765	12.423	3.588	12.423	3.588
11.152	1.277	14.303	3.765	12.449	3.588	12.449	3.588
11.162	1.277	14.357	3.765	12.473	3.588	12.473	3.588
11.172	1.277	14.403	3.765	12.499	3.588	12.499	3.588
11.182	1.277	14.457	3.765	12.523	3.588	12.523	3.588
11.192	1.277	14.503	3.765	12.549	3.588	12.549	3.588
11.202	1.277	14.557	3.765	12.573	3.588	12.573	3.588
11.212	1.277	14.603	3.765	12.599	3.588	12.599	3.588
11.222	1.277	14.657	3.765	12.623	3.588	12.623	3.588
11.232	1.277	14.703	3.765	12.649	3.588	12.649	3.588
11.242	1.277	14.757	3.765	12.673	3.588	12.673	3.588
11.252	1.277	14.803	3.765	12.699	3.588	12.699	3.588
11.262	1.277	14.857	3.765	12.723	3.588	12.723	3.588
11.272	1.277	14.903	3.765	12.749	3.588	12.749	3.588
11.282	1.277	14.957	3.765	12.773	3.588	12.773	3.588
11.292	1.277	15.003	3.765	12.799	3.588	12.799	3.588
11.302	1.277	15.057	3.765	12.823	3.588	12.823	3.588
11.312	1.277	15.103	3.765	12.849	3.588	12.849	3.588
11.322	1.277	15.157	3.765	12.873	3.588	12.873	3.588
11.332	1.277	15.203	3.765	12.899	3.588	12.899	3.588
11.342	1.277	15.257	3.765	12.923	3.588	12.923	3.588
11.352	1.277	15.303	3.765	12.949	3.588	12.949	3.588
11.362	1.277	15.357	3.765	12.973	3.588	12.973	3.588
11.372	1.277	15.403	3.765	12.999	3.588	12.999	3.588
11.382	1.277	15.457	3.765	13.023	3.588	13.023	3.588
11.392	1.277	15.503	3.765	13.049	3.588	13.049	3.588
11.402	1.277	15.557	3.765	13.073	3.588	13.073	3.588
11.412	1.277	15.603	3.765	13.099	3.588	13.099	3.588
11.422	1.277	15.657	3.765	13.123	3.588	13.123	3.588
11.432	1.277	15.703	3.765	13.149	3.588	13.149	3.588
11.442	1.277	15.757	3.765	13.173	3.588	13.173	3.588
11.452	1.277	15.803	3.765	13.199	3.588	13.199	3.588
11.462	1.277	15.857	3.765	13.223	3.588	13.223	3.588
11.472	1.277	15.903	3.765	13.249	3.588	13.249	3.588
11.482	1.277	15.957	3.765	13.273	3.588	13.273	3.588
11.492	1.277	16.003	3.765	13.299	3.588	13.299	3.588
11.502	1.277	16.057	3.765	13.323	3.588	13.323	3.588
11.512	1.277	16.103	3.765	13.349	3.588	13.349	3.588
11.522	1.277	16.157	3.765	13.373	3.588	13.373	3.588
11.532	1.277	16.203	3.765	13.399	3.588	13.399	3.588
11.542	1.277	16.257	3.765	13.423	3.588	13.423	3.588
11.552	1.277	16.303	3.765	13.449	3.588	13.449	3.588
11.562	1.277	16.357	3.765	13.473	3.588	13.473	3.588
11.572	1.277	16.403	3.765	13.499	3.588	13.499	3.588
11.582	1.277	16.457	3.765	13.523	3.588	13.523	3.588
11.592	1.277	16.503	3.765	13.549	3.588	13.549	3.588
11.602	1.277	16.557	3.765	13.573	3.588	13.573	3.588
11.612	1.277	16.603	3.765	13.599	3.588	13.599	3.588
11.622	1.277	16.657	3.765	13.623	3.588	13.623	3.588
11.632	1.277	16.703	3.765	13.649	3.588	13.649	3.588
11.642	1.277	16.757	3.765	13.673	3.588	13.673	3.588
11.652	1.277	16.803	3.765	13.699	3.588	13.699	3.588
11.662	1.277	16.857	3.765	13.723	3.588	13.723	3.588
11.672	1.277	16.903	3.765	13.749	3.588	13.749	3.588

Levy (Ref. 1R-10) Continued

$\lambda$	R	$\lambda$	R	$\lambda$	R	$\lambda$	R
11.329	3.329	11.372	3.372	11.415	3.415	11.458	3.458
11.333	3.333	11.376	3.376	11.419	3.419	11.462	3.462
11.337	3.337	11.380	3.380	11.423	3.423	11.466	3.466
11.341	3.341	11.384	3.384	11.427	3.427	11.470	3.470
11.345	3.345	11.388	3.388	11.431	3.431	11.474	3.474
11.349	3.349	11.392	3.392	11.435	3.435	11.478	3.478
11.353	3.353	11.396	3.396	11.439	3.439	11.482	3.482
11.357	3.357	11.400	3.400	11.443	3.443	11.486	3.486
11.361	3.361	11.404	3.404	11.447	3.447	11.490	3.490
11.365	3.365	11.408	3.408	11.451	3.451	11.494	3.494
11.369	3.369	11.412	3.412	11.455	3.455	11.498	3.498
11.373	3.373	11.416	3.416	11.459	3.459	11.502	3.502
11.377	3.377	11.420	3.420	11.463	3.463	11.506	3.506
11.381	3.381	11.424	3.424	11.467	3.467	11.510	3.510
11.385	3.385	11.428	3.428	11.471	3.471	11.514	3.514
11.389	3.389	11.432	3.432	11.475	3.475	11.518	3.518
11.393	3.393	11.436	3.436	11.479	3.479	11.522	3.522
11.397	3.397	11.440	3.440	11.483	3.483	11.526	3.526
11.401	3.401	11.444	3.444	11.487	3.487	11.530	3.530
11.405	3.405	11.448	3.448	11.491	3.491	11.534	3.534
11.409	3.409	11.452	3.452	11.495	3.495	11.538	3.538
11.413	3.413	11.456	3.456	11.499	3.499	11.542	3.542
11.417	3.417	11.460	3.460	11.503	3.503	11.546	3.546
11.421	3.421	11.464	3.464	11.507	3.507	11.550	3.550
11.425	3.425	11.468	3.468	11.511	3.511	11.554	3.554
11.429	3.429	11.472	3.472	11.515	3.515	11.558	3.558
11.433	3.433	11.476	3.476	11.519	3.519	11.562	3.562
11.437	3.437	11.480	3.480	11.523	3.523	11.566	3.566
11.441	3.441	11.484	3.484	11.527	3.527	11.570	3.570
11.445	3.445	11.488	3.488	11.531	3.531	11.574	3.574
11.449	3.449	11.492	3.492	11.535	3.535	11.578	3.578
11.453	3.453	11.496	3.496	11.539	3.539	11.582	3.582
11.457	3.457	11.500	3.500	11.543	3.543	11.586	3.586
11.461	3.461	11.504	3.504	11.547	3.547	11.590	3.590
11.465	3.465	11.508	3.508	11.551	3.551	11.594	3.594
11.469	3.469	11.512	3.512	11.555	3.555	11.598	3.598
11.473	3.473	11.516	3.516	11.559	3.559	11.602	3.602
11.477	3.477	11.520	3.520	11.563	3.563	11.606	3.606
11.481	3.481	11.524	3.524	11.567	3.567	11.610	3.610
11.485	3.485	11.528	3.528	11.571	3.571	11.614	3.614
11.489	3.489	11.532	3.532	11.575	3.575	11.618	3.618
11.493	3.493	11.536	3.536	11.579	3.579	11.622	3.622
11.497	3.497	11.540	3.540	11.583	3.583	11.626	3.626
11.501	3.501	11.544	3.544	11.587	3.587	11.630	3.630
11.505	3.505	11.548	3.548	11.591	3.591	11.634	3.634
11.509	3.509	11.552	3.552	11.595	3.595	11.638	3.638
11.513	3.513	11.556	3.556	11.599	3.599	11.642	3.642
11.517	3.517	11.560	3.560	11.603	3.603	11.646	3.646
11.521	3.521	11.564	3.564	11.607	3.607	11.650	3.650
11.525	3.525	11.568	3.568	11.611	3.611	11.654	3.654
11.529	3.529	11.572	3.572	11.615	3.615	11.658	3.658
11.533	3.533	11.576	3.576	11.619	3.619	11.662	3.662
11.537	3.537	11.580	3.580	11.623	3.623	11.666	3.666
11.541	3.541	11.584	3.584	11.627	3.627	11.670	3.670
11.545	3.545	11.588	3.588	11.631	3.631	11.674	3.674
11.549	3.549	11.592	3.592	11.635	3.635	11.678	3.678
11.553	3.553	11.596	3.596	11.639	3.639	11.682	3.682
11.557	3.557	11.600	3.600	11.643	3.643	11.686	3.686
11.561	3.561	11.604	3.604	11.647	3.647	11.690	3.690
11.565	3.565	11.608	3.608	11.651	3.651	11.694	3.694
11.569	3.569	11.612	3.612	11.655	3.655	11.698	3.698
11.573	3.573	11.616	3.616	11.659	3.659	11.702	3.702
11.577	3.577	11.620	3.620	11.663	3.663	11.706	3.706
11.581	3.581	11.624	3.624	11.667	3.667	11.710	3.710
11.585	3.585	11.628	3.628	11.671	3.671	11.714	3.714
11.589	3.589	11.632	3.632	11.675	3.675	11.718	3.718
11.593	3.593	11.636	3.636	11.679	3.679	11.722	3.722
11.597	3.597	11.640	3.640	11.683	3.683	11.726	3.726
11.601	3.601	11.644	3.644	11.687	3.687	11.730	3.730
11.605	3.605	11.648	3.648	11.691	3.691	11.734	3.734
11.609	3.609	11.652	3.652	11.695	3.695	11.738	3.738
11.613	3.613	11.656	3.656	11.699	3.699	11.742	3.742
11.617	3.617	11.660	3.660	11.703	3.703	11.746	3.746
11.621	3.621	11.664	3.664	11.707	3.707	11.750	3.750
11.625	3.625	11.668	3.668	11.711	3.711	11.754	3.754
11.629	3.629	11.672	3.672	11.715	3.715	11.758	3.758
11.633	3.633	11.676	3.676	11.719	3.719	11.762	3.762
11.637	3.637	11.680	3.680	11.723	3.723	11.766	3.766
11.641	3.641	11.684	3.684	11.727	3.727	11.770	3.770
11.645	3.645	11.688	3.688	11.731	3.731	11.774	3.774
11.649	3.649	11.692	3.692	11.735	3.735	11.778	3.778
11.653	3.653	11.696	3.696	11.739	3.739	11.782	3.782
11.657	3.657	11.700	3.700	11.743	3.743	11.786	3.786
11.661	3.661	11.704	3.704	11.747	3.747	11.790	3.790
11.665	3.665	11.708	3.708	11.751	3.751	11.794	3.794
11.669	3.669	11.712	3.712	11.755	3.755	11.798	3.798
11.673	3.673	11.716	3.716	11.759	3.759	11.802	3.802
11.677	3.677	11.720	3.720	11.763	3.763	11.806	3.806
11.681	3.681	11.724	3.724	11.767	3.767	11.810	3.810
11.685	3.685	11.728	3.728	11.771	3.771	11.814	3.814
11.689	3.689	11.732	3.732	11.775	3.775	11.818	3.818
11.693	3.693	11.736	3.736	11.779	3.779	11.822	3.822
11.697	3.697	11.740	3.740	11.783	3.783	11.826	3.826
11.701	3.701	11.744	3.744	11.787	3.787	11.830	3.830
11.705	3.705	11.748	3.748	11.791	3.791	11.834	3.834
11.709	3.709	11.752	3.752	11.795	3.795	11.838	3.838
11.713	3.713	11.756	3.756	11.799	3.799	11.842	3.842
11.717	3.717	11.760	3.760	11.803	3.803	11.846	3.846
11.721	3.721	11.764	3.764	11.807	3.807	11.850	3.850
11.725	3.725	11.768	3.768	11.811	3.811	11.854	3.854
11.729	3.729	11.772	3.772	11.815	3.815	11.858	3.858
11.733	3.733	11.776	3.776	11.819	3.819	11.862	3.862
11.737	3.737	11.780	3.780	11.823	3.823	11.866	3.866
11.741	3.741	11.784	3.784	11.827	3.827	11.870	3.870
11.745	3.745	11.788	3.788	11.831	3.831	11.874	3.874
11.749	3.749	11.792	3.792	11.835	3.835	11.878	3.878
11.753	3.753	11.796	3.796	11.839	3.839	11.882	3.882
11.757	3.757	11.800	3.800	11.843	3.843	11.886	3.886
11.761	3.761	11.804	3.804	11.847	3.847	11.890	3.890
11.765	3.765	11.808	3.808	11.851	3.851	11.894	3.894
11.769	3.769	11.812	3.812	11.855	3.855	11.898	3.898
11.773	3.773	11.816	3.816	11.859	3.859	11.902	3.902
11.777	3.777	11.820	3.820	11.863	3.863	11.906	3.906
11.781	3.781	11.824	3.824	11.867	3.867	11.910	3.910
11.785	3.785	11.828	3.828	11.871	3.871	11.914	3.914
11.789	3.789	11.832	3.832	11.875	3.875	11.918	3.918
11.793	3.793	11.836	3.836	11.879	3.879	11.922	3.922
11.797	3.797	11.840	3.840	11.883	3.883	11.926	3.926
11.801	3.801	11.844	3.844	11.887	3.887	11.930	3.930
11.805	3.805	11.848	3.848	11.891	3.891	11.934	3.934
11.809	3.809	11.852	3.852	11.895	3.895	11.938	3.938
11.813	3.813	11.856	3.856	11.899	3.899	11.942	3.942
11.817	3.817	11.860	3.860	11.903	3.903	11.946	3.946
11.821	3.821	11.864	3.864	11.907	3.907	11.950	3.950
11.825	3.825	11.868	3.868	11.911	3.911	11.954	3.954
11.829	3.829	11.872	3.872	11.915	3.915	11.958	3.958
11.833	3.833	11.876	3.876	11.919	3.919	11.962	3.962
11.837	3.837	11.880	3.880	11.923	3.923	11.966	3.966
11.841	3.841	11.884	3.884	11.927	3.927	11.970	3.970
11.845	3.845	11.888	3.888	11.931	3.931	11.974	3.974
11.849	3.849	11.892	3.892	11.935	3.935	11.978	3.978
11.853	3.853	11.896	3.896	11.939	3.939	11.982	3.982
11.857	3.857	11.900	3.900	11.943	3.943	11.986	3.986
11.861	3.861	11.904	3.904	11.947	3.947	11.990	3.990
11.865	3.865	11.908	3.908	11.951	3.951	11.994	3.994
11.869	3.869	11.912	3.912	11.955	3.955	11.998	3.998



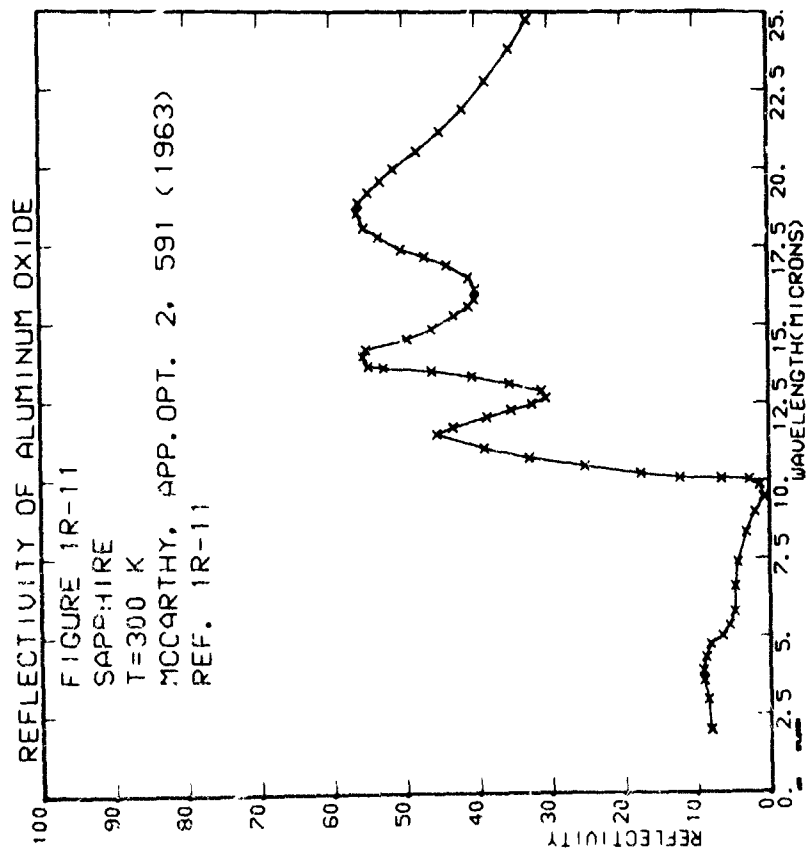
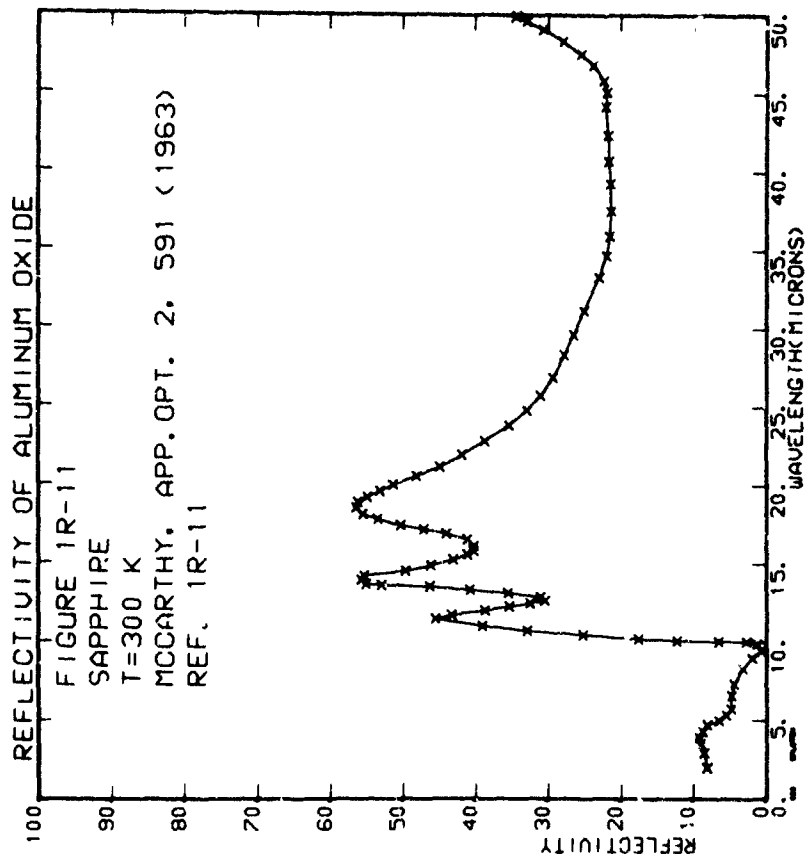


McCarthy (Ref. IR-11)

A Beckman IR-5A spectrometer in the  $2\mu$  to  $6\mu$  region and a Beckman IR-7 with Cs I optics in the  $12.5\mu$  to  $50\mu$  region were used to measure the reflectance of 2 mm thick synthetic sapphire. No bandpass or error information was given. The sample temperature is unspecified and may be assumed to be approximately  $300^\circ\text{K}$ . These data were digitized from a line.

These data are in generally good agreement with the representative curve given in Section I-1.6.

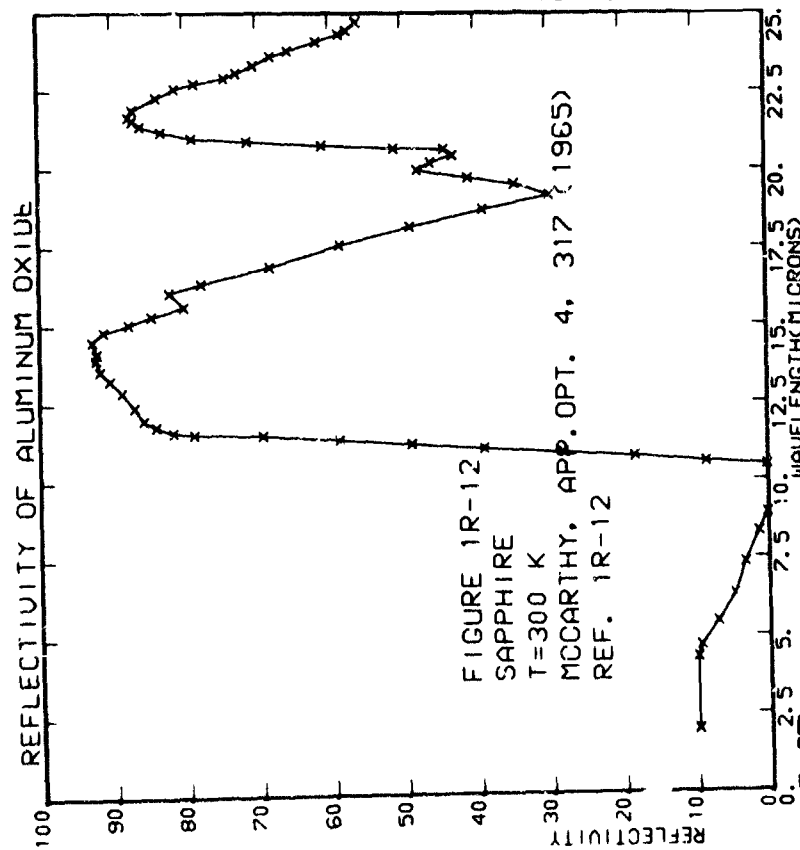
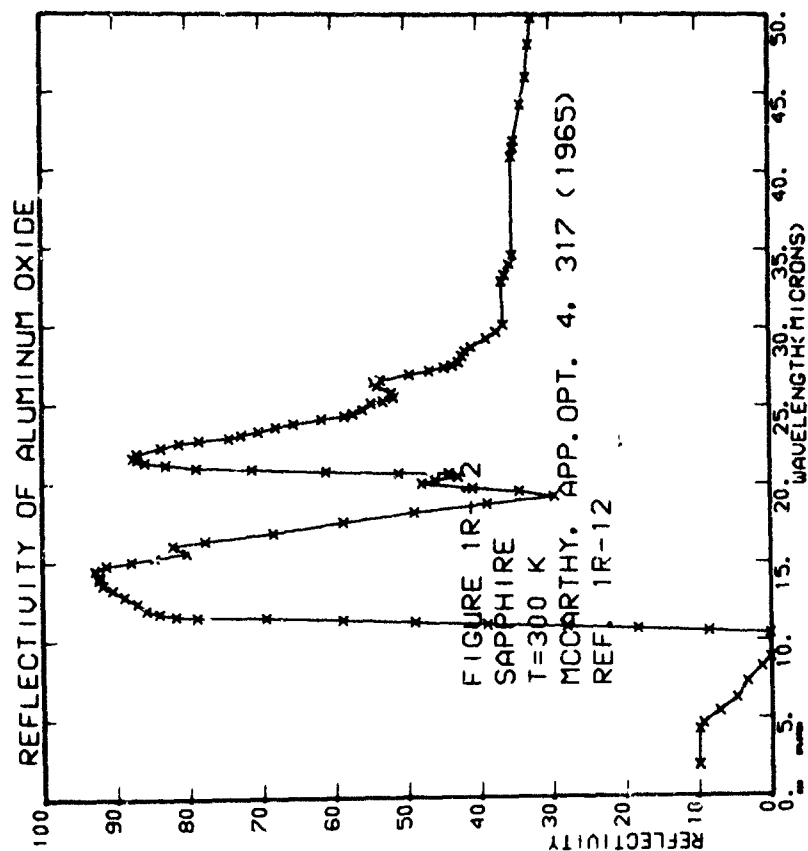
[illegible]



Beckman IR-5A, IR-7, and IR-9 spectrometers were used with a fixed angle specular reflection attachment to measure the reflectance of 3.0 mm thick sapphire from  $2\mu$  to  $50\mu$ . All sample surfaces were flat to ten fringes or better. No attempt was made to measure back surface reflectance contributions. No bandpass or error information was given. The sample temperature is unspecified and may be assumed to be approximately  $300^{\circ}\text{K}$ . These data were digitized from a line.

These data are in generally good agreement with the representative curve given in Section I-1.6.

[illegible]



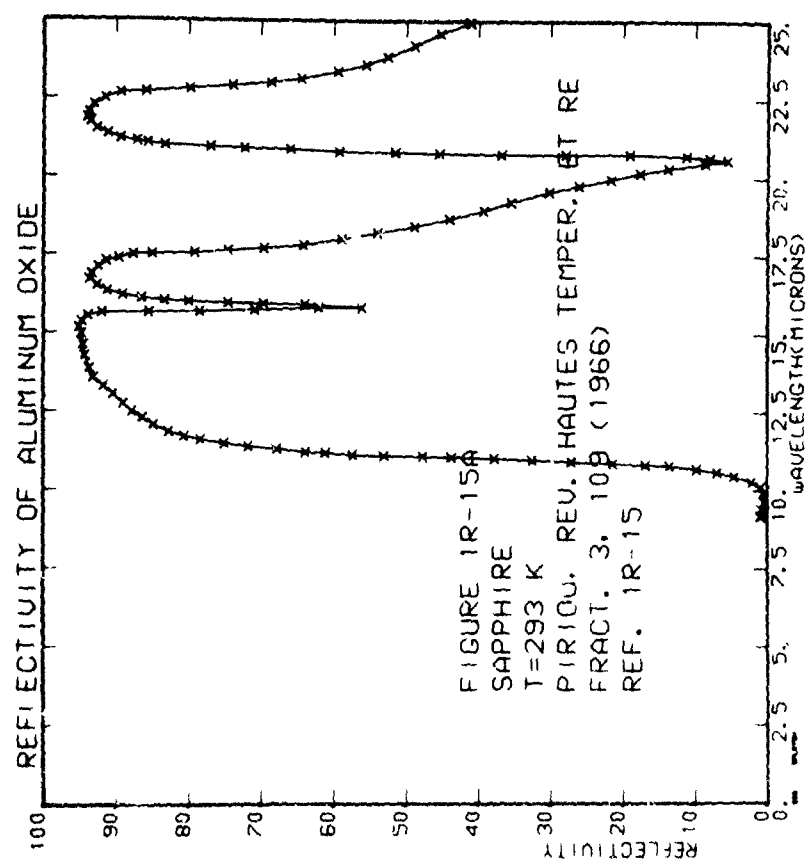
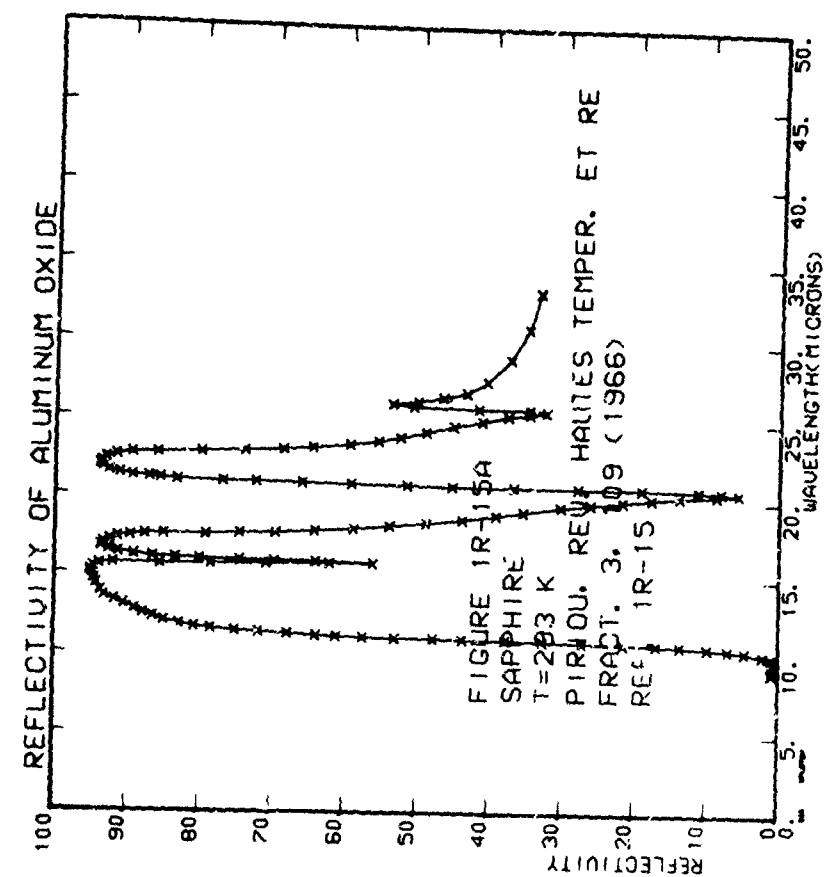
Pirou (Ref. 1R-15)

A grating spectrometer with unspecified bandpass was used to measure the reflectivity of sapphire ( $\alpha - \text{Al}_2\text{O}_3$ ) at  $T = 293^\circ\text{K}$  and  $1773^\circ\text{K}$ . Temperatures were measured by pyrometer to a precision of better than 2 percent. No error analysis was given. Data were digitized from curves.

These data are in generally good agreement with the representative curve given in Section I-1.6.

a.  $T = 293^\circ\text{K}$

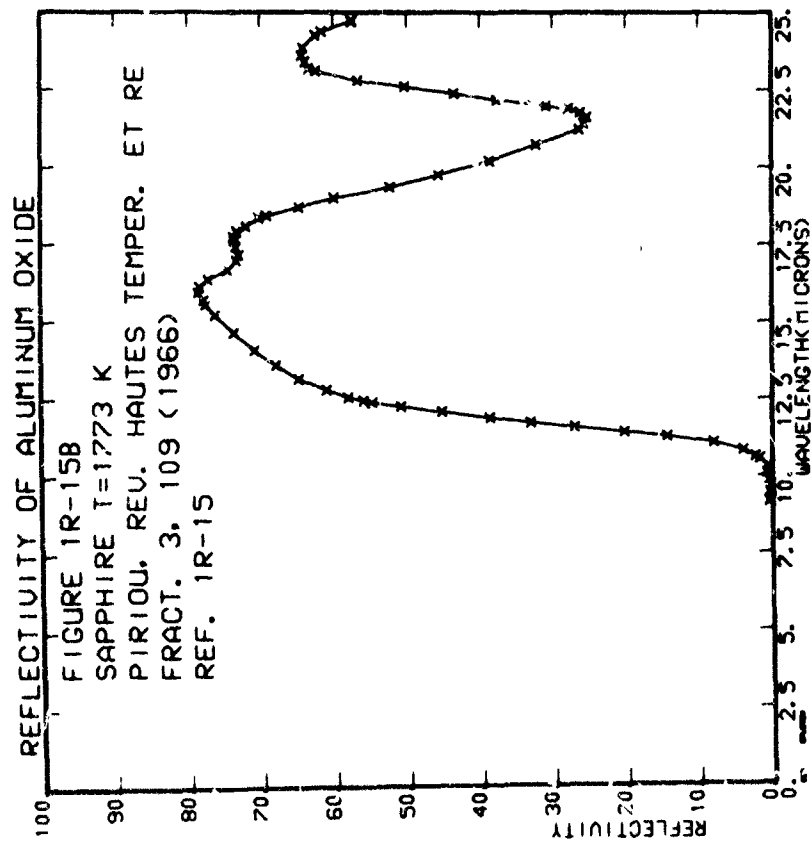
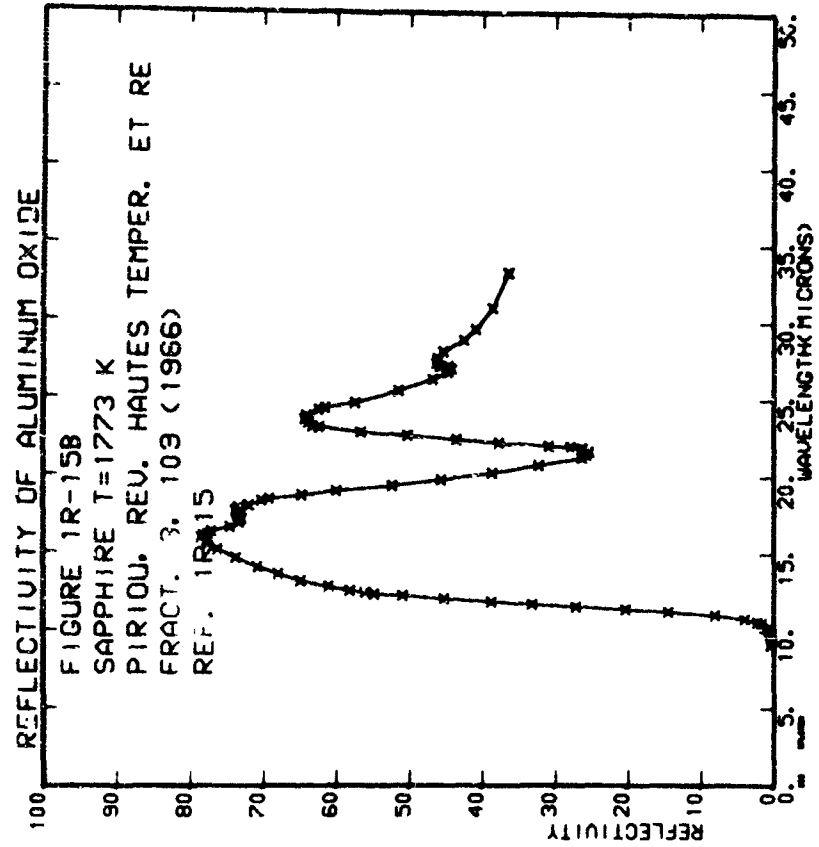
$\lambda$	R	$\lambda$	R	$\lambda$	R	$\lambda$	R	$\lambda$	R
33.246	3.367E+01	30.924	3.490E+01	28.954	5.661E+01	28.954	5.661E+01	28.954	5.661E+01
33.527	5.023E+01	26.788	4.377E+01	25.462	5.023E+01	25.462	5.023E+01	25.462	5.023E+01
33.805	3.475E+01	25.757	3.475E+01	25.635	3.475E+01	25.635	3.475E+01	25.635	3.475E+01
34.085	4.528E+01	25.310	3.855E+01	24.848	4.528E+01	24.848	4.528E+01	24.848	4.528E+01
34.364	5.581E+01	23.985	5.403E+01	23.843	5.581E+01	23.843	5.581E+01	23.843	5.581E+01
34.644	6.598E+01	22.676	6.943E+01	22.498	6.598E+01	22.498	6.598E+01	22.498	6.598E+01
34.923	8.317E+01	22.055	8.377E+01	22.137	8.317E+01	22.137	8.317E+01	22.137	8.317E+01
35.202	9.344E+01	21.150	9.710E+01	21.104	9.344E+01	21.104	9.344E+01	21.104	9.344E+01
35.481	1.032E+02	20.846	1.032E+02	20.808	1.032E+02	20.808	1.032E+02	20.808	1.032E+02
35.760	1.152E+02	20.703	1.152E+02	20.767	1.152E+02	20.767	1.152E+02	20.767	1.152E+02
36.039	1.299E+02	20.485	1.299E+02	20.699	1.299E+02	20.699	1.299E+02	20.699	1.299E+02
36.318	1.477E+02	19.950	1.477E+02	19.970	1.477E+02	19.970	1.477E+02	19.970	1.477E+02
36.597	1.687E+02	19.446	1.687E+02	19.926	1.687E+02	19.926	1.687E+02	19.926	1.687E+02
36.876	1.935E+02	18.841	1.935E+02	18.745	1.935E+02	18.745	1.935E+02	18.745	1.935E+02
37.155	2.228E+02	17.591	2.228E+02	17.550	2.228E+02	17.550	2.228E+02	17.550	2.228E+02
37.434	2.575E+02	17.420	2.575E+02	17.335	2.575E+02	17.335	2.575E+02	17.335	2.575E+02
37.713	2.975E+02	16.379	2.975E+02	16.235	2.975E+02	16.235	2.975E+02	16.235	2.975E+02
37.992	3.434E+02	15.969	3.434E+02	15.928	3.434E+02	15.928	3.434E+02	15.928	3.434E+02
38.271	3.954E+02	15.687	3.954E+02	15.653	3.954E+02	15.653	3.954E+02	15.653	3.954E+02
38.550	4.538E+02	15.397	4.538E+02	15.380	4.538E+02	15.380	4.538E+02	15.380	4.538E+02
38.829	5.188E+02	14.530	5.188E+02	14.298	5.188E+02	14.298	5.188E+02	14.298	5.188E+02
39.108	5.913E+02	13.593	5.913E+02	13.505	5.913E+02	13.505	5.913E+02	13.505	5.913E+02
39.387	6.715E+02	12.769	6.715E+02	12.490	6.715E+02	12.490	6.715E+02	12.490	6.715E+02
39.666	7.600E+02	11.604	7.600E+02	11.630	7.600E+02	11.630	7.600E+02	11.630	7.600E+02
39.945	8.575E+02	11.111	8.575E+02	11.421	8.575E+02	11.421	8.575E+02	11.421	8.575E+02
40.224	9.648E+02	11.111	9.648E+02	11.111	9.648E+02	11.111	9.648E+02	11.111	9.648E+02



[illegible]

$\lambda$	R	$\lambda$	R	$\lambda$	R
209	11	309	01	409	01
284	01	384	01	484	01
337	01	437	01	537	01
391	01	491	01	591	01
451	01	551	01	651	01
519	01	619	01	719	01
599	01	699	01	799	01
674	01	774	01	874	01
756	01	856	01	956	01
849	01	949	01		
951	01				
1064	01				
1187	01				
1321	01				
1466	01				
1622	01				
1790	01				
1971	01				
2165	01				
2372	01				
2592	01				
2826	01				
3074	01				
3337	01				
3615	01				
3909	01				
4219	01				
4545	01				
4887	01				
5246	01				
5622	01				
6015	01				
6426	01				
6854	01				
7300	01				
7763	01				
8244	01				
8744	01				
9263	01				
9801	01				
10358	01				
10915	01				
11494	01				
12095	01				
12718	01				
13363	01				
14030	01				
14719	01				
15430	01				
16163	01				
16918	01				
17695	01				
18496	01				
19321	01				
20170	01				
21043	01				
21940	01				
22861	01				
23806	01				
24775	01				
25768	01				
26785	01				
27826	01				
28891	01				
29980	01				
31093	01				
32230	01				
33391	01				
34576	01				
35785	01				
36918	01				
38075	01				
39256	01				
40461	01				
41690	01				
42943	01				
44220	01				
45521	01				
46846	01				
48195	01				
49568	01				
50965	01				
52386	01				
53831	01				
55299	01				
56790	01				
58304	01				
59841	01				
61400	01				
62981	01				
64584	01				
66209	01				
67856	01				
69525	01				
71216	01				
72929	01				
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81818	01				
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85521	01				
87403	01				

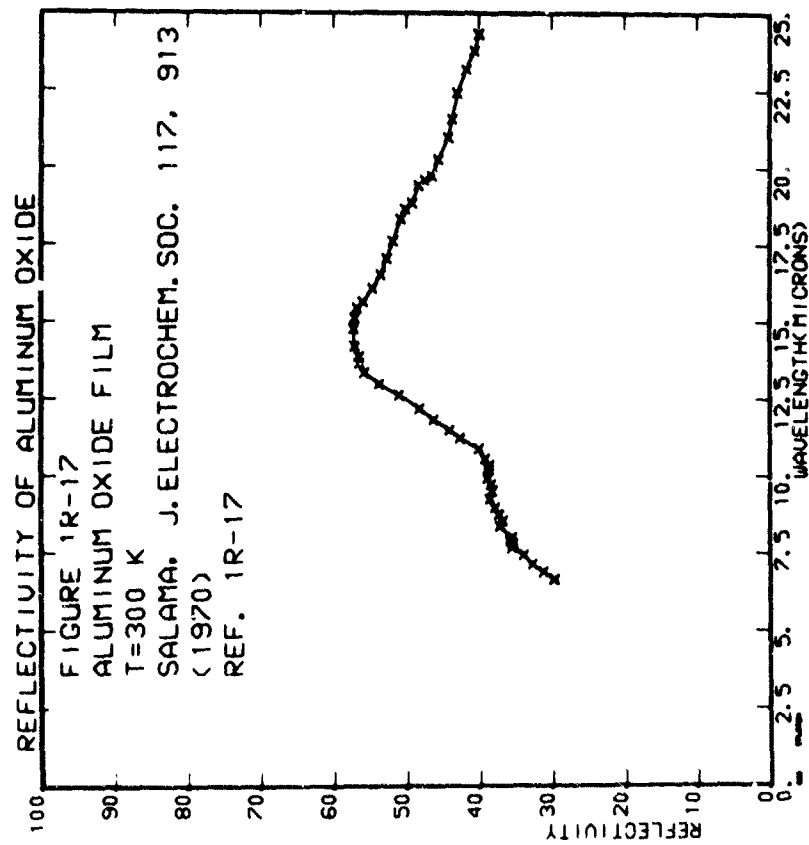
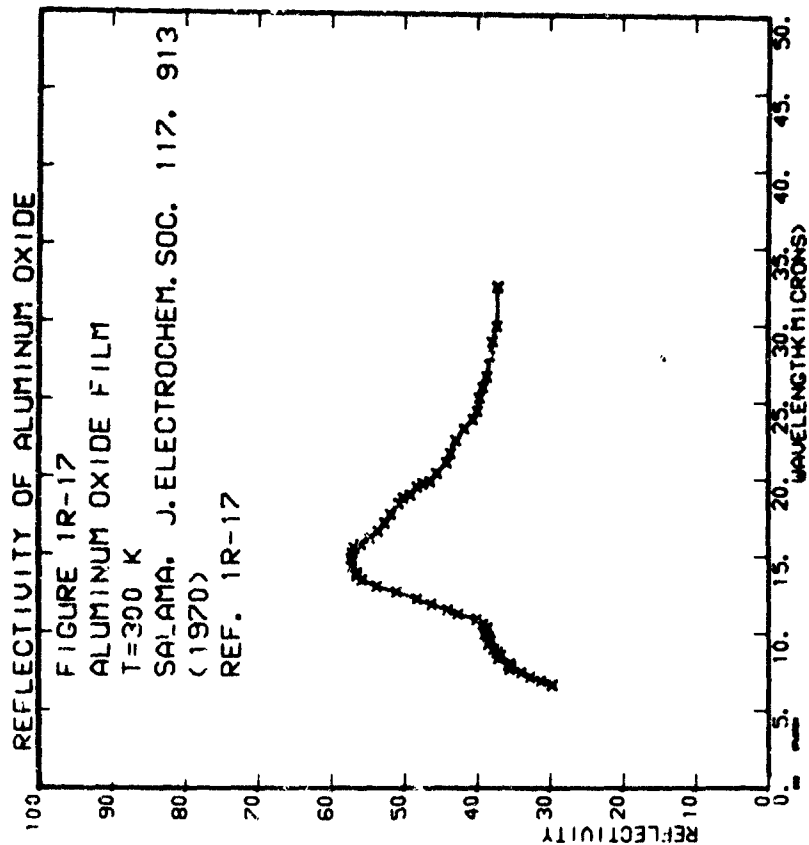




Salama (Ref. 1R-17)

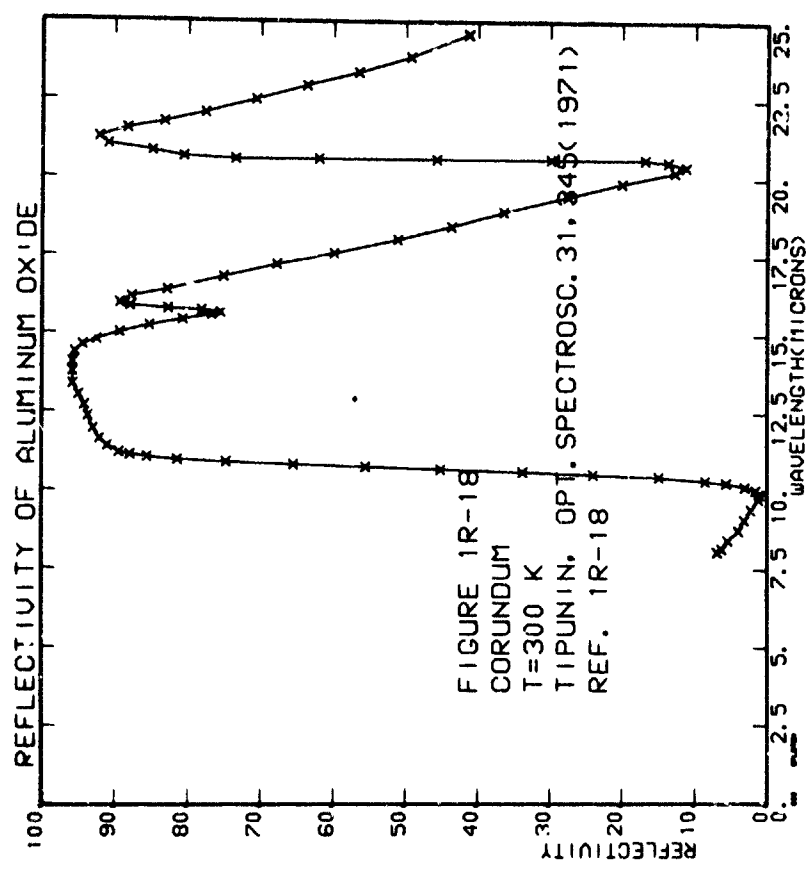
RF-sputtered aluminum oxide films on silicon, with densities ranging from 3.1 to 3.8 g/cm<sup>3</sup> and thickness  $\leq$  5000 Å, were studied. No experimental details on the measurement of the relative reflectance were given. These data were digitized from lines.

$\lambda$	R	$\lambda$	R	$\lambda$	R	$\lambda$	R
9.557	2.975	9.921	3.126	7.163	3.275	10.033	3.367
9.732	3.397	9.688	3.557	7.811	3.541	10.237	3.489
9.813	3.575	9.718	3.737	8.393	3.718	10.477	3.647
9.927	3.687	9.828	3.827	8.927	3.897	10.727	3.827
9.973	3.857	9.970	3.970	9.349	4.070	11.077	4.070
10.073	3.977	10.070	4.070	9.777	4.170	11.377	4.170
10.173	4.122	10.170	4.170	10.237	4.270	11.677	4.270
10.273	4.270	10.270	4.270	10.727	4.370	11.977	4.370
10.373	4.413	10.370	4.370	11.237	4.470	12.277	4.470
10.473	4.557	10.470	4.470	11.727	4.570	12.577	4.570
10.573	4.700	10.570	4.570	12.237	4.670	12.877	4.670
10.673	4.843	10.670	4.670	12.727	4.770	13.177	4.770
10.773	4.987	10.770	4.770	13.237	4.870	13.477	4.870
10.873	5.130	10.870	4.870	13.727	4.970	13.777	4.970
10.973	5.273	10.970	4.970	14.237	5.070	14.077	5.070
11.073	5.413	11.070	5.070	14.727	5.170	14.377	5.170
11.173	5.557	11.170	5.170	15.237	5.270	14.677	5.270
11.273	5.700	11.270	5.270	15.727	5.370	14.977	5.370
11.373	5.843	11.370	5.370	16.237	5.470	15.277	5.470
11.473	5.987	11.470	5.470	16.727	5.570	15.577	5.570
11.573	6.130	11.570	5.570	17.237	5.670	15.877	5.670
11.673	6.273	11.670	5.670	17.727	5.770	16.177	5.770
11.773	6.413	11.770	5.770	18.237	5.870	16.477	5.870
11.873	6.557	11.870	5.870	18.727	5.970	16.777	5.970
11.973	6.700	11.970	5.970	19.237	6.070	17.077	6.070
12.073	6.843	12.070	6.070	19.727	6.170	17.377	6.170
12.173	6.987	12.170	6.170	20.237	6.270	17.677	6.270
12.273	7.130	12.270	6.270	20.727	6.370	17.977	6.370
12.373	7.273	12.370	6.370	21.237	6.470	18.277	6.470
12.473	7.413	12.470	6.470	21.727	6.570	18.577	6.570
12.573	7.557	12.570	6.570	22.237	6.670	18.877	6.670
12.673	7.700	12.670	6.670	22.727	6.770	19.177	6.770
12.773	7.843	12.770	6.770	23.237	6.870	19.477	6.870
12.873	7.987	12.870	6.870	23.727	6.970	19.777	6.970
12.973	8.130	12.970	6.970	24.237	7.070	20.077	7.070
13.073	8.273	13.070	7.070	24.727	7.170	20.377	7.170
13.173	8.413	13.170	7.170	25.237	7.270	20.677	7.270
13.273	8.557	13.270	7.270	25.727	7.370	20.977	7.370
13.373	8.700	13.370	7.370	26.237	7.470	21.277	7.470
13.473	8.843	13.470	7.470	26.727	7.570	21.577	7.570
13.573	8.987	13.570	7.570	27.237	7.670	21.877	7.670
13.673	9.130	13.670	7.670	27.727	7.770	22.177	7.770
13.773	9.273	13.770	7.770	28.237	7.870	22.477	7.870
13.873	9.413	13.870	7.870	28.727	7.970	22.777	7.970
13.973	9.557	13.970	7.970	29.237	8.070	23.077	8.070
14.073	9.700	14.070	8.070	29.727	8.170	23.377	8.170
14.173	9.843	14.170	8.170	30.237	8.270	23.677	8.270
14.273	9.987	14.270	8.270	30.727	8.370	23.977	8.370
14.373	10.130	14.370	8.370	31.237	8.470	24.277	8.470
14.473	10.273	14.470	8.470	31.727	8.570	24.577	8.570
14.573	10.413	14.570	8.570	32.237	8.670	24.877	8.670
14.673	10.557	14.670	8.670	32.727	8.770	25.177	8.770
14.773	10.700	14.770	8.770	33.237	8.870	25.477	8.870
14.873	10.843	14.870	8.870	33.727	8.970	25.777	8.970
14.973	10.987	14.970	8.970	34.237	9.070	26.077	9.070
15.073	11.130	15.070	9.070	34.727	9.170	26.377	9.170
15.173	11.273	15.170	9.170	35.237	9.270	26.677	9.270
15.273	11.413	15.270	9.270	35.727	9.370	26.977	9.370
15.373	11.557	15.370	9.370	36.237	9.470	27.277	9.470
15.473	11.700	15.470	9.470	36.727	9.570	27.577	9.570
15.573	11.843	15.570	9.570	37.237	9.670	27.877	9.670
15.673	11.987	15.670	9.670	37.727	9.770	28.177	9.770
15.773	12.130	15.770	9.770	38.237	9.870	28.477	9.870
15.873	12.273	15.870	9.870	38.727	9.970	28.777	9.970
15.973	12.413	15.970	9.970	39.237	10.070	29.077	10.070
16.073	12.557	16.070	10.070	39.727	10.170	29.377	10.170
16.173	12.700	16.170	10.170	40.237	10.270	29.677	10.270
16.273	12.843	16.270	10.270	40.727	10.370	29.977	10.370
16.373	12.987	16.370	10.370	41.237	10.470	30.277	10.470
16.473	13.130	16.470	10.470	41.727	10.570	30.577	10.570
16.573	13.273	16.570	10.570	42.237	10.670	30.877	10.670
16.673	13.413	16.670	10.670	42.727	10.770	31.177	10.770
16.773	13.557	16.770	10.770	43.237	10.870	31.477	10.870
16.873	13.700	16.870	10.870	43.727	10.970	31.777	10.970
16.973	13.843	16.970	10.970	44.237	11.070	32.077	11.070
17.073	13.987	17.070	11.070	44.727	11.170	32.377	11.170
17.173	14.130	17.170	11.170	45.237	11.270	32.677	11.270
17.273	14.273	17.270	11.270	45.727	11.370	32.977	11.370
17.373	14.413	17.370	11.370	46.237	11.470	33.277	11.470
17.473	14.557	17.470	11.470	46.727	11.570	33.577	11.570
17.573	14.700	17.570	11.570	47.237	11.670	33.877	11.670
17.673	14.843	17.670	11.670	47.727	11.770	34.177	11.770
17.773	14.987	17.770	11.770	48.237	11.870	34.477	11.870
17.873	15.130	17.870	11.870	48.727	11.970	34.777	11.970
17.973	15.273	17.970	11.970	49.237	12.070	35.077	12.070
18.073	15.413	18.070	12.070	49.727	12.170	35.377	12.170
18.173	15.557	18.170	12.170	50.237	12.270	35.677	12.270
18.273	15.700	18.270	12.270	50.727	12.370	35.977	12.370
18.373	15.843	18.370	12.370	51.237	12.470	36.277	12.470
18.473	15.987	18.470	12.470	51.727	12.570	36.577	12.570
18.573	16.130	18.570	12.570	52.237	12.670	36.877	12.670
18.673	16.273	18.670	12.670	52.727	12.770	37.177	12.770
18.773	16.413	18.770	12.770	53.237	12.870	37.477	12.870
18.873	16.557	18.870	12.870	53.727	12.970	37.777	12.970
18.973	16.700	18.970	12.970	54.237	13.070	38.077	13.070
19.073	16.843	19.070	13.070	54.727	13.170	38.377	13.170
19.173	16.987	19.170	13.170	55.237	13.270	38.677	13.270
19.273	17.130	19.270	13.270	55.727	13.370	38.977	13.370
19.373	17.273	19.370	13.370	56.237	13.470	39.277	13.470
19.473	17.413	19.470	13.470	56.727	13.570	39.577	13.570
19.573	17.557	19.570	13.570	57.237	13.670	39.877	13.670
19.673	17.700	19.670	13.670	57.727	13.770	40.177	13.770
19.773	17.843	19.770	13.770	58.237	13.870	40.477	13.870
19.873	17.987	19.870	13.870	58.727	13.970	40.777	13.970
19.973	18.130	19.970	13.970	59.237	14.070	41.077	14.070
20.073	18.273	20.070	14.070	59.727	14.170	41.377	14.170
20.173	18.413	20.170	14.170	60.237	14.270	41.677	14.270
20.273	18.557	20.270	14.270	60.727	14.370	41.977	14.370
20.373	18.700	20.370	14.370	61.237	14.470	42.277	14.470
20.473	18.843	20.470	14.470	61.727	14.570	42.577	14.570
20.573	18.987	20.570	14.570	62.237	14.670	42.877	14.670
20.673	19.130	20.670	14.670	62.727	14.770	43.177	14.770
20.773	19.273	20.770	14.770	63.237	14.870	43.477	14.870
20.873	19.413	20.870	14.870	63.727	14.970	43.777	14.970
20.973	19.557	20.970	14.970	64.237	15.070	44.077	15.070
21.073	19.700	21.070	15.070	64.727	15.170	44.377	15.170
21.173	19.843	21.170	15.170	65.237	15.270	44.677	15.270
21.273	19.987	21.270	15.270	65.727	15.370	44.977	15.370
21.373	20.130	21.370	15.370	66.237	15.470	45.277	15.470
21.473	20.273	21.470	15.470	66.727	15.570	45.577	15.570
21.573	20.413	21.570	15.570	67.237	15.670	45.877	15.670
21.673	20.557	21.670	15.670	67.727	15.770	46.177	15.770
21.773	20.700	21.770	15.770	68.237	15.870	46.477	15.870
21.873	20.843	21.870	15.870	68.727	15.970	46.777	15.970
21.973	20.987	21.970	15.970	69.237	16.070	47.077	16.070
22.073	21.130	22.070	16.070	69.727	16.170	47.377	16.170
22.173	21.273	22.170	16.170	70.237	16.270	47.677	16.270
22.273	21.413	22.270	16.270	70.727	16.370	47.977	16.370
22.373	21.557	22.370	16.370	71.237	16.470	48.277	16.470
22.473	21.700	22.470	16.470	71.727	16.570	48.577	16.570
22.573	21.843	22.570	16.570	72.237	16.670	48.877	16.670
22.673	21.987	22.670	16.670	72.727	16.770	49	



The reflectivity of pure corundum from  $2\mu$  to  $25\mu$  with the optic axis perpendicular to the crystal reflecting surface was studied. Experimental details and error estimates were not given. The data were digitized from a line.

[illegible]



### III-1.6 Tabulated Transmittance Data-Aluminum Oxide

#### Contents:

- 1T-1: Dorsey;  $\alpha$ ,  $\gamma$ , and pseudo  $\gamma$  alumina powders,  $T \approx 300^\circ\text{K}$ .
- 1T-3: Gillespie; Linde sapphire,  $T = 298^\circ\text{K}$  to  $673^\circ\text{K}$ .
- 1T-4: Grimm; synthetic sapphire and G.E. Lucalox,  $T \approx 300^\circ\text{K}$ .
- 1T-6: Harris; aluminum oxide films,  $\lambda = 14\mu$  to  $90\mu$ .
- 1T-8: Lee; sapphire,  $T = 297^\circ\text{K}$  to  $1473^\circ\text{K}$ .
- 1T-9: Loewenstein; sapphire,  $T \approx 300^\circ\text{K}$ .
- 1T-10: Marshall; sapphire,  $T \approx 300^\circ\text{K}$ .
- 1T-11: McAlister; sapphire,  $T = 673^\circ\text{K}$ ,  $873^\circ\text{K}$ ,  $1073^\circ\text{K}$ .
- 1T-12: McCarthy; sapphire,  $T \approx 300^\circ\text{K}$ .
- 1T-13: McCarthy; sapphire,  $T \approx 300^\circ\text{K}$ .
- 1T-15: Mitsubishi; powdered  $\alpha$  -  $\text{Al}_2\text{O}_3$ ,  $T \approx 300^\circ\text{K}$ .
- 1T-16: Olt; sapphire,  $T = 773^\circ\text{K}$ .
- 1T-17: Oppenheim; sapphire,  $T = 293^\circ\text{K}$  to  $1273^\circ\text{K}$ .
- 1T-19: Piriou; sapphire,  $T = 77^\circ\text{K}$  and  $773^\circ\text{K}$ .
- 1T-20: Roberts; sapphire,  $T \approx 300^\circ\text{K}$ .
- 1T-22: White;  $\alpha$  -  $\text{Al}_2\text{O}_3$  powder,  $T \approx 300^\circ\text{K}$ .

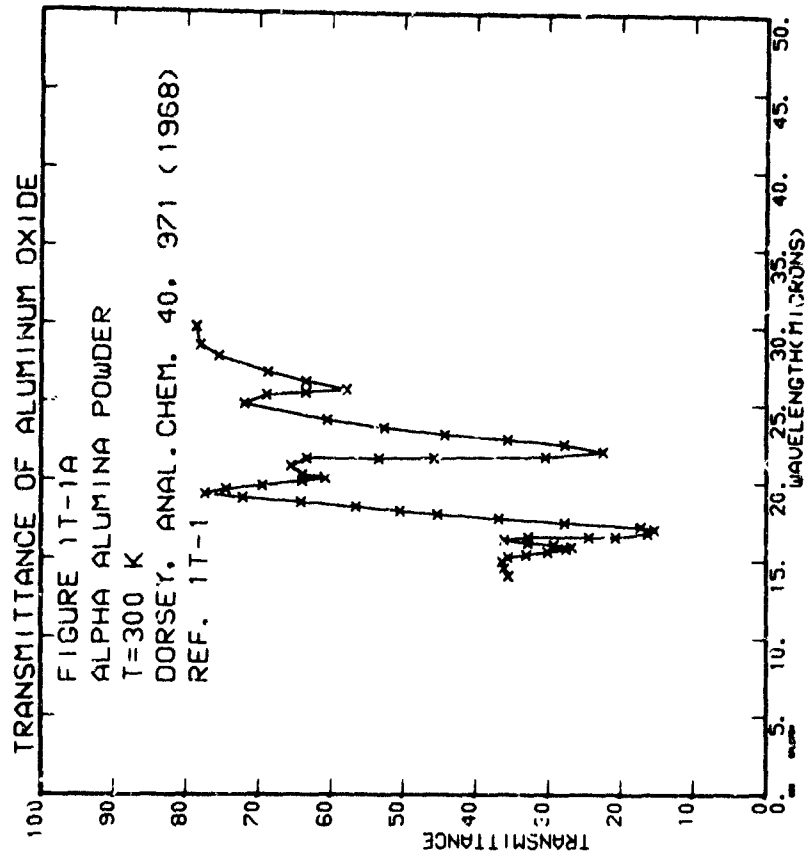
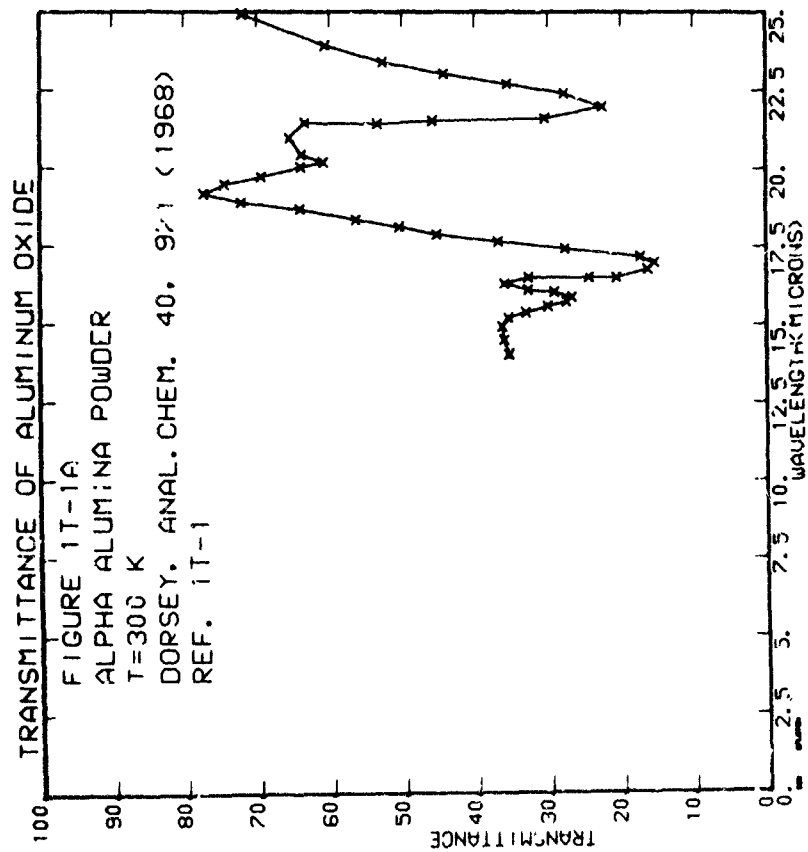
Dorsey (Ref. 1T-1)

Alpha, gamma, and pseudogamma alumina powders were studied using a Beckman IR-7 and an IR-11 spectrophotometer. No error analysis was given. Powders were incorporated into KBr pellets or polyethylene sheets. Data were taken from curves.

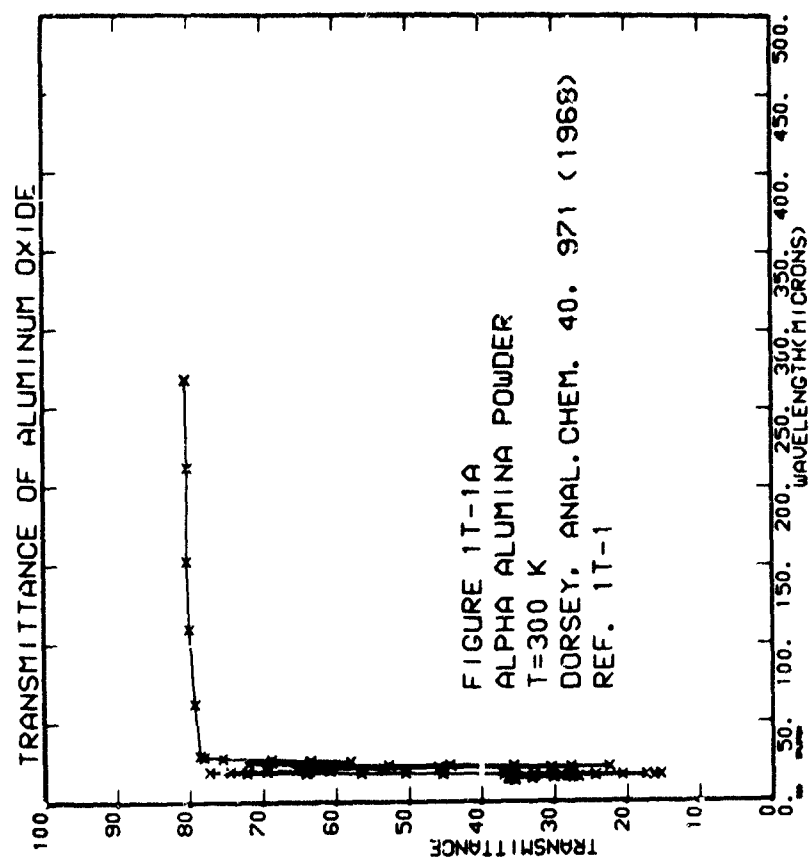
These data were selected in part for the representative curve, Figure I - 1.6d of Section I - 1.6.

a.  $\alpha$  -  $\text{Al}_2\text{O}_3$

$\lambda$	T	$\lambda$	T	$\lambda$	T	$\lambda$	T
14.337	553E+01	14.517	3.609E+01	14.940	3.648E+01	14.940	3.648E+01
15.259	3.562E+01	15.376	3.315E+01	15.585	3.099E+01	15.585	3.099E+01
15.775	3.280E+01	15.873	3.176E+01	16.033	3.022E+01	16.033	3.022E+01
16.152	3.047E+01	16.315	3.609E+01	16.503	3.380E+01	16.503	3.380E+01
16.395	2.570E+01	16.522	3.073E+01	16.773	3.678E+01	16.773	3.678E+01
17.371	1.693E+01	17.190	2.733E+01	17.430	3.105E+01	17.430	3.105E+01
18.351	3.658E+01	17.837	1.533E+01	18.129	2.588E+01	18.129	2.588E+01
19.189	7.655E+01	18.677	4.450E+01	18.723	6.391E+01	18.723	6.391E+01
20.333	6.453E+01	19.476	7.096E+01	19.440	6.355E+01	19.440	6.355E+01
22.523	6.557E+01	20.209	6.342E+01	20.447	5.243E+01	20.447	5.243E+01
23.523	6.572E+01	21.464	3.567E+01	21.490	4.204E+01	21.490	4.204E+01
25.523	6.832E+01	22.933	3.352E+01	23.040	7.294E+01	23.040	7.294E+01
26.523	6.835E+01	25.638	6.388E+01	25.875	7.555E+01	25.875	7.555E+01
28.523	6.815E+01	26.981	7.860E+01	27.468	8.032E+01	27.468	8.032E+01
30.523	6.800E+01	29.143	8.032E+01	32.465	8.032E+01	32.465	8.032E+01
35.523	6.800E+01	15.315	8.032E+01	212.658	8.032E+01	212.658	8.032E+01



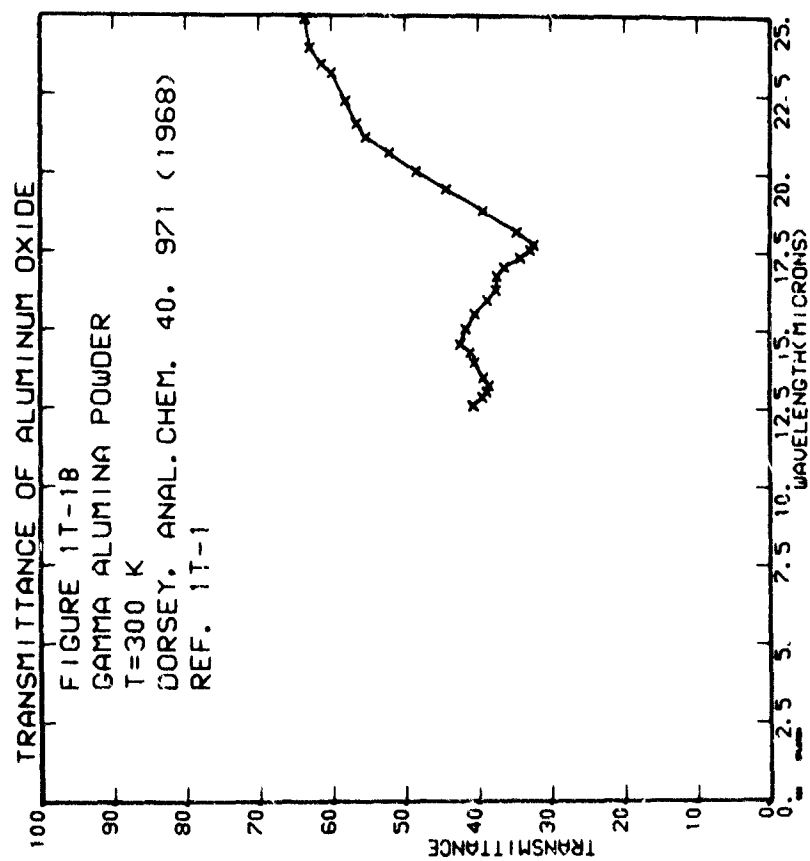
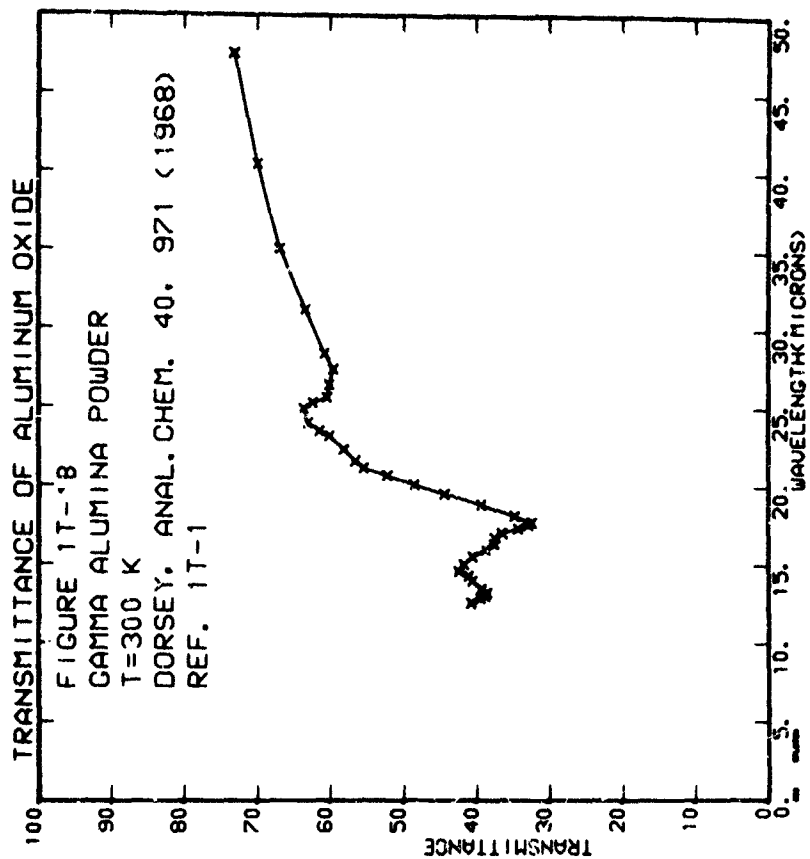


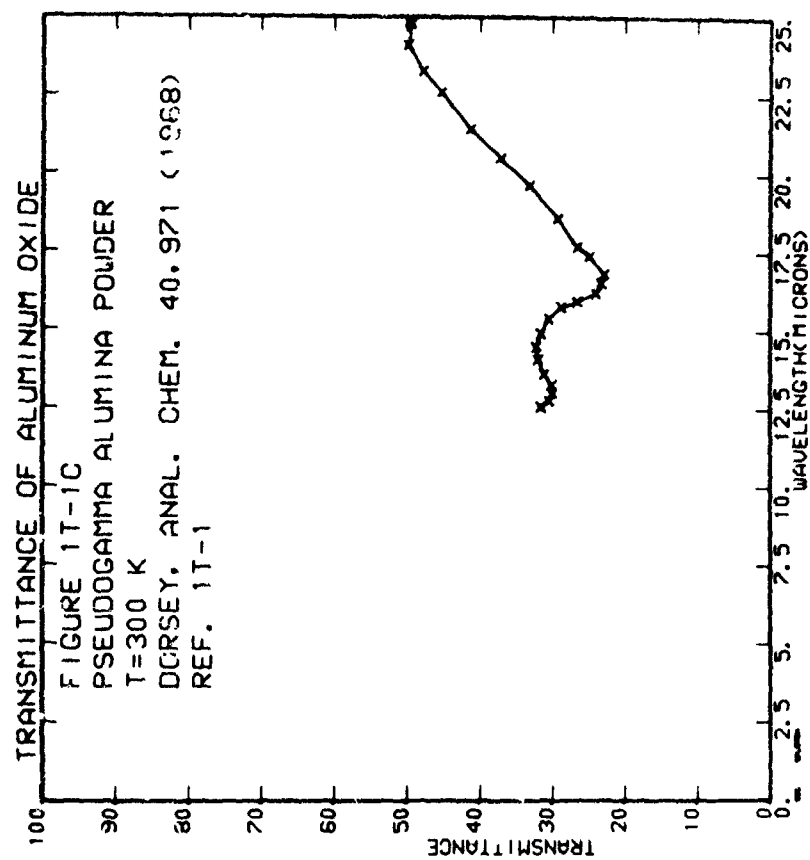
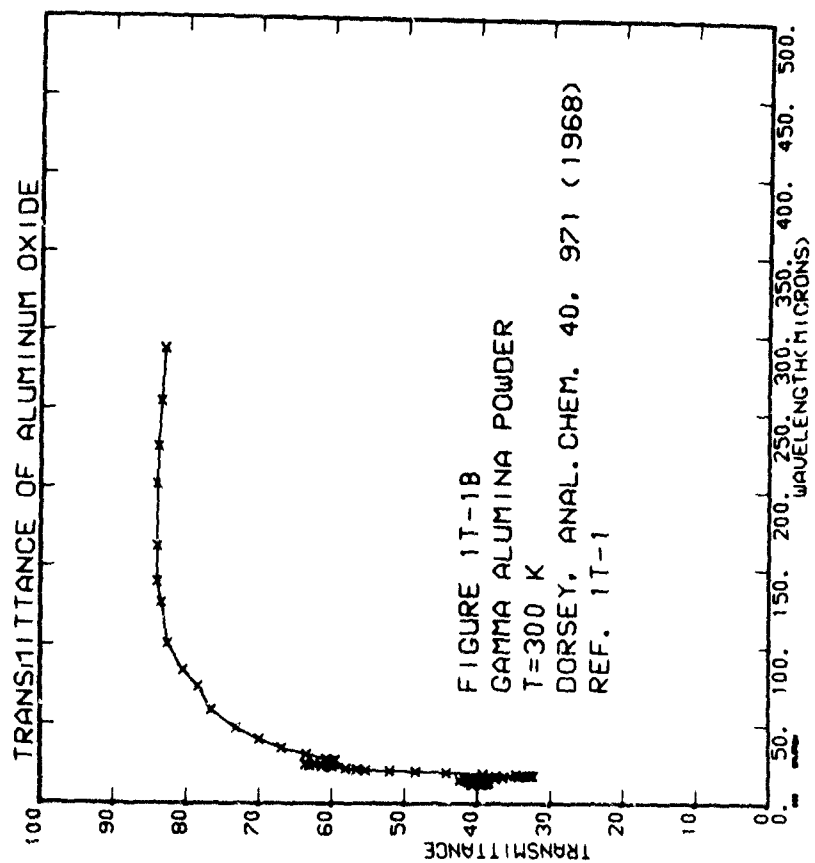


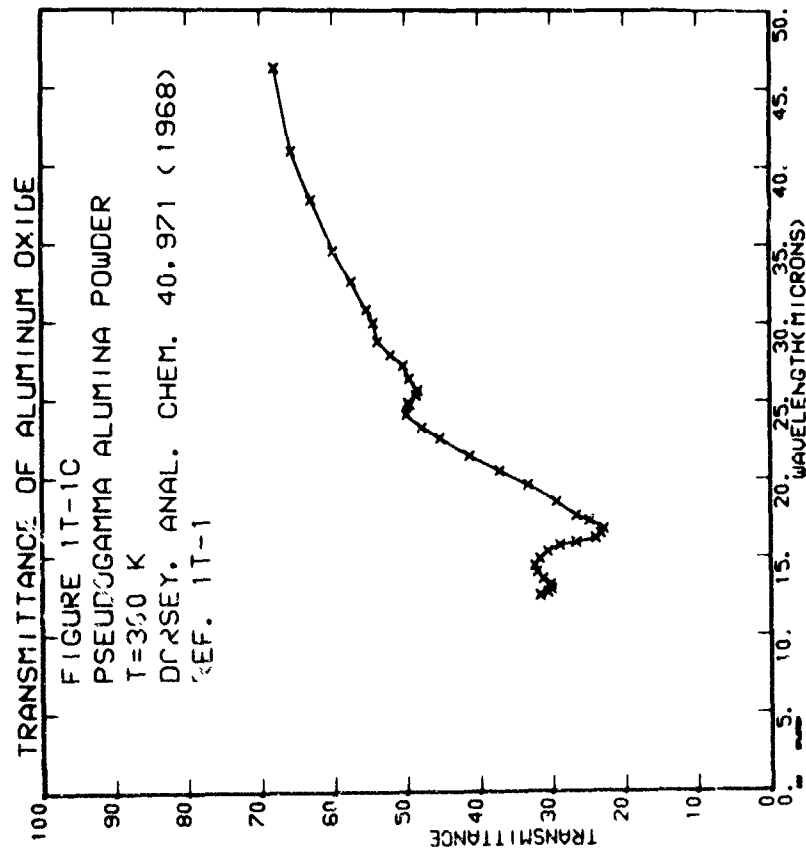
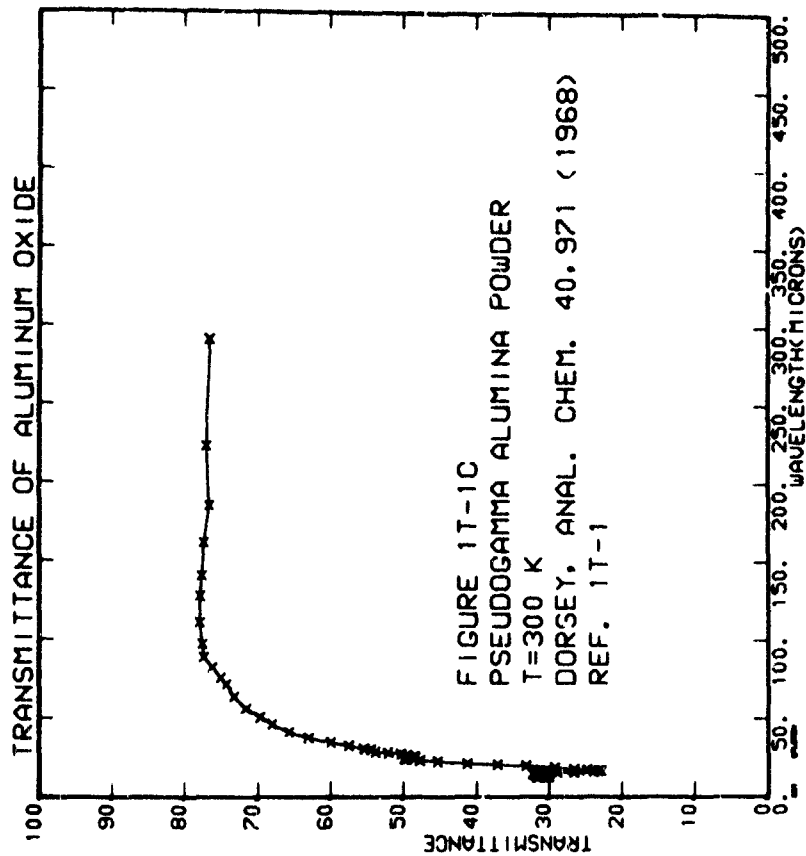
Dorsey (1T-1)

b.  $\gamma - \text{Al}_2\text{O}_3$

$\lambda$	T	$\lambda$	T	$\lambda$	T	$\lambda$	T
12.238	01	32.897	01	11.111	01	45.812	01
13.238	01	34.297	01	11.111	01	48.552	01
14.238	01	35.023	01	11.111	01	50.747	01
15.238	01	36.106	01	11.111	01	52.507	01
16.238	01	37.054	01	11.111	01	54.191	01
17.238	01	38.559	01	11.111	01	56.191	01
18.238	01	39.235	01	11.111	01	57.402	01
19.238	01	40.596	01	11.111	01	58.357	01
20.238	01	42.957	01	11.111	01	59.140	01
21.238	01	44.957	01	11.111	01	60.297	01
22.238	01	46.667	01	11.111	01	61.430	01
23.238	01	48.257	01	11.111	01	62.567	01
24.238	01	49.957	01	11.111	01	63.513	01
25.238	01	51.025	01	11.111	01	64.300	01
26.238	01	52.557	01	11.111	01	65.120	01
27.238	01	53.957	01	11.111	01	66.340	01
28.238	01	55.557	01	11.111	01	67.300	01
29.238	01	56.667	01	11.111	01	68.412	01
30.238	01	57.889	01	11.111	01	69.300	01
31.238	01	58.889	01	11.111	01	70.412	01
32.238	01	59.957	01	11.111	01	71.300	01
33.238	01	60.297	01	11.111	01	72.412	01
34.238	01	61.430	01	11.111	01	73.300	01
35.238	01	62.567	01	11.111	01	74.412	01
36.238	01	63.513	01	11.111	01	75.300	01
37.238	01	64.300	01	11.111	01	76.412	01
38.238	01	65.120	01	11.111	01	77.300	01
39.238	01	66.340	01	11.111	01	78.412	01
40.238	01	67.300	01	11.111	01	79.300	01
41.238	01	68.412	01	11.111	01	80.412	01
42.238	01	69.300	01	11.111	01	81.300	01
43.238	01	70.412	01	11.111	01	82.412	01
44.238	01	71.300	01	11.111	01	83.300	01
45.238	01	72.412	01	11.111	01	84.412	01
46.238	01	73.300	01	11.111	01	85.300	01
47.238	01	74.412	01	11.111	01	86.412	01
48.238	01	75.300	01	11.111	01	87.300	01
49.238	01	76.412	01	11.111	01	88.412	01
50.238	01	77.300	01	11.111	01	89.300	01
51.238	01	78.412	01	11.111	01	90.412	01
52.238	01	79.300	01	11.111	01	91.300	01
53.238	01	80.412	01	11.111	01	92.412	01
54.238	01	81.300	01	11.111	01	93.300	01
55.238	01	82.412	01	11.111	01	94.412	01
56.238	01	83.300	01	11.111	01	95.300	01
57.238	01	84.412	01	11.111	01	96.412	01
58.238	01	85.300	01	11.111	01	97.300	01
59.238	01	86.412	01	11.111	01	98.412	01
60.238	01	87.300	01	11.111	01	99.300	01
61.238	01	88.412	01	11.111	01	100.412	01
62.238	01	89.300	01	11.111	01	101.300	01
63.238	01	90.412	01	11.111	01	102.412	01
64.238	01	91.300	01	11.111	01	103.300	01
65.238	01	92.412	01	11.111	01	104.412	01
66.238	01	93.300	01	11.111	01	105.300	01
67.238	01	94.412	01	11.111	01	106.412	01
68.238	01	95.300	01	11.111	01	107.300	01
69.238	01	96.412	01	11.111	01	108.412	01
70.238	01	97.300	01	11.111	01	109.300	01
71.238	01	98.412	01	11.111	01	110.412	01
72.238	01	99.300	01	11.111	01	111.300	01
73.238	01	100.412	01	11.111	01	112.412	01
74.238	01	101.300	01	11.111	01	113.300	01
75.238	01	102.412	01	11.111	01	114.412	01
76.238	01	103.300	01	11.111	01	115.300	01
77.238	01	104.412	01	11.111	01	116.412	01
78.238	01	105.300	01	11.111	01	117.300	01
79.238	01	106.412	01	11.111	01	118.412	01
80.238	01	107.300	01	11.111	01	119.300	01
81.238	01	108.412	01	11.111	01	120.412	01
82.238	01	109.300	01	11.111	01	121.300	01
83.238	01	110.412	01	11.111	01	122.412	01
84.238	01	111.300	01	11.111	01	123.300	01
85.238	01	112.412	01	11.111	01	124.412	01
86.238	01	113.300	01	11.111	01	125.300	01
87.238	01	114.412	01	11.111	01	126.412	01
88.238	01	115.300	01	11.111	01	127.300	01
89.238	01	116.412	01	11.111	01	128.412	01
90.238	01	117.300	01	11.111	01	129.300	01
91.238	01	118.412	01	11.111	01	130.412	01
92.238	01	119.300	01	11.111	01	131.300	01
93.238	01	120.412	01	11.111	01	132.412	01
94.238	01	121.300	01	11.111	01	133.300	01
95.238	01	122.412	01	11.111	01	134.412	01
96.238	01	123.300	01	11.111	01	135.300	01
97.238	01	124.412	01	11.111	01	136.412	01
98.238	01	125.300	01	11.111	01	137.300	01
99.238	01	126.412	01	11.111	01	138.412	01
100.238	01	127.300	01	11.111	01	139.300	01
101.238	01	128.412	01	11.111	01	140.412	01
102.238	01	129.300	01	11.111	01	141.300	01
103.238	01	130.412	01	11.111	01	142.412	01
104.238	01	131.300	01	11.111	01	143.300	01
105.238	01	132.412	01	11.111	01	144.412	01
106.238	01	133.300	01	11.111	01	145.300	01
107.238	01	134.412	01	11.111	01	146.412	01
108.238	01	135.300	01	11.111	01	147.300	01
109.238	01	136.412	01	11.111	01	148.412	01
110.238	01	137.300	01	11.111	01	149.300	01
111.238	01	138.412	01	11.111	01	150.412	01
112.238	01	139.300	01	11.111	01	151.300	01
113.238	01	140.412	01	11.111	01	152.412	01
114.238	01	141.300	01	11.111	01	153.300	01
115.238	01	142.412	01	11.111	01	154.412	01
116.238	01	143.300	01	11.111	01	155.300	01
117.238	01	144.412	01	11.111	01	156.412	01
118.238	01	145.300	01	11.111	01	157.300	01
119.238	01	146.412	01	11.111	01	158.412	01
120.238	01	147.300	01	11.111	01	159.300	01
121.238	01	148.412	01	11.111	01	160.412	01
122.238	01	149.300	01	11.111	01	161.300	01
123.238	01	150.412	01	11.111	01	162.412	01
124.238	01	151.300	01	11.111	01	163.300	01
125.238	01	152.412	01	11.111	01	164.412	01
126.238	01	153.300	01	11.111	01	165.300	01
127.238	01	154.412	01	11.111	01	166.412	01
128.238	01	155.300	01	11.111	01	167.300	01
129.238	01	156.412	01	11.111	01	168.412	01
130.238	01	157.300	01	11.111	01	169.300	01
131.238	01	158.412	01	11.111	01	170.412	01
132.238	01	159.300	01	11.111	01	171.300	01
133.238	01	160.412	01	11.111	01	172.412	01
134.238	01	161.300	01	11.111	01	173.300	01
135.238	01	162.412	01	11.111	01	174.412	01
136.238	01	163.300	01	11.111	01	175.300	01
137.238	01	164.412	01	11.111	01	176.412	01
138.238	01	165.300	01	11.111	01	177.300	01
139.238	01	166.412	01	11.111	01	178.412	01
140.238	01	167.300	01	11.111	01	179.300	01
141.238	01	168.412	01	11.111	01	180.412	01
142.238	01	169.300	01	11.111	01	181.300	01
143.238	01	170.412	01	11.111	01	182.412	01
144.238	01	171.300	01	11.111	01	183.300	01
145.238	01	172.412	01	11.111	01	184.412	01
146.238	01	173.300	01	11.111	01	185.300	01
147.238	01	174.412	01	11.111	01	186.412	01
148.238	01	175.300	01	11.111	01	187.300	01
149.238	01	176.412	01	11.111	01	188.412	01
150.238	01	177.300	01	11.111	01	189.300	01
151.238	01	178.412	01	11.111	01	190.412	01
152.238	01	179.300	01	11.111	01	191.300	01
153.238	01	180.412	01	11.111	01	192.412	01
154.238	01	181.300	01	11.111	01	193.300	01
155.238	01	182.412	01	11.111	01	194.412	01
156.238	01	183.300	01	11.111	01	195.300	01
157.238	01	184.412	01	11.111	01	196.412	01
158.238	01	185.300	01	11.111	01	197.300	01
159.238	01	186.412	01	11.111	01	198.412	01
160.238	01	187.300	01	11.111	01	199.300	01
161.238	01	188.412	01	11.111	01	200.412	01
162.238	01	189.300	01	11.111	01	201.300	01
163.238	01	190.412	01	11.111	01	202.412	01
164.238	01	191.300	01	11.111	01	203.300	







# Gillespie (Ref. 1T-3)

The transmittance of Linde sapphire was measured over a temperature range of 298°K to 673°K, from 2μ to 8μ. A Perkin-Elmer 21 spectrophotometer with NaCl optics was used. No bandpass or error information was given. Data were digitized from curves.

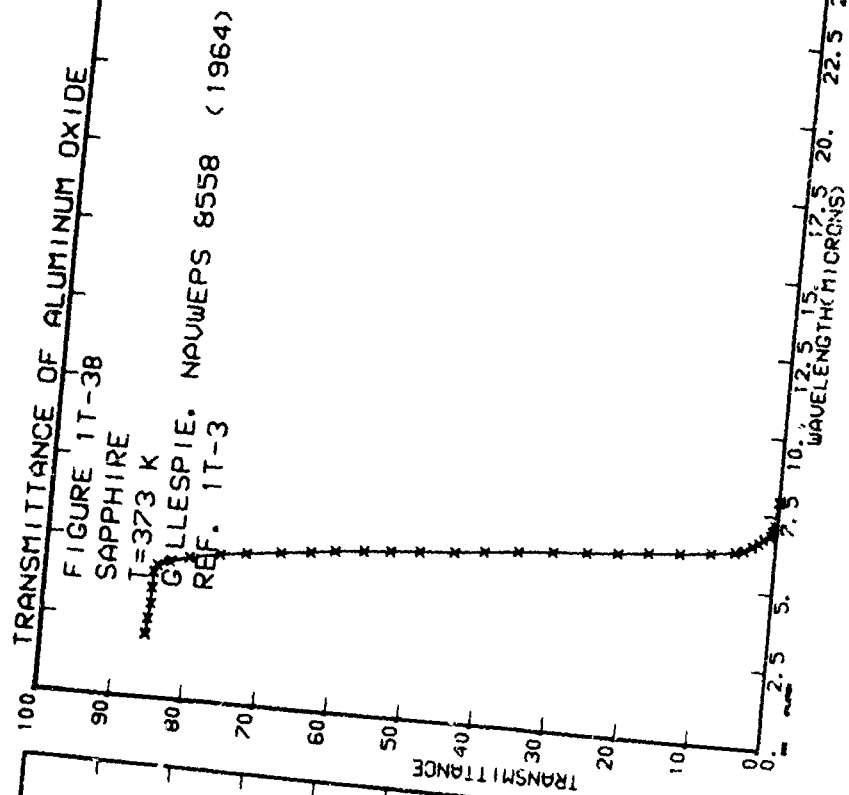
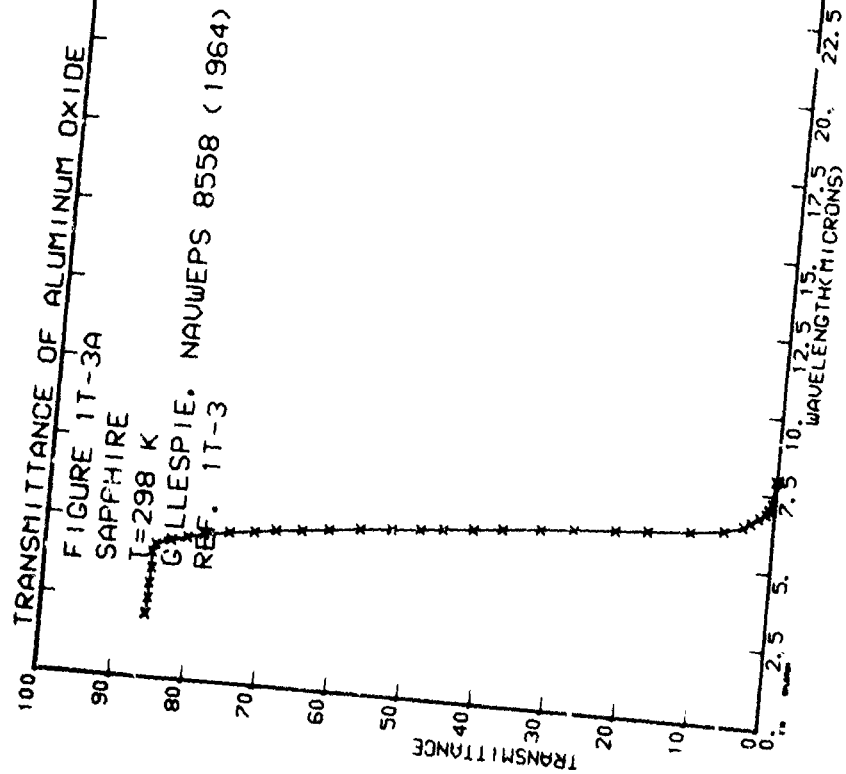
These data agree generally with the representative curve given in Section I - 1.6.

## a. T = 298°K

λ	T	λ	T	λ	T	λ	T	λ	T
2.031	85.651	2.597	85.411	3.991	85.451	4.92	85.275	5.92	85.291
3.982	83.911	4.234	84.920	4.411	82.936	5.45	80.535	6.45	80.535
5.067	73.293	5.138	74.992	4.895	71.538	6.45	65.342	7.45	65.342
5.437	65.721	5.483	61.249	5.257	57.055	8.45	55.592	9.45	55.592
6.751	32.167	5.854	45.519	5.970	41.770	10.45	37.382	11.45	37.382
7.995	12.332	6.250	26.721	6.428	21.182	13.45	17.124	14.45	17.124
		6.910	1.163	7.061	.806				

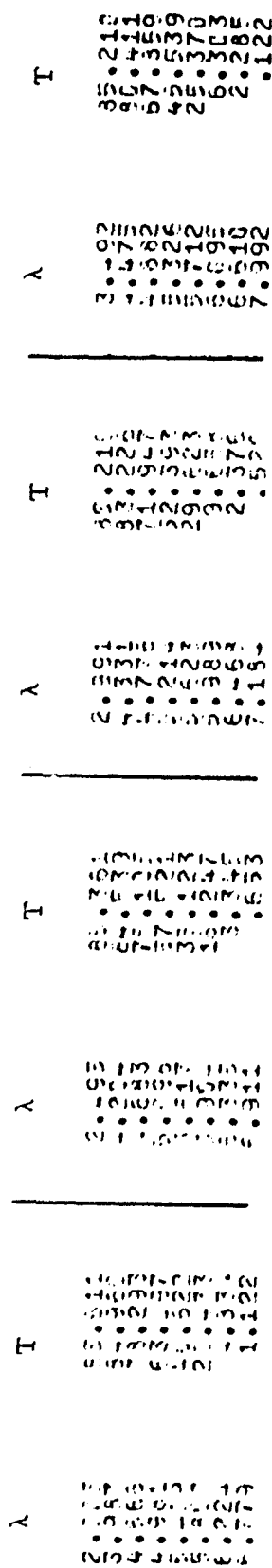
## b. T = 373°K

λ	T	λ	T	λ	T	λ	T	λ	T
2.031	85.651	2.597	85.411	3.991	85.451	4.92	85.275	5.92	85.291
3.982	83.911	4.234	84.920	4.411	82.936	5.45	80.535	6.45	80.535
5.067	73.293	5.138	74.992	4.895	71.538	6.45	65.342	7.45	65.342
5.437	65.721	5.483	61.249	5.257	57.055	8.45	55.592	9.45	55.592
6.751	32.167	5.854	45.519	5.970	41.770	10.45	37.382	11.45	37.382
7.995	12.332	6.250	26.721	6.428	21.182	13.45	17.124	14.45	17.124
		6.910	1.163	7.061	.806				

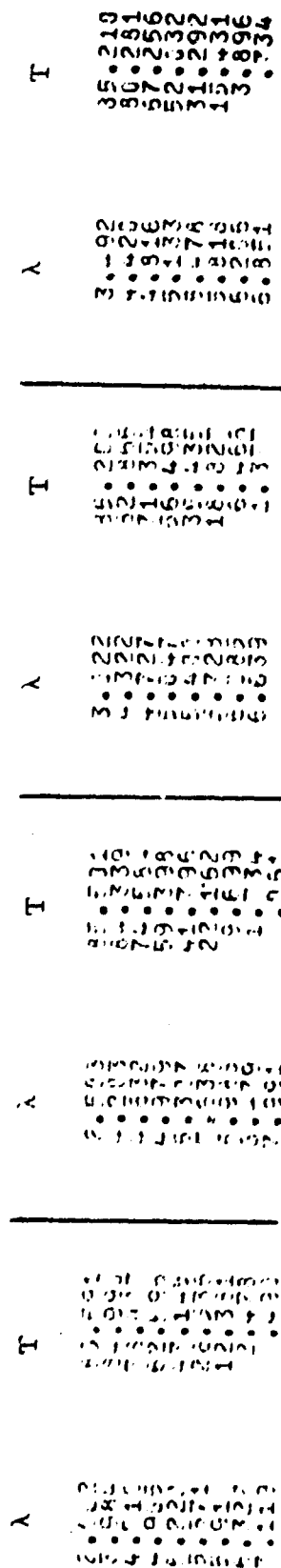


Gillespie (Ref. 1T-3)

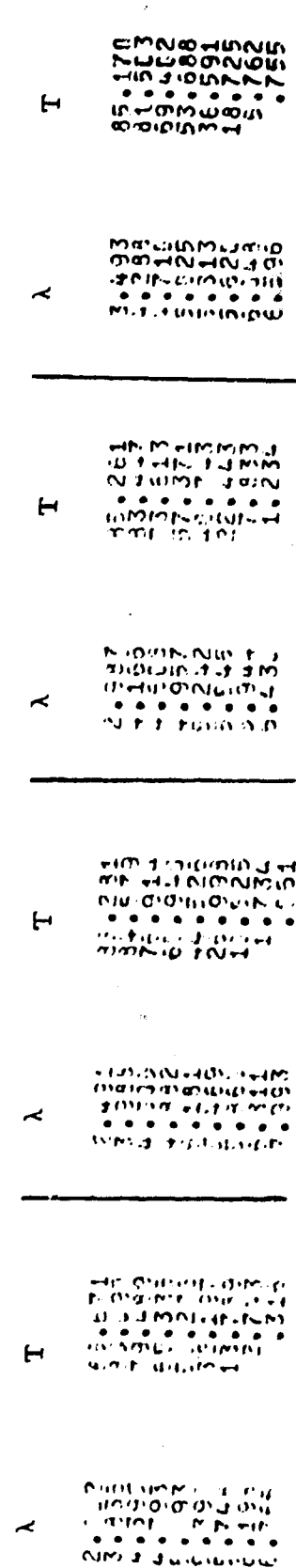
c. T = 473°K



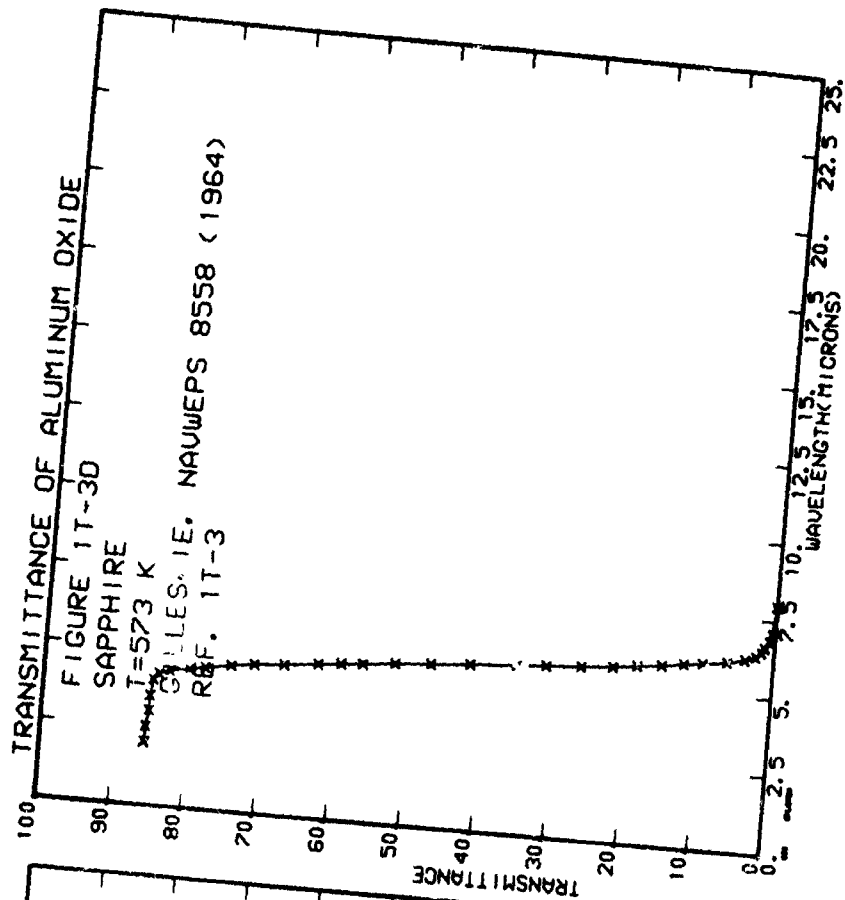
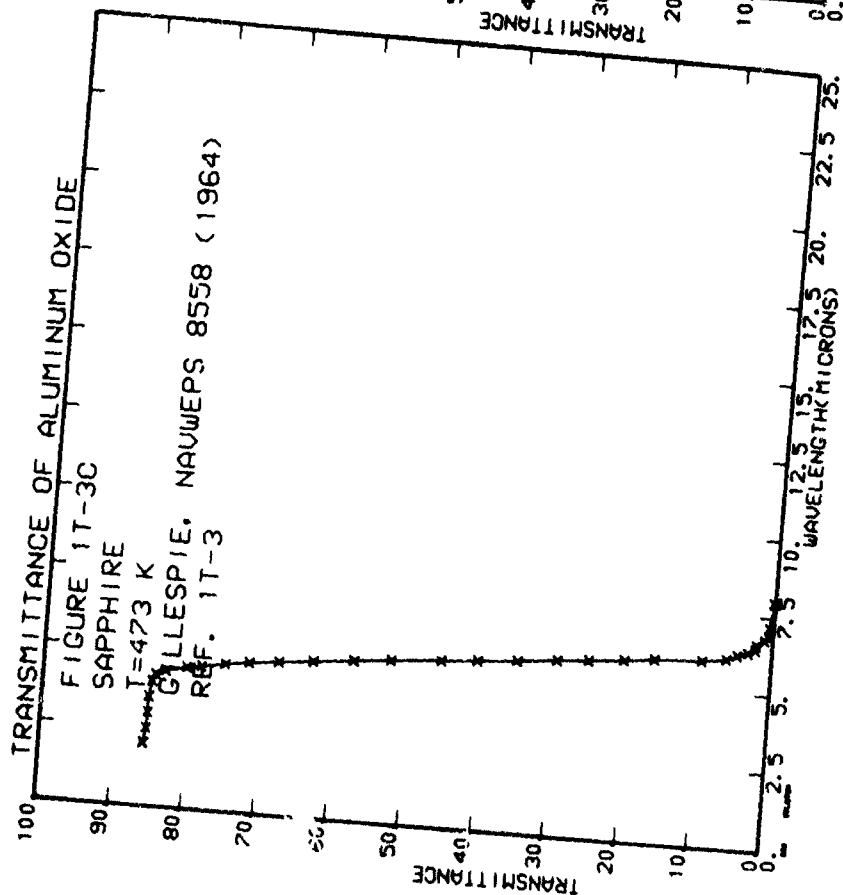
d. T = 573°K

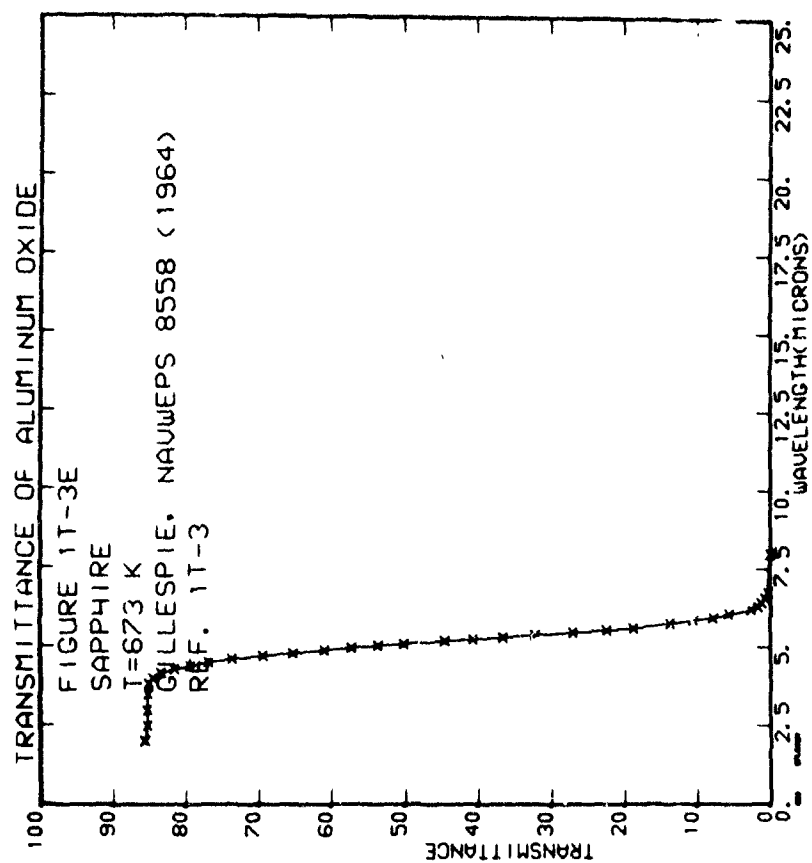


e. T = 673°K









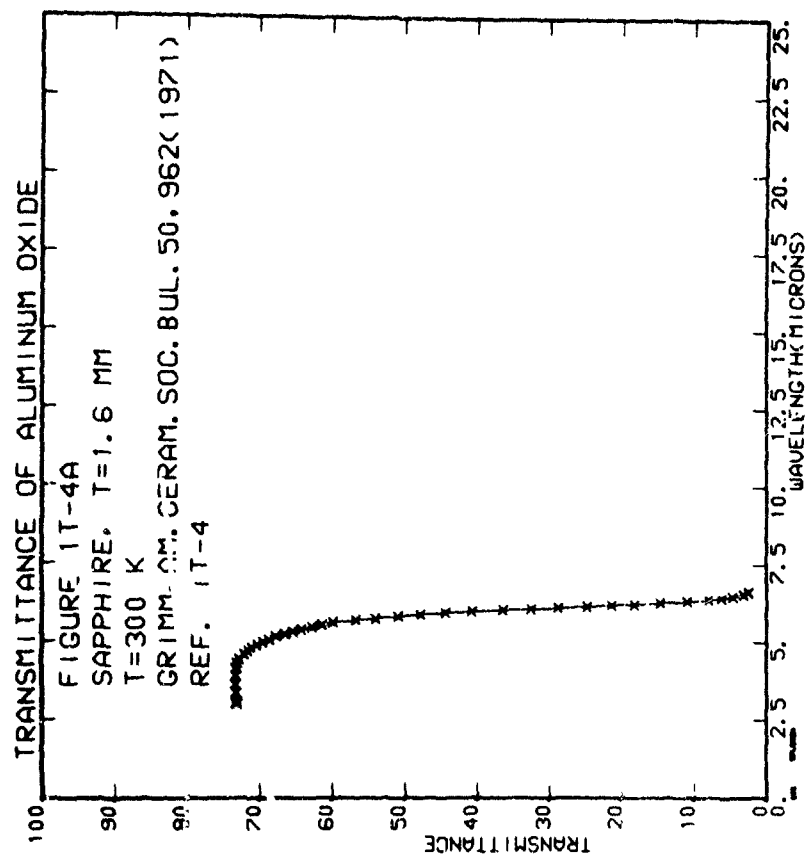
Grimm (Ref. 1T-4)

The transmittance of synthetic sapphire and General Electric Lucalox high density polycrystalline alumina with 0.2 percent MgO content, a density of 3.975 g/cm<sup>3</sup>, and grain size of 27 + 3μ was measured on a Perkin-Elmer 337 double beam spectrophotometer with an undisclosed bandpass. No error analysis or temperature was given. Data were digitized from a curve.

These data are in general agreement with the representative curve given in Section I - 1, 6.

a. Synthetic sapphire 6 mm thick, surface finish of < 5μ in.

λ	T	λ	T	λ	T	λ	T	λ	T	λ	T
3.000	73.343	3.000	73.221	3.095	73.328	3.352	73.321	3.352	73.321	3.352	73.321
3.098	73.427	3.098	73.403	4.134	73.339	4.134	73.321	4.134	73.321	4.134	73.321
3.311	72.891	3.311	72.851	4.685	71.760	4.685	71.760	4.685	71.760	4.685	71.760
3.330	72.464	3.330	69.643	5.072	68.741	5.072	68.741	5.072	68.741	5.072	68.741
3.330	66.683	3.330	65.525	5.381	64.315	5.381	64.315	5.381	64.315	5.381	64.315
3.502	51.938	3.502	50.936	5.632	56.791	5.632	56.791	5.632	56.791	5.632	56.791
3.502	36.452	3.502	47.889	6.108	44.467	6.108	44.467	6.108	44.467	6.108	44.467
3.533	21.392	3.533	22.319	6.289	28.830	6.289	28.830	6.289	28.830	6.289	28.830
3.533	8.977	3.533	18.356	6.495	14.740	6.495	14.740	6.495	14.740	6.495	14.740
3.533	2.532	3.533	5.214								



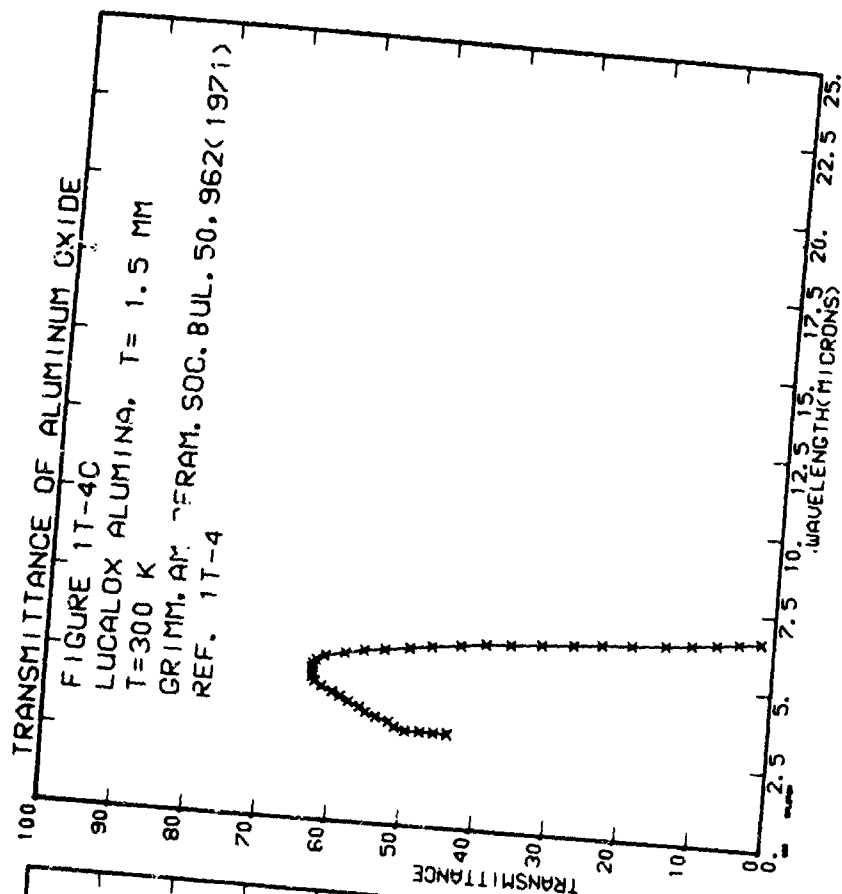
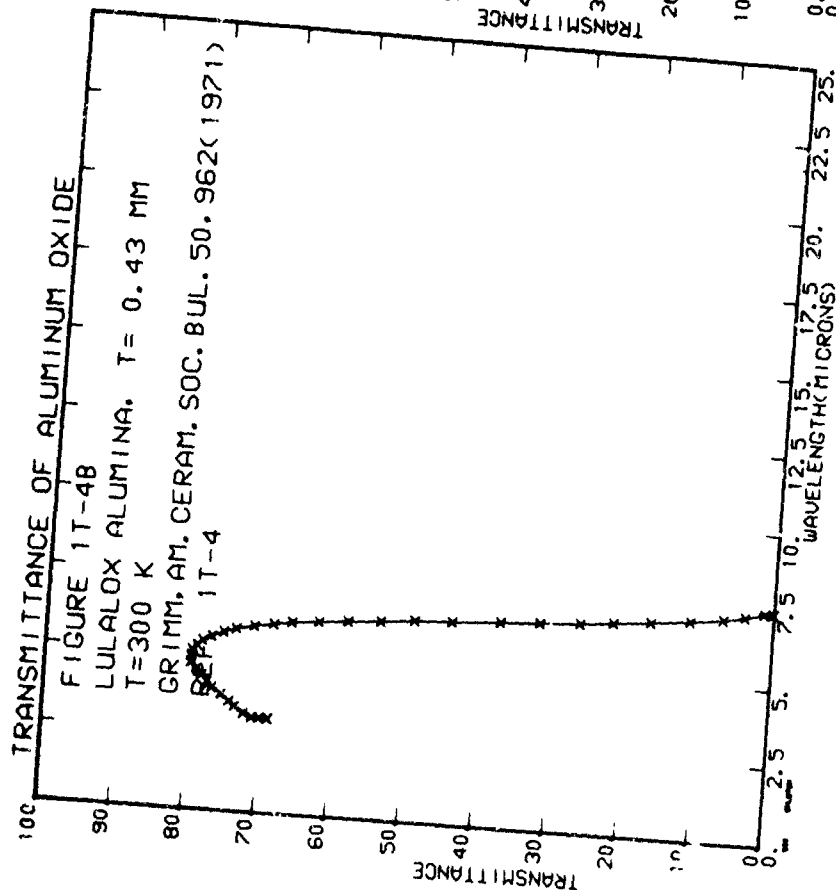
Grimm (Ref. 1T-4)

b. Lucalox alumina, 0.43 mm thick

$\lambda$	$\tau$	$\lambda$	$\tau$	$\lambda$	$\tau$	$\lambda$	$\tau$
3.000	6.884E+01	3.000	7.004E+01	3.006	6.076	3.006	10.69E+01
3.331	7.341E+01	3.491	7.420E+01	3.491	3.076	3.491	7.540E+01
4.053	7.751E+01	3.426	7.837E+01	4.463	3.493	4.463	7.912E+01
4.840	7.981E+01	5.031	7.972E+01	5.181	5.181	5.181	7.382E+01
5.506	7.729E+01	5.651	7.550E+01	6.180	6.180	6.180	5.905E+01
6.345	6.876E+01	6.099	6.623E+01	6.491	6.491	6.491	5.282E+01
6.660	5.401E+01	6.433	4.931E+01	6.826	6.826	6.826	3.760E+01
7.063	3.217E+01	6.746	2.655E+01	7.321	7.321	7.321	1.680E+01
7.479	1.147E+01	7.195	6.941E+00				1.327E+00

c. Lucalox alumina, 1.5 mm thick

$\lambda$	$\tau$	$\lambda$	$\tau$	$\lambda$	$\tau$	$\lambda$	$\tau$
3.000	4.11E+01	3.000	6.08E+01	3.000	0.00	3.000	7.89E+01
3.099	5.139E+01	3.226	5.223E+01	3.390	3.390	3.390	4.039E+01
3.661	5.646E+01	3.811	5.806E+01	3.961	3.961	3.961	4.927E+01
4.236	6.183E+01	4.374	6.324E+01	4.523	4.523	4.523	5.328E+01
4.791	6.339E+01	4.932	6.530E+01	5.061	5.061	5.061	5.622E+01
5.335	6.703E+01	5.450	6.747E+01	5.499	5.499	5.499	5.963E+01
5.737	3.190E+01	5.841	2.747E+01	6.127	6.127	6.127	1.942E+01
6.065	1.481E+01	6.127	1.124E+01	6.481	6.481	6.481	4.699E+00
6.633	1.785E+00						



Harris (Ref. 1T-6)

The transmittance of 50, 100, and 200 volt aluminum oxide films from 14μ to 90μ were measured using a grating spectrometer. No estimates of error were given. Data are digitized from lines.

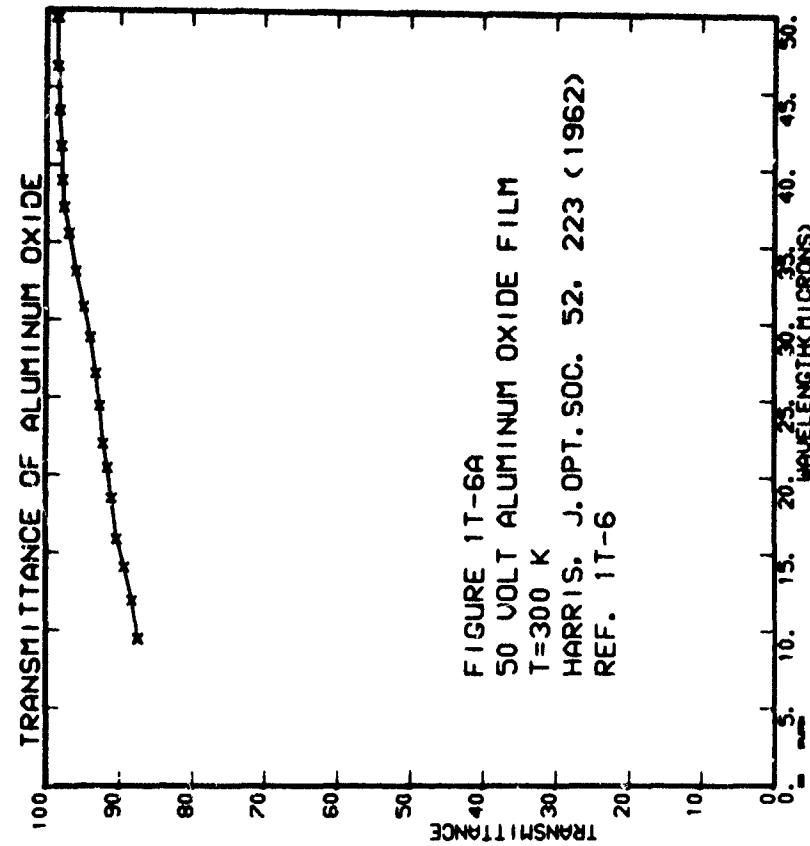
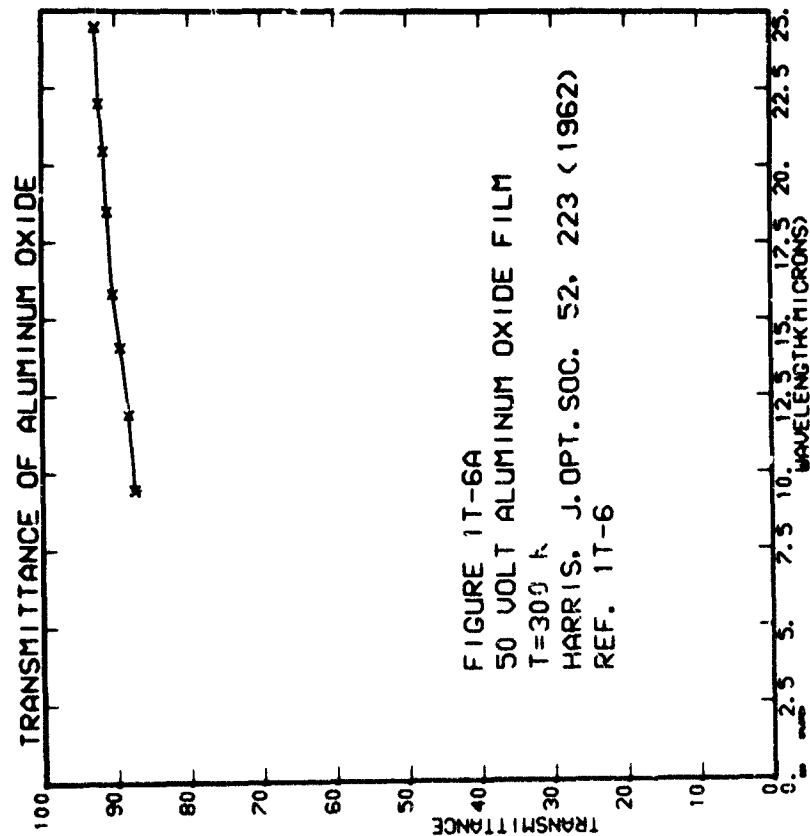
The data for thin films are not comparable to the sapphire or bulk alumina data.

#### a. 50 volt film

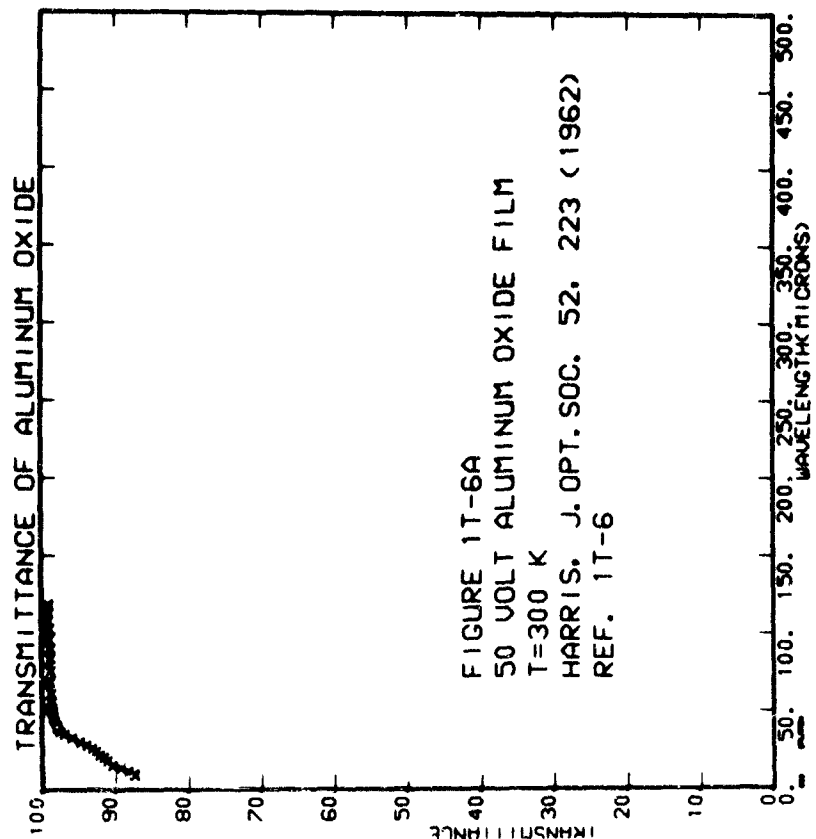
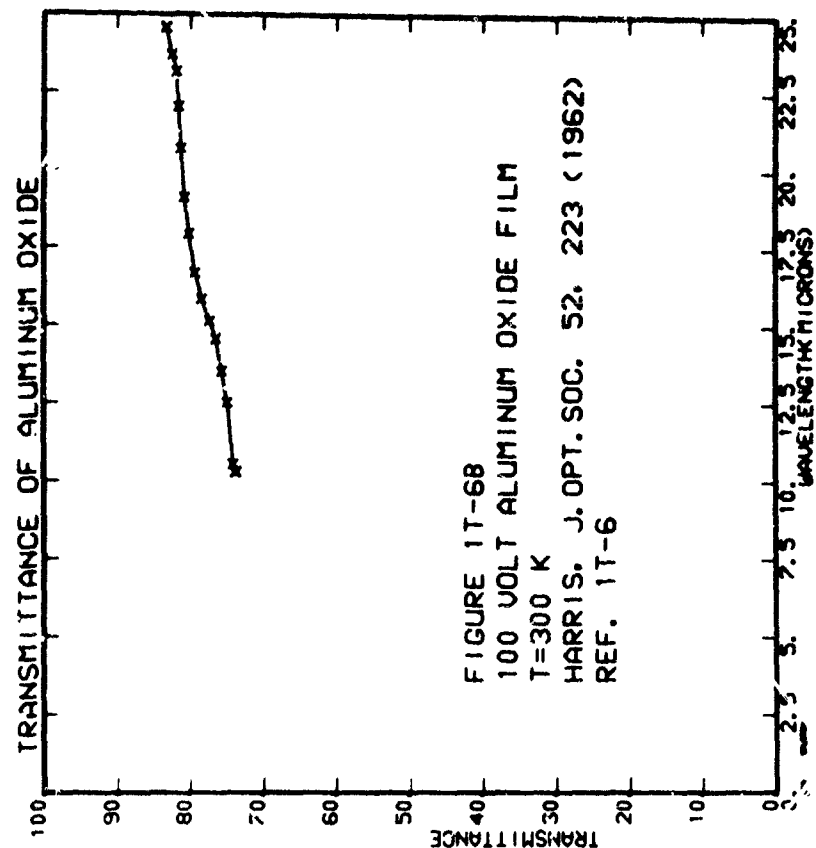
λ	T	λ	T	λ	T	λ	T
9.400	8.757E+01	11.900	8.036E+01	14.090	9.443E+01	15.840	9.047E+01
10.000	9.119E+01	12.000	9.101E+01	12.000	9.229E+01	16.000	9.227E+01
10.000	9.319E+01	12.000	9.101E+01	12.000	9.229E+01	16.000	9.227E+01
10.000	9.319E+01	12.000	9.101E+01	12.000	9.229E+01	16.000	9.227E+01
10.000	9.319E+01	12.000	9.101E+01	12.000	9.229E+01	16.000	9.227E+01
10.000	9.319E+01	12.000	9.101E+01	12.000	9.229E+01	16.000	9.227E+01
10.000	9.319E+01	12.000	9.101E+01	12.000	9.229E+01	16.000	9.227E+01
10.000	9.319E+01	12.000	9.101E+01	12.000	9.229E+01	16.000	9.227E+01
10.000	9.319E+01	12.000	9.101E+01	12.000	9.229E+01	16.000	9.227E+01
10.000	9.319E+01	12.000	9.101E+01	12.000	9.229E+01	16.000	9.227E+01

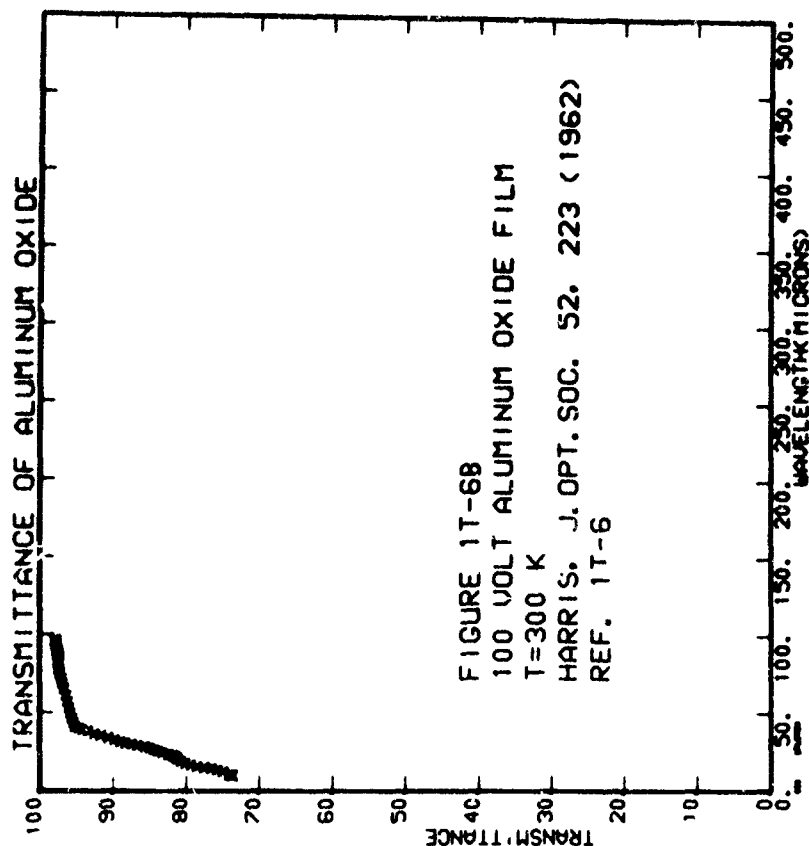
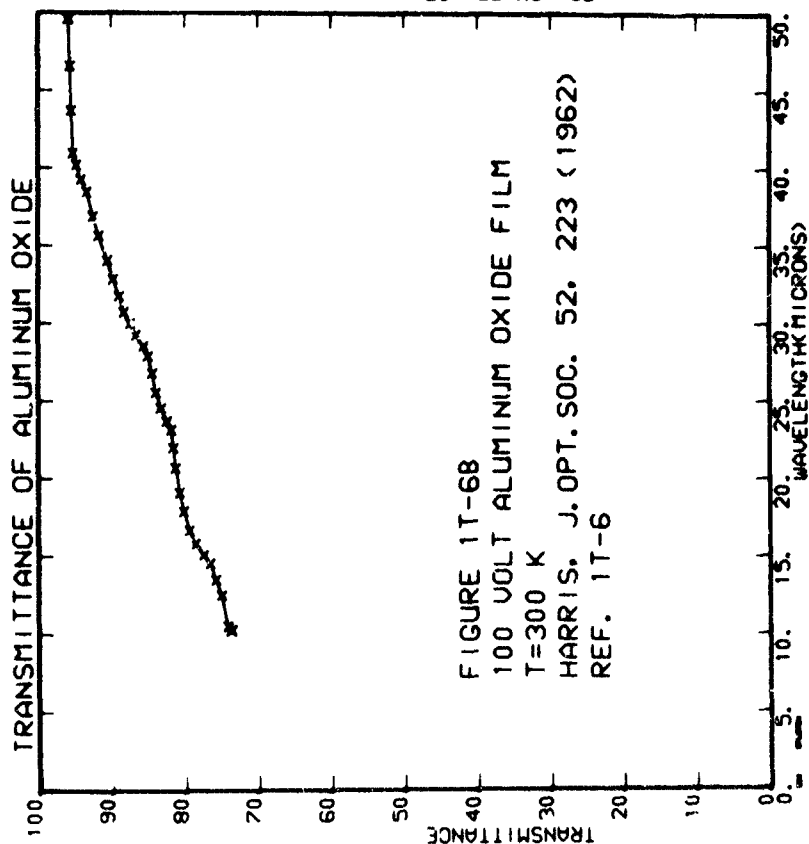
#### b. 100 volt film

λ	T	λ	T	λ	T	λ	T
10.000	7.037E+01	11.900	8.036E+01	14.090	9.443E+01	15.840	9.047E+01
10.000	7.037E+01	12.000	9.101E+01	12.000	9.229E+01	16.000	9.227E+01
10.000	7.037E+01	12.000	9.101E+01	12.000	9.229E+01	16.000	9.227E+01
10.000	7.037E+01	12.000	9.101E+01	12.000	9.229E+01	16.000	9.227E+01
10.000	7.037E+01	12.000	9.101E+01	12.000	9.229E+01	16.000	9.227E+01
10.000	7.037E+01	12.000	9.101E+01	12.000	9.229E+01	16.000	9.227E+01
10.000	7.037E+01	12.000	9.101E+01	12.000	9.229E+01	16.000	9.227E+01
10.000	7.037E+01	12.000	9.101E+01	12.000	9.229E+01	16.000	9.227E+01
10.000	7.037E+01	12.000	9.101E+01	12.000	9.229E+01	16.000	9.227E+01
10.000	7.037E+01	12.000	9.101E+01	12.000	9.229E+01	16.000	9.227E+01









c. 200 volt film

I

A

I

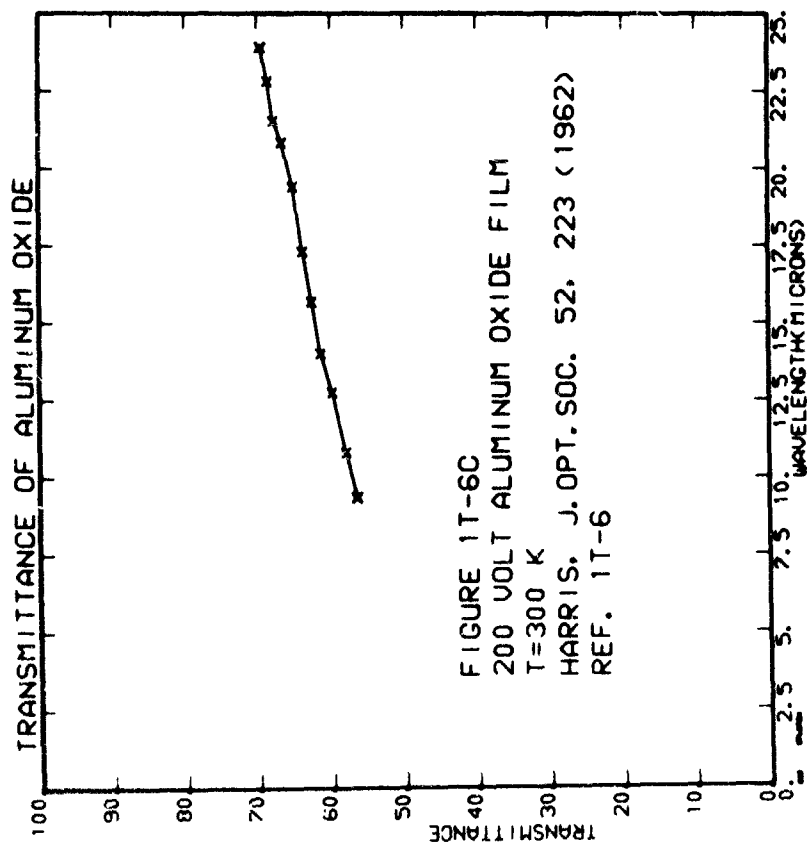
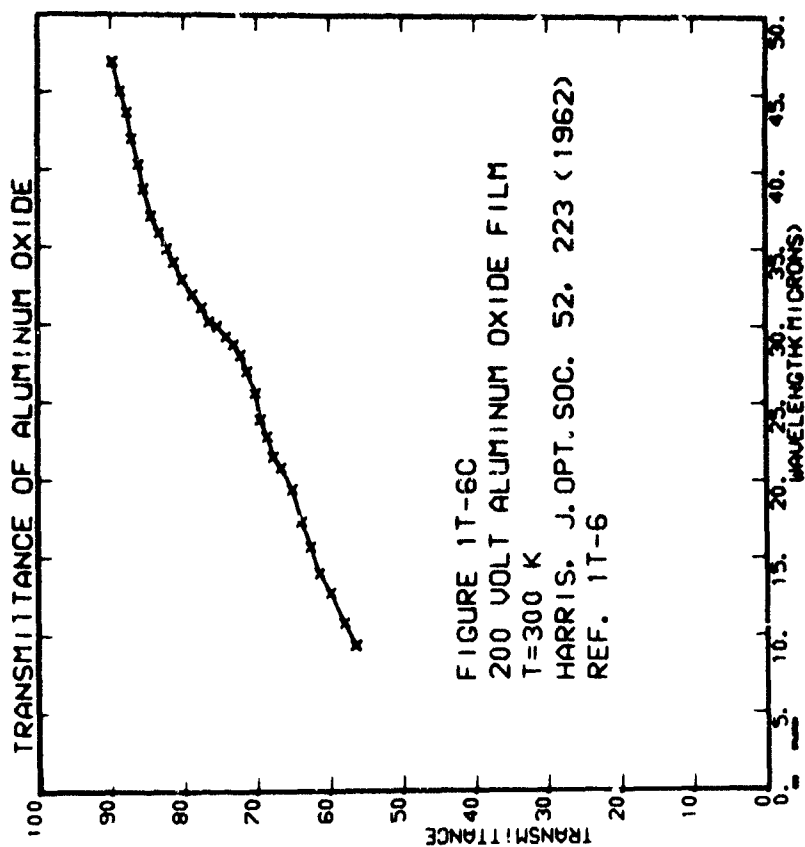
λ

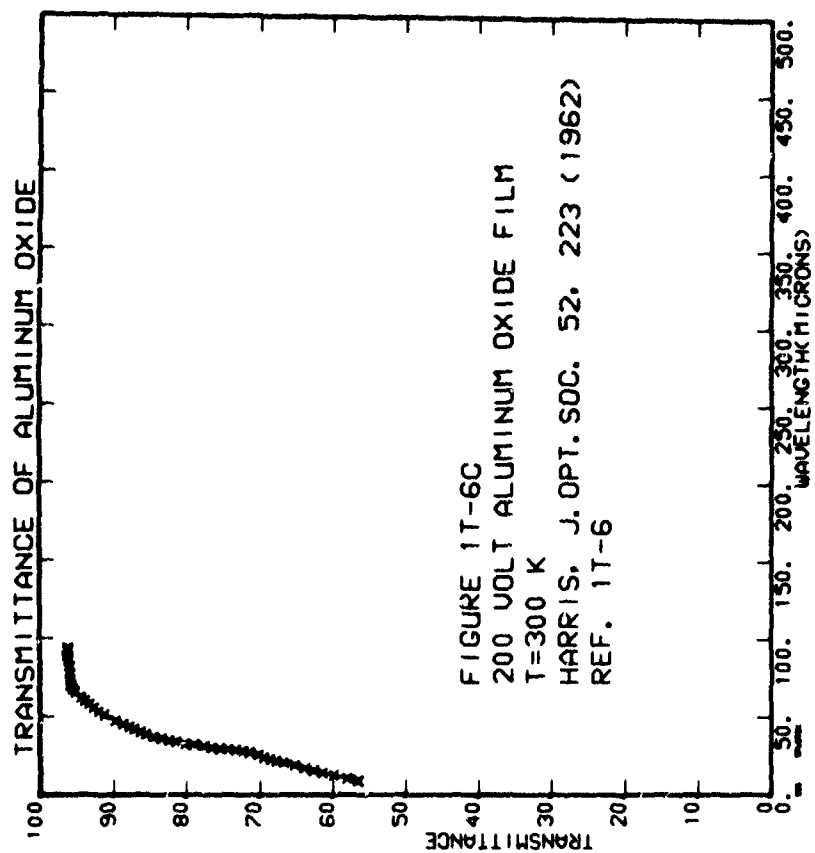
I

 $\lambda$ 

I

 $\lambda$





Lee (Ref. 1 T-8)

Sapphire samples 2 mm thick were examined using a Beckman IR-3 spectrophotometer having an unspecified bandpass, over a temperature range of 297°K to 1473°K. No error analysis was given. Data were digitized from curves.

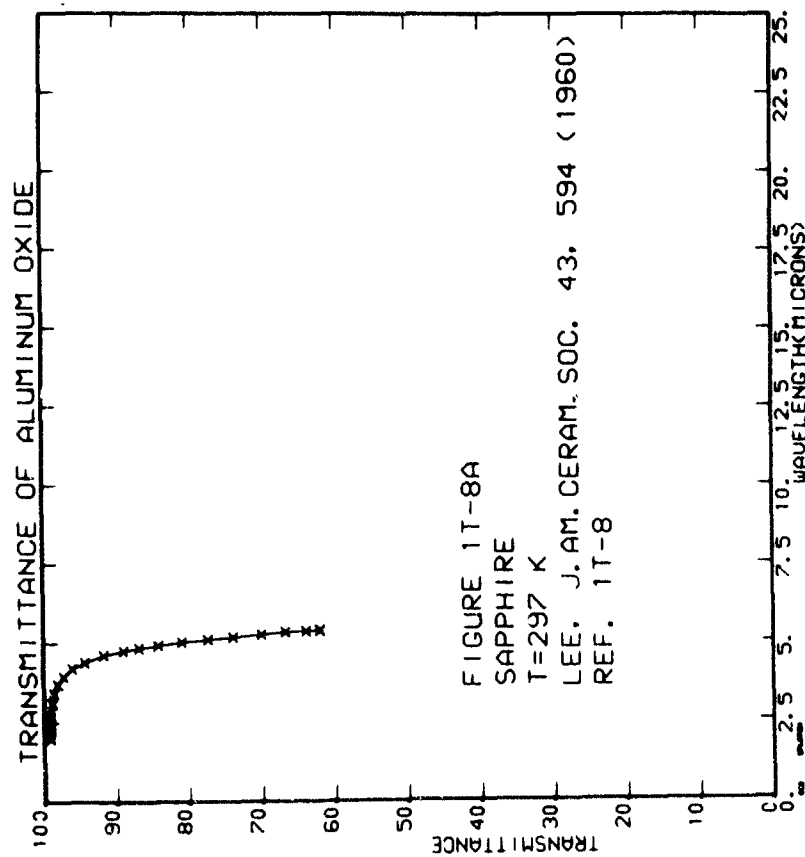
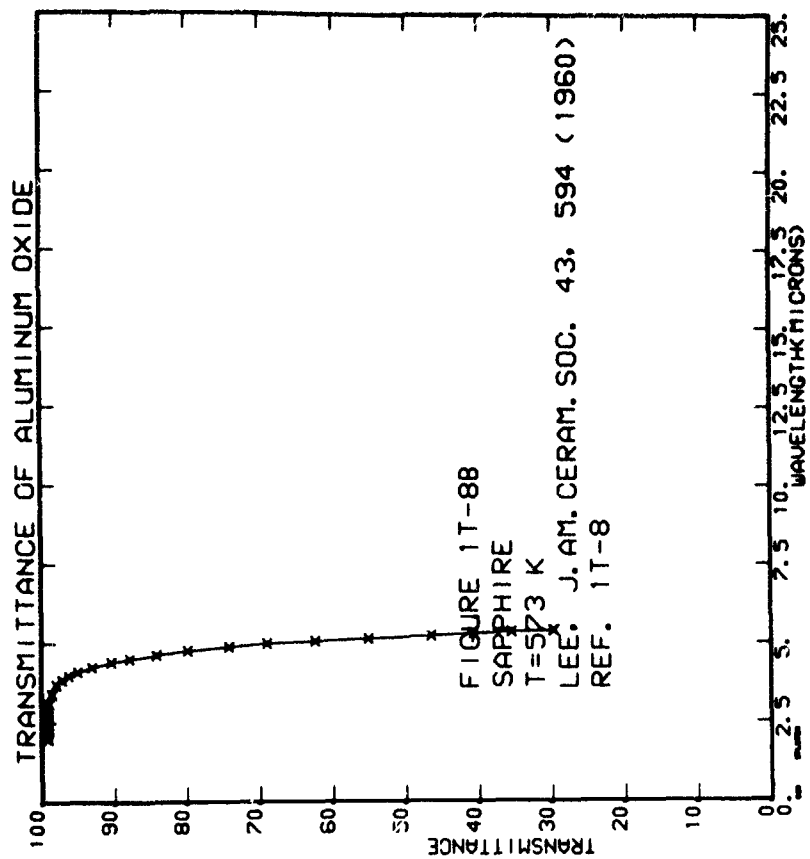
These data are in general agreement with the representative curve given in Section I - 1.6.

a. T = 297°K

$\lambda$	$T$	$\lambda$	$T$	$\lambda$	$T$	$\lambda$	$T$
2.000	9.921E+01	2.155	9.921E+01	2.329	9.921E+01	2.494	9.921E+01
2.674	9.921E+01	2.867	9.921E+01	3.103	9.899E+01	3.441	9.872E+01
3.718	9.814E+01	3.950	9.731E+01	3.215	9.613E+01	4.421	9.431E+01
4.626	9.169E+01	4.754	9.904E+01	4.215	8.689E+01	4.934	8.420E+01
5.026	8.101E+01	5.119	7.748E+01	4.850	7.401E+01	5.271	7.012E+01
5.326	6.686E+01	5.365	6.406E+01	5.196	6.213E+01		

b. T = 573°K

$\lambda$	$T$	$\lambda$	$T$	$\lambda$	$T$	$\lambda$	$T$
2.000	9.921E+01	2.179	9.921E+01	2.364	9.921E+01	2.512	9.921E+01
2.701	9.921E+01	2.852	9.920E+01	3.160	9.900E+01	3.422	9.867E+01
3.698	9.803E+01	3.859	9.920E+01	3.981	9.630E+01	4.104	9.508E+01
4.253	9.309E+01	4.492	9.728E+01	4.514	8.789E+01	4.639	8.415E+01
4.743	7.973E+01	4.892	7.424E+01	4.981	6.909E+01	5.067	6.240E+01
5.145	5.516E+01	5.237	4.655E+01	5.298	4.072E+01	5.358	3.551E+01



Lee (Ref. 1T-8)

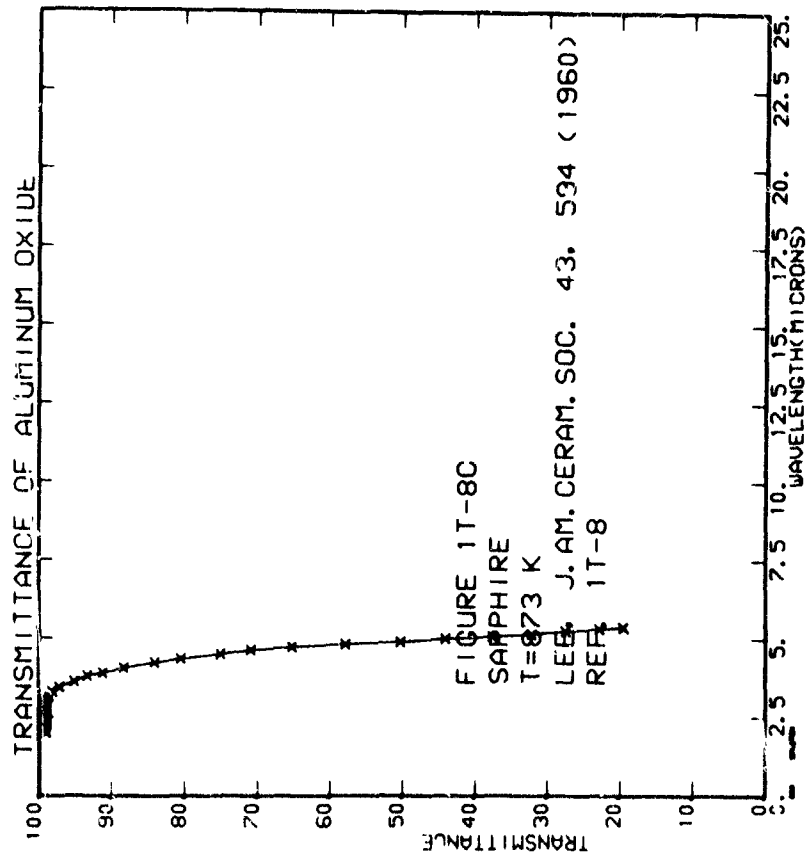
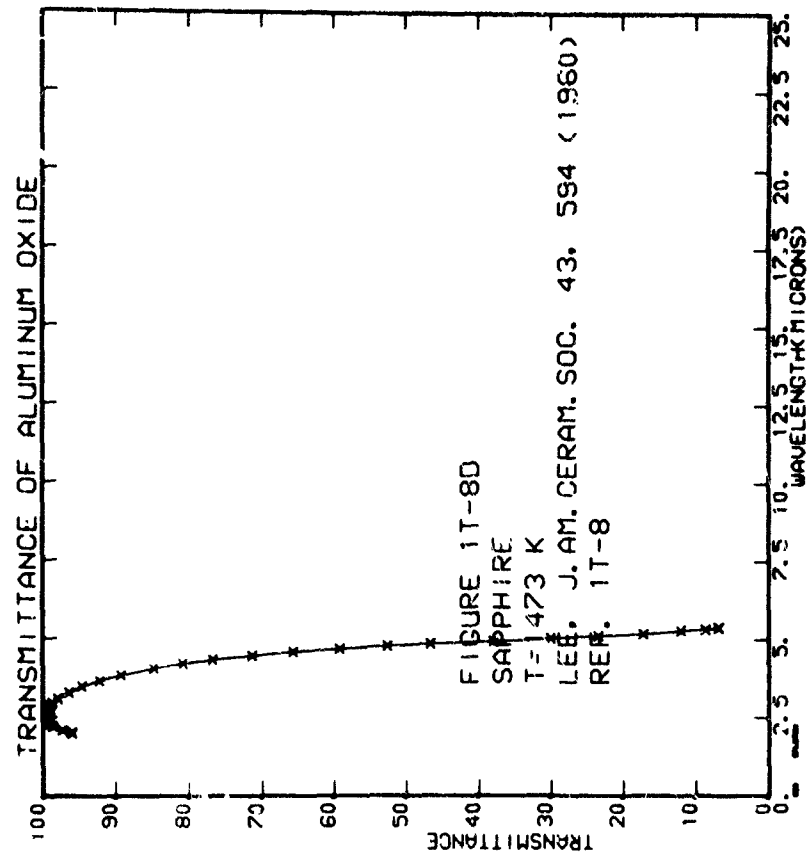
c. T = 873°K

$\lambda$	T	$\lambda$	T	$\lambda$	T	$\lambda$	T	$\lambda$	T
2.000	9.909E+01	2.130	9.909E+01	3.047	9.909E+01	3.471	9.909E+01	5.166	9.909E+01
2.708	9.909E+01	2.864	9.909E+01	3.046	9.909E+01	3.646	9.909E+01	5.162	9.909E+01
3.308	9.909E+01	3.558	9.909E+01	3.638	9.909E+01	4.238	9.909E+01	5.871	9.909E+01
3.420	9.909E+01	3.727	9.909E+01	4.091	9.909E+01	4.731	9.909E+01	6.049	9.909E+01
4.518	9.909E+01	4.600	9.909E+01	5.091	9.909E+01	5.091	9.909E+01	8.798	9.909E+01
4.921	9.909E+01	5.331	9.909E+01	5.394	9.909E+01	5.394	9.909E+01	5.220	9.909E+01
5.255	9.909E+01								

d. T = 1473°K

$\lambda$	T	$\lambda$	T	$\lambda$	T	$\lambda$	T	$\lambda$	T
2.000	9.909E+01	2.096	9.909E+01	3.033	9.909E+01	3.891	9.909E+01	5.166	9.909E+01
2.430	9.909E+01	2.627	9.909E+01	3.296	9.909E+01	3.891	9.909E+01	5.162	9.909E+01
2.970	9.909E+01	3.083	9.909E+01	4.057	9.909E+01	4.217	9.909E+01	5.871	9.909E+01
3.556	9.909E+01	3.466	9.909E+01	4.573	9.909E+01	4.627	9.909E+01	6.049	9.909E+01
4.348	9.909E+01	4.862	9.909E+01	5.275	9.909E+01	5.027	9.909E+01	8.798	9.909E+01
4.782	9.909E+01	5.191	9.909E+01					5.220	9.909E+01
5.133	9.909E+01								

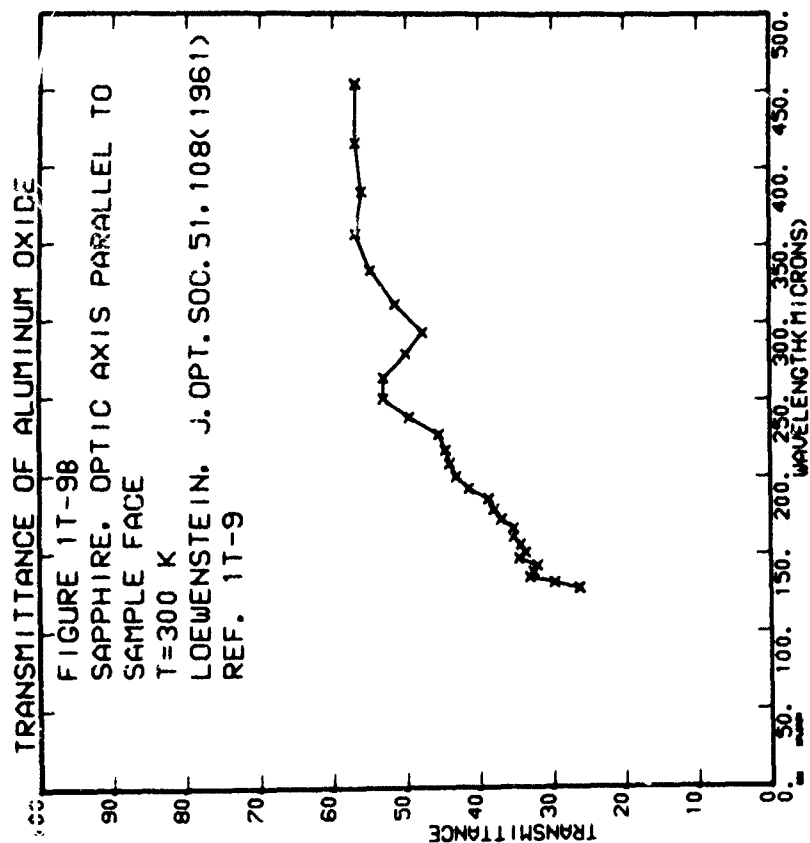
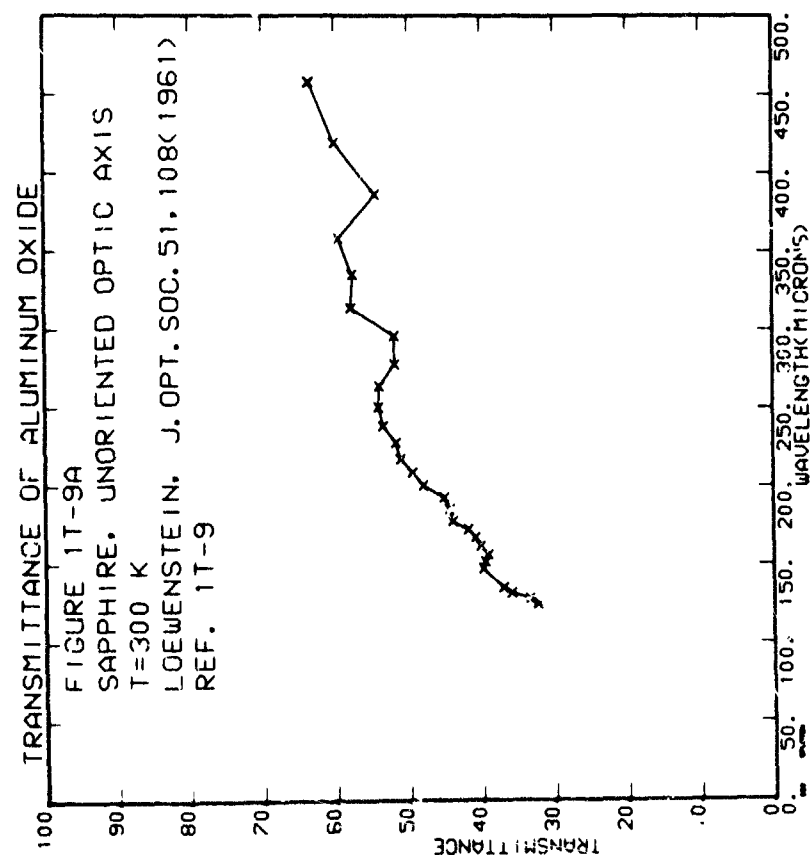




The transmissivity of synthetic sapphire was measured in the far infrared using an interferometer. No experimental details or error analyses were given. The data were digitized from points.

These data are in good general agreement with the representative curve given in Section I - 1.6.

[illegible]

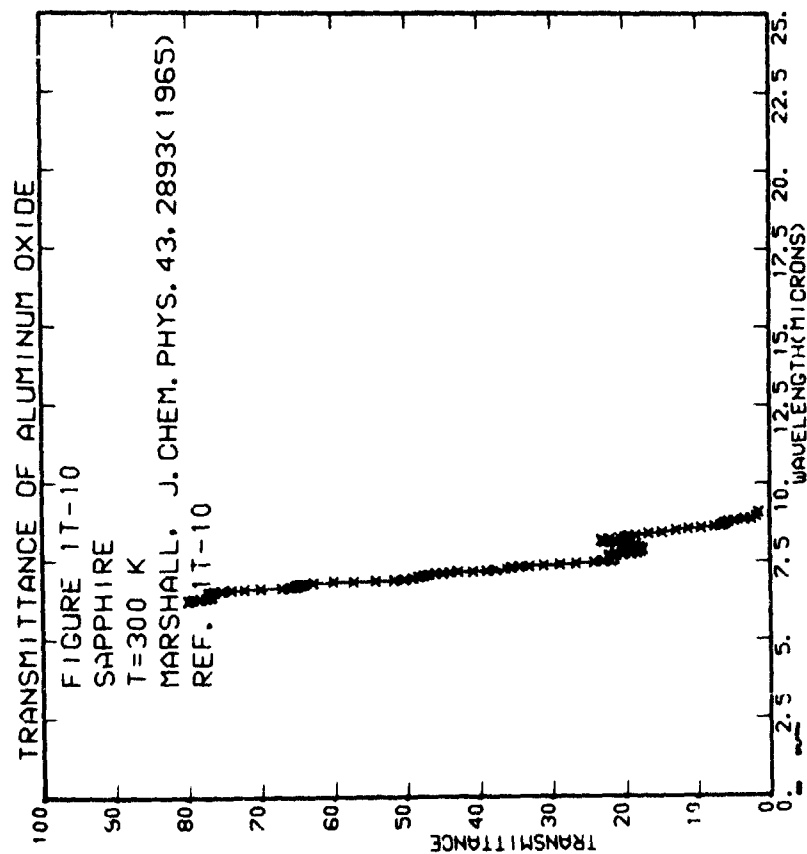


Marshall (Ref. 1T-10)

The transmissivity of sapphire from  $6\mu$  to  $10\mu$  was measured using unspecified methods. Sample thickness was approximately  $150\mu$ . No error analysis was given. Data were digitized from curves.

These data are in good general agreement with the representative curve given in Section I - 1.6.

$\lambda$	T	$\lambda$	T	$\lambda$	T	$\lambda$	T
9.086	1.57	8.902	1.98	8.685	2.55	8.685	2.55
8.849	3.49	8.847	3.55	8.777	5.69	8.777	5.69
8.624	7.13	8.624	7.13	8.654	6.84	8.654	6.84
8.500	7.02	8.445	9.93	8.400	1.06	8.400	1.06
8.344	1.29	8.304	1.84	8.276	1.95	8.276	1.95
8.255	2.00	8.225	2.08	8.205	2.28	8.205	2.28
8.132	2.27	8.053	2.32	8.000	2.81	8.000	2.81
8.095	2.79	8.011	2.79	7.940	3.74	7.940	3.74
7.939	1.79	7.911	1.74	7.874	1.91	7.874	1.91
7.837	1.70	7.747	2.03	7.693	2.29	7.693	2.29
7.799	2.04	7.738	2.19	7.513	2.51	7.513	2.51
7.667	2.21	7.544	2.44	7.417	2.67	7.417	2.67
7.531	2.52	7.425	3.32	7.339	3.33	7.339	3.33
7.431	3.15	7.275	3.09	7.241	3.77	7.241	3.77
7.314	3.50	7.190	3.77	7.110	4.26	7.110	4.26
7.214	3.90	7.051	4.33	7.013	4.84	7.013	4.84
7.158	4.70	6.938	5.87	6.855	5.85	6.855	5.85
7.097	5.32	6.871	6.79	6.761	6.76	6.761	6.76
7.039	6.06	6.700	7.00	6.641	6.82	6.641	6.82
6.972	6.50	6.642	7.04	6.528	7.05	6.528	7.05
6.929	6.72	6.580	7.55	6.455	7.73	6.455	7.73
6.880	7.71	6.500	7.63	6.343	7.70	6.343	7.70
6.832	7.77	6.470	7.63	6.235	7.77	6.235	7.77
6.787	7.77	6.423	7.63	6.125	7.77	6.125	7.77
6.743	7.77	6.364	7.63	6.015	7.77	6.015	7.77
6.699	7.77	6.322	7.63	5.905	7.77	5.905	7.77
6.656	7.77	6.274	7.63	5.795	7.77	5.795	7.77
6.613	7.77	6.224	7.63	5.685	7.77	5.685	7.77
6.570	7.77	6.174	7.63	5.575	7.77	5.575	7.77
6.527	7.77	6.124	7.63	5.465	7.77	5.465	7.77
6.484	7.77	6.074	7.63	5.355	7.77	5.355	7.77
6.441	7.77	6.024	7.63	5.245	7.77	5.245	7.77
6.398	7.77	5.974	7.63	5.135	7.77	5.135	7.77
6.355	7.77	5.924	7.63	5.025	7.77	5.025	7.77
6.312	7.77	5.874	7.63	4.915	7.77	4.915	7.77
6.269	7.77	5.824	7.63	4.805	7.77	4.805	7.77
6.226	7.77	5.774	7.63	4.695	7.77	4.695	7.77
6.183	7.77	5.724	7.63	4.585	7.77	4.585	7.77
6.140	7.77	5.674	7.63	4.475	7.77	4.475	7.77
6.097	7.77	5.624	7.63	4.365	7.77	4.365	7.77
6.054	7.77	5.574	7.63	4.255	7.77	4.255	7.77
6.011	7.77	5.524	7.63	4.145	7.77	4.145	7.77
5.968	7.77	5.474	7.63	4.035	7.77	4.035	7.77
5.925	7.77	5.424	7.63	3.925	7.77	3.925	7.77
5.882	7.77	5.374	7.63	3.815	7.77	3.815	7.77
5.839	7.77	5.324	7.63	3.705	7.77	3.705	7.77
5.796	7.77	5.274	7.63	3.595	7.77	3.595	7.77
5.753	7.77	5.224	7.63	3.485	7.77	3.485	7.77
5.710	7.77	5.174	7.63	3.375	7.77	3.375	7.77
5.667	7.77	5.124	7.63	3.265	7.77	3.265	7.77
5.624	7.77	5.074	7.63	3.155	7.77	3.155	7.77
5.581	7.77	5.024	7.63	3.045	7.77	3.045	7.77
5.538	7.77	4.974	7.63	2.935	7.77	2.935	7.77
5.495	7.77	4.924	7.63	2.825	7.77	2.825	7.77
5.452	7.77	4.874	7.63	2.715	7.77	2.715	7.77
5.409	7.77	4.824	7.63	2.605	7.77	2.605	7.77
5.366	7.77	4.774	7.63	2.495	7.77	2.495	7.77
5.323	7.77	4.724	7.63	2.385	7.77	2.385	7.77
5.280	7.77	4.674	7.63	2.275	7.77	2.275	7.77
5.237	7.77	4.624	7.63	2.165	7.77	2.165	7.77
5.194	7.77	4.574	7.63	2.055	7.77	2.055	7.77
5.151	7.77	4.524	7.63	1.945	7.77	1.945	7.77
5.108	7.77	4.474	7.63	1.835	7.77	1.835	7.77
5.065	7.77	4.424	7.63	1.725	7.77	1.725	7.77
5.022	7.77	4.374	7.63	1.615	7.77	1.615	7.77
4.979	7.77	4.324	7.63	1.505	7.77	1.505	7.77
4.936	7.77	4.274	7.63	1.395	7.77	1.395	7.77
4.893	7.77	4.224	7.63	1.285	7.77	1.285	7.77
4.850	7.77	4.174	7.63	1.175	7.77	1.175	7.77
4.807	7.77	4.124	7.63	1.065	7.77	1.065	7.77
4.764	7.77	4.074	7.63	0.955	7.77	0.955	7.77
4.721	7.77	4.024	7.63	0.845	7.77	0.845	7.77
4.678	7.77	3.974	7.63	0.735	7.77	0.735	7.77
4.635	7.77	3.924	7.63	0.625	7.77	0.625	7.77
4.592	7.77	3.874	7.63	0.515	7.77	0.515	7.77
4.549	7.77	3.824	7.63	0.405	7.77	0.405	7.77
4.506	7.77	3.774	7.63	0.295	7.77	0.295	7.77
4.463	7.77	3.724	7.63	0.185	7.77	0.185	7.77
4.420	7.77	3.674	7.63	0.075	7.77	0.075	7.77
4.377	7.77	3.624	7.63	0.000	7.77	0.000	7.77



The transmittance of sapphire from  $1\mu$  to  $6\mu$  at temperatures of  $673^{\circ}\text{K}$ ,  $873^{\circ}\text{K}$ , and  $1073^{\circ}\text{K}$  was measured using a Perkin-Elmer 112 spectrometer with NaCl optics. The precision of the transmittance data is estimated to be  $\pm 1$  percent. Data were digitized from curves.

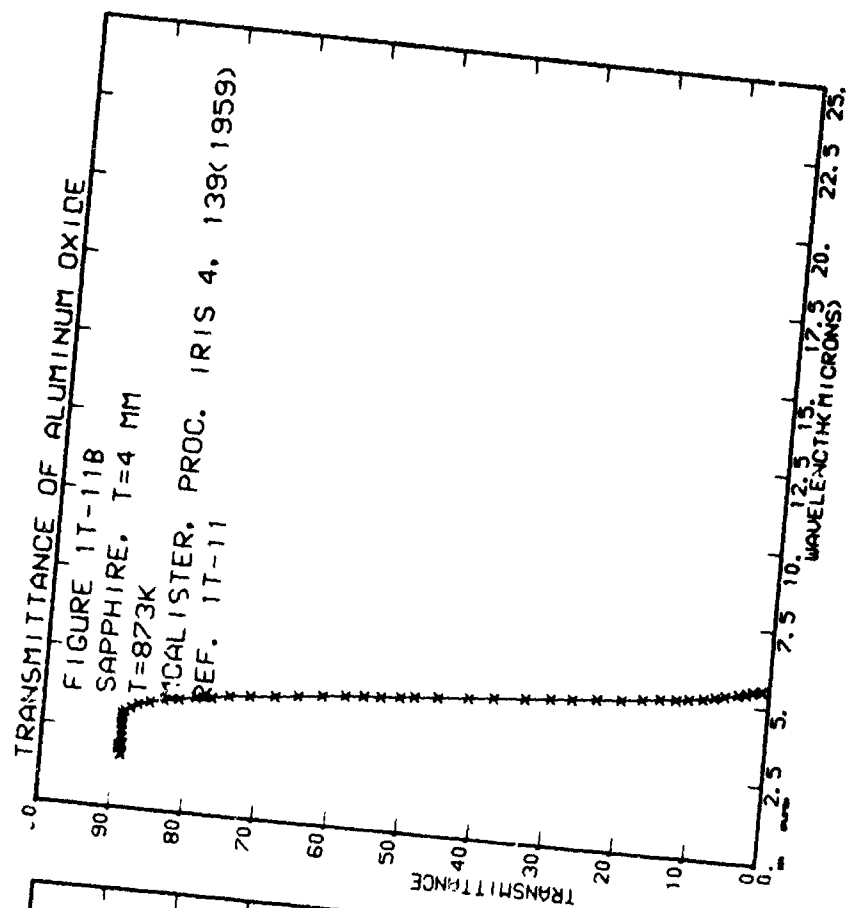
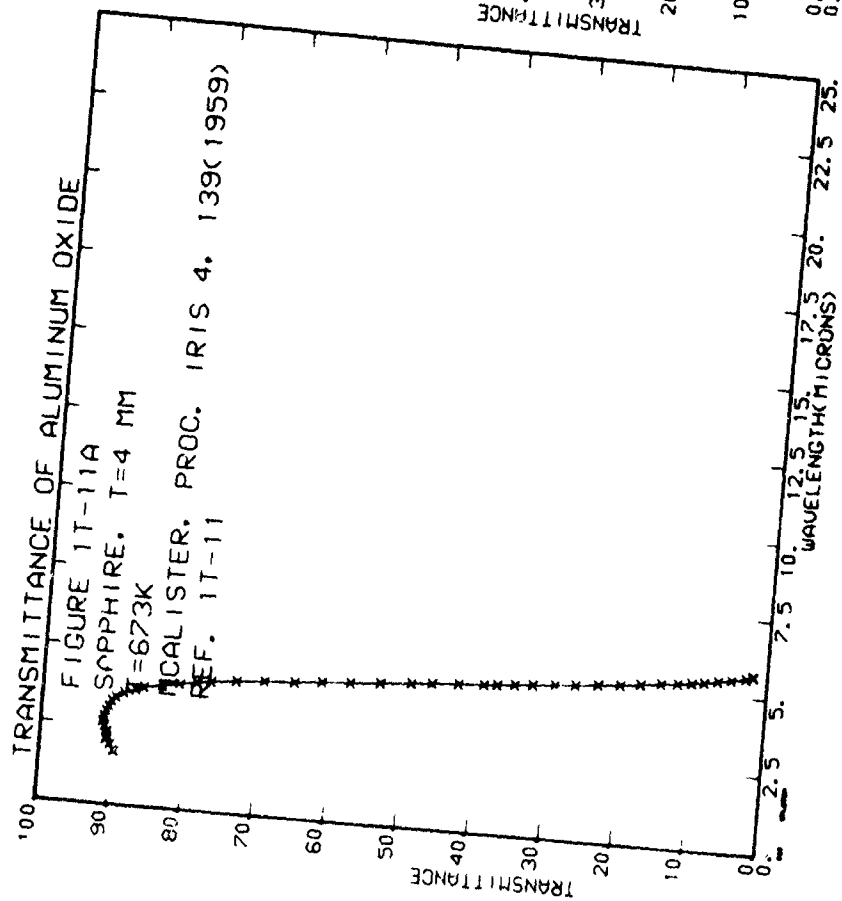
These data are in good general agreement with the representative curve given in Section I - 1.6.

a)  $T = 673^{\circ}\text{K}$

[illegible]

b)  $T = 873^{\circ}\text{K}$

[illegible]



c)  $T = 1673^{\circ}\text{K}$

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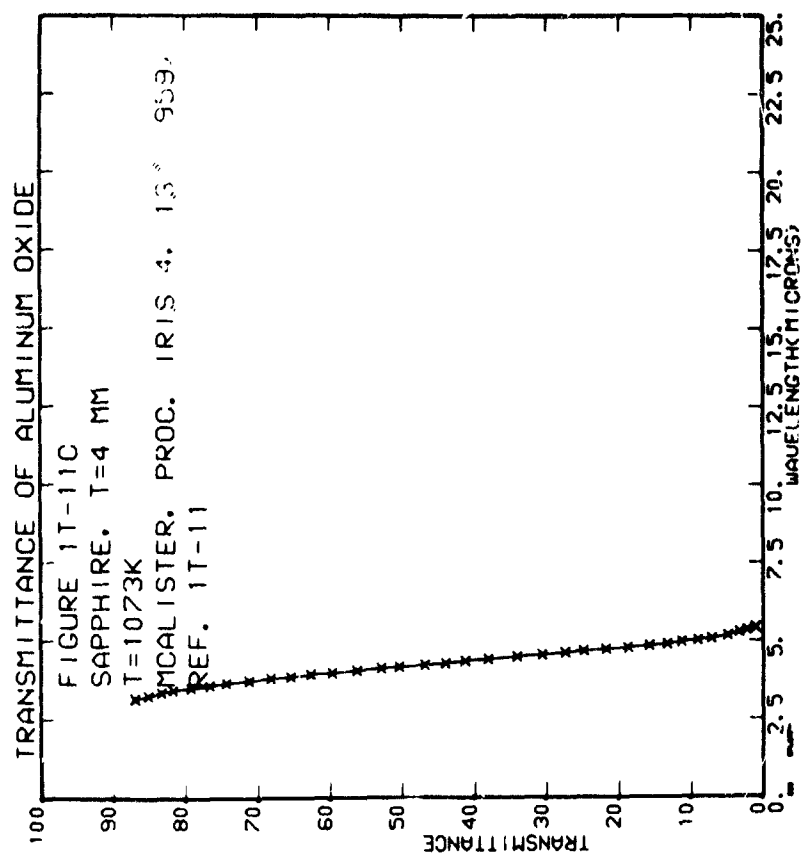
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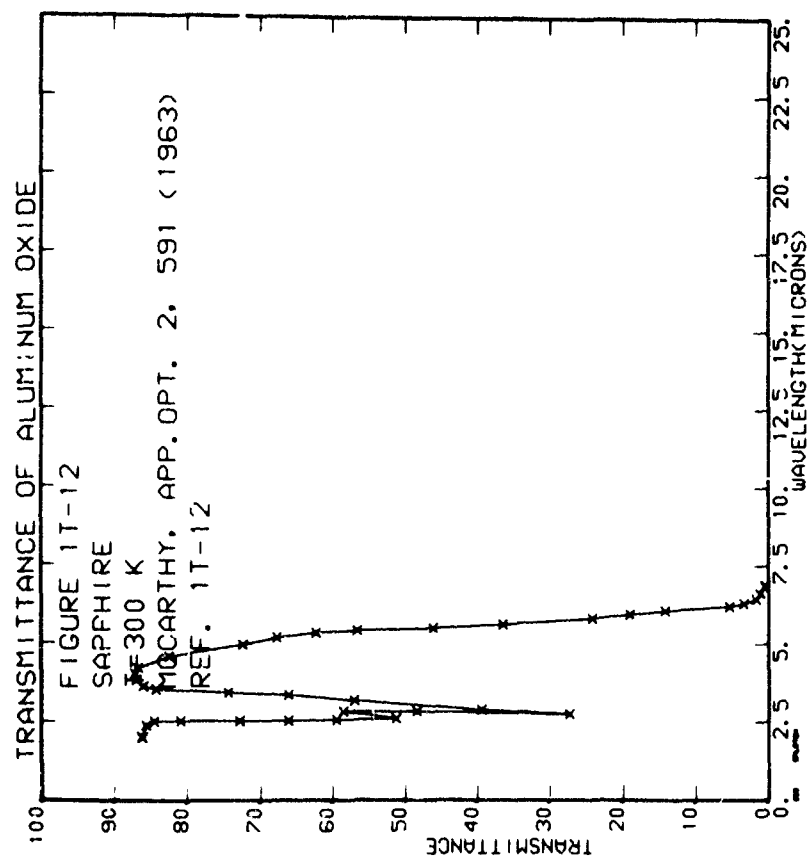
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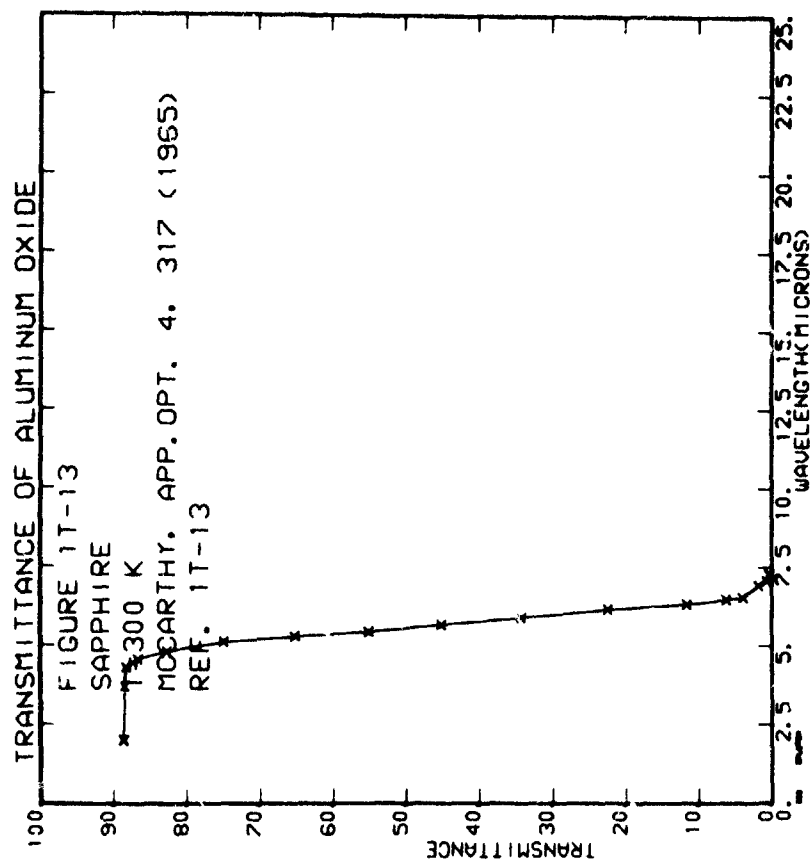


McCarthy (Ref. 1T-13)

Beckman 1R5-A, 1R-7, and 1R-9 spectrometers were used to measure the transmittance of 3.0 mm thick synthetic sapphire from 2 $\mu$  to 50 $\mu$ . All sample surfaces were flat to ten fringes or better. No bandpass or error information was given. The sample temperature is unspecified and may be assumed to be approximately 300°K. These data were digitized from a curve.

These data are in good general agreement with the representative curve given in Section I - 1.6.

$\lambda$	T	$\lambda$	T	$\lambda$	T	$\lambda$	T
2.000	3.359E+01	3.704	3.844E+01	4.394	8.823E+01	4.567	8.669E+01
2.312	3.272E+01	5.098	7.633E+01	5.290	6.522E+01	5.423	5.512E+01
2.615	3.514E+01	5.882	3.527E+01	6.149	2.259E+01	5.725	1.160E+01
2.922	3.260E+01	6.553	3.912E+00	6.945	1.831E+00	7.086	7.825E-01
3.204	3.130E-01						



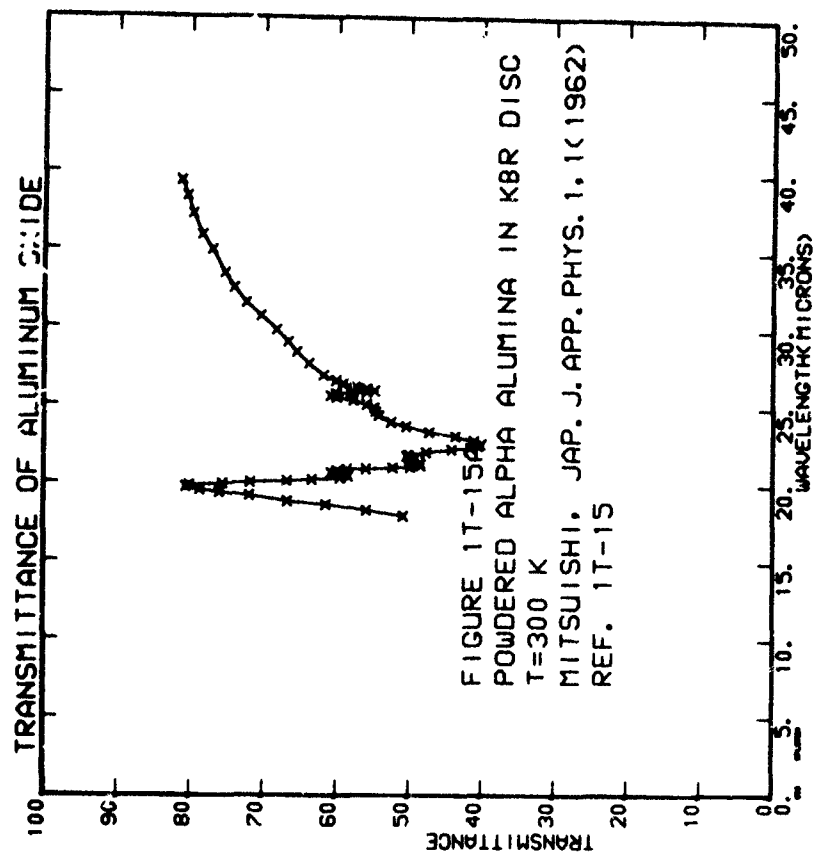
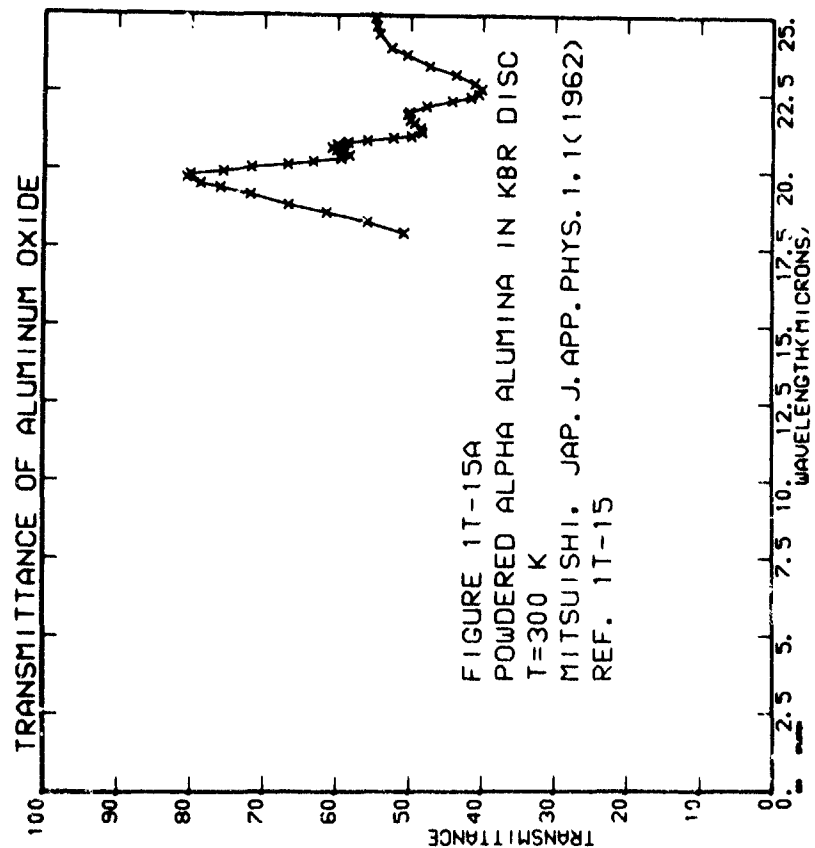
Mitsubishi (Ref. 1T-15)

Powdered  $\alpha$  -  $\text{Al}_2\text{O}_3$  suspended in a KBr disk and in a polyethylene sheet was studied from  $17\mu$  to  $40\mu$  using Hitachi EPI-2 Infrared Spectrometer with unspecified bandpass. No error analysis was given. Data were digitized from curves.

These data were selected in part to construct the representative curve given in Section I - 1.6.

a) Powdered Alpha Alumina in a KBr disc

$\lambda$	T	$\lambda$	T	$\lambda$	T	$\lambda$	T	$\lambda$	T	$\lambda$	T
17.981	5.081E+01	18.342	5.567E+01	18.645	6.144E+01	18.879	6.672E+01	19.079	6.064E+01	19.279	6.664E+01
19.861	6.109E+01	19.428	7.566E+01	19.567	7.187E+01	19.767	6.664E+01	19.967	6.064E+01	20.167	6.664E+01
20.282	6.335E+01	19.972	5.551E+01	20.084	5.080E+01	20.191	5.551E+01	20.291	5.080E+01	20.391	5.551E+01
20.654	6.015E+01	20.388	5.078E+01	20.484	4.500E+01	20.584	4.022E+01	20.684	3.500E+01	20.784	3.022E+01
20.953	5.593E+01	20.723	5.233E+01	20.838	4.778E+01	20.938	4.267E+01	21.038	3.750E+01	21.138	3.233E+01
21.353	5.059E+01	20.959	4.778E+01	21.122	4.267E+01	21.222	3.750E+01	21.322	3.233E+01	21.422	2.717E+01
21.888	4.473E+01	21.090	4.048E+01	21.252	3.500E+01	21.352	3.022E+01	21.452	2.500E+01	21.552	2.022E+01
22.392	4.037E+01	22.635	3.500E+01	22.554	3.022E+01	22.654	2.500E+01	22.754	2.022E+01	22.854	1.500E+01
22.655	3.603E+01	22.939	3.022E+01	22.731	2.500E+01	22.831	2.022E+01	22.931	1.500E+01	23.031	1.022E+01
23.325	3.192E+01	23.607	2.500E+01	22.954	2.022E+01	23.054	1.500E+01	23.154	1.022E+01	23.254	0.500E+01
23.655	2.792E+01	23.907	2.022E+01	23.131	1.500E+01	23.231	1.022E+01	23.331	0.500E+01	23.431	0.022E+01
24.152	2.412E+01	23.508	1.500E+01	23.350	1.022E+01	23.450	0.500E+01	23.550	0.022E+01	23.650	0.000E+01
24.593	2.052E+01	23.708	1.022E+01	23.547	0.500E+01	23.647	0.022E+01	23.747	0.000E+01	23.847	0.000E+01
25.993	1.692E+01	23.908	0.500E+01	23.847	0.022E+01	23.947	0.000E+01	24.047	0.000E+01	24.147	0.000E+01

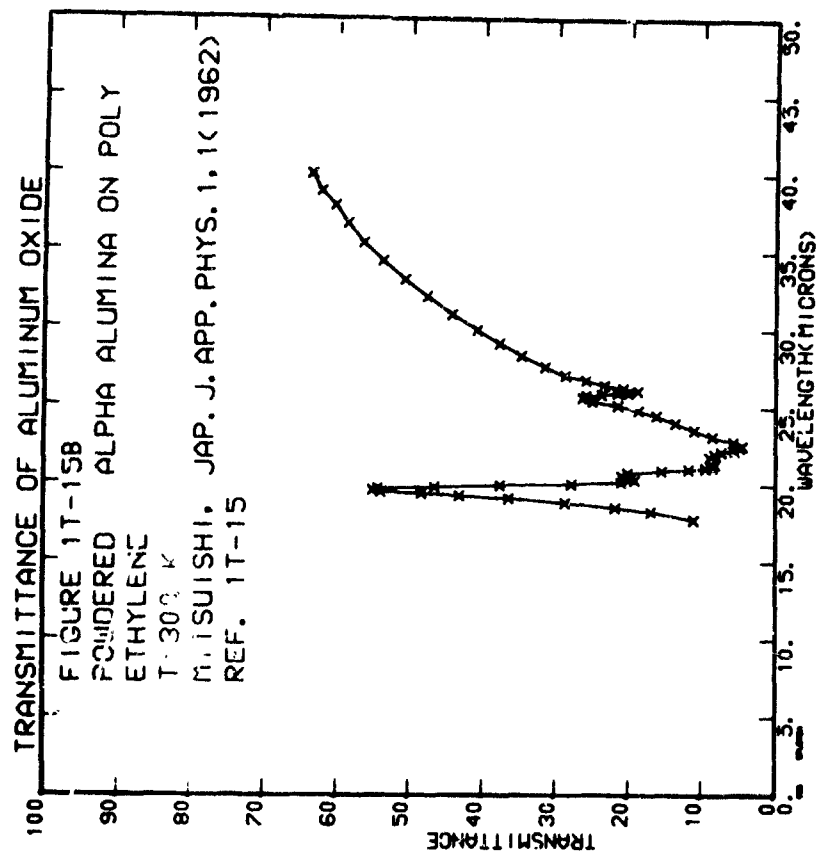
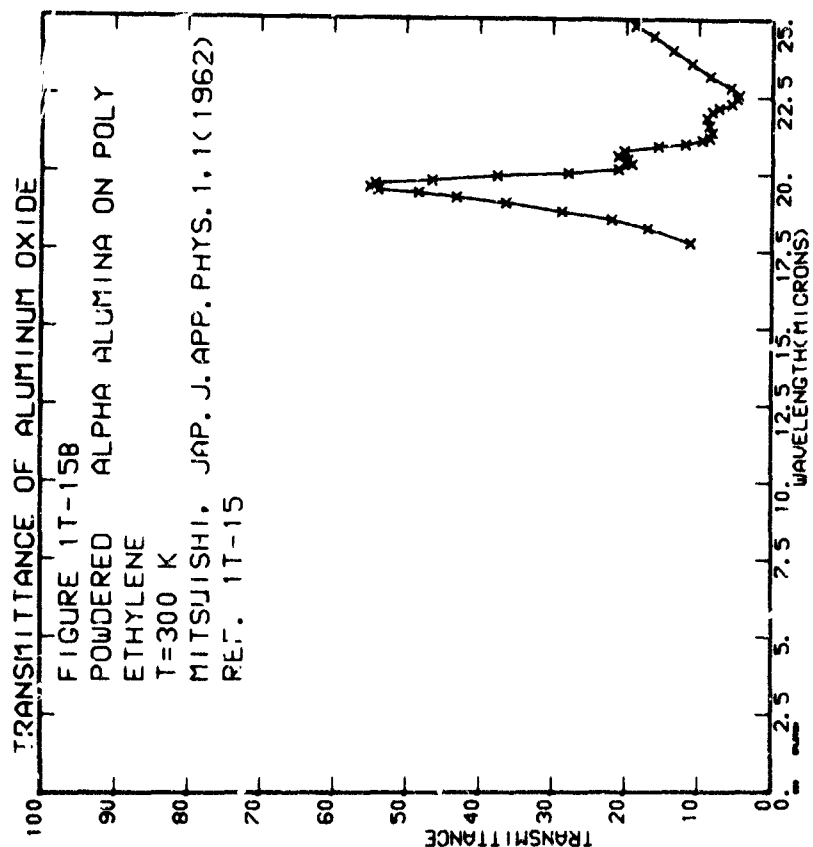


Mitsubishi (Ref. 1T-15)

b. Powdered Alpha Alumina on Polyethylene

$\lambda$	T	$\lambda$	T	$\lambda$	T	$\lambda$	T	$\lambda$	T	$\lambda$	T
17.778	1.08E+01	18.269	1.63E+01	18.527	3.52E+00	18.792	6.47E+00	19.064	1.33E+01	19.340	2.53E+00
19.555	1.54E+01	19.674	2.25E+01	19.733	5.37E+00	19.934	7.07E+00	20.064	9.00E+00	20.407	1.00E+01
19.558	1.54E+01	19.674	2.25E+01	19.733	5.37E+00	19.934	7.07E+00	20.064	9.00E+00	20.407	1.00E+01
20.582	2.57E+01	20.748	4.10E+01	20.935	1.02E+01	21.170	1.52E+01	21.521	3.52E+00	21.949	6.47E+00
21.842	5.92E+00	22.033	8.44E+00	22.181	1.02E+01	22.416	1.52E+01	22.733	3.52E+00	23.179	6.47E+00
22.448	4.71E+00	22.581	4.44E+00	22.816	1.02E+01	23.170	1.52E+01	23.521	3.52E+00	23.949	6.47E+00
23.526	1.04E+01	23.674	1.63E+01	23.935	3.52E+00	24.170	5.37E+00	24.521	9.00E+00	24.949	1.00E+01
25.226	1.54E+01	25.390	2.25E+01	25.527	5.37E+00	25.733	7.07E+00	26.064	9.00E+00	26.407	1.00E+01
26.502	3.52E+00	26.748	5.37E+00	26.935	1.02E+01	27.170	1.52E+01	27.521	3.52E+00	27.949	6.47E+00
28.539	6.47E+00	28.674	7.07E+00	28.935	1.02E+01	29.170	1.52E+01	29.521	3.52E+00	29.949	6.47E+00



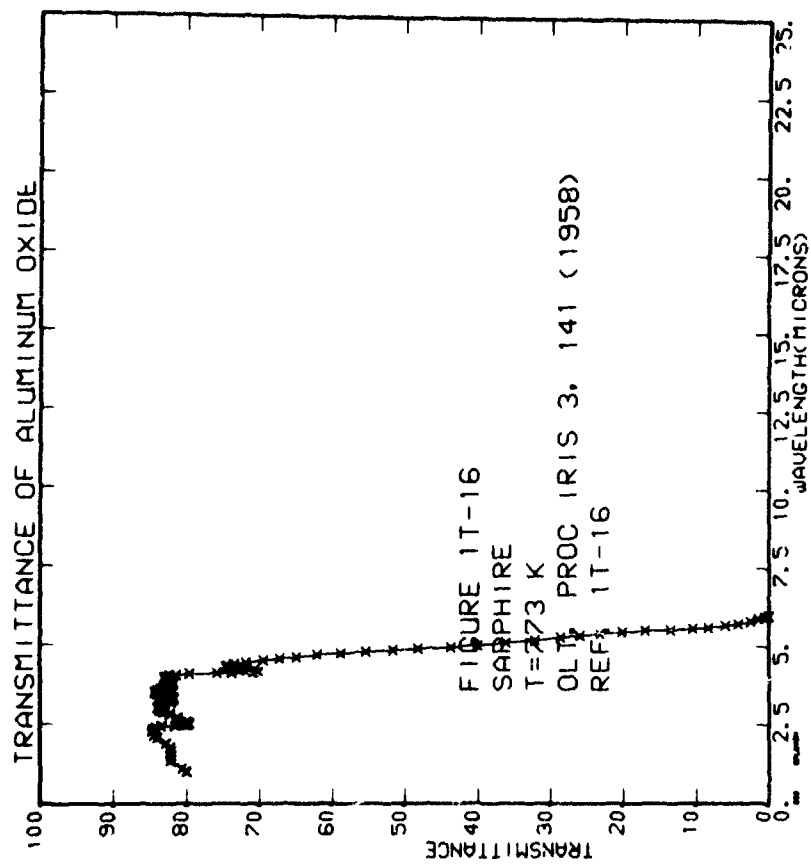


Oit (Ref. IT-1<sup>10</sup>)

The transmittance of 0.125 in thick sapphire is reported from 1 $\mu$  to 6 $\mu$ . Experimental details are unspecified. The sample temperature is 773°K. The data were digitized from a curve.

These data are in good general agreement with the representative curve given in Section I - 1.6.

[illegible]



Oppenheim (Ref. 1T-17)

A Perkin-Elmer 12G spectrometer with unspecified bandpass was used to measure the transmittance of synthetic Meller Co. sapphire from  $1\mu$  to  $6\mu$  at temperatures ranging from  $293^{\circ}\text{K}$  to  $1273^{\circ}\text{K}$ . The estimated accuracy of the data is 3 percent. The data were digitized from individual points.

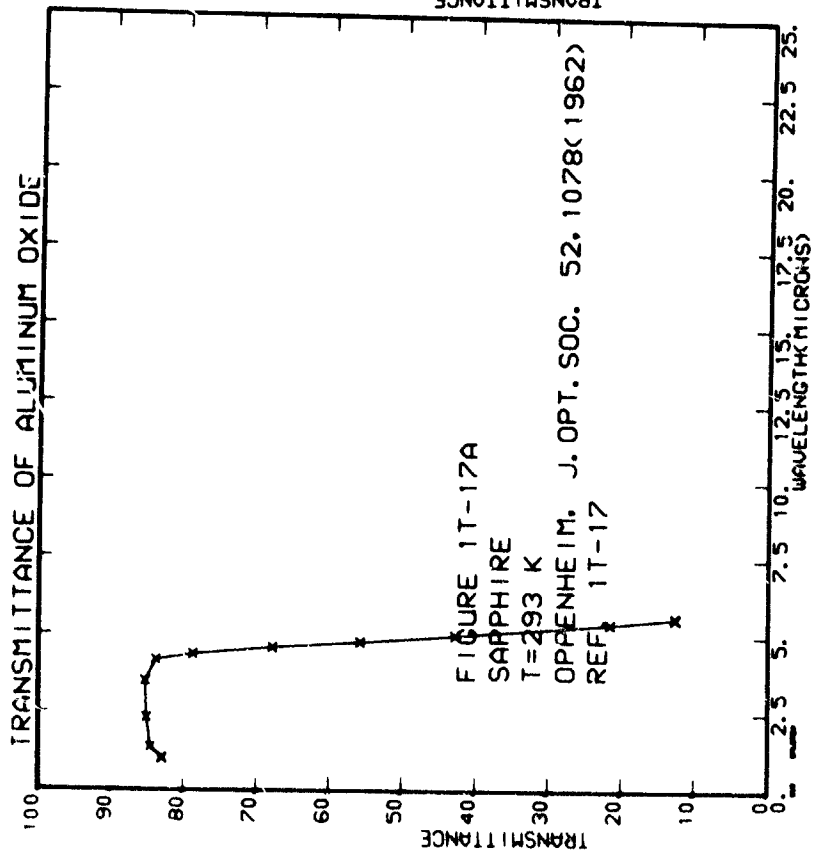
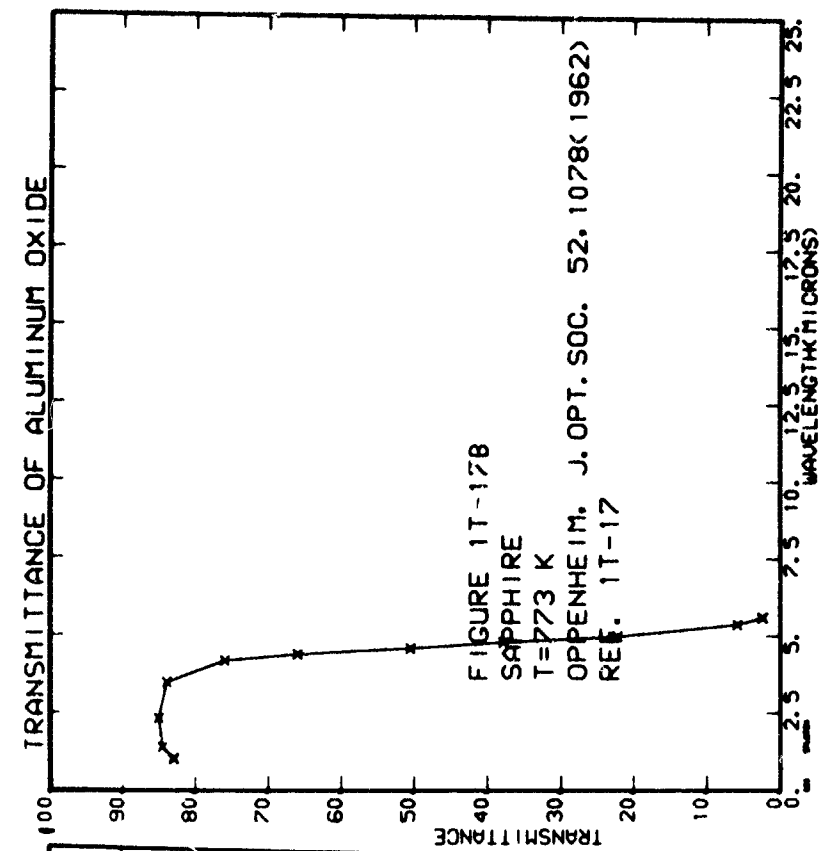
These data were selected in part to construct the representative curve given in Section I, Figure I-1.6a.

a.  $T = 293^{\circ}\text{K}$

$\lambda$	T	$\lambda$	T	$\lambda$	T
1.029	0.302E+01	1.397	8.000E+01	2.338	8.010E+01
4.184	0.389E+01	2.374	7.871E+01	4.593	6.784E+01
4.998	4.230E+01	5.009	2.151E+01	5.619	1.257E+01
				3.213	3.538E+01
				4.792	5.579E+01

b.

$\lambda$	T	$\lambda$	T	$\lambda$	T
1.029	0.302E+01	1.401	8.007E+01	2.341	8.015E+01
4.184	0.389E+01	4.380	6.600E+01	4.595	2.052E+01
4.992	4.227E+01	5.393	5.873E+00	5.613	2.432E+00
				3.797	8.001E+01
				4.797	3.782E+01



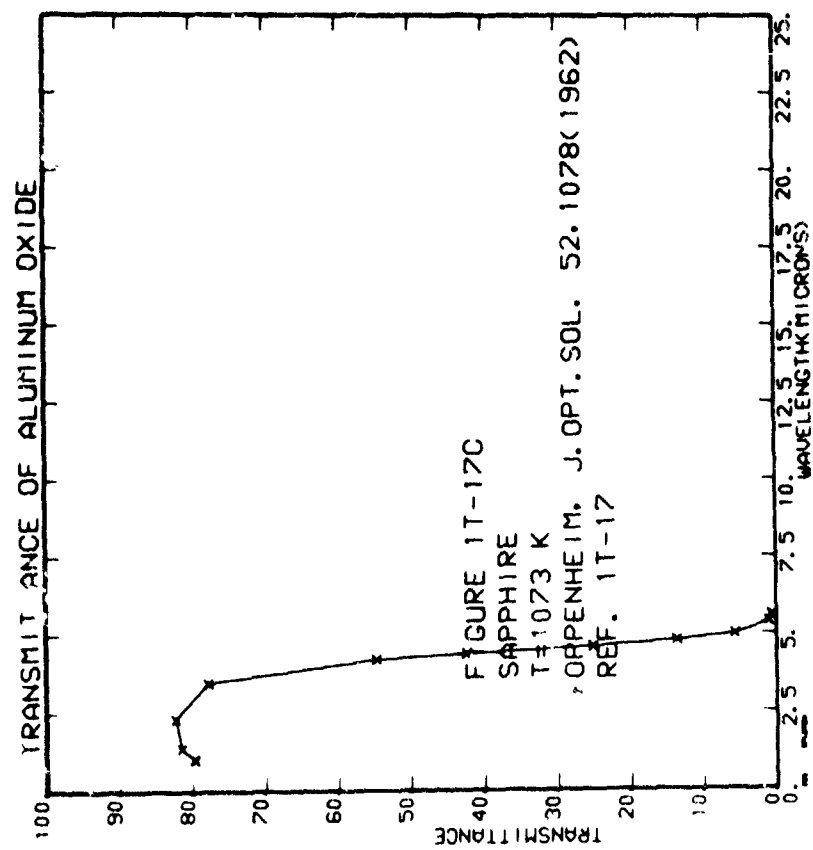
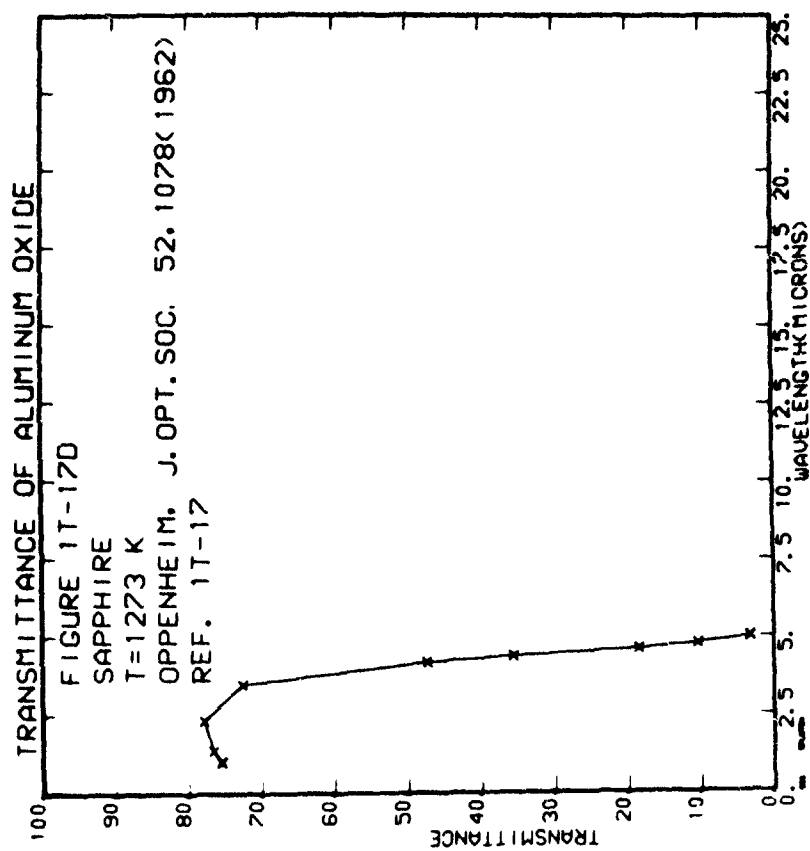
Oppenheim (Ref. 1T-17)

c.  $T = 1073^{\circ}\text{K}$

$\lambda$	T	$\lambda$	T	$\lambda$	T	$\lambda$	T
1.027	7.357E+01	1.399	6.159E+01	2.323	8.245E+01	3.491	7.788E+01
4.200	2.497E+01	4.387	4.231E+01	4.538	2.512E+01	4.799	1.361E+01
9.004	5.875E+00	9.401	1.030E+00	5.612	5.282E-01		

d.  $T = 1273^{\circ}\text{K}$

$\lambda$	T	$\lambda$	T	$\lambda$	T	$\lambda$	T
1.027	7.341E-01	1.394	7.666E-01	2.327	7.797E-01	3.473	7.261E-01
4.189	4.729E-01	4.391	3.555E-01	4.603	1.855E-01	4.796	1.035E-01
9.003	3.586E-02						



Pirou (Ref 1T-19)

The infrared transmission of sapphire from  $3\mu$  to  $11\mu$  was measured at temperatures of  $77^\circ\text{K}$  and  $273^\circ\text{K}$  for sample thicknesses of  $0.062\text{ mm}$  to  $1.01\text{ mm}$ . The experimental details were not given. Data were digitized from curves.

These data were selected in part to construct the representative curve given in Section I, Figure I - 1.6b.

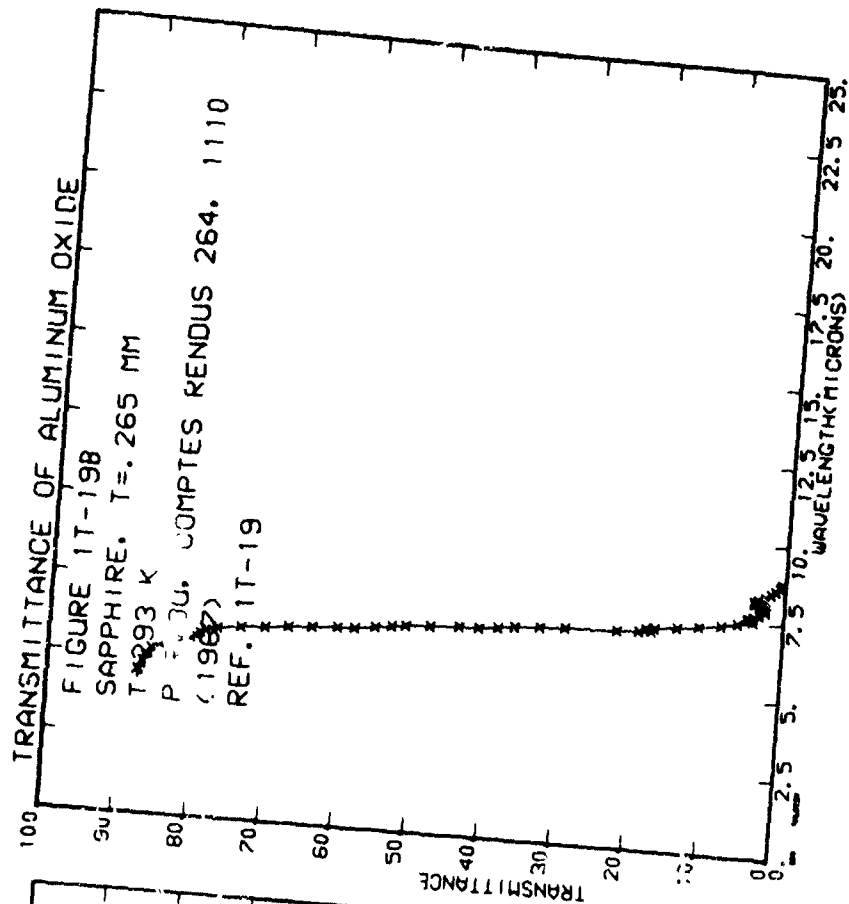
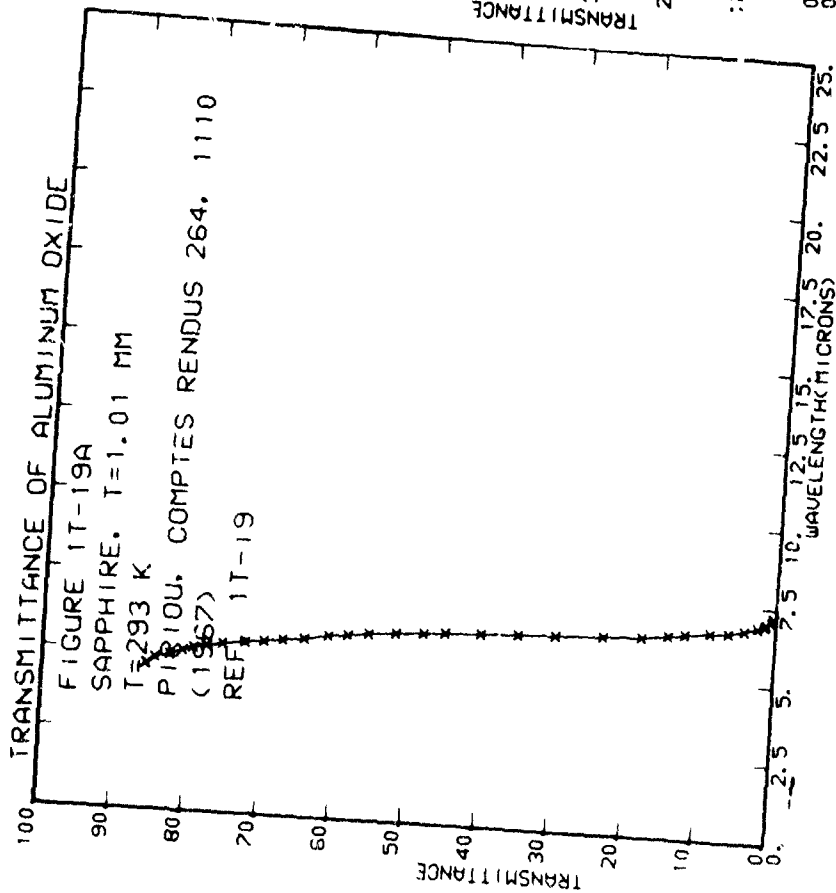
a. Thickness =  $1.01\text{ mm}$ ,  $T = 293^\circ\text{K}$ , diamond polished, then heated for 5 hrs at  $1800^\circ\text{K}$

$\lambda$	T	$\lambda$	T	$\lambda$	T
4.579	8.598E+01	4.774	8.487E+01	4.918	8.279E+01
5.177	7.959E+01	5.237	7.784E+01	5.329	7.564E+01
5.475	7.003E+01	5.556	6.738E+01	5.646	6.444E+01
6.073	5.856E+01	5.921	5.576E+01	5.985	6.35E+01
6.301	4.522E+01	6.124	4.038E+01	6.175	5.523E+01
6.604	2.385E+00	6.362	1.828E+01	6.448	1.462E+01
6.959	1.514E+00	6.653	6.473E+00	6.753	4.210E+00
		7.007	1.331E+00	7.108	6.489E-01
				4.048	8.098E+01
				5.403	7.249E+01
				5.756	6.121E+01
				6.034	4.828E+01
				6.233	3.005E+01
				6.525	1.231E+01
				6.884	2.479E+00
				7.216	4.493E-01

b. Thickness =  $0.265\text{ mm}$ ,  $T = 293^\circ\text{K}$ , diamond polished, unen heated for 5 hrs at  $1800^\circ\text{K}$

$\lambda$	T	$\lambda$	T	$\lambda$	T
4.558	8.773E+01	4.803	8.713E+01	5.013	8.601E+01
5.350	8.492E+01	5.450	8.372E+01	5.522	8.207E+01
5.633	8.005E+01	5.817	7.959E+01	5.920	7.888E+01
6.033	7.087E+01	6.147	7.074E+01	6.210	7.466E+01
6.339	6.087E+01	6.340	5.850E+01	6.332	5.573E+01
6.632	5.159E+01	6.596	4.821E+01	6.633	5.314E+01
6.932	3.838E+01	6.782	3.966E+01	6.832	3.795E+01
7.118	2.275E+01	6.988	1.949E+01	7.016	1.149E+01
7.454	1.292E+00	7.188	1.443E+01	7.265	1.692E+00
7.694	4.222E+00	7.550	1.378E+00	7.600	2.662E+00
8.084	3.377E+00	7.793	3.010E+00	7.903	4.110E+00
8.367	2.324E-01	8.137	1.947E+00	8.203	1.314E+00
8.794		8.487		8.580	
				5.226	8.660E+01
				5.630	7.716E+01
				6.005	6.430E+01
				6.268	5.346E+01
				6.668	4.156E+01
				6.877	2.971E+01
				7.077	1.833E+00
				7.363	5.008E+00
				7.633	2.717E+00
				8.022	7.620E-01
				8.690	

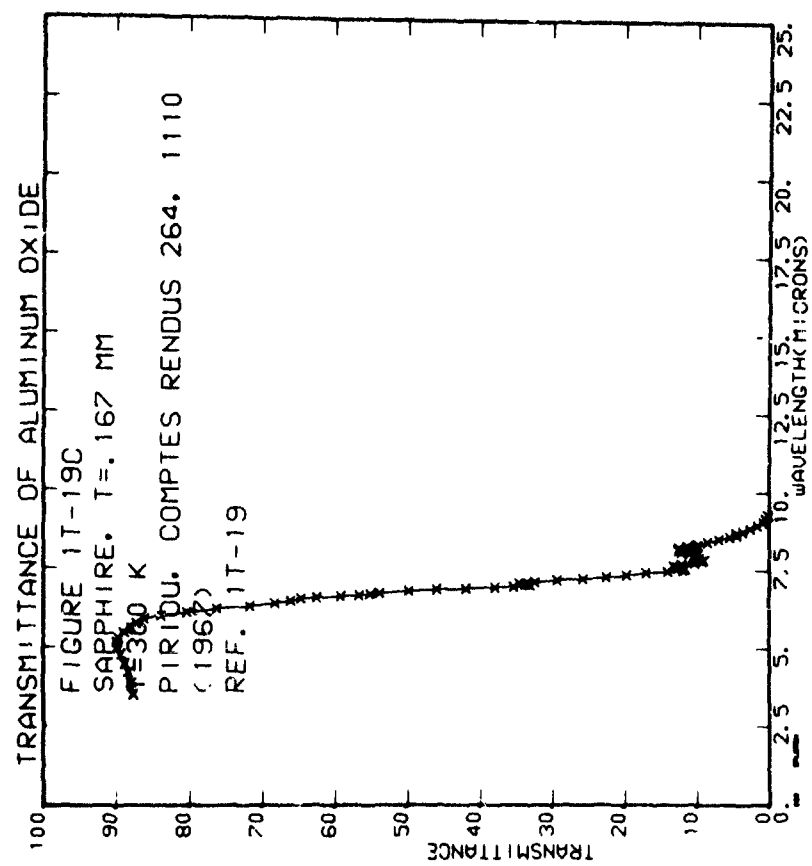




Pirou (Ref. 1T-19)

c. Thickness = 0.167 mm, T = 300°K, chemically etched surface

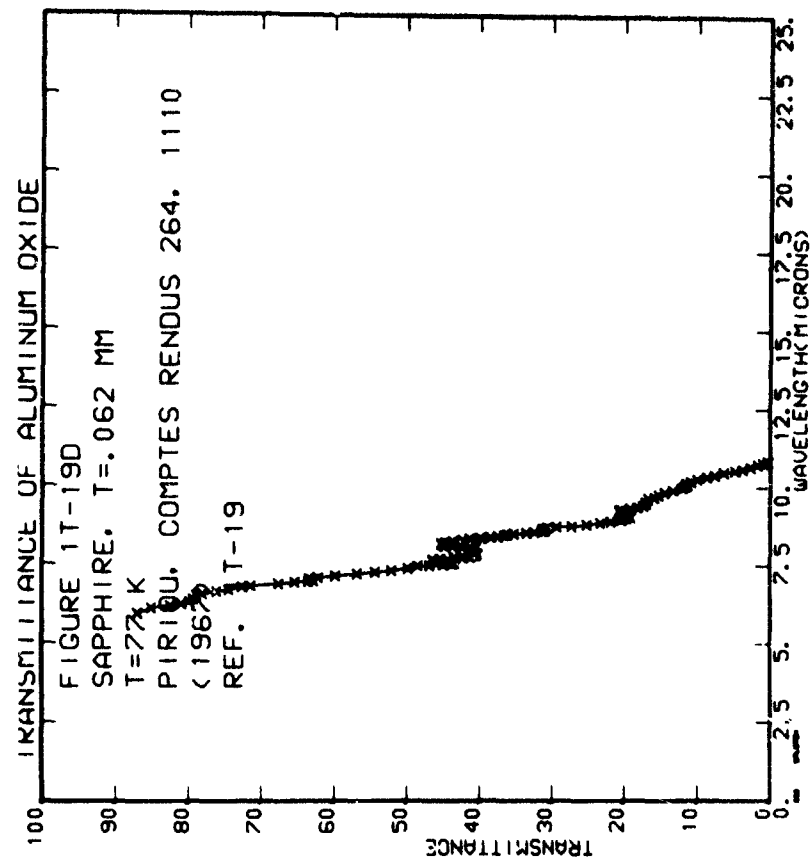
$\lambda$	T	$\lambda$	T	$\lambda$	T	$\lambda$	T
3.509	773E+01	3.875	796E+01	4.215	840E+01	4.322	898E+01
4.779	8.905E+01	4.985	8.806E+01	5.168	8.933E+01	5.322	8.975E+01
5.401	8.339E+01	5.616	8.045E+01	5.772	8.763E+01	5.931	8.758E+01
6.338	8.839E+01	6.481	8.020E+01	6.226	8.484E+01	6.455	8.642E+01
6.635	8.932E+01	6.813	8.609E+01	6.700	8.520E+01	6.945	8.392E+01
6.839	8.322E+01	6.950	8.609E+01	6.888	8.295E+01	7.132	8.067E+01
6.969	8.255E+01	7.077	8.322E+01	7.081	8.399E+01	7.297	8.201E+01
7.136	8.173E+01	7.179	8.717E+01	7.238	8.516E+01	7.448	8.218E+01
7.361	8.982E+01	7.429	8.238E+01	7.485	8.422E+01	7.691	8.280E+01
7.572	8.173E+01	7.620	8.130E+01	7.661	8.305E+01	7.908	8.102E+01
7.794	8.354E+01	7.802	8.037E+01	8.061	8.007E+01	8.158	8.132E+01
8.043	8.219E+01	8.167	8.267E+01	8.251	8.237E+01	8.499	8.145E+01
8.343	8.533E+01	8.436	8.542E+01	8.517	8.607E+01	8.822	8.158E+01
8.624	8.167E+01	8.698	8.565E+01	8.765	8.622E+01	9.199	8.199E+01



Pirou (Ref. 1T-19)

d. Thickness = 0.062 mm, T = 77°K, chemically etched surface

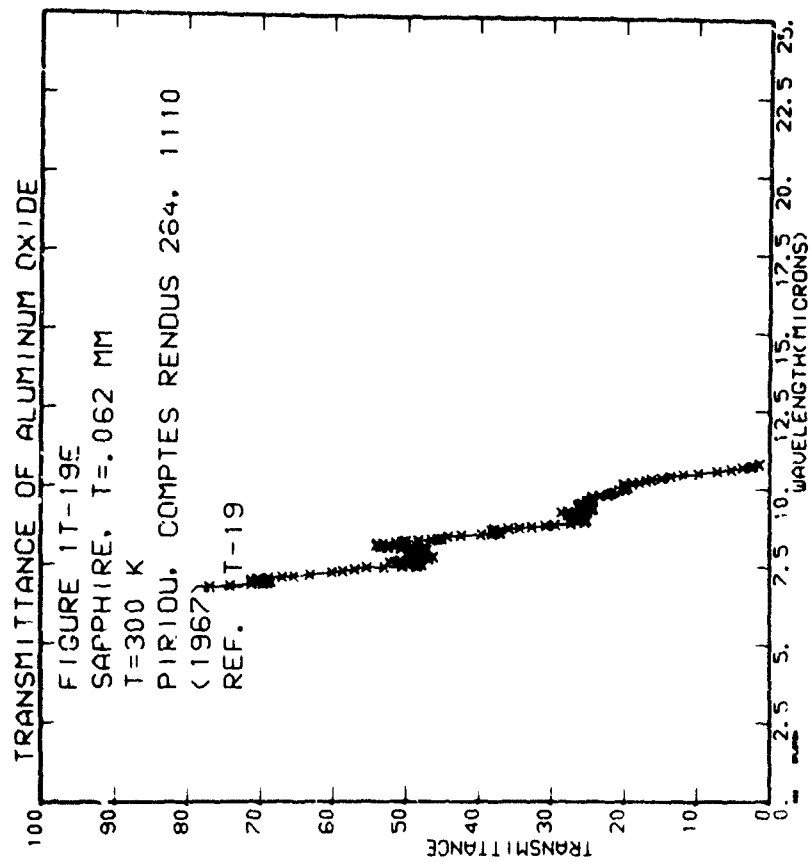
$\lambda$	T	$\lambda$	T	$\lambda$	T	$\lambda$	T	$\lambda$	T
5.943	99E+01	6.139	51E+01	6.150	195	6.157	87E+01	6.166	95E+01
6.310	99E+01	6.393	51E+01	6.395	195	6.401	95E+01	6.405	95E+01
6.682	99E+01	6.708	51E+01	6.713	195	6.718	95E+01	6.722	95E+01
7.049	99E+01	7.081	51E+01	7.085	195	7.090	95E+01	7.094	95E+01
7.258	99E+01	7.291	51E+01	7.295	195	7.300	95E+01	7.304	95E+01
7.476	99E+01	7.509	51E+01	7.513	195	7.518	95E+01	7.522	95E+01
7.689	99E+01	7.721	51E+01	7.725	195	7.730	95E+01	7.734	95E+01
7.899	99E+01	7.931	51E+01	7.935	195	7.940	95E+01	7.944	95E+01
8.108	99E+01	8.141	51E+01	8.145	195	8.150	95E+01	8.154	95E+01
8.316	99E+01	8.349	51E+01	8.353	195	8.358	95E+01	8.362	95E+01
8.524	99E+01	8.557	51E+01	8.561	195	8.566	95E+01	8.570	95E+01
8.732	99E+01	8.765	51E+01	8.769	195	8.774	95E+01	8.778	95E+01
8.940	99E+01	8.973	51E+01	8.977	195	8.982	95E+01	8.986	95E+01
9.148	99E+01	9.181	51E+01	9.185	195	9.190	95E+01	9.194	95E+01
9.356	99E+01	9.389	51E+01	9.393	195	9.398	95E+01	9.402	95E+01
9.564	99E+01	9.597	51E+01	9.601	195	9.606	95E+01	9.610	95E+01
9.772	99E+01	9.805	51E+01	9.809	195	9.814	95E+01	9.818	95E+01
9.980	99E+01	10.013	51E+01	10.017	195	10.022	95E+01	10.026	95E+01
10.188	99E+01	10.221	51E+01	10.225	195	10.230	95E+01	10.234	95E+01
10.396	99E+01	10.429	51E+01	10.433	195	10.438	95E+01	10.442	95E+01
10.604	99E+01	10.637	51E+01	10.641	195	10.646	95E+01	10.650	95E+01
10.812	99E+01	10.845	51E+01	10.849	195	10.854	95E+01	10.858	95E+01
11.020	99E+01	11.053	51E+01	11.057	195	11.062	95E+01	11.066	95E+01
11.228	99E+01	11.261	51E+01	11.265	195	11.270	95E+01	11.274	95E+01
11.436	99E+01	11.469	51E+01	11.473	195	11.478	95E+01	11.482	95E+01
11.644	99E+01	11.677	51E+01	11.681	195	11.686	95E+01	11.690	95E+01
11.852	99E+01	11.885	51E+01	11.889	195	11.894	95E+01	11.898	95E+01
12.060	99E+01	12.093	51E+01	12.097	195	12.102	95E+01	12.106	95E+01
12.268	99E+01	12.301	51E+01	12.305	195	12.310	95E+01	12.314	95E+01
12.476	99E+01	12.509	51E+01	12.513	195	12.518	95E+01	12.522	95E+01
12.684	99E+01	12.717	51E+01	12.721	195	12.726	95E+01	12.730	95E+01
12.892	99E+01	12.925	51E+01	12.929	195	12.934	95E+01	12.938	95E+01
13.100	99E+01	13.133	51E+01	13.137	195	13.142	95E+01	13.146	95E+01
13.308	99E+01	13.341	51E+01	13.345	195	13.350	95E+01	13.354	95E+01
13.516	99E+01	13.549	51E+01	13.553	195	13.558	95E+01	13.562	95E+01
13.724	99E+01	13.757	51E+01	13.761	195	13.766	95E+01	13.770	95E+01
13.932	99E+01	13.965	51E+01	13.969	195	13.974	95E+01	13.978	95E+01
14.140	99E+01	14.173	51E+01	14.177	195	14.182	95E+01	14.186	95E+01
14.348	99E+01	14.381	51E+01	14.385	195	14.390	95E+01	14.394	95E+01
14.556	99E+01	14.589	51E+01	14.593	195	14.598	95E+01	14.602	95E+01
14.764	99E+01	14.797	51E+01	14.801	195	14.806	95E+01	14.810	95E+01
14.972	99E+01	15.005	51E+01	15.009	195	15.014	95E+01	15.018	95E+01
15.180	99E+01	15.213	51E+01	15.217	195	15.222	95E+01	15.226	95E+01
15.388	99E+01	15.421	51E+01	15.425	195	15.430	95E+01	15.434	95E+01
15.596	99E+01	15.629	51E+01	15.633	195	15.638	95E+01	15.642	95E+01
15.804	99E+01	15.837	51E+01	15.841	195	15.846	95E+01	15.850	95E+01
16.012	99E+01	16.045	51E+01	16.049	195	16.054	95E+01	16.058	95E+01
16.220	99E+01	16.253	51E+01	16.257	195	16.262	95E+01	16.266	95E+01
16.428	99E+01	16.461	51E+01	16.465	195	16.470	95E+01	16.474	95E+01
16.636	99E+01	16.669	51E+01	16.673	195	16.678	95E+01	16.682	95E+01
16.844	99E+01	16.877	51E+01	16.881	195	16.886	95E+01	16.890	95E+01
17.052	99E+01	17.085	51E+01	17.089	195	17.094	95E+01	17.098	95E+01
17.260	99E+01	17.293	51E+01	17.297	195	17.302	95E+01	17.306	95E+01
17.468	99E+01	17.501	51E+01	17.505	195	17.510	95E+01	17.514	95E+01
17.676	99E+01	17.709	51E+01	17.713	195	17.718	95E+01	17.722	95E+01
17.884	99E+01	17.917	51E+01	17.921	195	17.926	95E+01	17.930	95E+01
18.092	99E+01	18.125	51E+01	18.129	195	18.134	95E+01	18.138	95E+01
18.300	99E+01	18.333	51E+01	18.337	195	18.342	95E+01	18.346	95E+01
18.508	99E+01	18.541	51E+01	18.545	195	18.550	95E+01	18.554	95E+01
18.716	99E+01	18.749	51E+01	18.753	195	18.758	95E+01	18.762	95E+01
18.924	99E+01	18.957	51E+01	18.961	195	18.966	95E+01	18.970	95E+01
19.132	99E+01	19.165	51E+01	19.169	195	19.174	95E+01	19.178	95E+01
19.340	99E+01	19.373	51E+01	19.377	195	19.382	95E+01	19.386	95E+01
19.548	99E+01	19.581	51E+01	19.585	195	19.590	95E+01	19.594	95E+01
19.756	99E+01	19.789	51E+01	19.793	195	19.798	95E+01	19.802	95E+01
19.964	99E+01	20.000	51E+01	20.004	195	20.009	95E+01	20.013	95E+01
20.172	99E+01	20.209	51E+01	20.213	195	20.218	95E+01	20.222	95E+01
20.380	99E+01	20.417	51E+01	20.421	195	20.426	95E+01	20.430	95E+01
20.588	99E+01	20.625	51E+01	20.629	195	20.634	95E+01	20.638	95E+01
20.796	99E+01	20.833	51E+01	20.837	195	20.842	95E+01	20.846	95E+01
21.004	99E+01	21.041	51E+01	21.045	195	21.050	95E+01	21.054	95E+01
21.212	99E+01	21.249	51E+01	21.253	195	21.258	95E+01	21.262	95E+01
21.420	99E+01	21.457	51E+01	21.461	195	21.466	95E+01	21.470	95E+01
21.628	99E+01	21.665	51E+01	21.669	195	21.674	95E+01	21.678	95E+01
21.836	99E+01	21.873	51E+01	21.877	195	21.882	95E+01	21.886	95E+01
22.044	99E+01	22.081	51E+01	22.085	195	22.090	95E+01	22.094	95E+01
22.252	99E+01	22.289	51E+01	22.293	195	22.298	95E+01	22.302	95E+01
22.460	99E+01	22.497	51E+01	22.501	195	22.506	95E+01	22.510	95E+01
22.668	99E+01	22.705	51E+01	22.709	195	22.714	95E+01	22.718	95E+01
22.876	99E+01	22.913	51E+01	22.917	195	22.922	95E+01	22.926	95E+01
23.084	99E+01	23.121	51E+01	23.125	195	23.130	95E+01	23.134	95E+01
23.292	99E+01	23.329	51E+01	23.333	195	23.338	95E+01	23.342	95E+01
23.500	99E+01	23.537	51E+01	23.541	195	23.546	95E+01	23.550	95E+01
23.708	99E+01	23.745	51E+01	23.749	195	23.754	95E+01	23.758	95E+01
23.916	99E+01	23.953	51E+01	23.957	195	23.962	95E+01	23.966	95E+01
24.124	99E+01	24.161	51E+01	24.165	195	24.170	95E+01	24.174	95E+01
24.332	99E+01	24.369	51E+01	24.373	195	24.378	95E+01	24.382	95E+01
24.540	99E+01	24.577	51E+01	24.581	195	24.586	95E+01	24.590	95E+01
24.748	99E+01	24.785	51E+01	24.789	195	24.794	95E+01	24.798	95E+01
24.956	99E+01	25.000	51E+01	25.004	195	25.009	95E+01	25.013	95E+01
25.164	99E+01	25.201	51E+01	25.205	195	25.210	95E+01	25.214	95E+01
25.372	99E+01	25.409	51E+01	25.413	195	25.418	95E+01	25.422	95E+01
25.580	99E+01	25.617	51E+01	25.621	195	25.626	95E+01	25.630	95E+01
25.788	99E+01	25.825	51E+01	25.829	195	25.834	95E+01	25.838	95E+01
25.996	99E+01	26.033	51E+01	26.037	195	26.042	95E+01	26.046	95E+01
26.204	99E+01	26.241	51E+01	26.245	195	26.250	95E+01	26.254	95E+01
26.412	99E+01	26.449	51E+01	26.453	195	26.458	95E+01	26.462	95E+01
26.620	99E+01	26.657	51E+01	26.661	195	26.666	95E+01	26.670	95E+01
26.828	99E+01	26.865	51E+01	26.869	195	26.874	95E+01	26.878	95E+01
27.036	99E+01	27.073	51E+01	27.077	195	27.082	95E+01	27.086	95E+01
27.244	99E+01	27.281	51E+01	27.285	195	27.290	95E+01	27.294	95E+01
27.452	99E+01	27.489	51E+01	27.493	195	27.498	95E+01	27.502	95E+01
27.660	99E+01	27.697	51E+01	27.701	195	27.706	95E+01	27.710	95E+01
27.868	99E+01	27.905	51E+01	27.909	195	27.914	95E+01	27.918	95E+01
28.076	99E+01	28.113	51E+01	28.117	195	28.122	95E+01	28.126	95E+01
28.284	99E+01	28.321	51E+01	28.325	195	28.330	95E+01	28.334	95E+01
28.492	99E+01	28.529	51E+01	28.533	195	28.538	95E+01	28.542	95E+01
28.700	99E+01	28.737	51E+01	28.741	195	28.746	95E+01	28.750	95E+01
28.908	99E+01	28.945	51E+01						



e. Thickness = 0, 062 mm,  $T = 300^{\circ}\text{K}$ , chemically etched surface

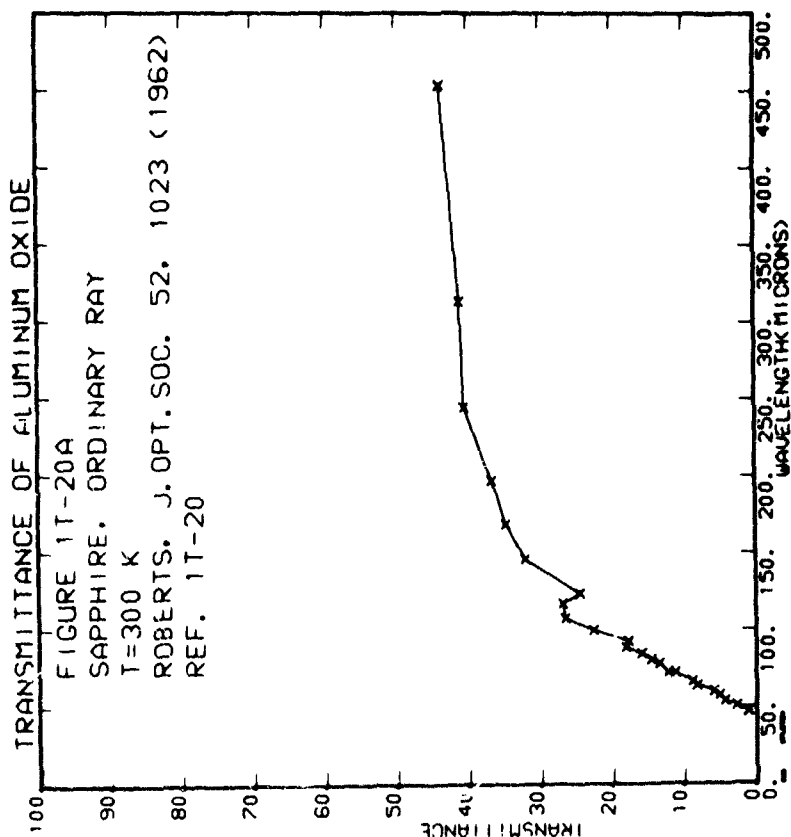
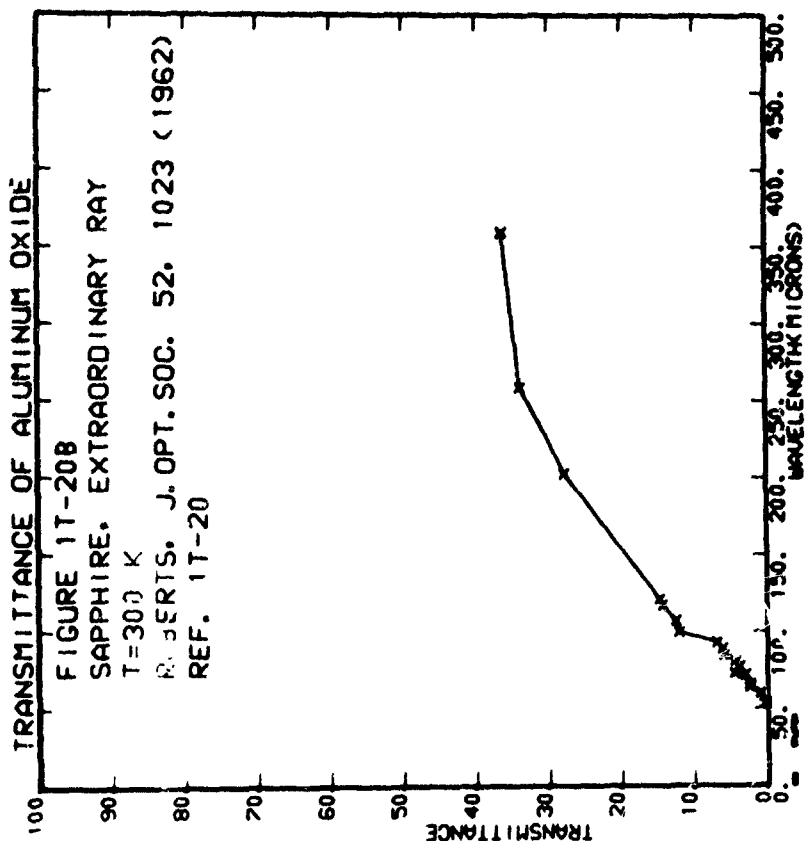
e. Thickness = 0,062 mm,  $T = 300^{\circ}\text{K}$ , chemically etched surface

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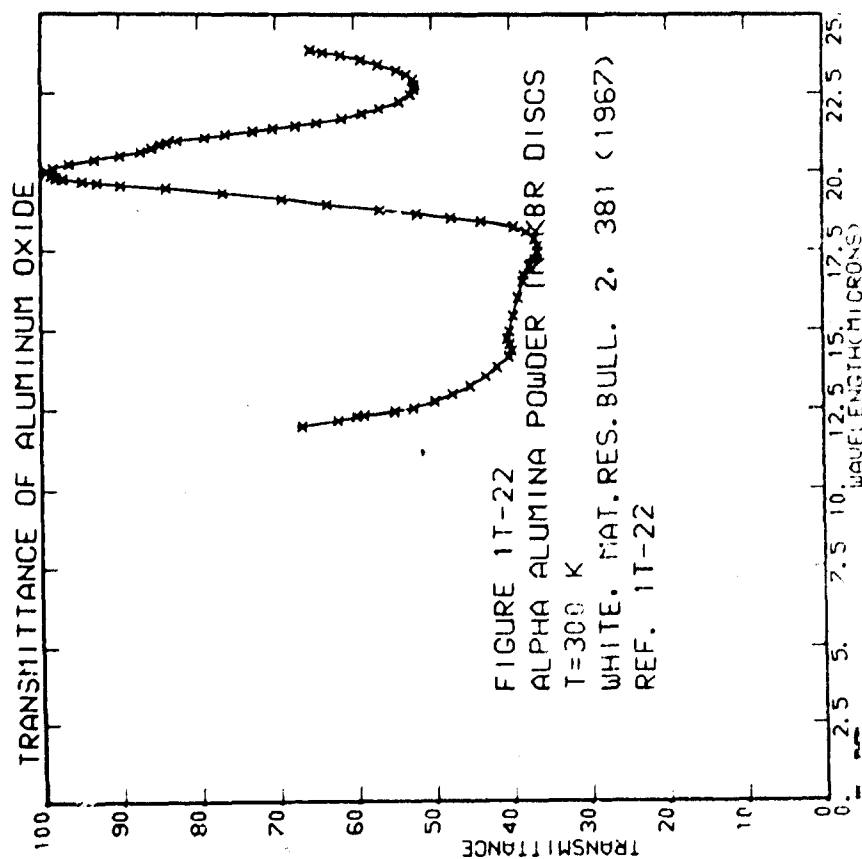












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